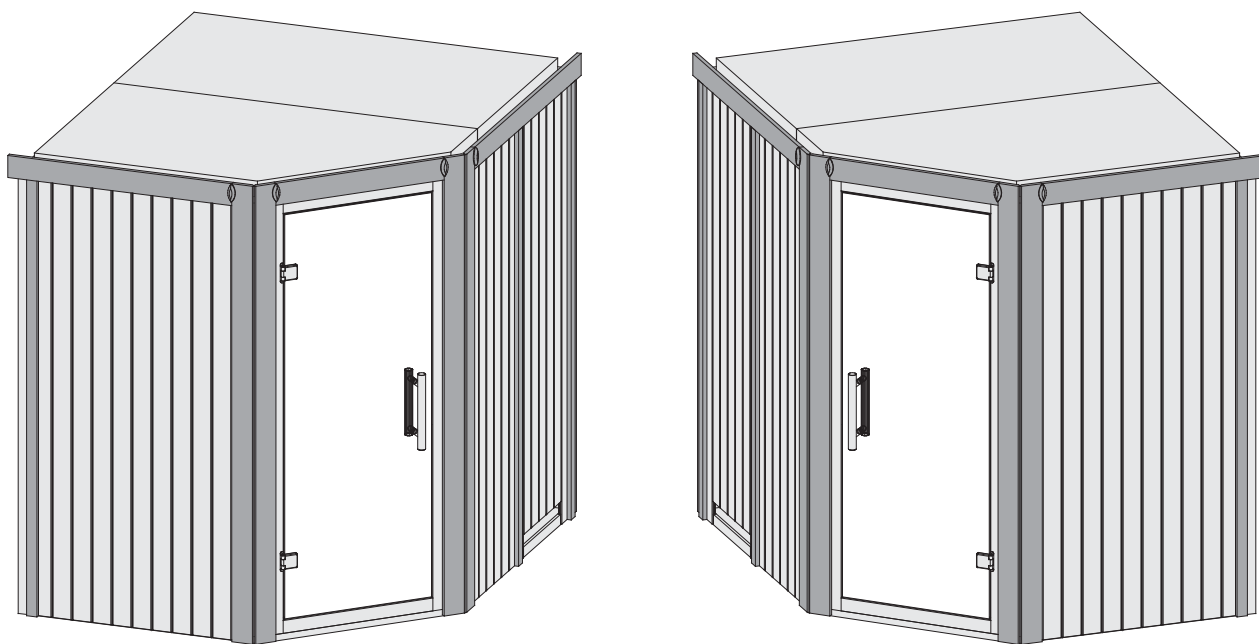
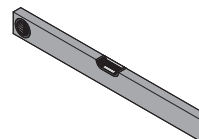
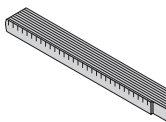
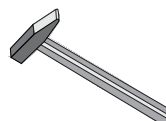
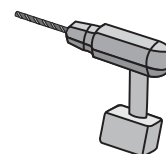
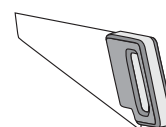


25382 34639



-  **Aufbauanleitung**
-  **Building Instructions**
-  **notice de montage**
-  **montagehandleiding**
-  **Montagevejledning**
-  **Instrucciones de construcción**
-  **Istruzioni per il montaggio**
-  **Montážní návod**







Bitte bewahren Sie die Anleitung und den Garantieschein zur Seriennummer auf.





Vernichten Sie diese erst nach Ablauf der Garantiezeit.





Eventuelle Beanstandungen können mithilfe der Stückliste einfacher zugeordnet werden.





Beigelegte Dokumente

- Informationsheft
- Garantieschein zur Seriennummer
- Typenschild inkl. Warnhinweise (Sauna)
- ggf. Zubehör-Anleitungen in externen Paketen





- *  Nicht im Lieferumfang enthalten
 Not included
 Non comprises dans la livraison
 Niet bijgeleverd

-  No forman parte del suministro
 Non incluso
 V ceně není zahrnuto
 Ikke inkluderet

- 1  Länge muss ermittelt und zugesägt werden
 Length must be determined and sawn
 La longueur doit être déterminée et sciée
 De lengte moet worden bepaald en worden gezaagd

-  La longitud debe ser determinada y aserrada
 La lunghezza deve essere determinata e segata
 Délka musí být určena a rozřezána
 Længden skal bestemmes og saves





- 2  Nicht gebraucht
 Not needed
 Pas nécessaire
 Niet nodig

-  No es necesario
 Non necessario
 Není nutná
 Ikke nødvendigt





- 3  Mit Zubehör
 With accessories
 Avec accessoires
 Met toebehoren

-  Con accesorios
 Con accessori
 S příslušenstvím
 Med tilbehør

- 4  Fixiert vorübergehend
 Fixed temporarily
 Temporairement fixe
 Tijdelijk vast

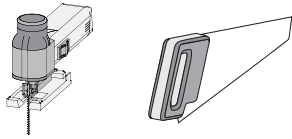
-  Temporalmente fijo
 Temporaneamente fisso
 Dočasně pevný
 Midlertidigt rettet

- 5  Bestand vom Haus
 Inventory of the house
 Inventaire de la maison
 Inventaris van het huis

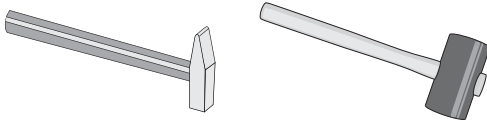
-  Inventario de la casa
 Inventario della casa
 Inventář domu
 Inventar af huset

Werkzeuge / Tools*

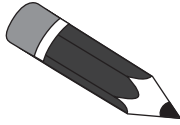
X



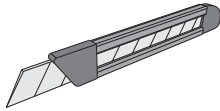
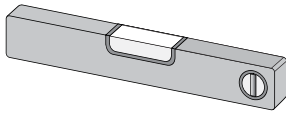
X



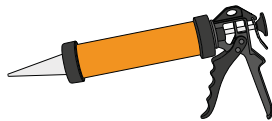
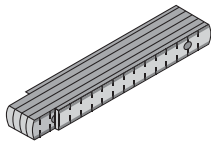
X



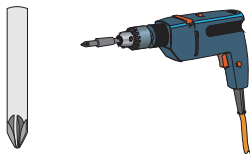
X



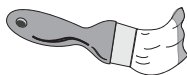
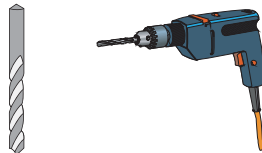
X



X



X




X




Technische Daten


In der Auftragsbestätigung bzw. Lieferschein ist der gekaufte Ofentyp bzw. das erworbene Steuergerät zu finden. Bitte entnehmen Sie die technischen Daten Ihrer Geräte der folgenden Auflistung


Gerät	Netzspannung	Wattage
Öfen		
9kW Ofen Bio	400V ~ 3N	9kW
9kW Ofen (Finnisch)	400V ~ 3N	9kW
9kW Ofen integr. Steuerung	400V ~ 3N	9kW
4,5kW Ofen Bio	400V ~ 3N	4,5kW
4,5kW Ofen (Finnisch)	400V ~ 3N	4,5kW
4,5kW Ofen integr. Steuerung	400V ~ 3N	4,5kW
3,6kW Ofen Bio	230V ~ 1N	3,6kW
3,6kW Ofen (Finnisch)	230V ~ 1N	3,6kW
3,6kW Ofen integr. Steuerung	230V ~ 1N	3,6kW
Steuergeräte		
externe Steuerung Easy Bio	400V ~ 3N	max. 10,8kW
externe Steuerung Plug&Play Bio	240V ~ 3N	max. 10,8kW
externe Steuerung (Finnisch)	400V ~ 3N	max. 10,8kW
externe Steuerung Plug&Play (Finnisch)	240V ~ 3N	max. 10,8kW
Multisteuergerät	400V ~ 3N	max. 10,5kW
externe Steuerung Classic Bio	400V ~ 3N	max. 9kW
externe Steuerung Classic (Finnisch)	400V ~ 3N	max. 9kW
externe Steuerung Premium Bio	400V ~ 3N	max. 12kW
externe Steuerung Premium (Finnisch)	400V ~ 3N	max. 9kW


 Vergleichen Sie zuerst die Materialliste mit Ihrem Paketinhalt! Bitte haben Sie Verständnis, dass Beanstandungen nur im nicht aufgebauten Zustand bearbeitet werden können!


 Vergelijk eerst de lijst van materialen met de inhoud van uw pakket! Reclamaties kunnen alleen in behandeling worden genomen zolang de onderdelen nog niet zijn gemonteerd!


 Confrontate questa distinta materiali prima con il contenuto del pacchetto! Vi preghiamo di comprendere che eventuali reclami possono essere accolti solo prima del montaggio!

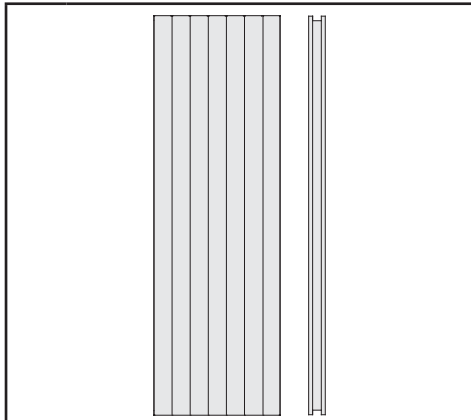
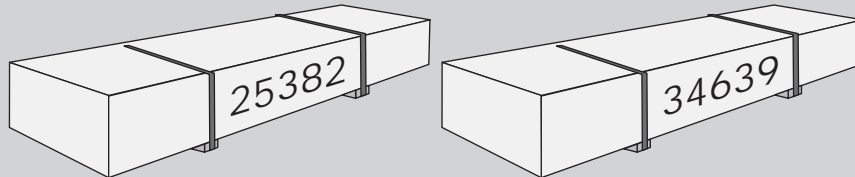
 First compare the list of materials with your package contents! Please understand that complaints can be processed in the non-built status only!

 Start med at kontrollere materialelisten med indholdet af den leverede pakke! Vi gør venligst opmærksom på at reklamationer kun kan behandles for materialer som ikke er blevet bearbejdet!

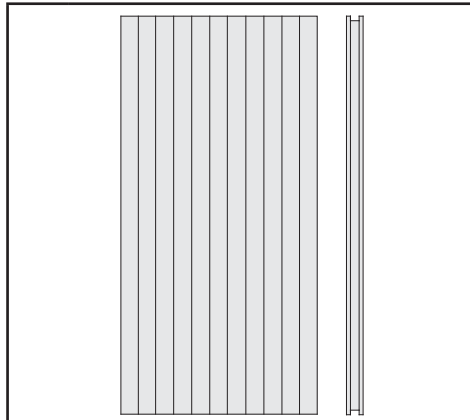
 Nejprve přezkontrolujte obsah balení podle materiálového listu! Mějte pochopení pro to, že případnou reklamaci se můžeme zabývat pouze tehdy, když díly nebudou smontované! Za pomoci tohoto seznamu můžete jednotlivé díly přiřadit k montážnímu návodu.

 Commencez par comparer la liste du matériel avec le contenu de votre paquet! Sachez que nous traitons uniquement les réclamations concernant le matériel à l'état non monté!

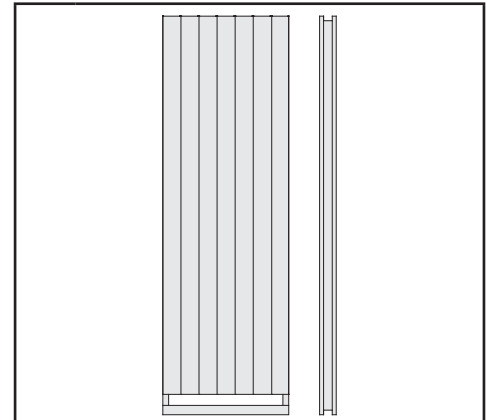
 En primer lugar, compare la lista de material con el contenido del paquete. Rogamos entienda que las reclamaciones sólo pueden ser tramitadas antes de montar el objeto!



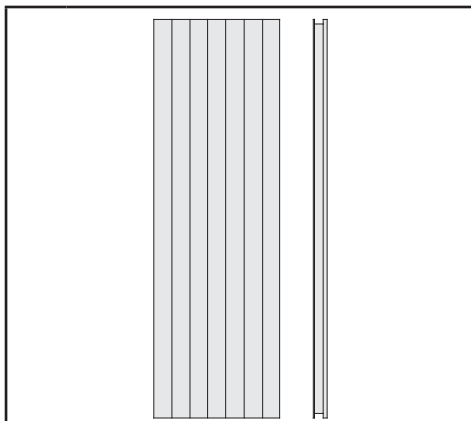
1 x W1 | 1920 x 606 x 68 mm | ID 25548



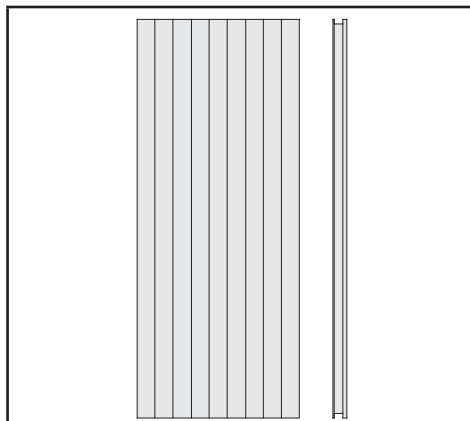
1 x W2 | 1920 x 950 x 68 mm | ID 24766



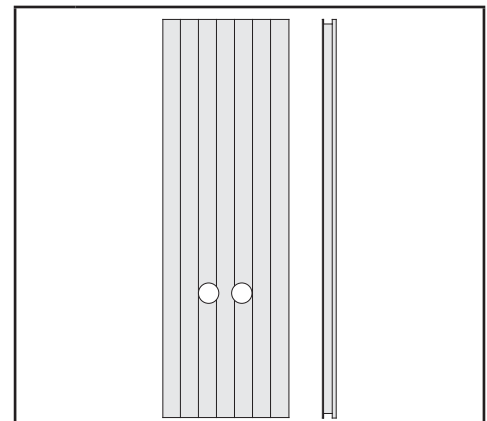
1 x W3 | 1920 x 606 x 68 mm | ID 25550



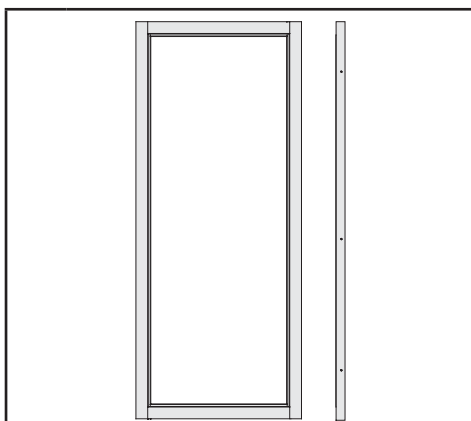
2 x W4 | 1920 x 606 x 57 mm | ID 23624



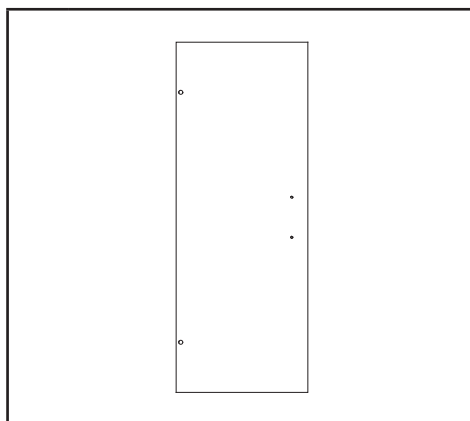
2 x W5 | 1920 x 780 x 57 mm | ID 23625



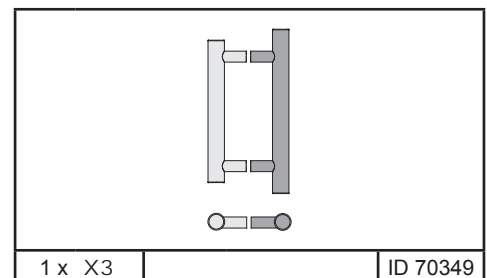
1 x W6 | 1920 x 606 x 57 mm | ID 23629



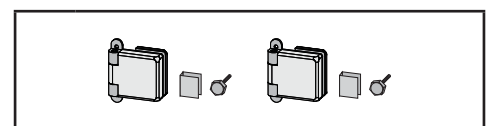
1 x X1 | | ID 26499



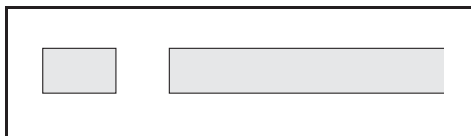
1 x X2 | | ID 74001



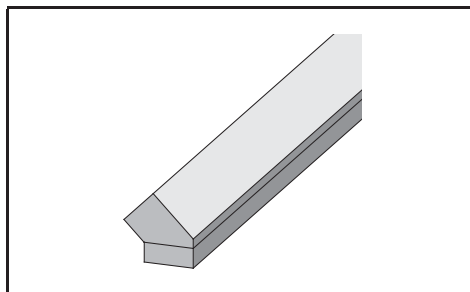
1 x X3 | | ID 70349



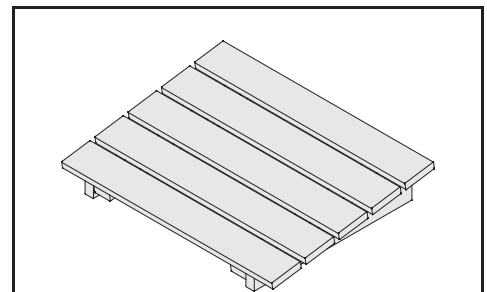
1 x X4 | | ID 70348



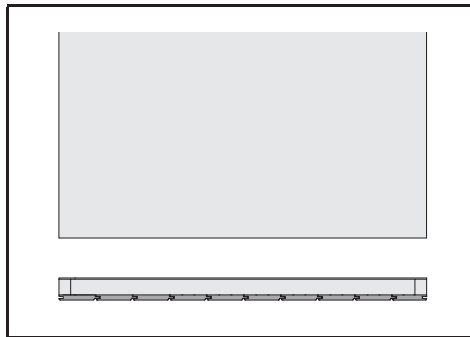
5 x B1	1920 x 19 x 3 mm	ID 20799
1 x B2	765 x 45 x 17 mm	ID 37547
3 x B3	1884 x 45 x 17 mm	ID 48037
4 x B4	70 x 45 x 18 mm	ID 26366
6 x B5	800 x 45 x 18 mm	ID 24796
4 x B6	480 x 95 x 18 mm	ID 20930
4 x B7	580 x 95 x 18 mm	ID 16708
1 x B8	765 x 95 x 18 mm	ID 26357
2 x B9	1227 x 95 x 18 mm	ID 26379
1 x B10	300 x 120 x 18 mm	ID 22467
2 x B11	590 x 42 x 28 mm	ID 26360
2 x B12	1130 x 42 x 28 mm	ID 26361
1 x B13	1555 x 42 x 28 mm	ID 24130
2 x B14	1666 x 42 x 28 mm	ID 26377
1 x B15	1759 x 42 x 28 mm	ID 24133
2 x B16	1841 x 42 x 28 mm	ID 26376
3 x B17	1874 x 52 x 52 mm	ID 26165



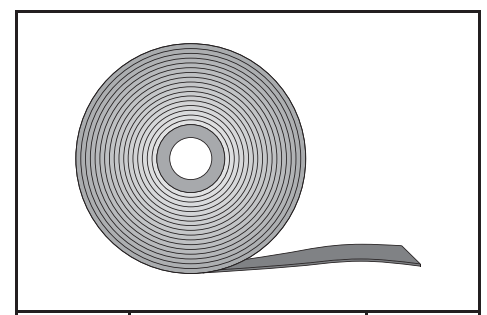
2 x K1	1874 x 76 x 38 mm	ID 43464
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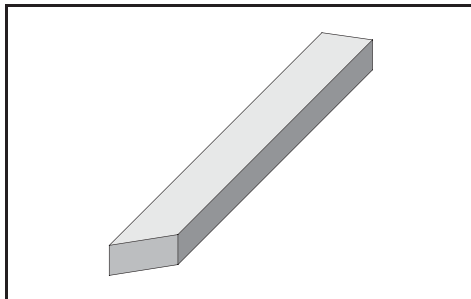
1 x L10	400 x 300 x 80 mm	ID 20708
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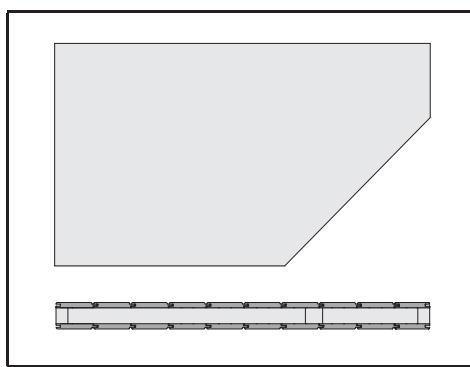
1 x M1	1582 x 918 x 57 mm	ID 24795
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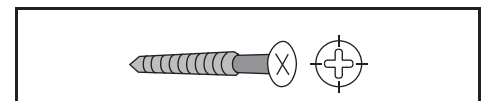
1 x	10 m	ID 14025
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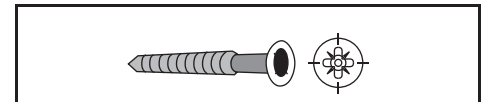
1x C1	948 x 42 x 28 mm	ID 56631
2x C2	1032 x 42 x 28 mm	ID 56630
1x C3	1181 x 42 x 28 mm	ID 56627
2x C4	1247 x 42 x 28 mm	ID 25740



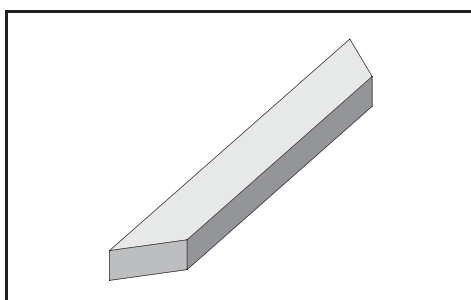
1 x M2	1582 x 918 x 68 mm	ID 54141
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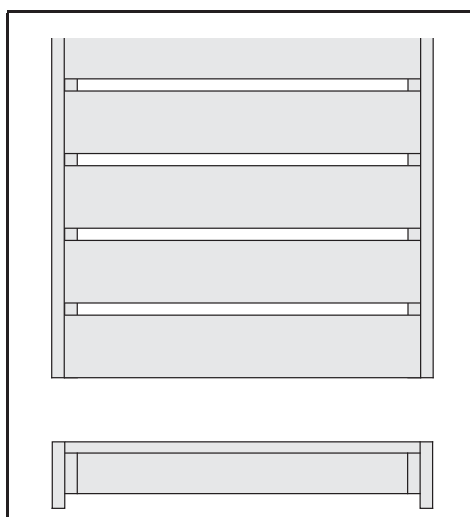
50 x	4 x 30 mm	ID 3686
40 x	4 x 50 mm	ID 3688
45 x	4 x 70 mm	ID 3689
45 x	4,5 x 80 mm	ID 9204
25 x	6 x 60 mm	ID 14014



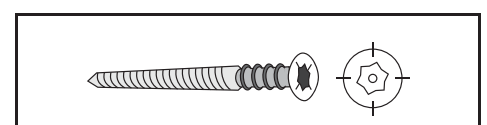
75 x	4,5 x 40 mm	ID 26285
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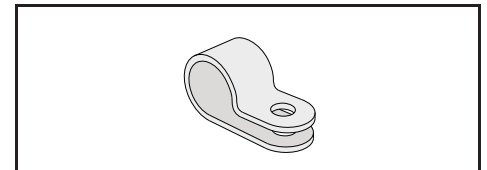
1 x D1	859 x 42 x 28 mm	ID 56308
2 x D2	896 x 42 x 28 mm	ID 56307



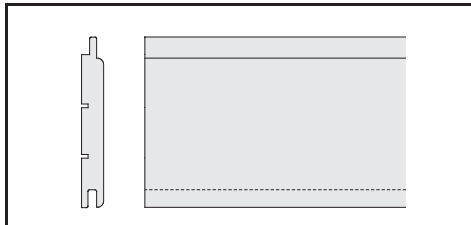
2 x L1	1810 x 550 x 95 mm	ID 21767
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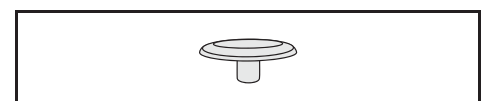
6 x	6 x 80 mm	ID 14266
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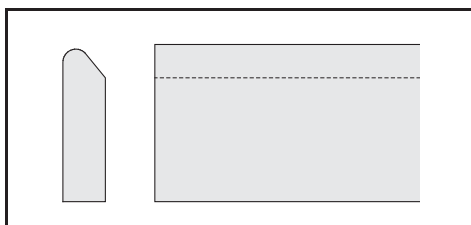
1 x		ID 50420
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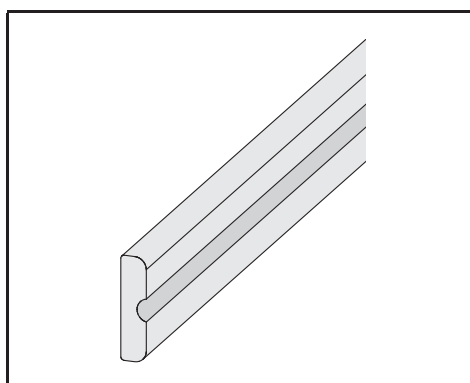
2 x E1	1920 x 97 x 12 mm	ID 22863
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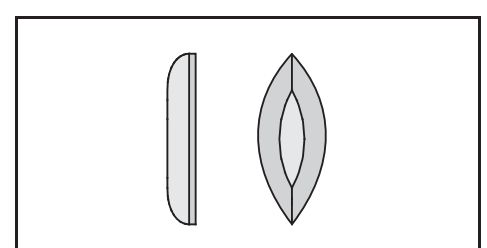
85 x	4,5 x 30 mm	ID 26116
6 x	12 x 18 mm	ID 46403




2 x G1	1884 x 58 x 17 mm	ID 48521
4 x G2	1980 x 95 x 17 mm	ID 48540




2 x L2	1810 x 90 x 22 mm	ID 26112
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4 x	T1	ID 26272
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 Lieber Kunde, achten Sie auf die richtige Aufbau-Variante!


 Geachte klant, let dan op de juiste montage-versie!

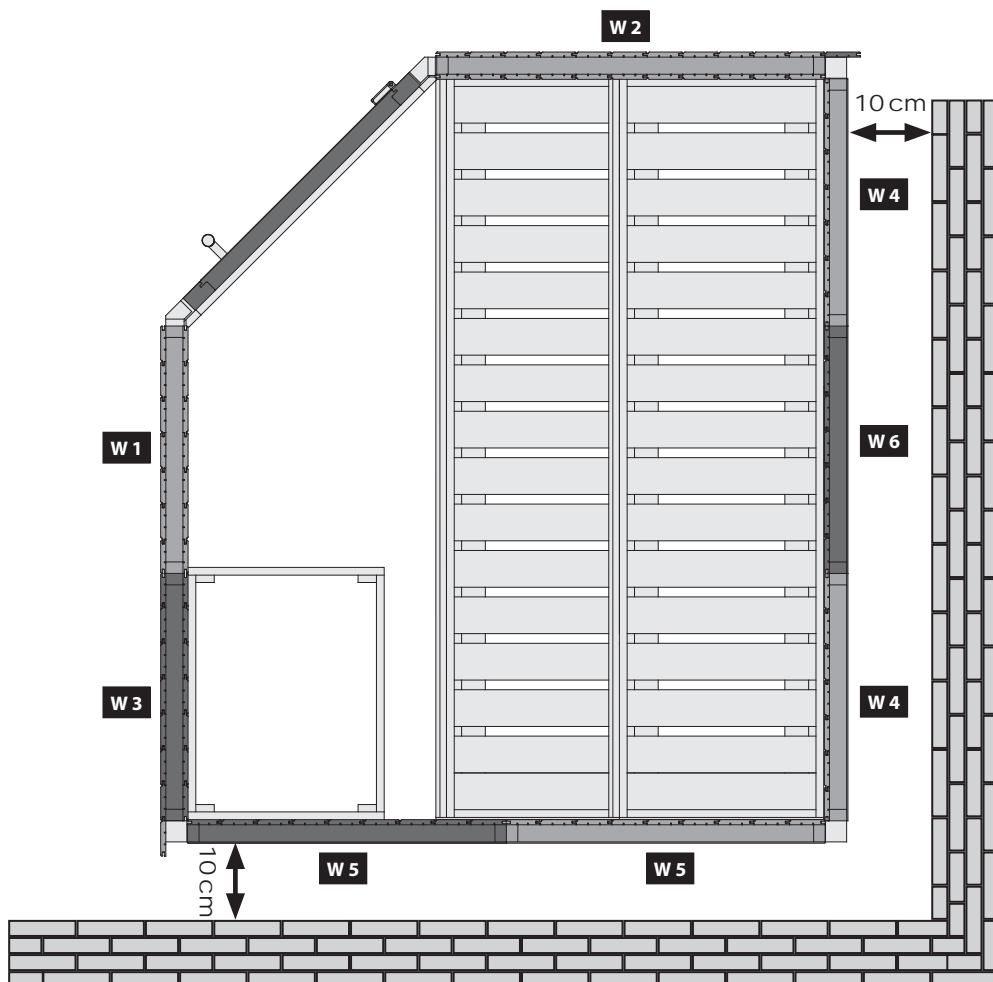
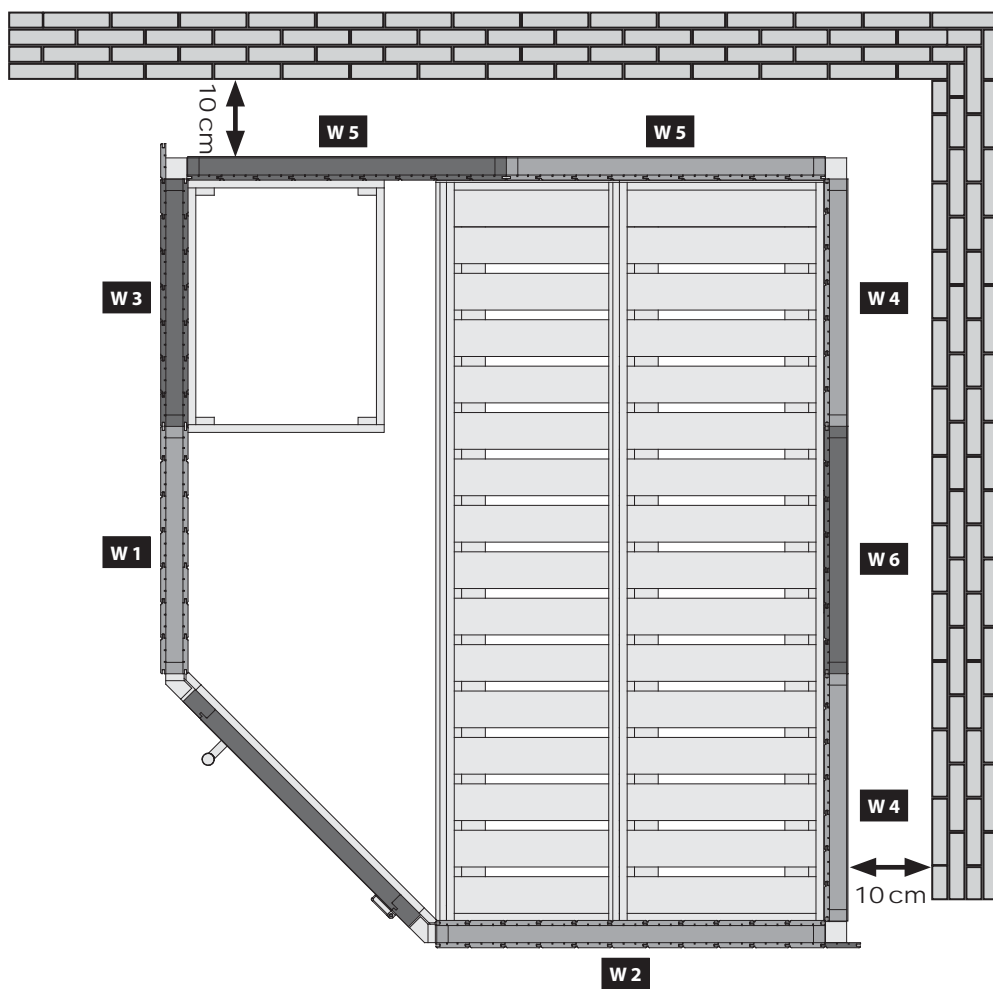
 Dear customer, pay attention to the correct design variant!

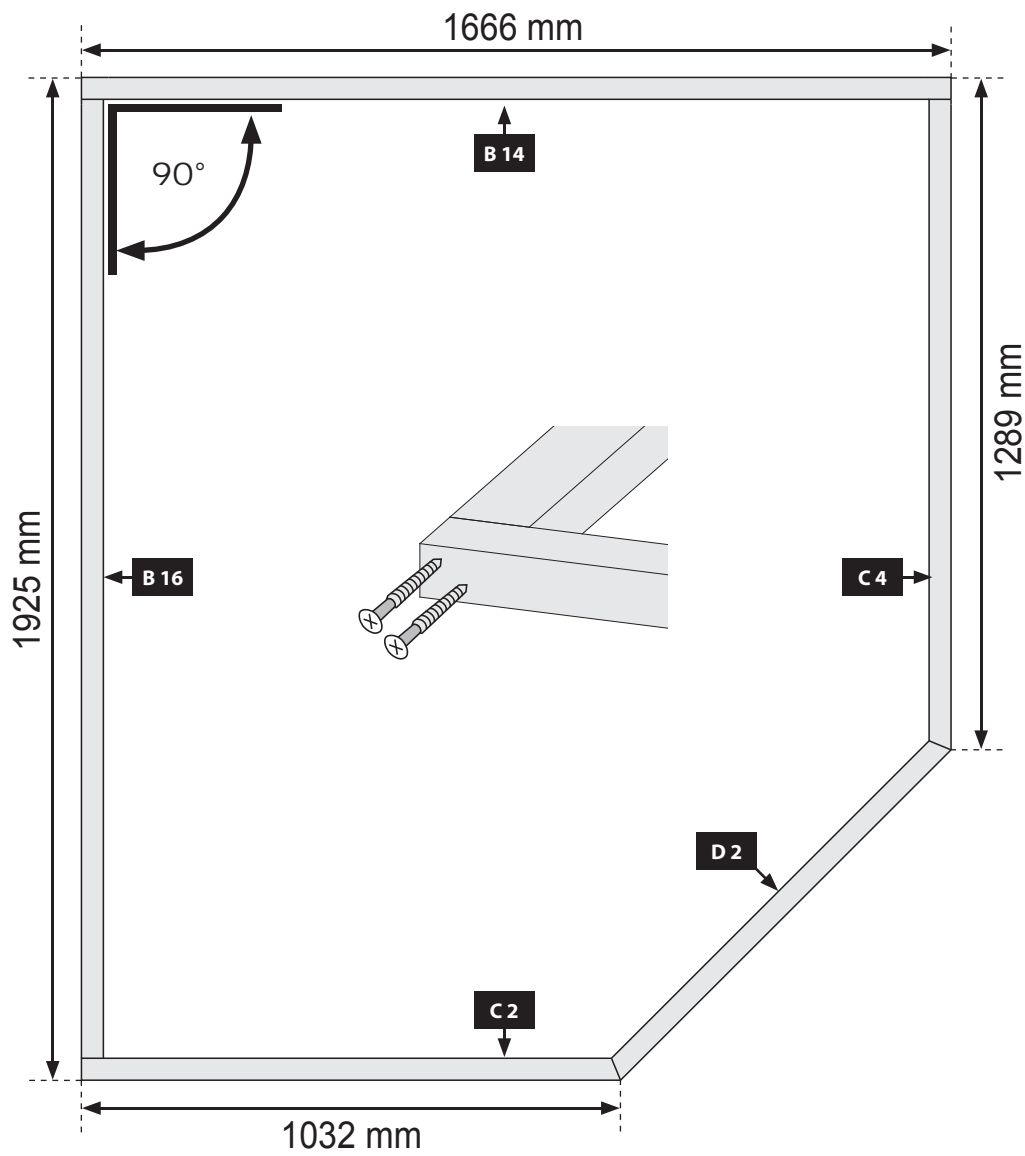
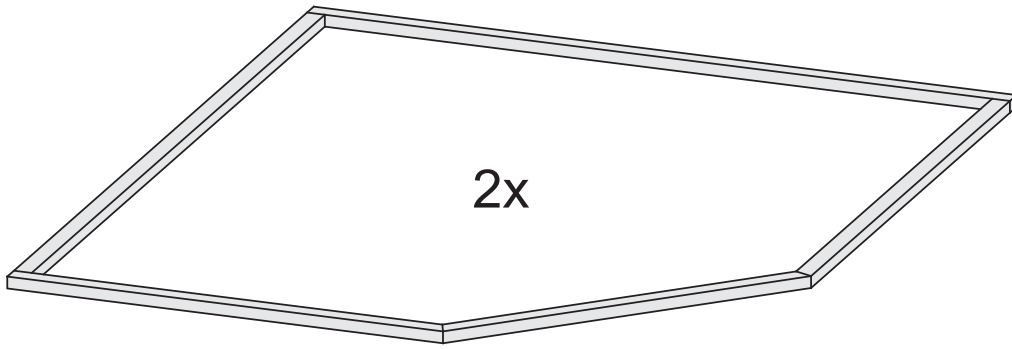
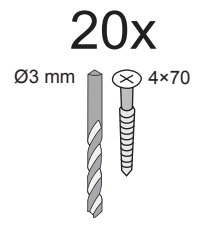
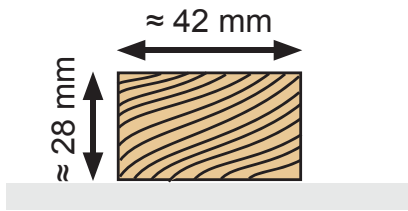
 Cher client, attention à la version de montage correct!

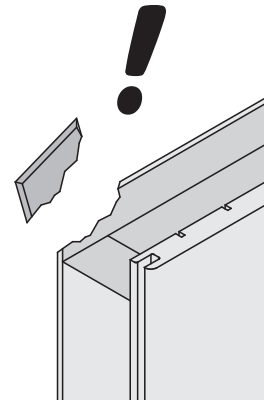
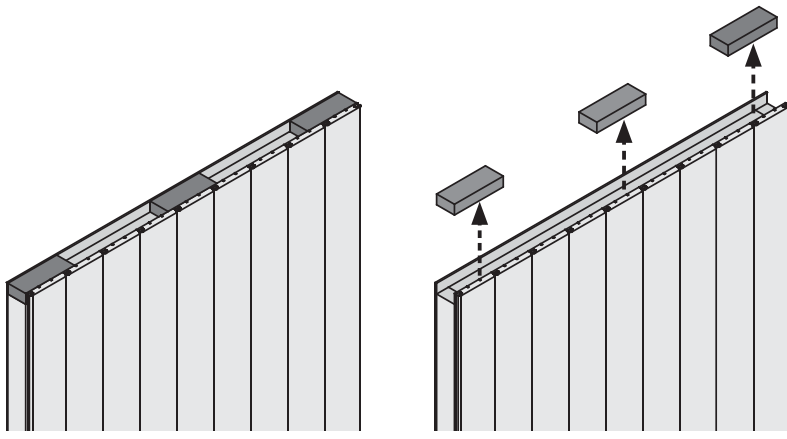
 Estimado cliente, prestar atención a la versión montaje correcto!

 Caro cliente, prestare attenzione alla versione corretto montaggio!

 Vážený zákazníku, dbát na správnou montážní verzi!

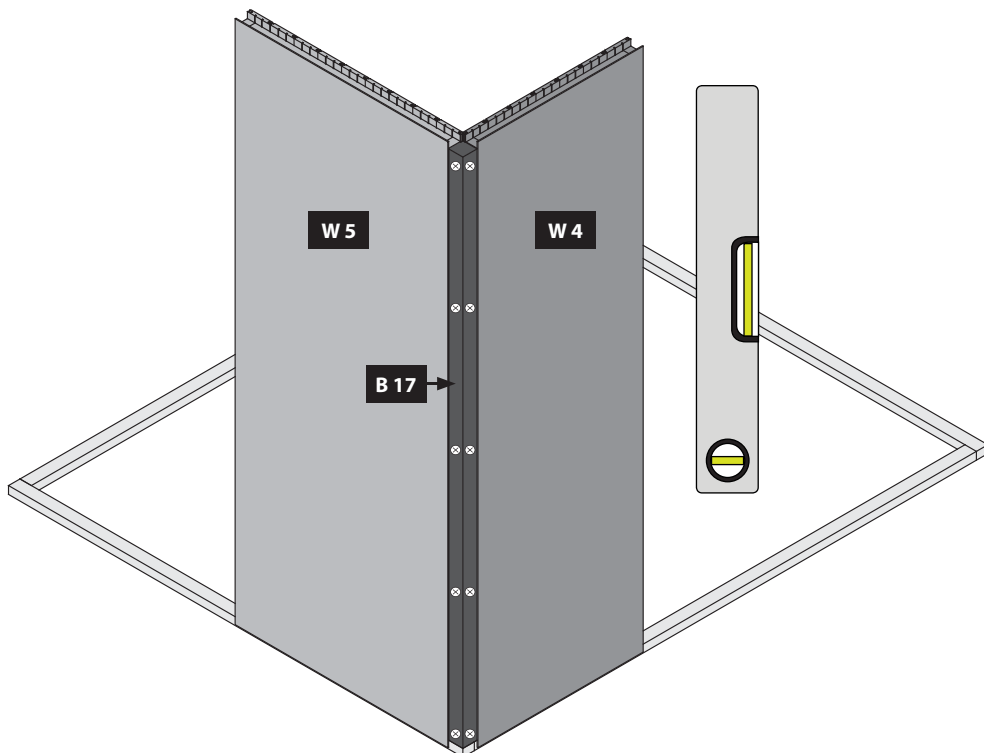
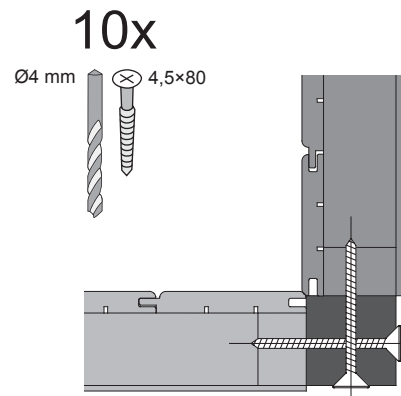
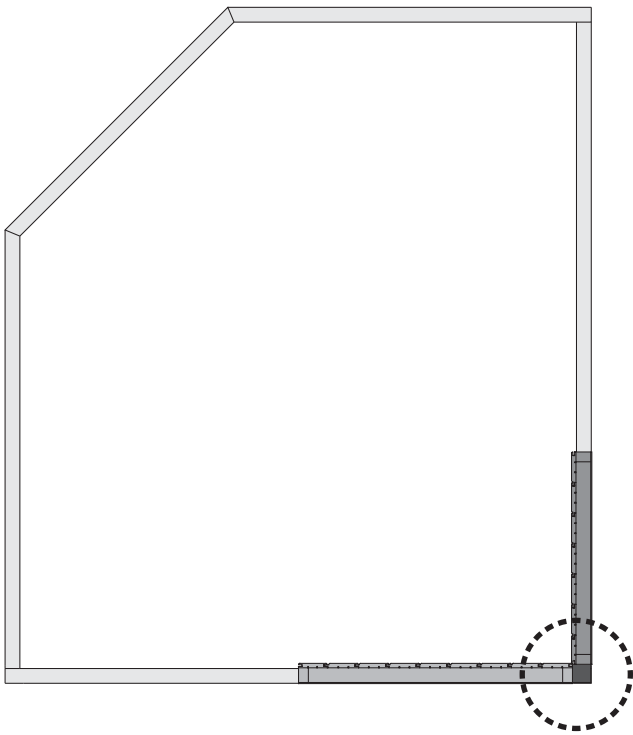


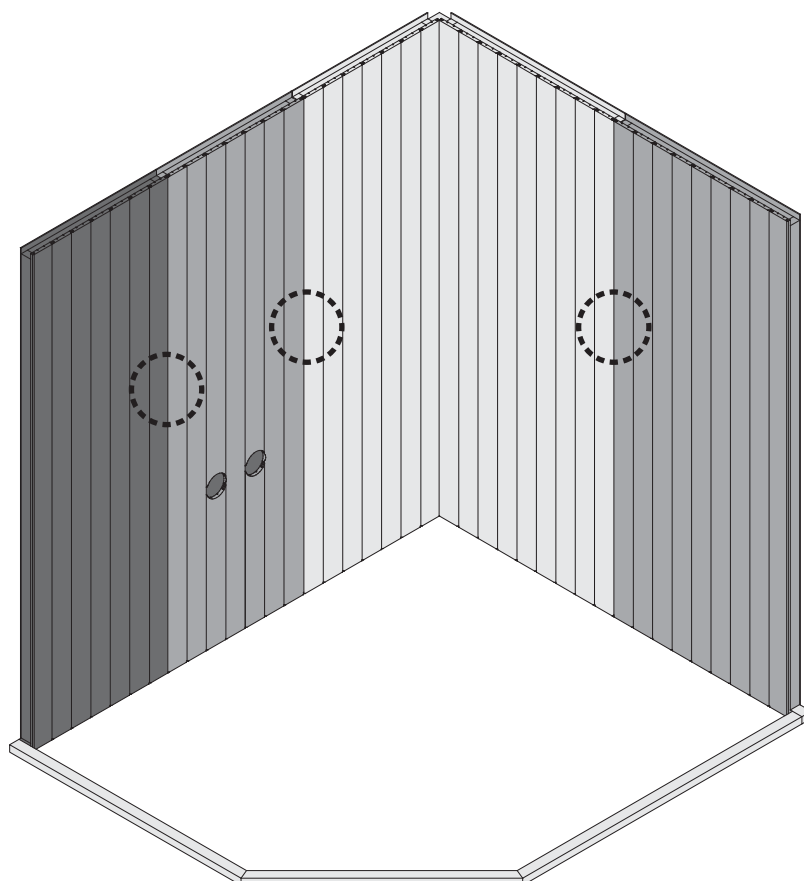
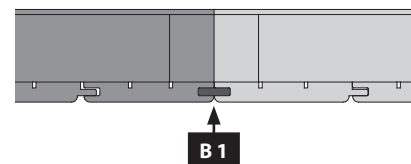
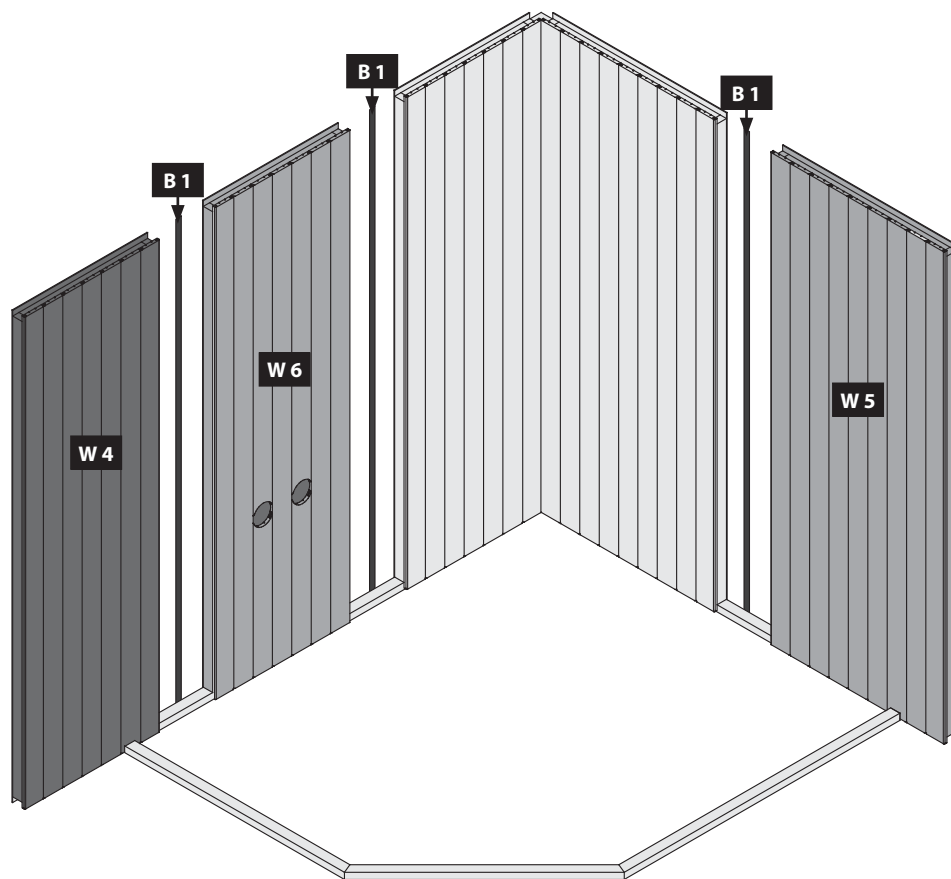




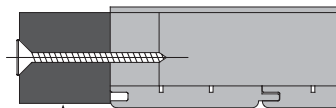
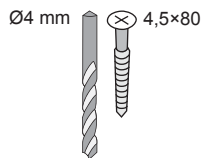
-  Vorsicht!
-  Attention!
-  Attention!
-  Voorzichtig!
-  Forsigtig!
-  Cuidado!
-  Occhio!
-  Pozor!

02

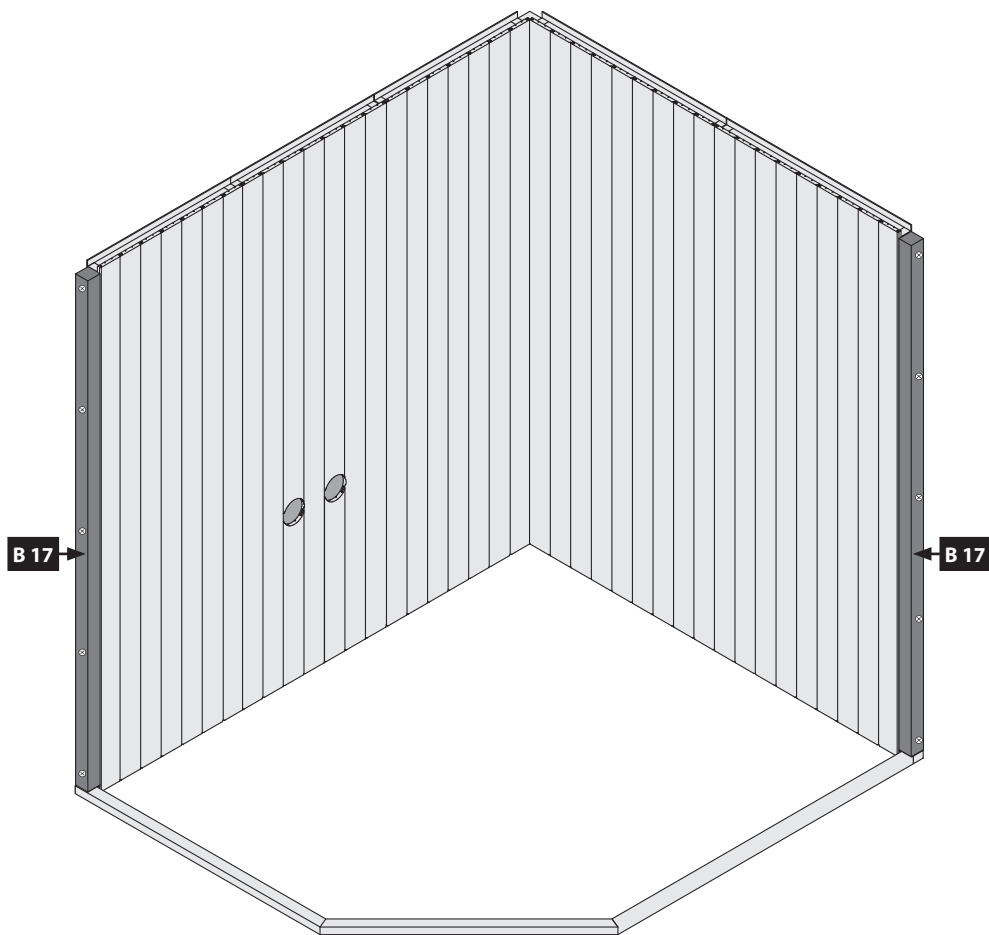




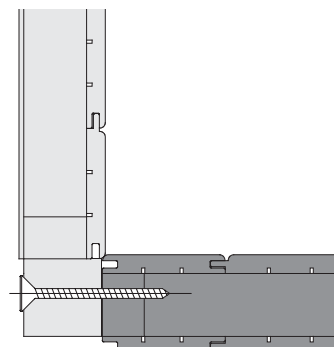
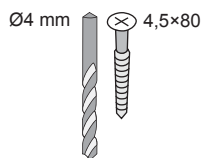
10x



B 17

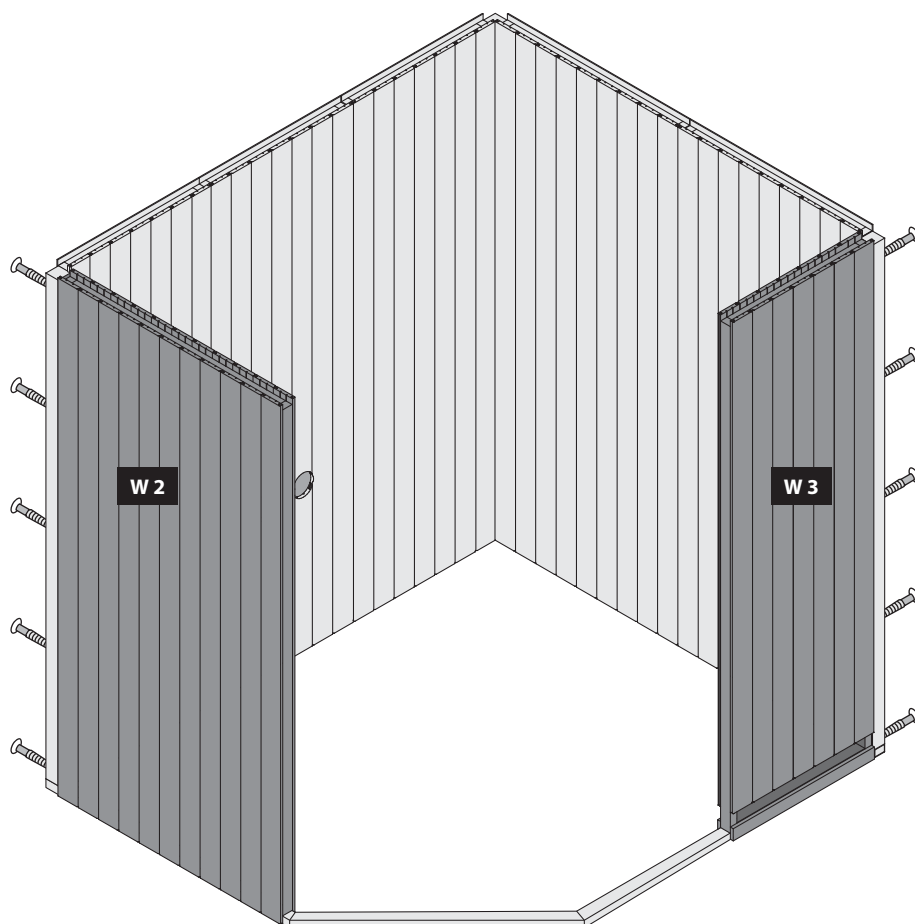


10x

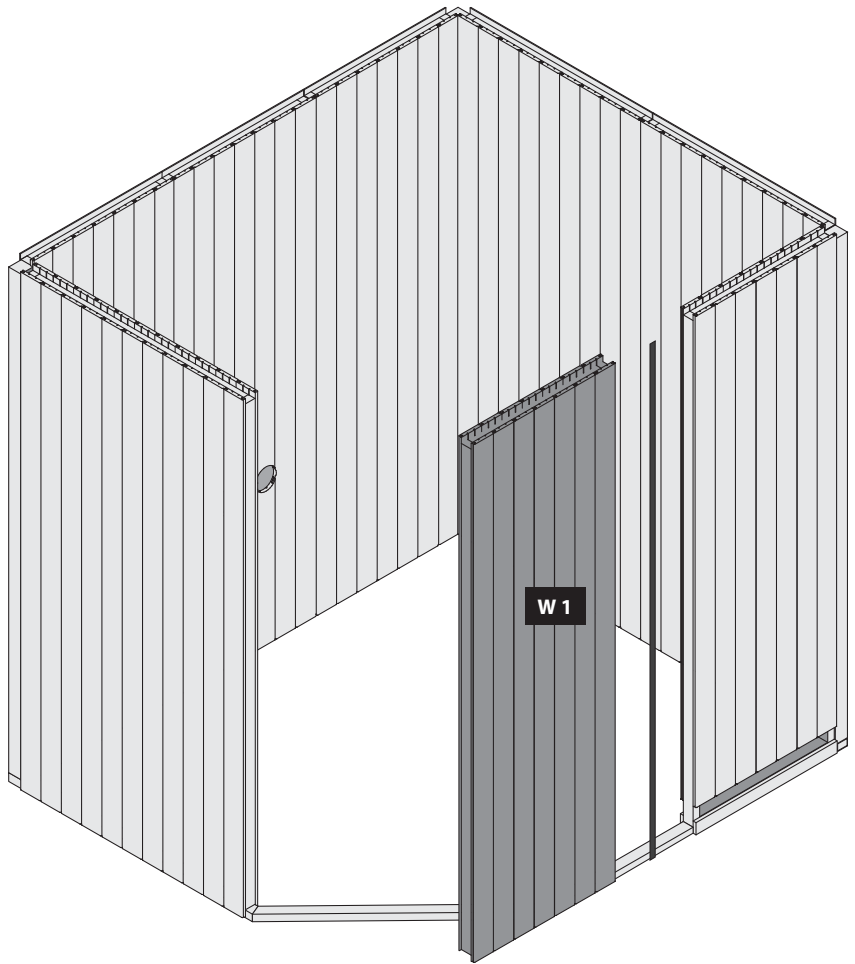
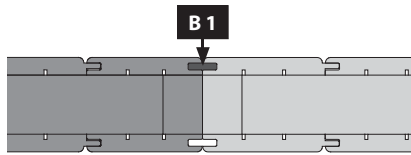


W 2

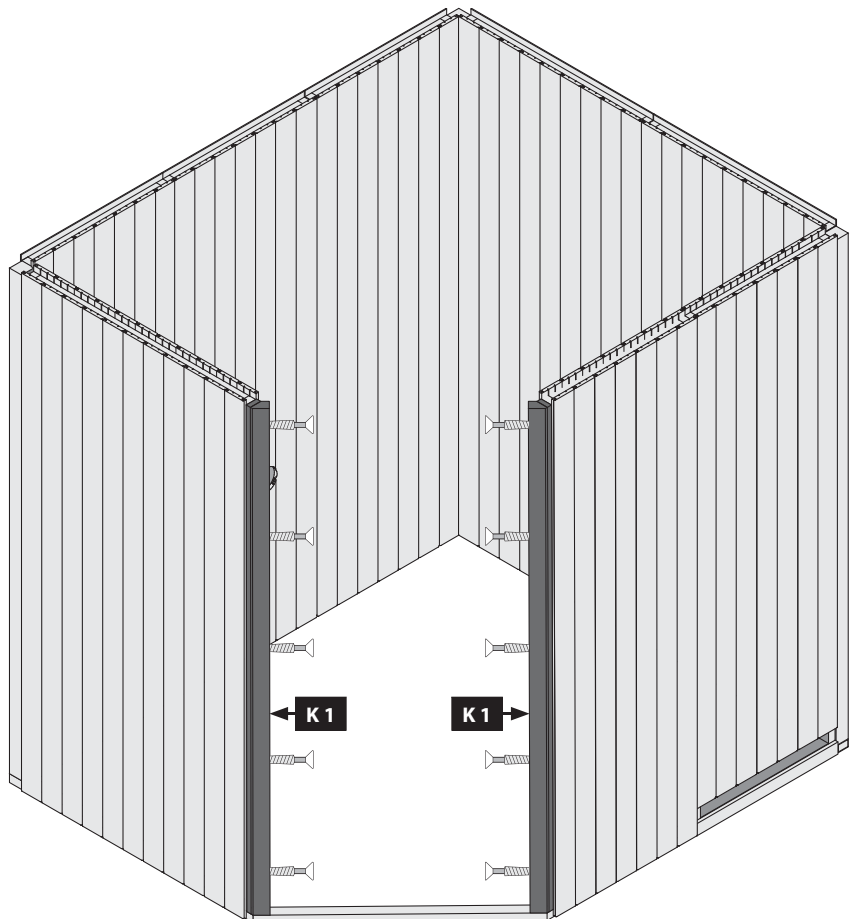
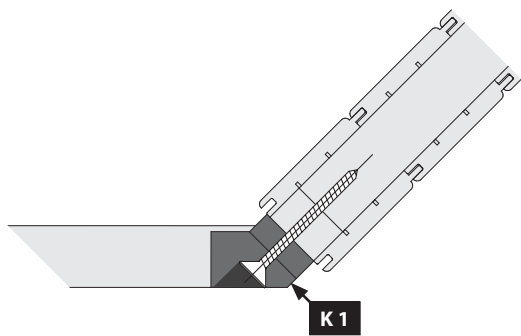
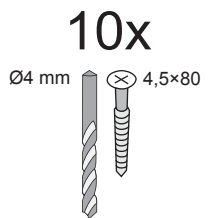
W 3











06

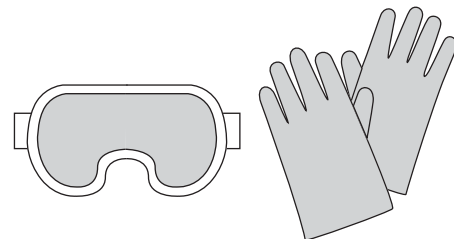


07



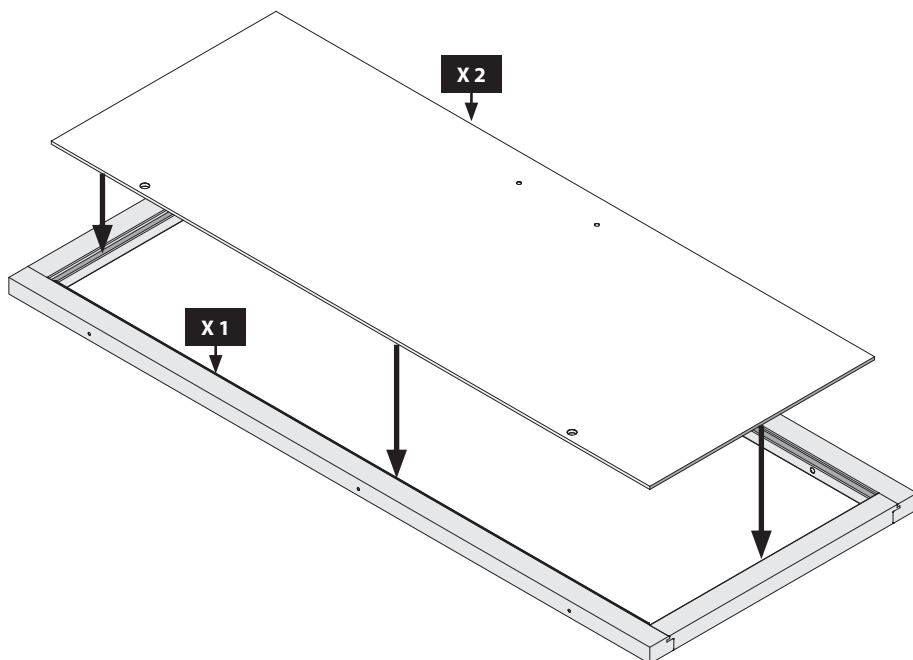
-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur

-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře

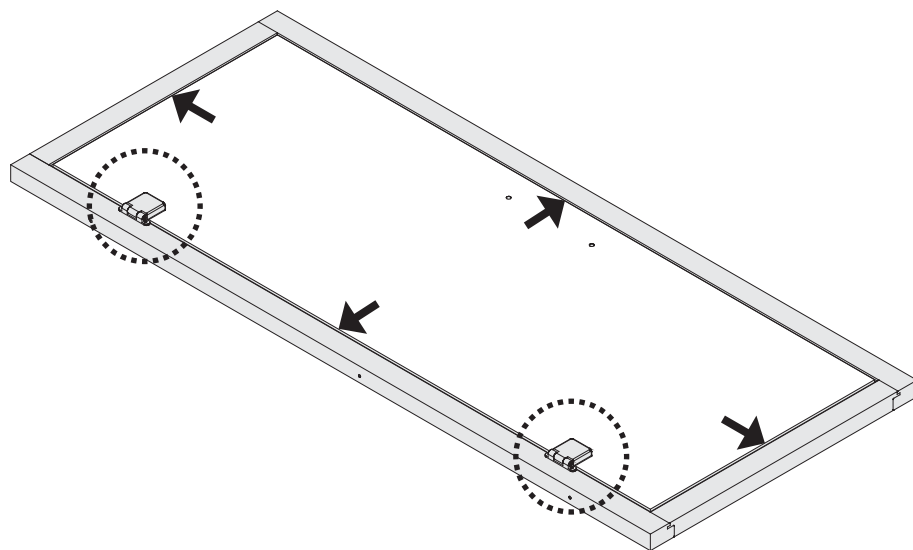


08

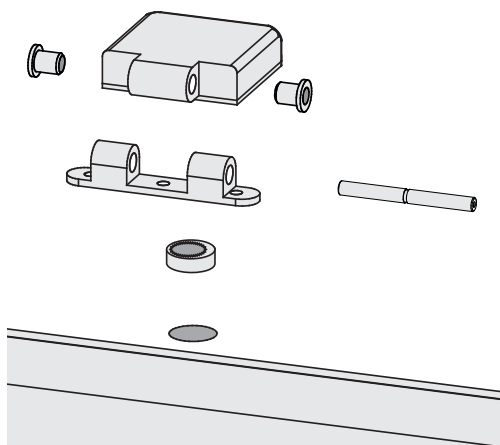
-  Saunätürglas in den Türrahmen legen
-  Put the door glass in the frame
-  Mettez le verre de la porte dans le cadre
-  Plaats het deurglas in het frame
-  Sæt dørglasset i rammen
-  Pon el vidrio de la puerta en el marco
-  Metti il vetro della porta nel telaio
-  Vložte sklo dveří do rámu



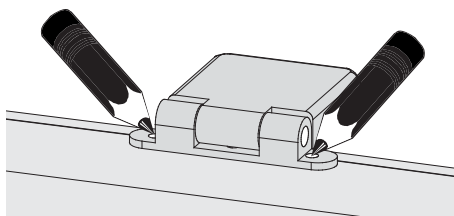
-  Saunätürglas in den Türrahmen ausrichten
-  Center the glass in the wooden frame
-  Bien aligner le verre à vitre
-  Lijn het glas uit in het deurframe
-  Juster saunaens dørglas i dørkarmen
-  Alinee el vidrio en el marco de la puerta
-  Allineare il vetro nel telaio della porta
-  Skleněná dvířka sauna v zárubně zarovnat



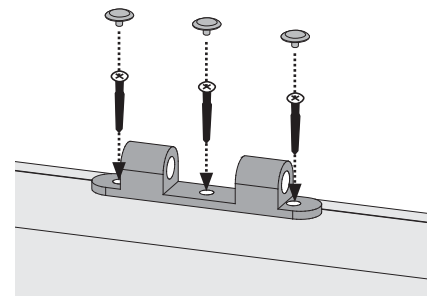
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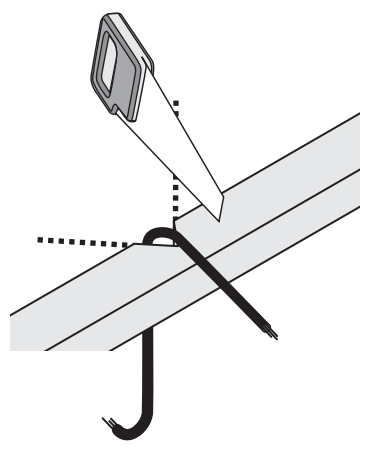
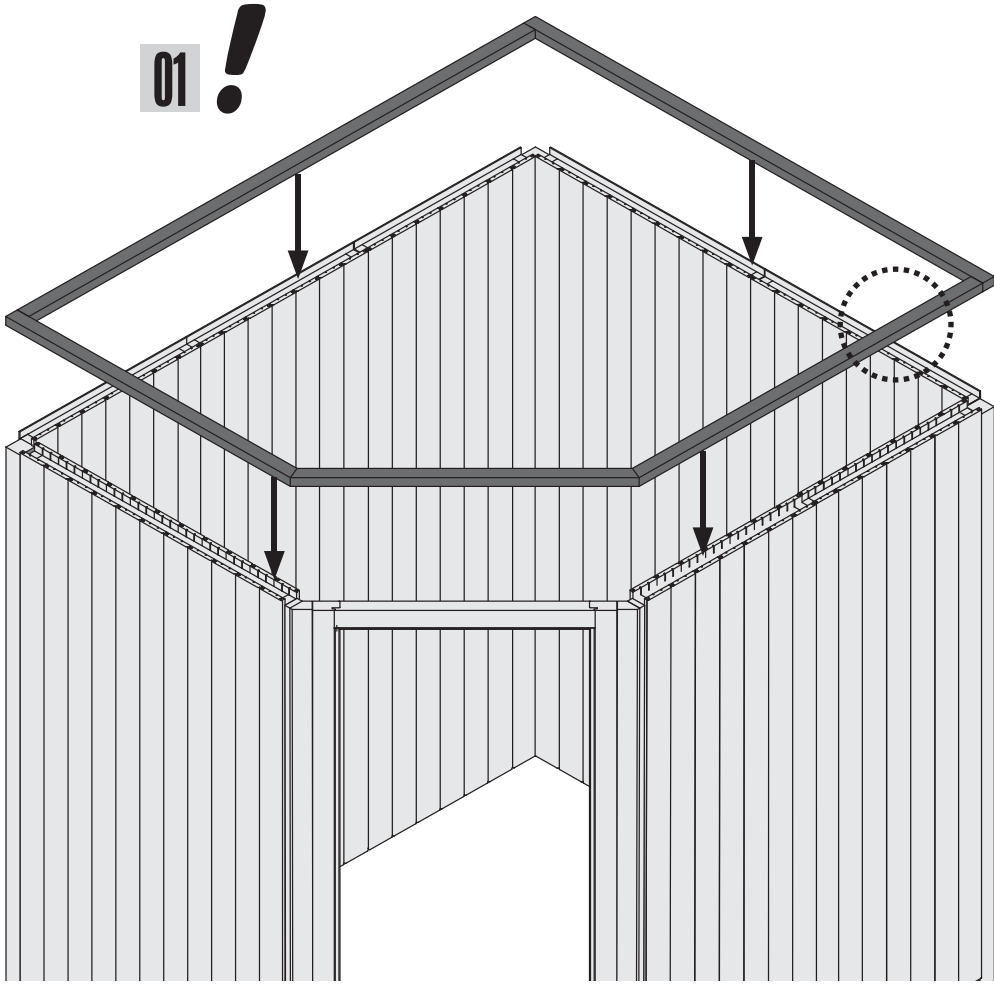
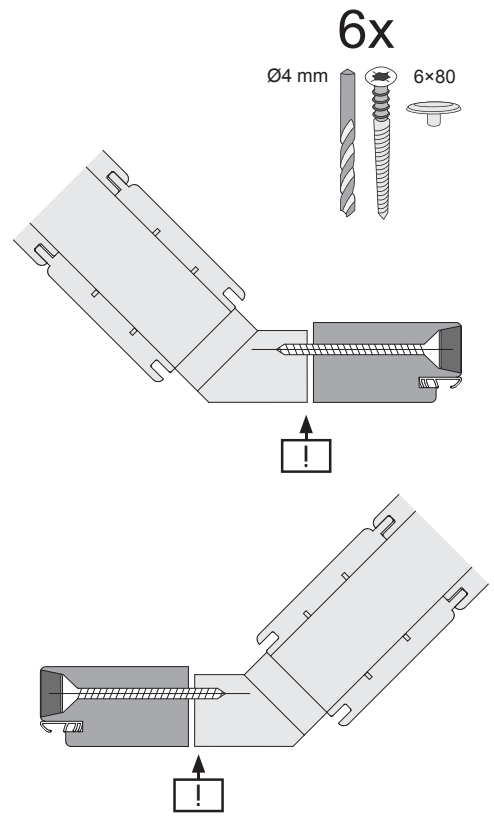
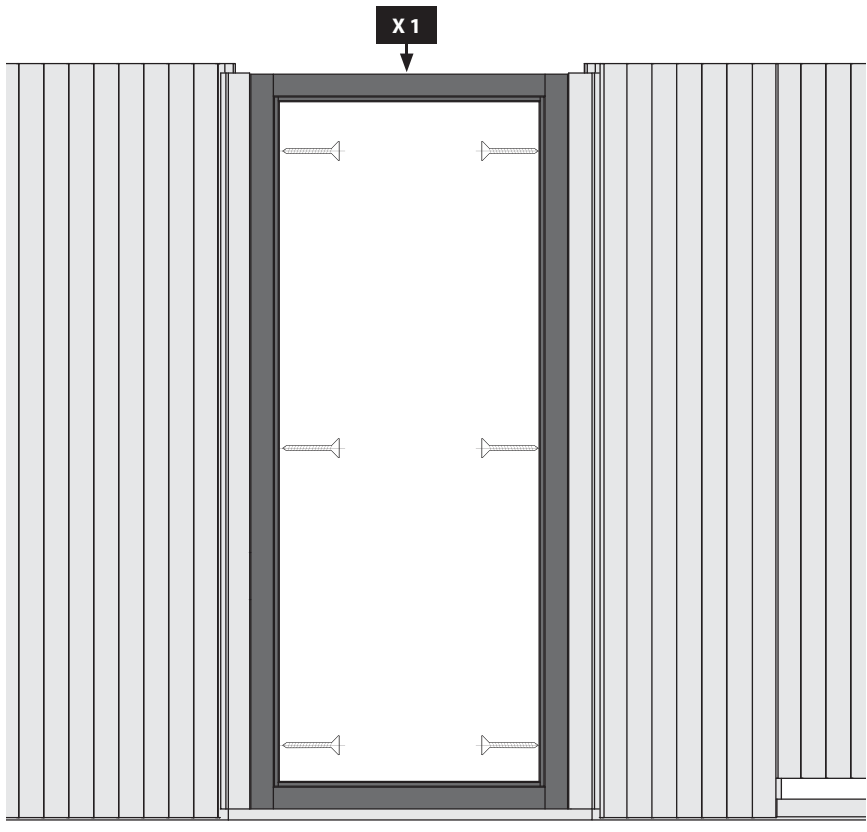


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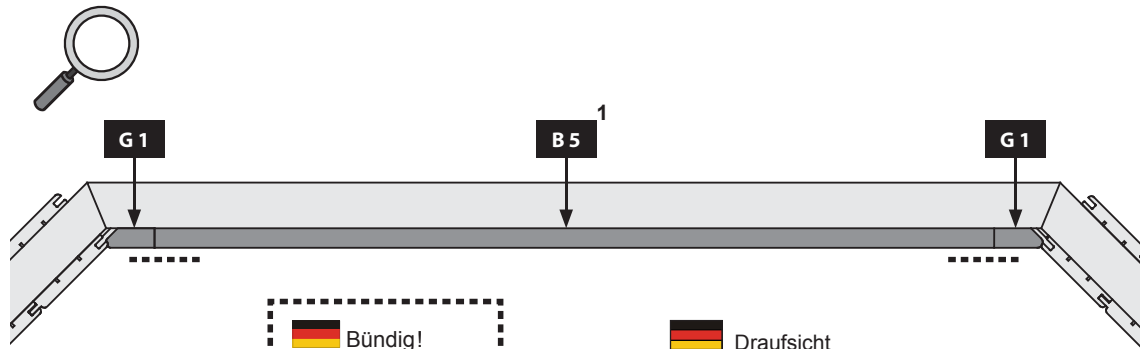
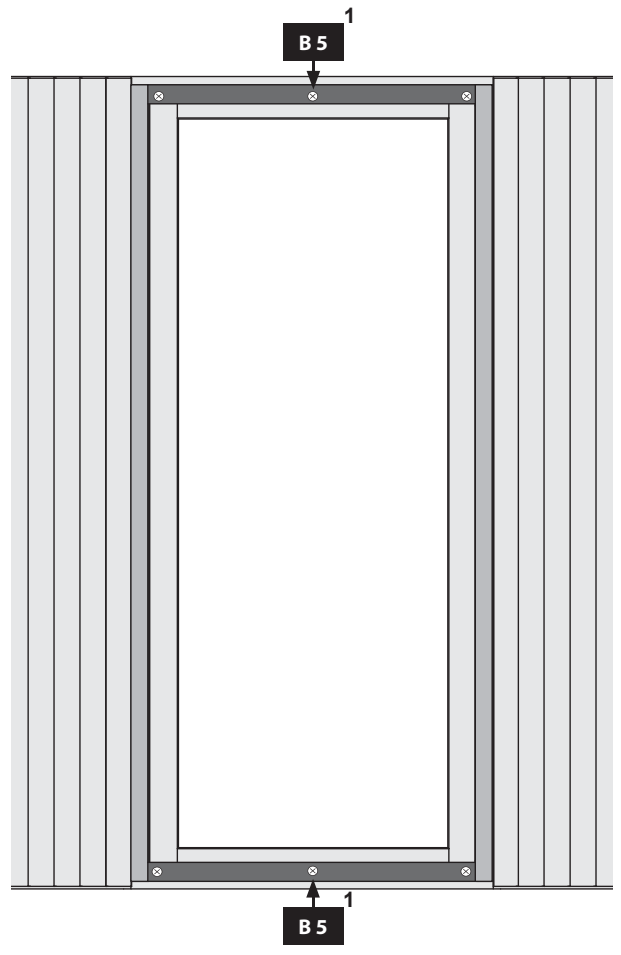
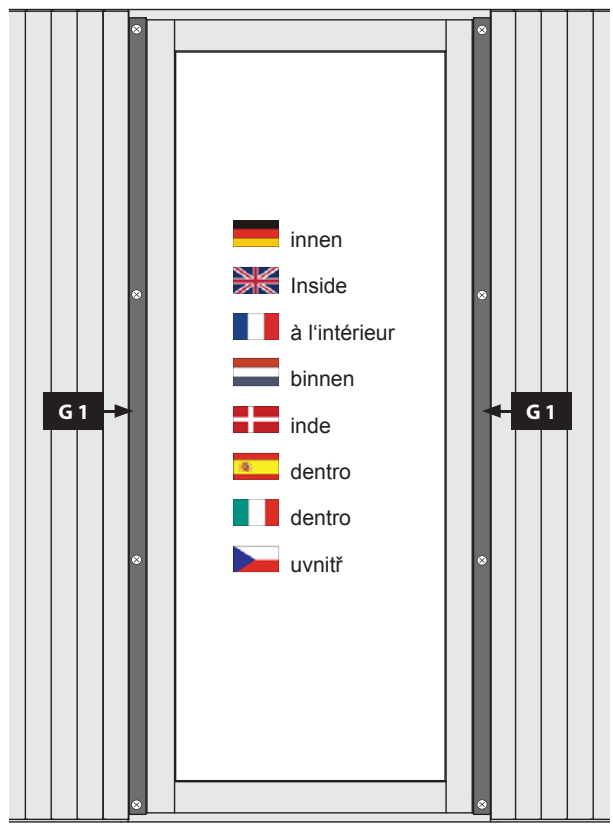
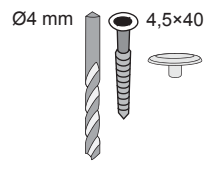


3.



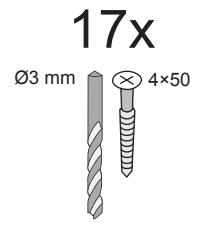
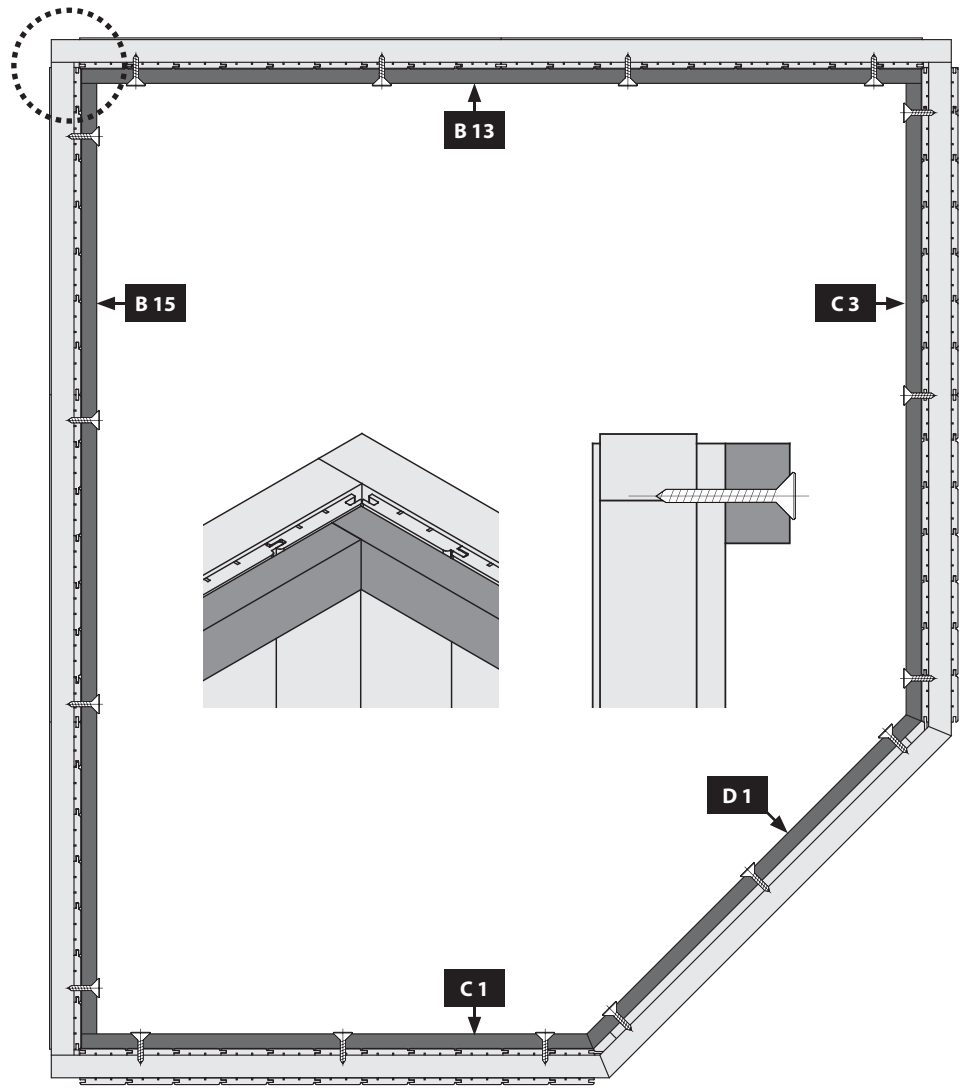


14x

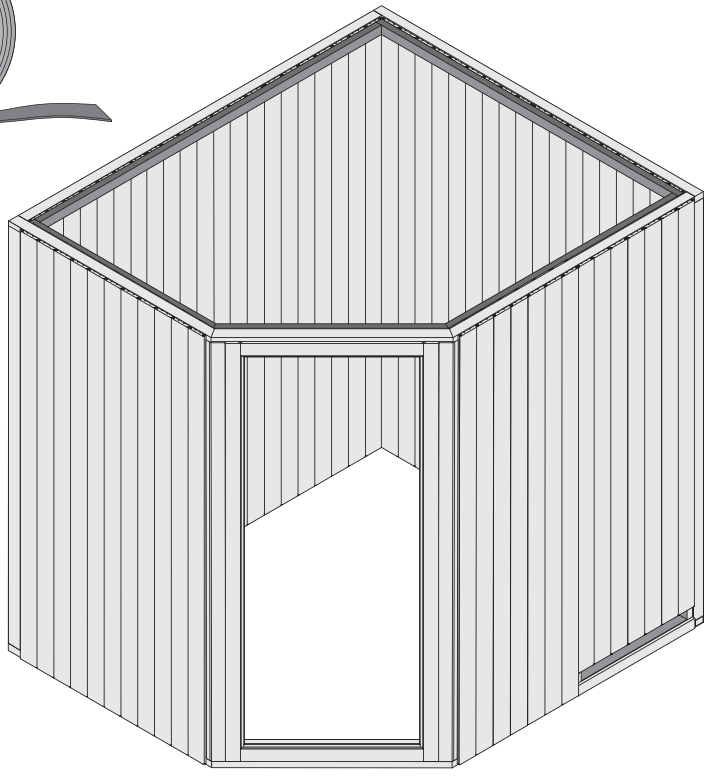
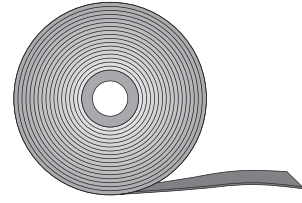
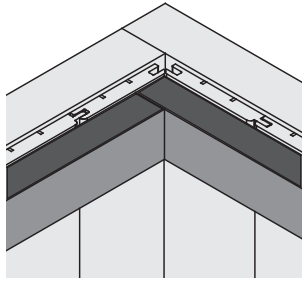


- Bündig!
- Flush!
- Affleurement!
- I flugt!
- Gelijk!
- Aras!
- Combacia!
- Stejný !

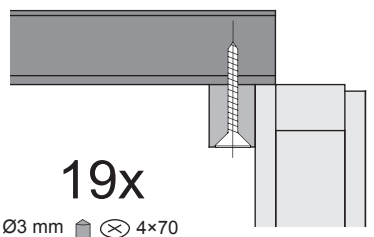
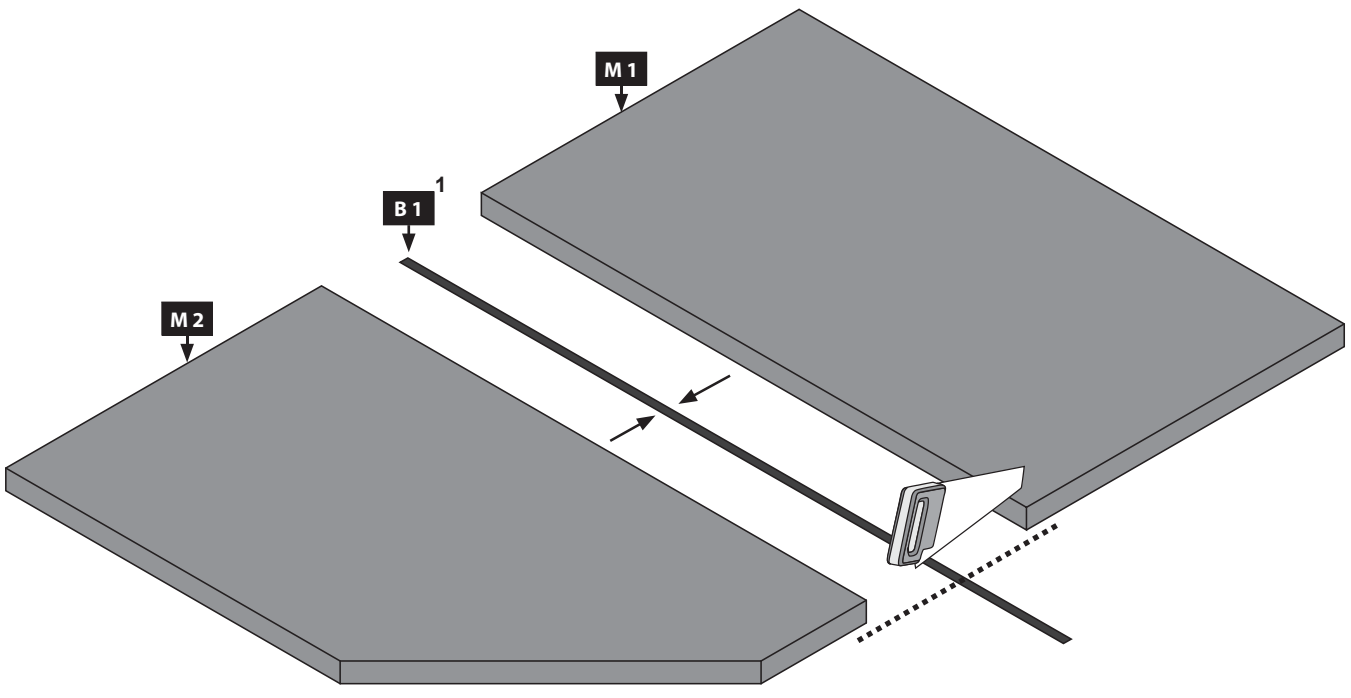
- Draufsicht
- Top view
- vue de dessus
- bovenaanzicht
- vista desde arriba
- vista desde arriba
- vista dall'alto
- půdorys



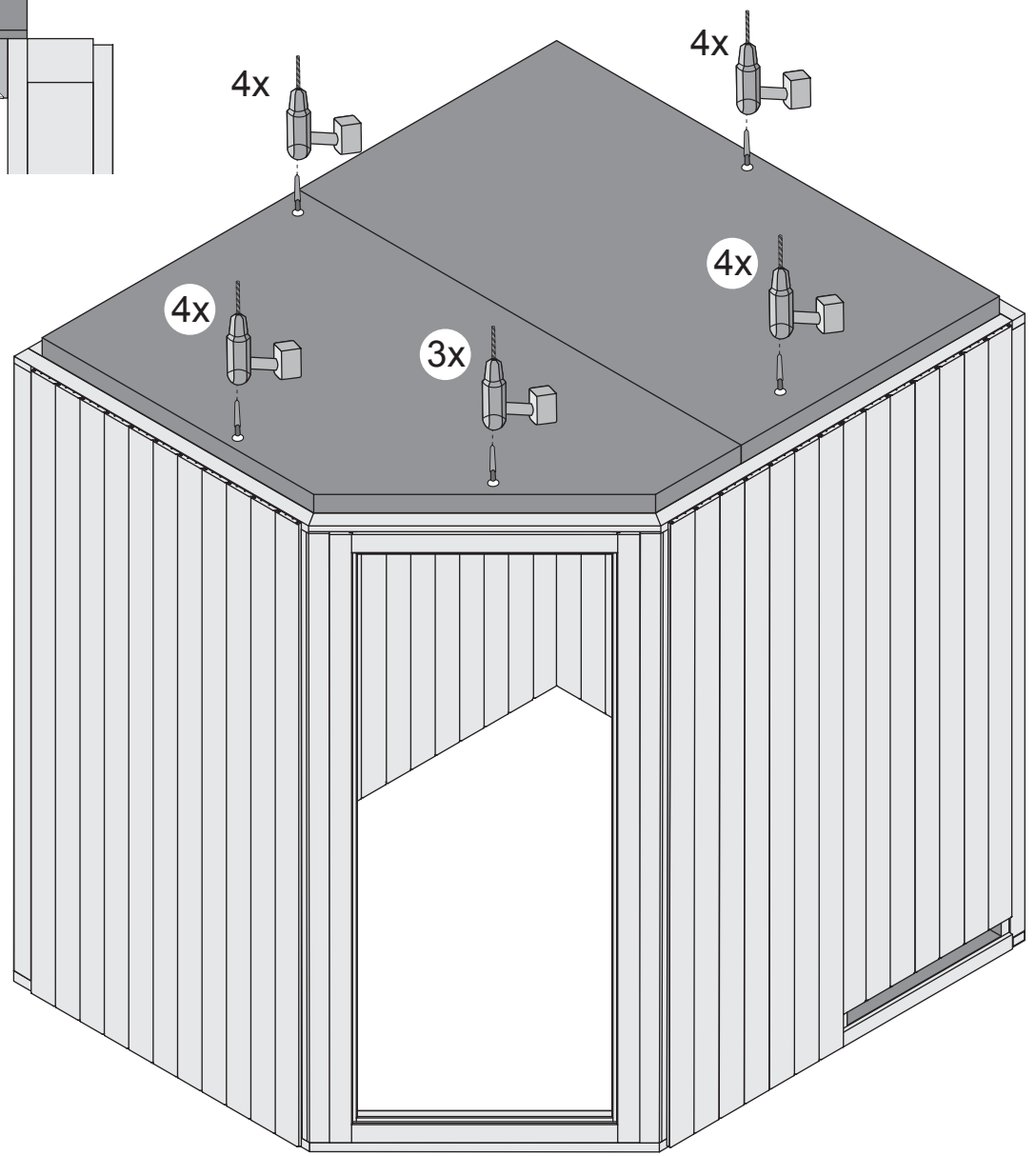
-  Draufsicht
-  Top view
-  vue de dessus
-  bovenaanzicht
-  vista desde arriba
-  vista desde arriba
-  vista dall'alto
-  pŕůdorys



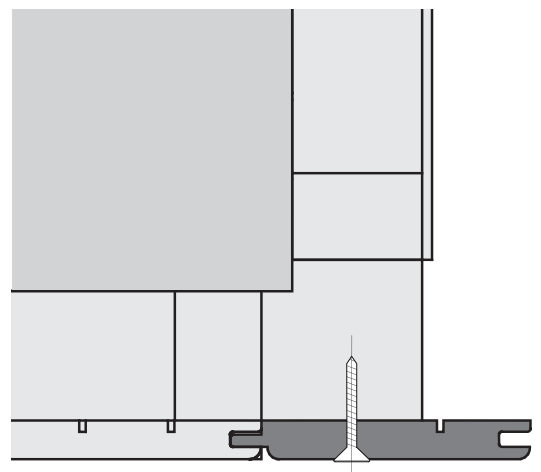
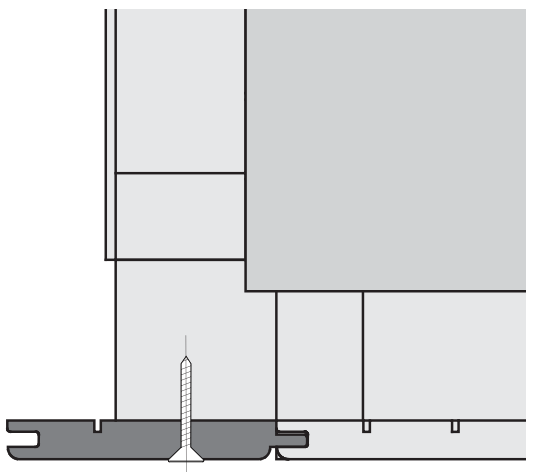
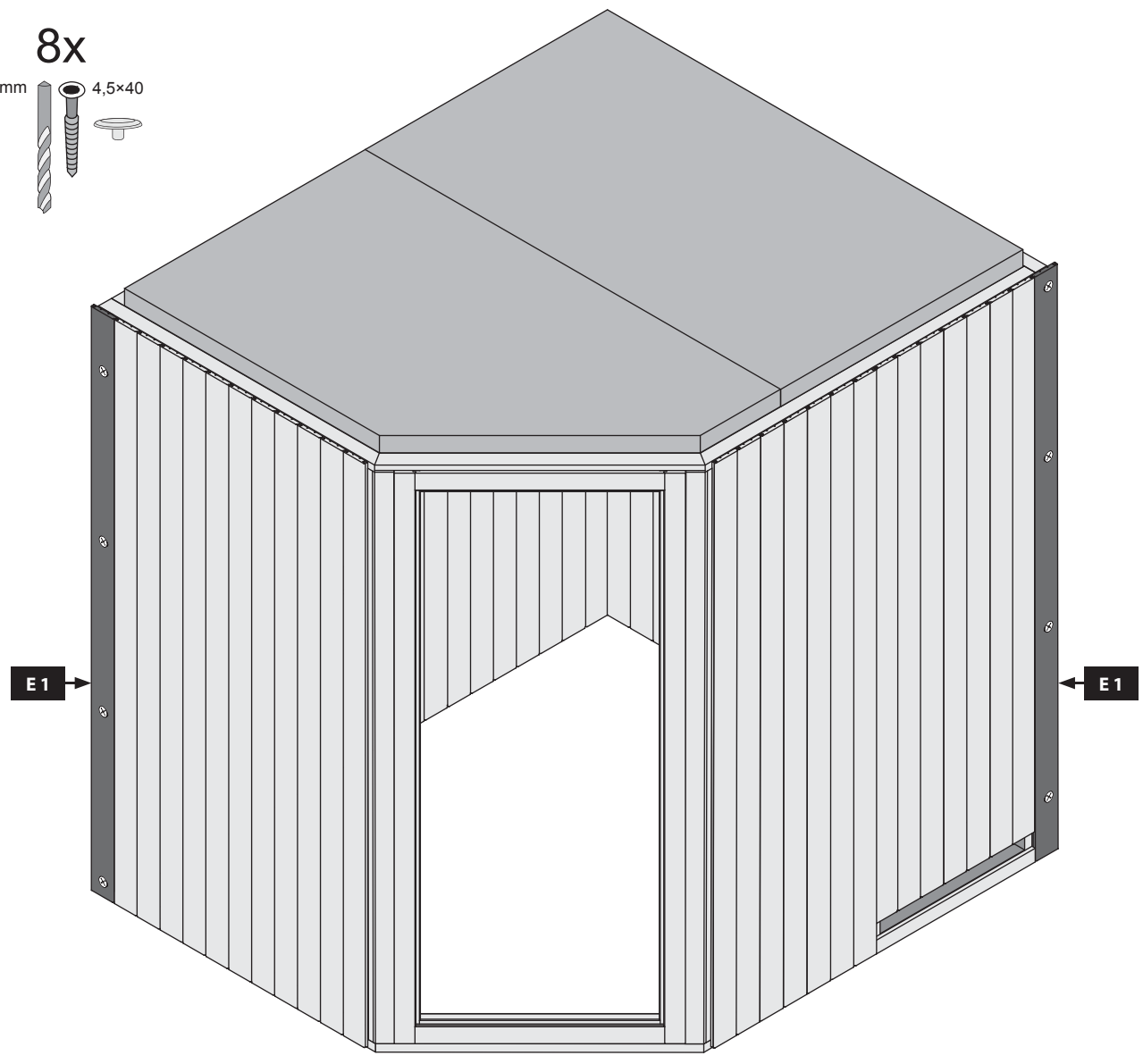
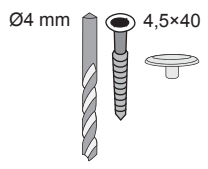
-  Sauna Dichtband
-  Sauna sealing tape
-  Ruban d'étanchéité pour sauna
-  Sauna tætningsbånd
-  Sauna afdichtingstape
-  Cinta de sellado de sauna
-  Nastro sigillante per sauna
-  Sauna těsnící páska



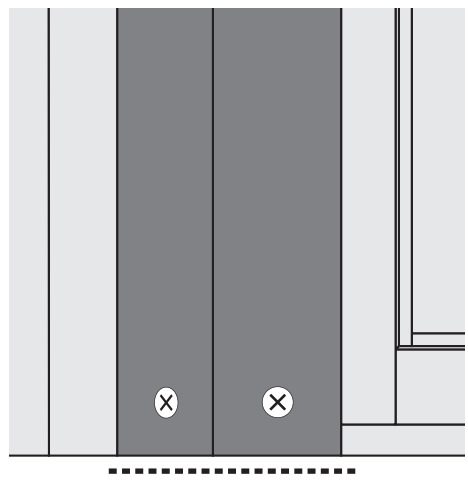
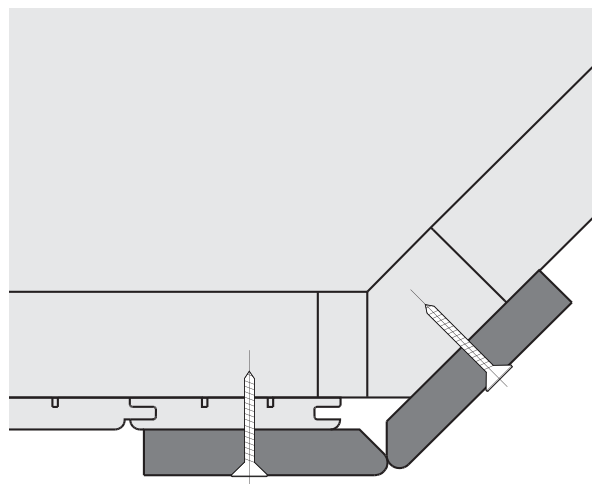
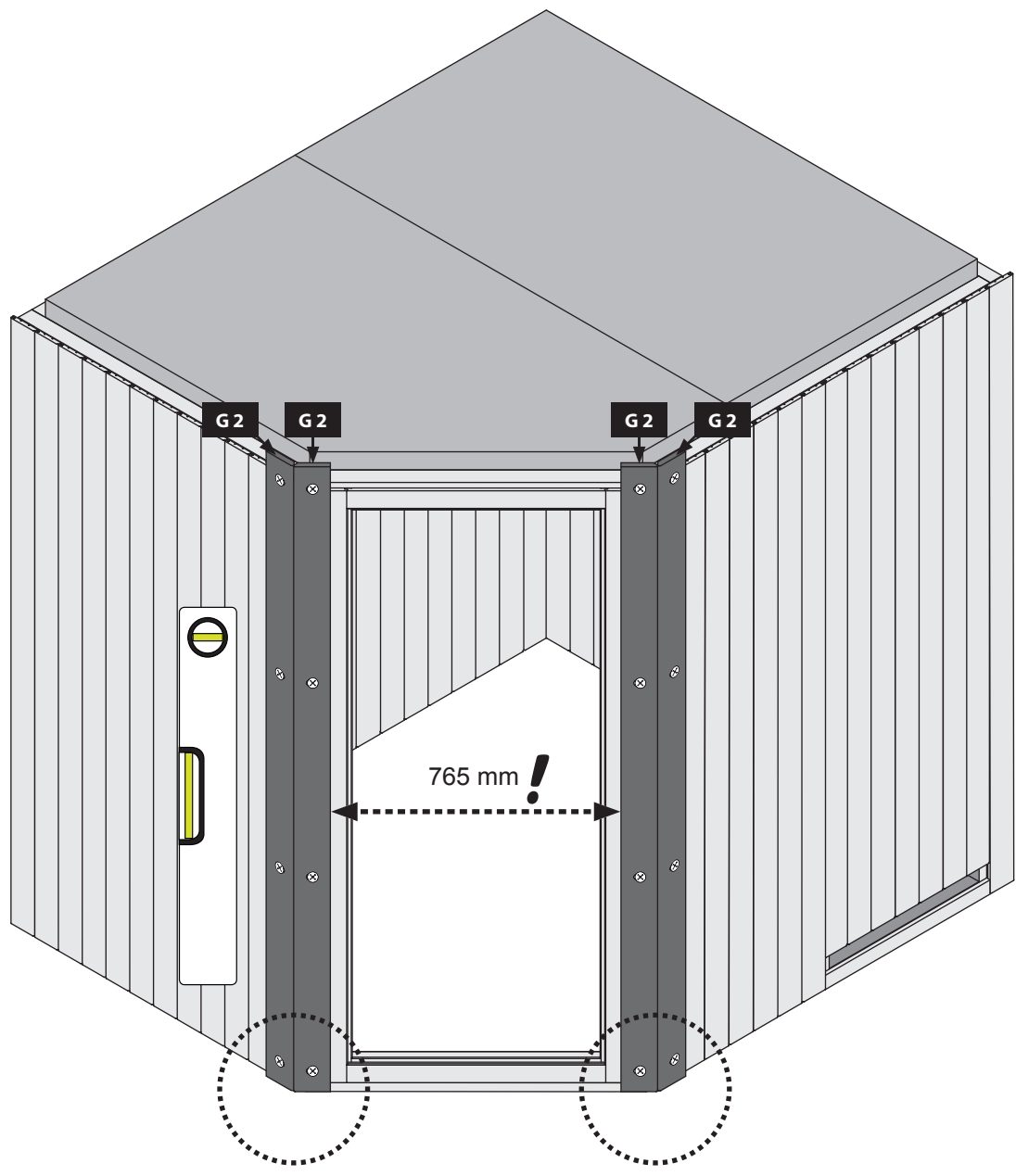
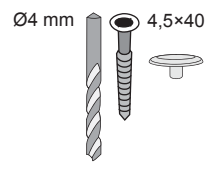
19x
Ø3 mm 4x70



8x

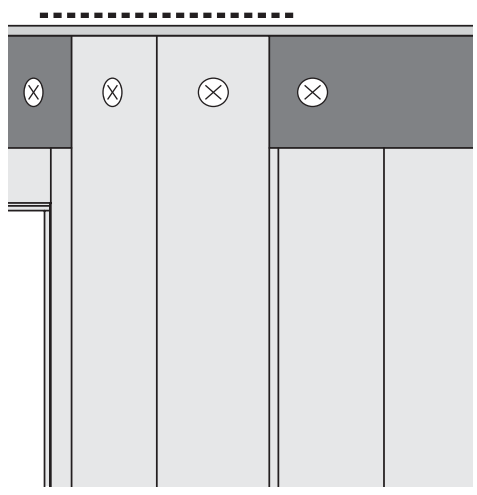
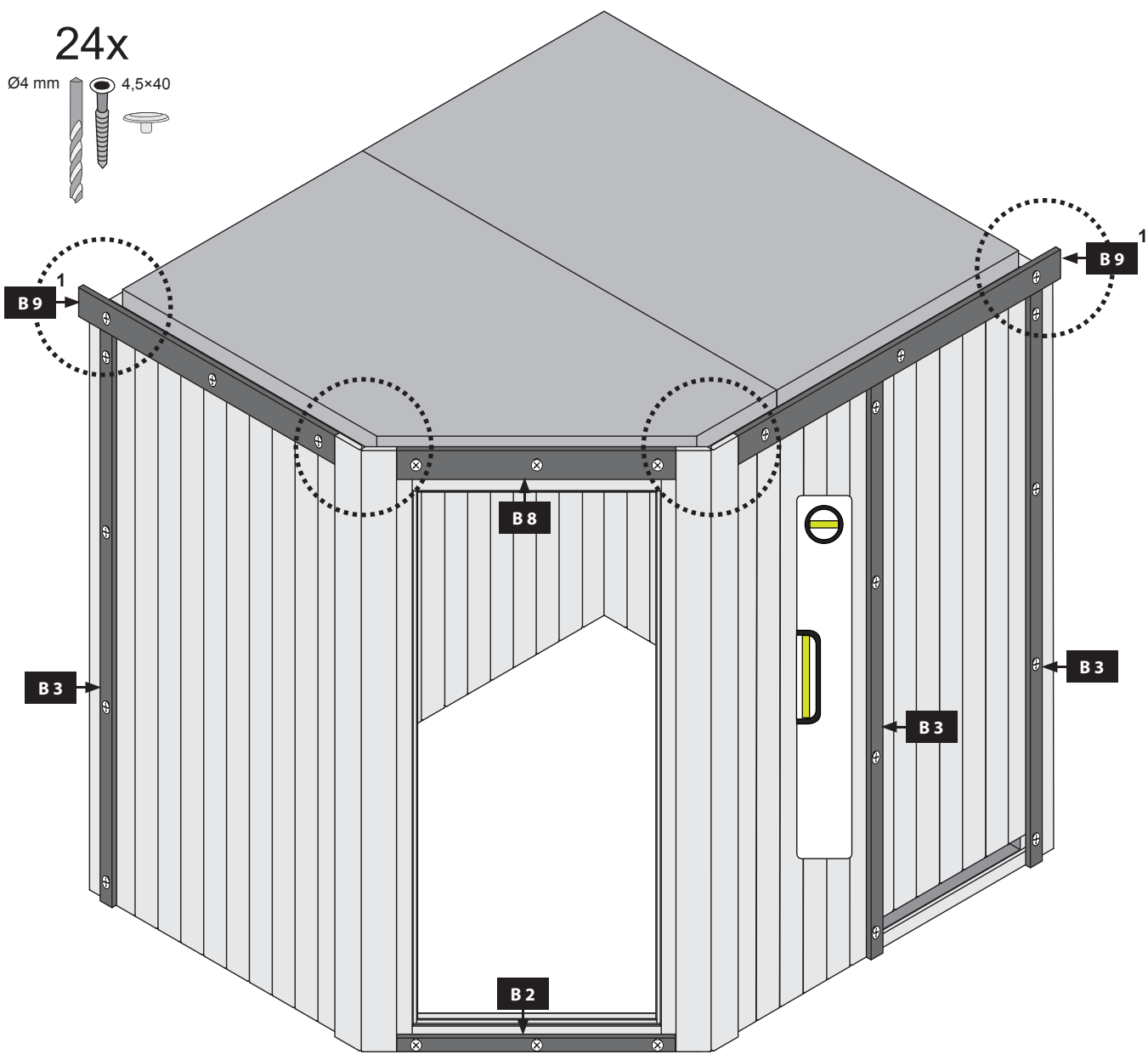
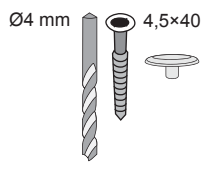


16x

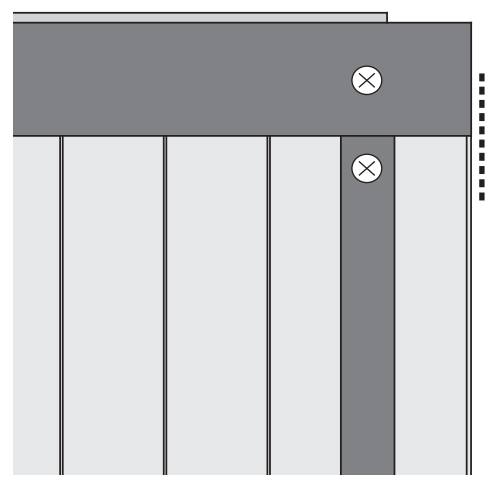


-  Bündig!
-  Flush!
-  Affleurement!
-  I flugt!
-  Gelijk!
-  Aras!
-  Combacia!
-  Stejný !

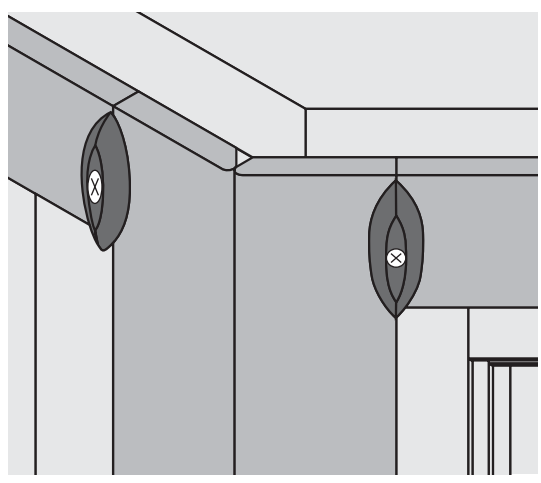
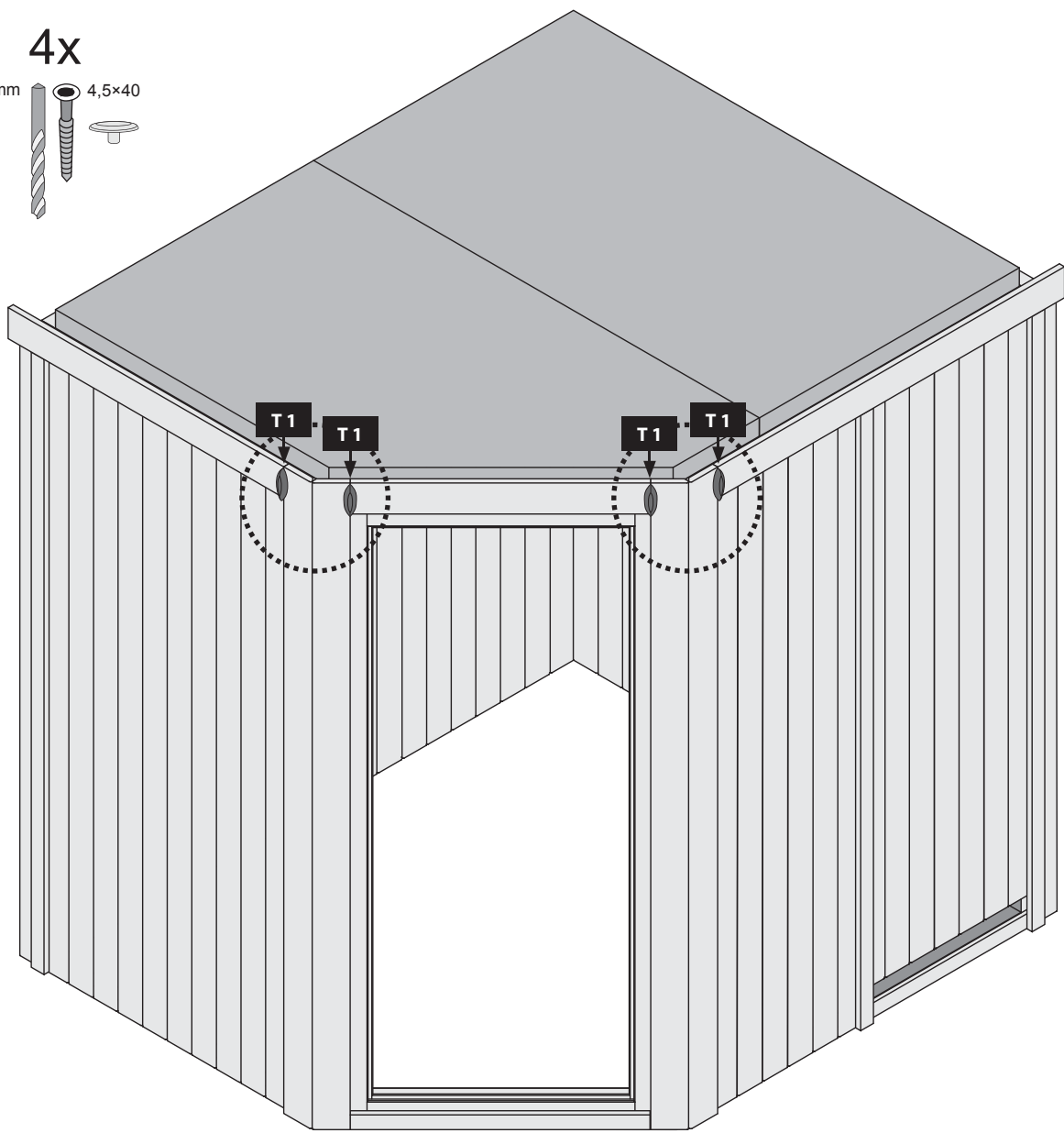
24x

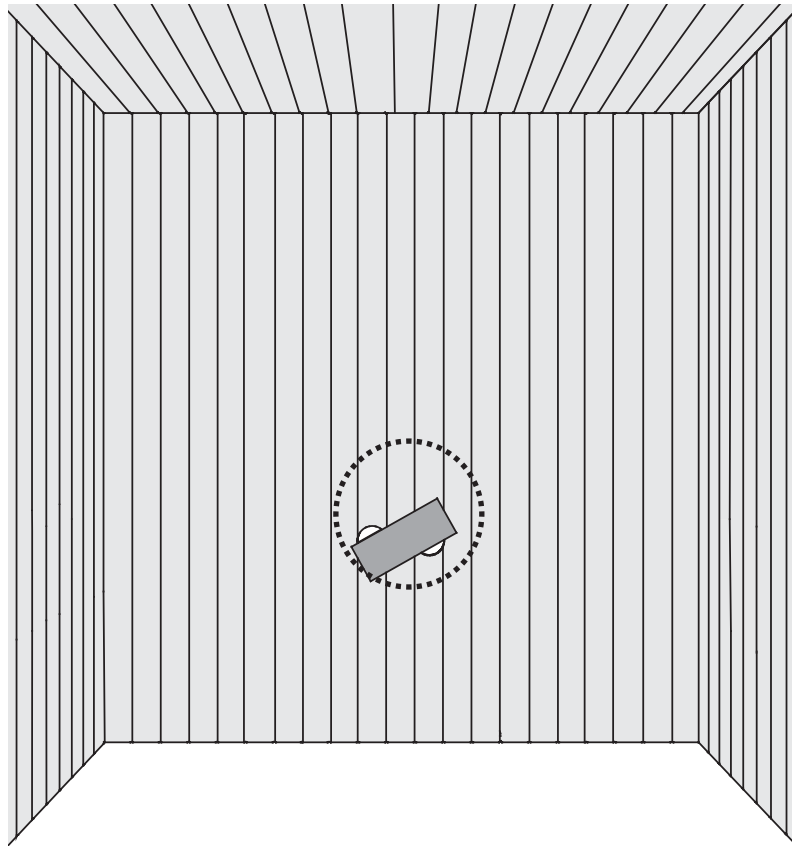
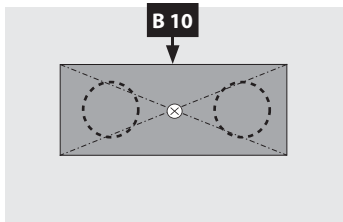
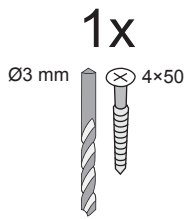



-  Bündig!
-  Flush!
-  Affleurement!
-  I flugt!
-  Gelijk!
-  Aras!
-  Combacia!
-  Stejný !





4x
Ø4 mm 4,5x40








 Hier ist die Funktionsweise des Brettes abgebildet. Regeln Sie damit die Abluft nach Ihren eigenen Wünschen


 This figure shows the functional principle of the board. Regulate the exhaust air according to your own wishes


 Ceci représente le mode de fonctionnement de la planche. Avec elle, réglez l'écoulement de l'air selon vos désirs.

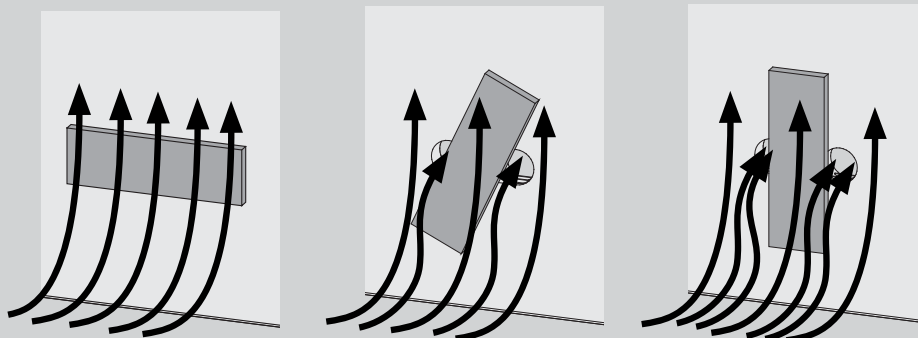
 Hier is de werking van het plankje afgebeeld. Regel daarmee de luchtafvoer naar eigen wens

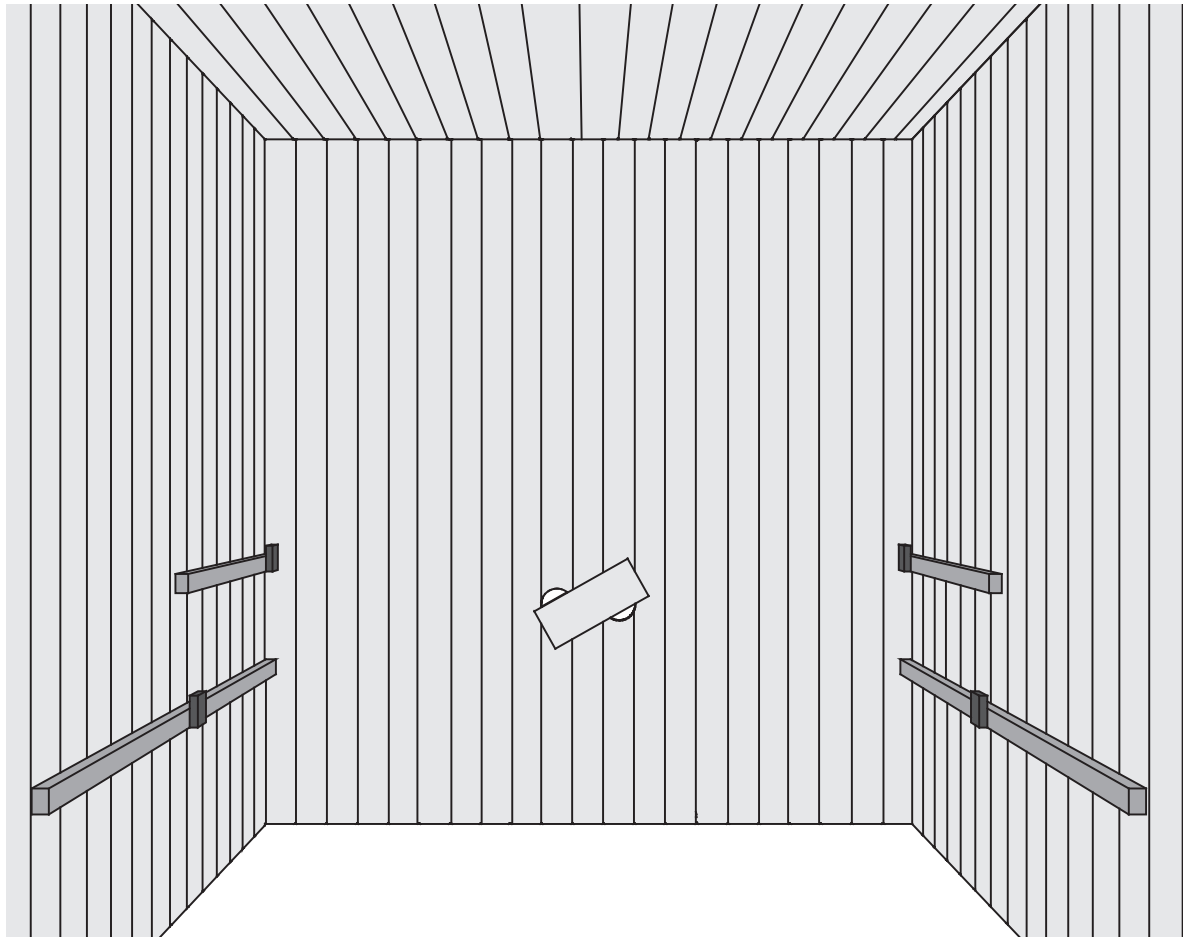
 Sådán fungerer styret. Brug den til at regulere udstødningsluften efter dine egne ønsker

 Aquí está representada la forma de funcionamiento de la tabla. Regule con ello el aire de salida según sus propios deseos

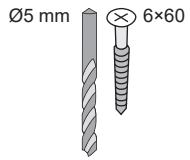
 Viene illustrato il principio di funzionamento della tavoletta di regolazione della ventilazione. Con essa si può regolare a piacere la ventilazione

 Zde je zobrazená funkce desky. Regulujte s ní odsávací vzduch dle Vašeho přání

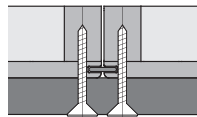
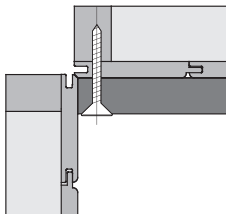
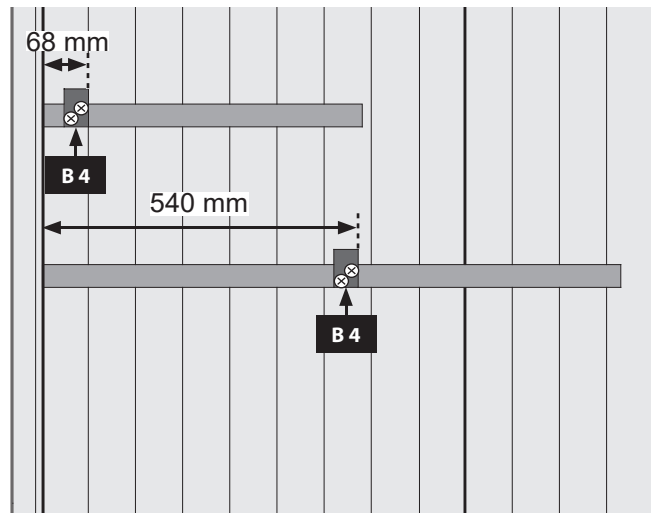
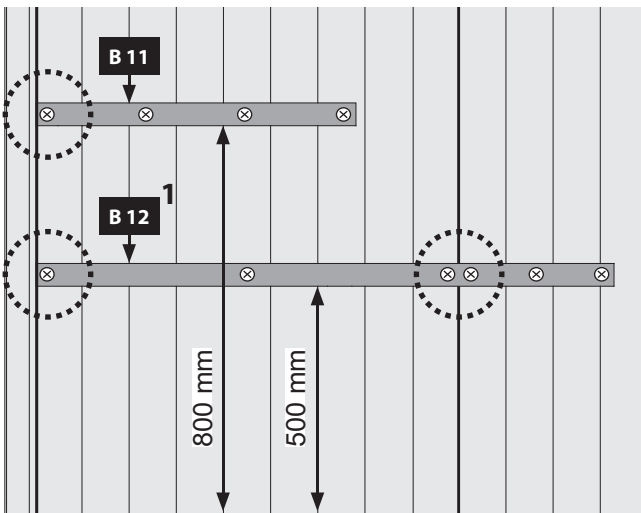
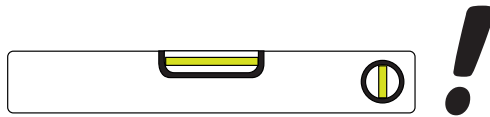
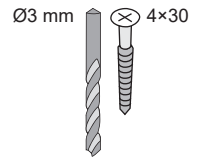




20x



8x

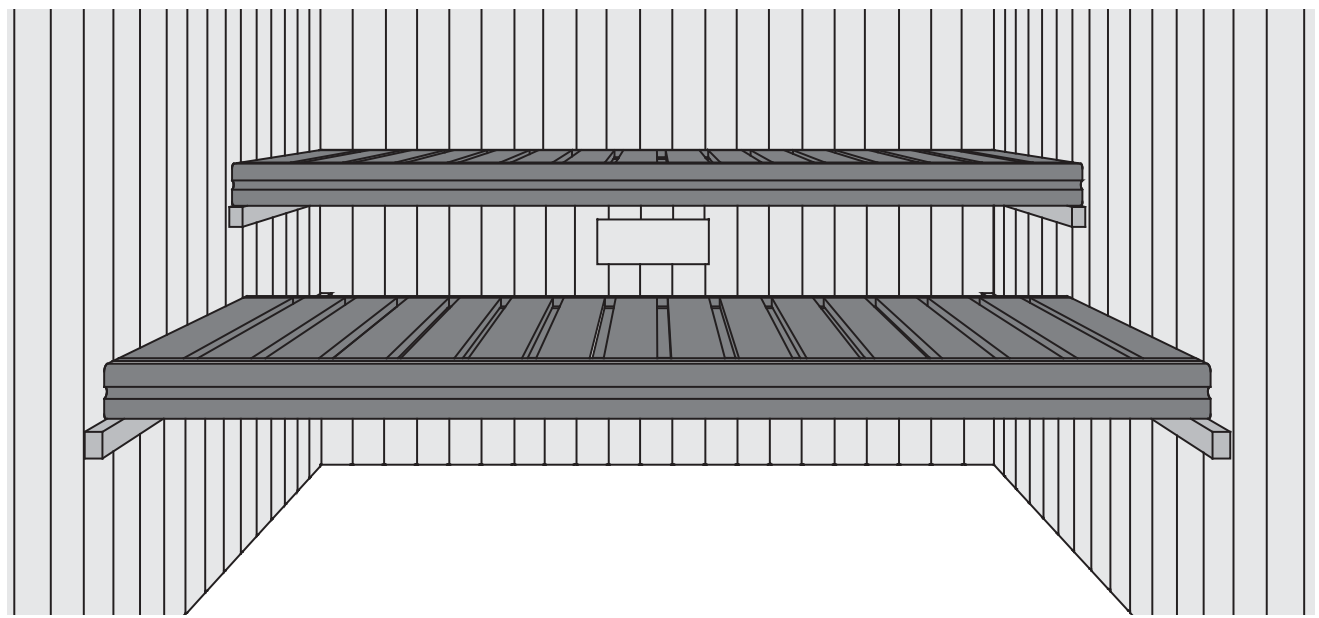
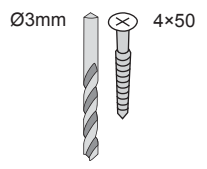


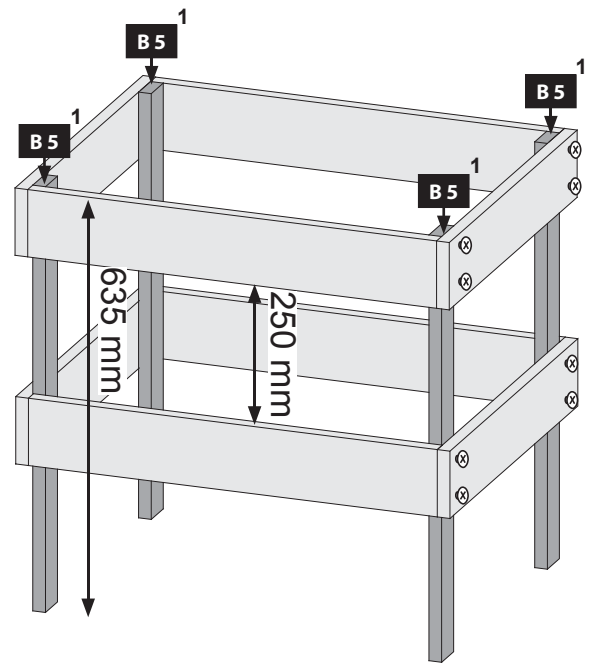
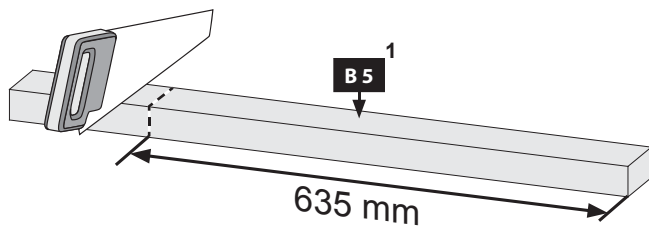
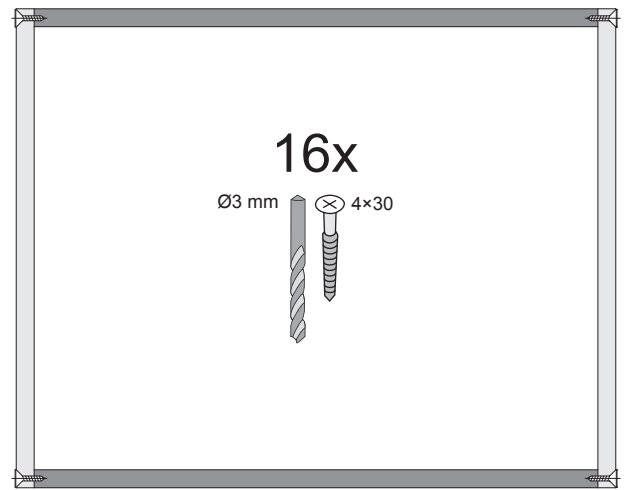
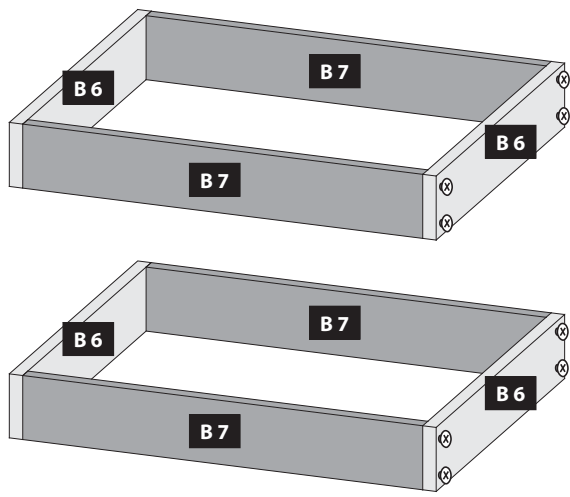


-  Ansicht unten
-  View below
-  Voir ci-dessous
-  Bekijk hieronder
-  Se nedenfor
-  Ver abajo
-  Visualizza sotto
-  Zobrazit níže

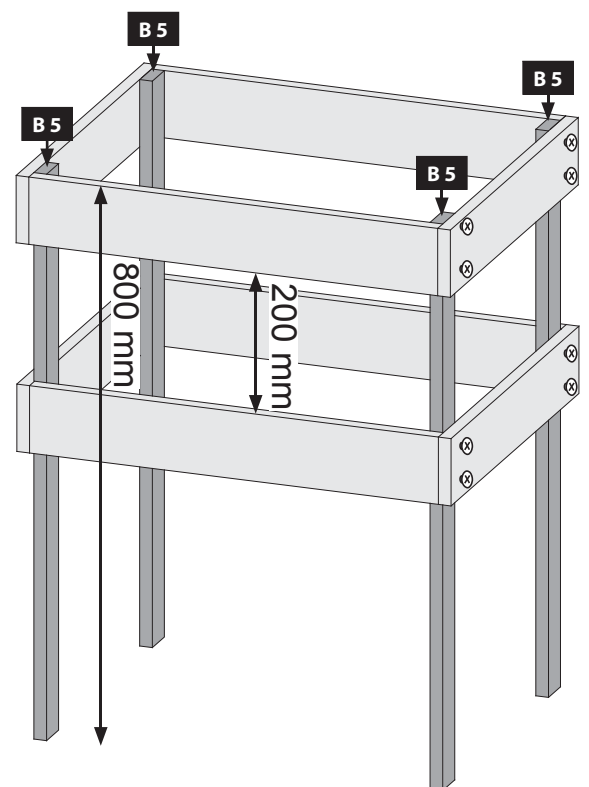
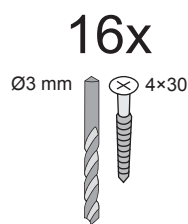


10x

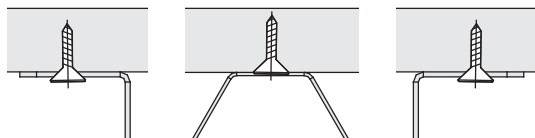
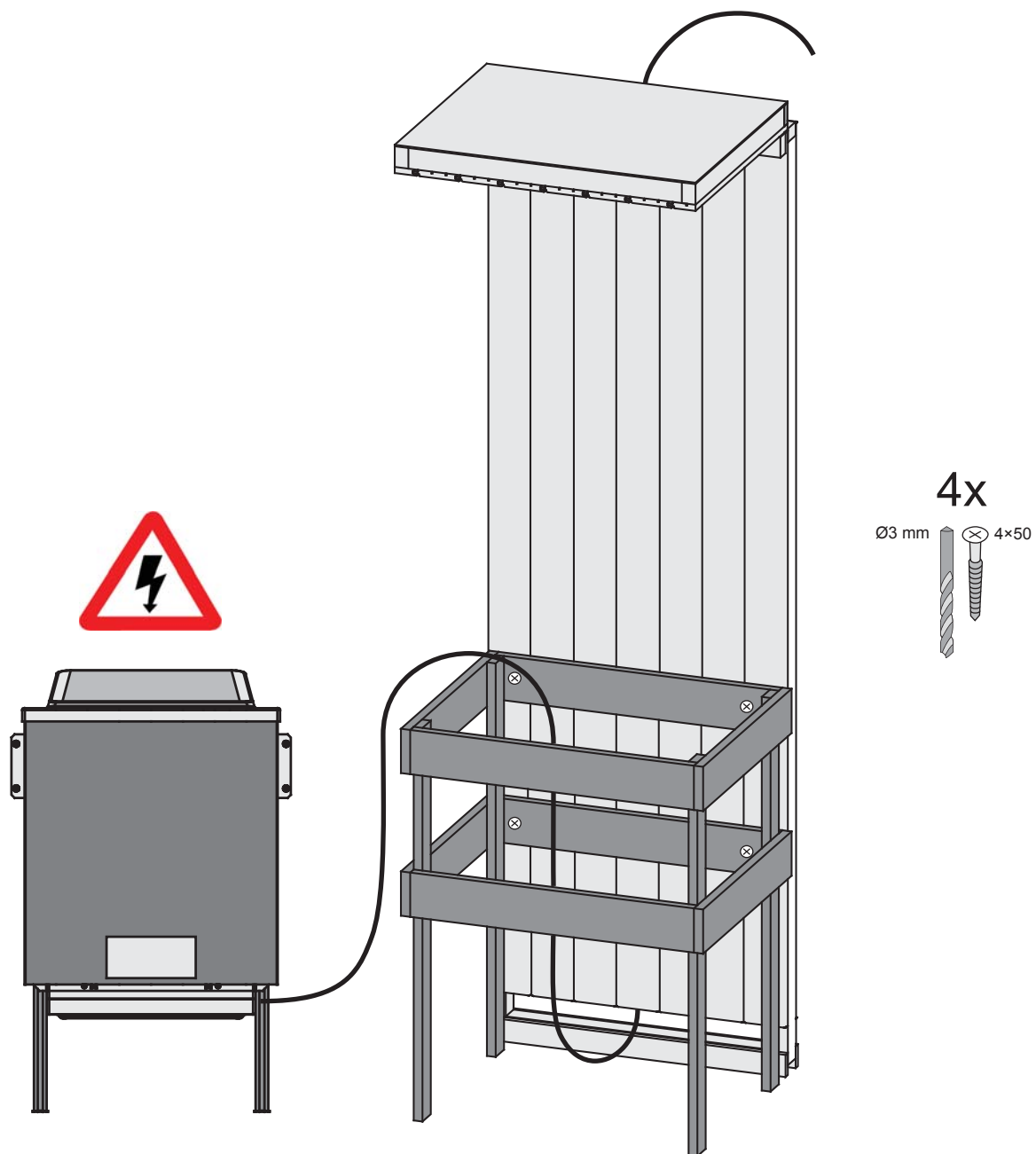




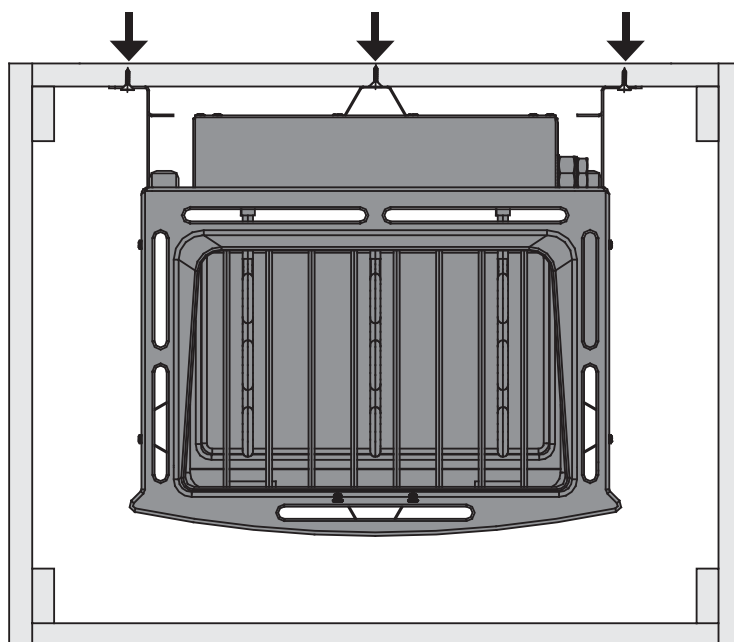
-  Nur bei 9 / 4,5 kW-Ofen
-  Only 9 / 4,5 kW heater
-  Seulement 9 / 4,5 kW chauffe
-  Kun ved 9 / 4,5 kW ovn
-  Slechts 9/4,5 kW heater
-  Sólo calentador de 9 / 4,5 kW
-  Solo riscaldamento 9 / 4,5 kW
-  Pouze topné těleso 9 / 4,5 kW



-  Bei allen anderen Öfen
-  For all other furnaces
-  Pour tous les autres fours
-  Kun ved 9 kW ovn
-  Voor alle andere ovens
-  Para todos los otros hornos
-  Per tutti gli altri tipi di forni
-  U všech ostatních pecích

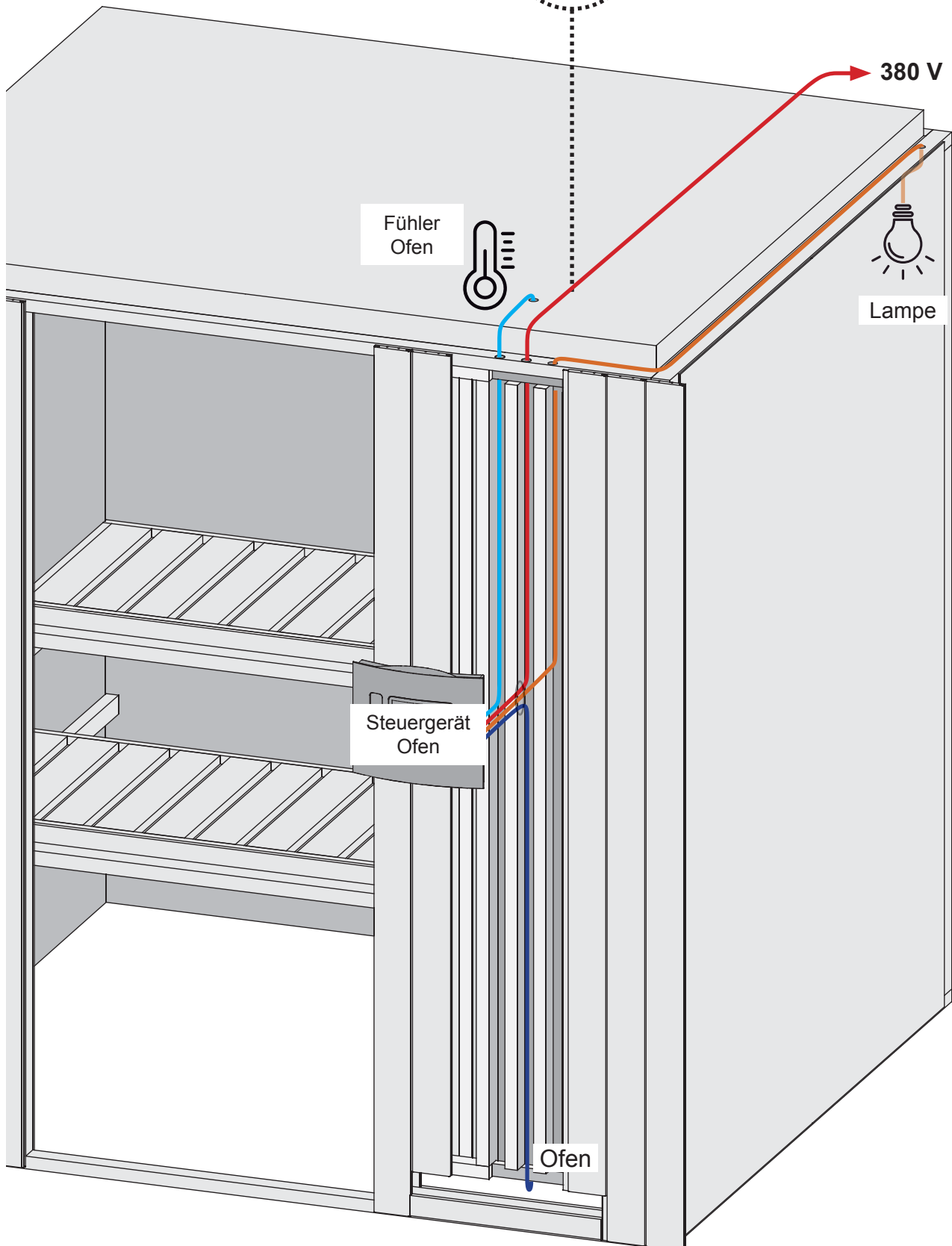
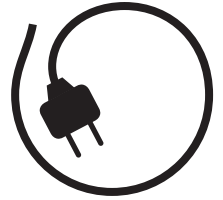
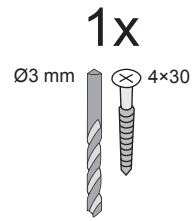


-  Ofenbefestigung
-  oven fixing
-  fixation four
-  oven vaststelling
-  oven fastsættelse
-  fijación horno
-  fissaggio forno
-  upevňovací trouba



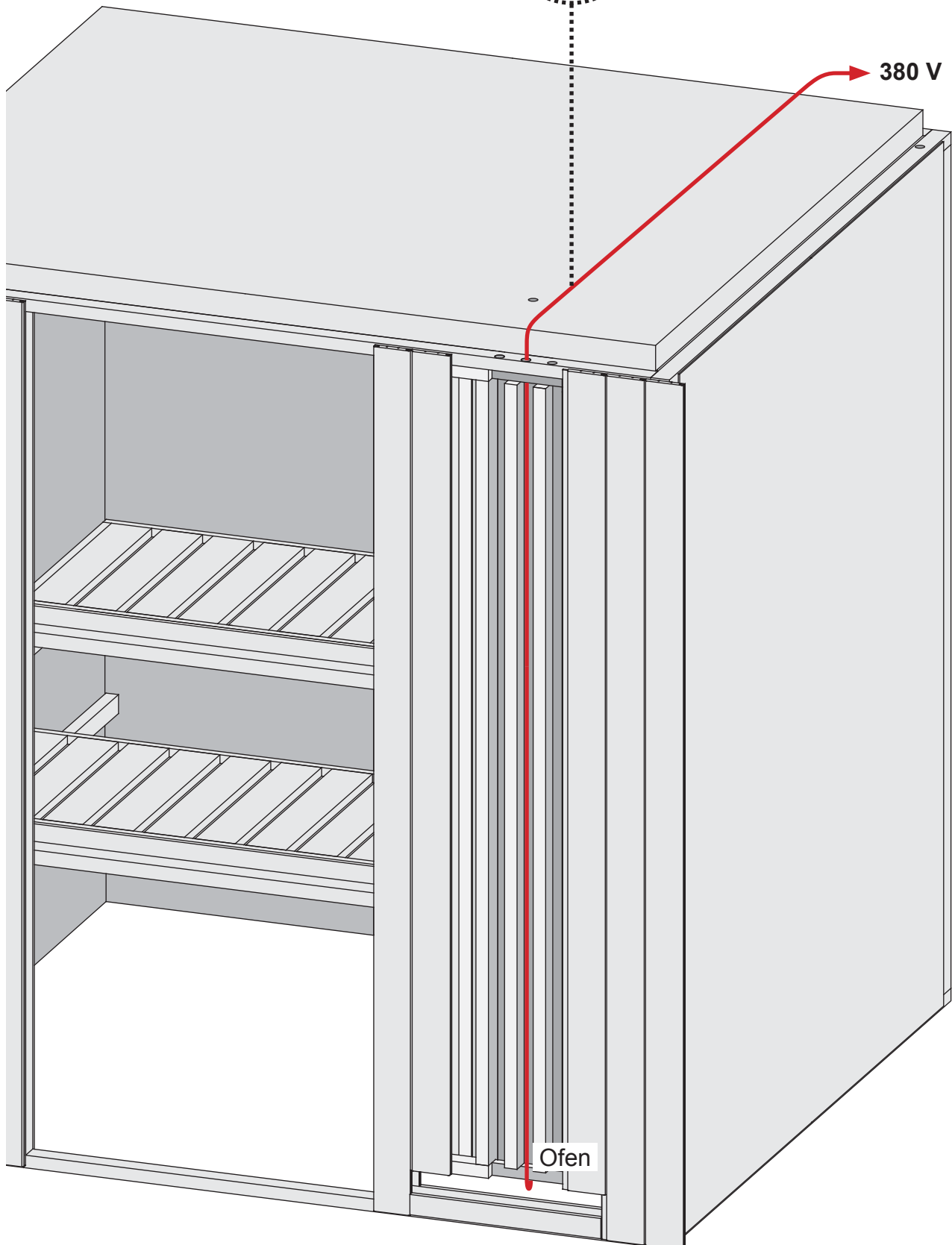
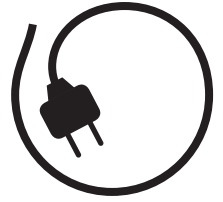
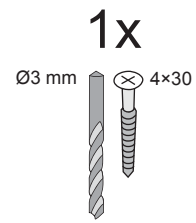
Exemplarische Kabelverlegung


Saunatyp	68mm
Steuerung	extern







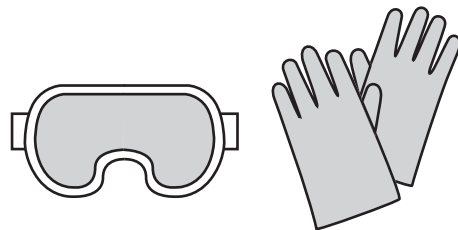
Exemplarische Kabelverlegung

Saunatyp 68mm
Steuerung integriert

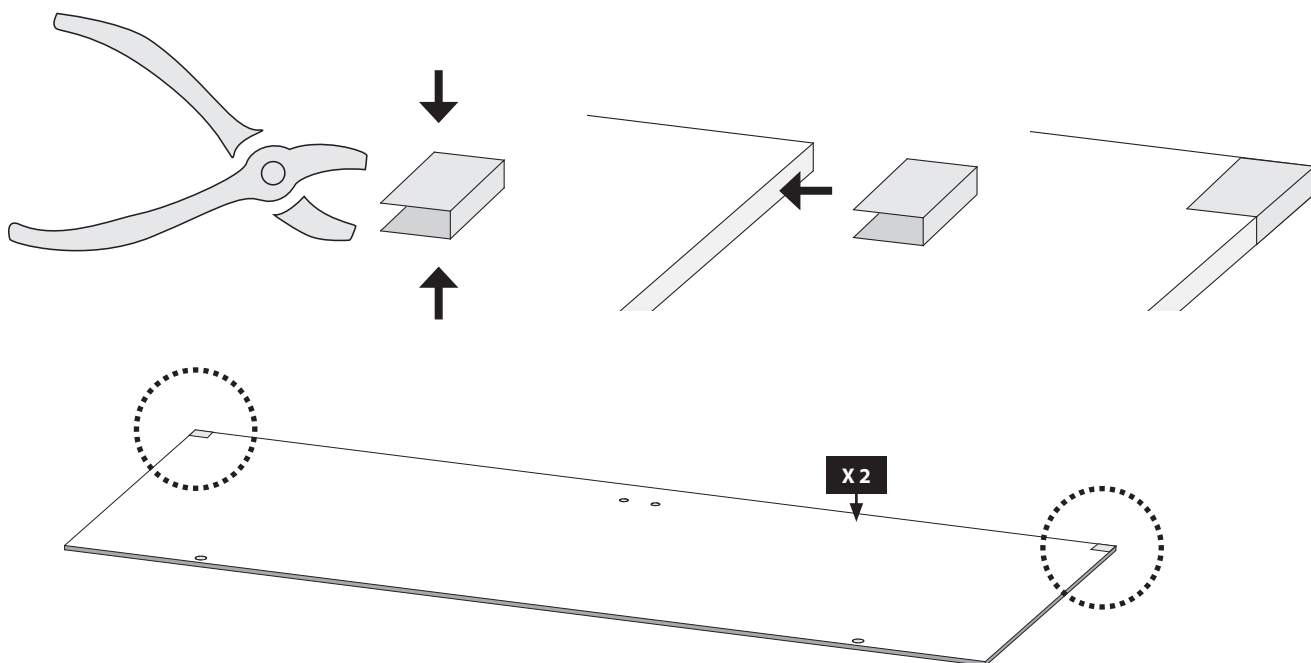


-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur

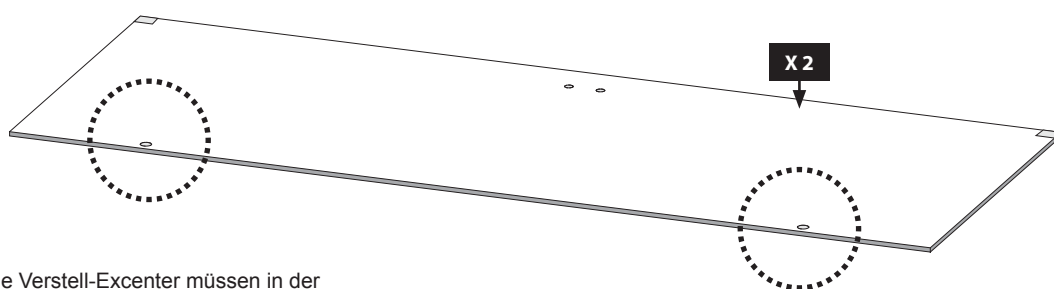
-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře



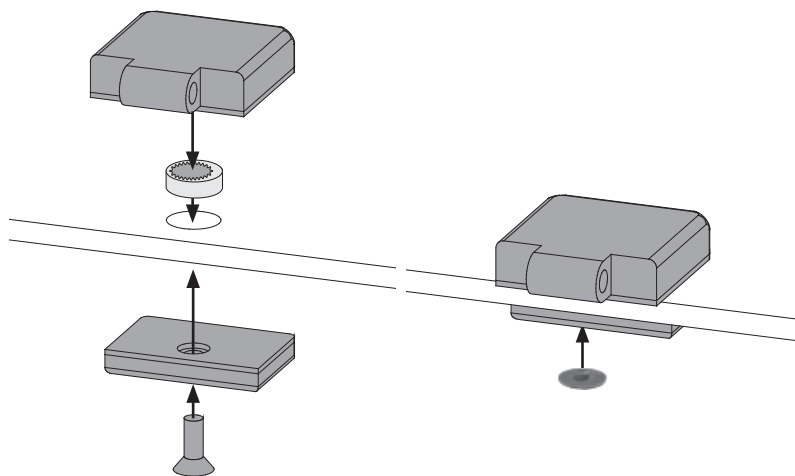
25











26

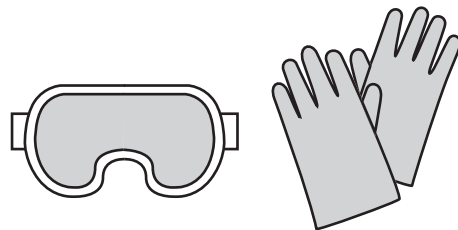


-  Alle Verstell-Excenter müssen in der Glasscheibe die gleiche Grundstellung haben
-  All adjustable eccentrics must have the same basic adjustment in the glass panel
-  Tous les excenteurs de positionnement doivent avoir la même position de base dans la vitre
-  Alle excentrische verstelelementen moeten in dezelfde stand in de glasplaat worden geplaatst
-  Alle justeringsexcenter skal have samme grundlæggende position i glasruden
-  Todos los excéntricos regulables tienen que tener la misma posición base en la hoja de cristal
-  Tutti gli eccentrici di regolazione devono avere la stessa posizione base nella lastra di vetro
-  šechny nastavovací podivínů musí mít stejný základní polohy ve skle

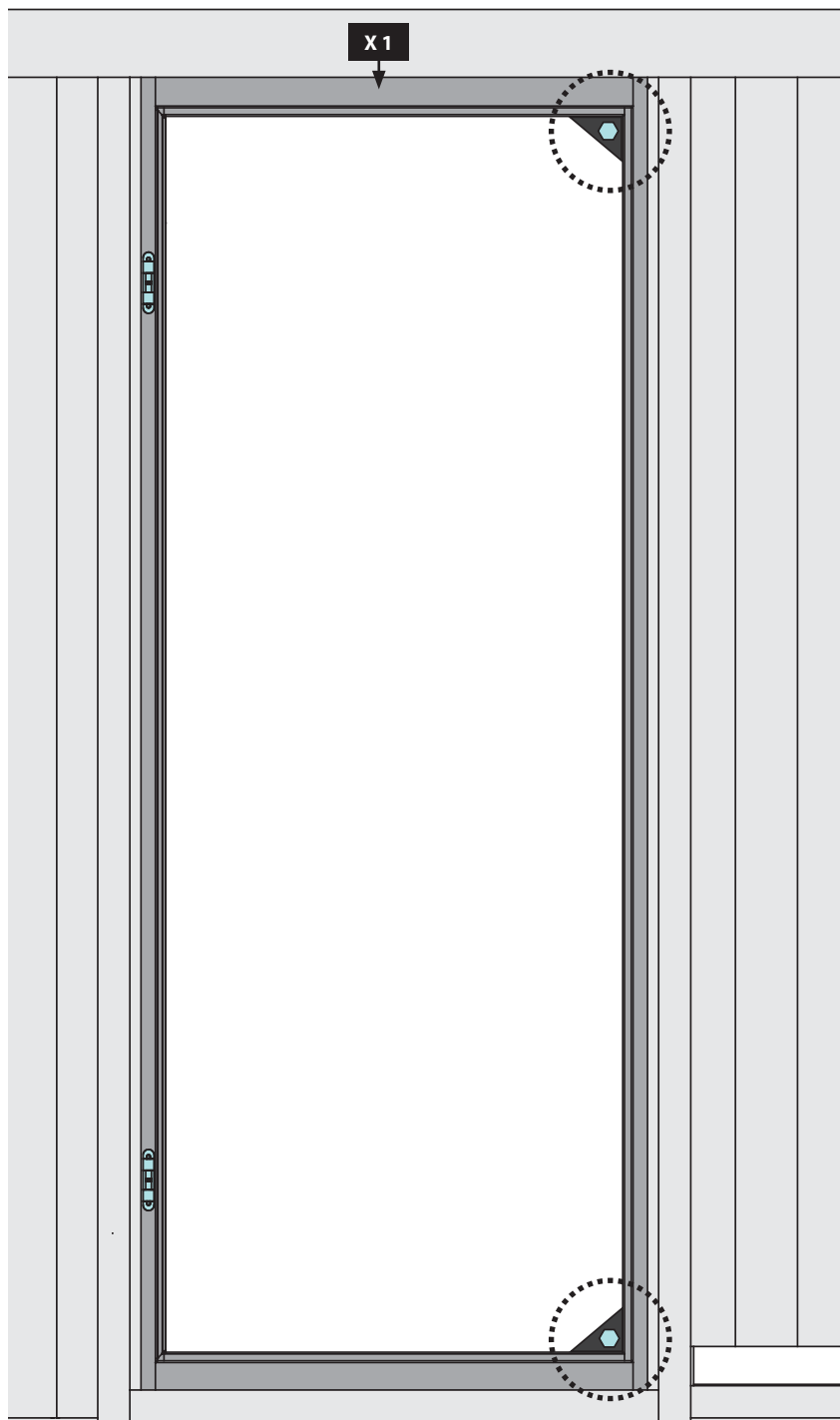


-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur





-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře

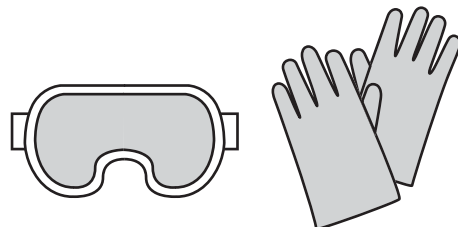


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-  Einbau Glastür
-  Installation of glass door
-  Montage porte en verre
-  Montage van de glazen deur

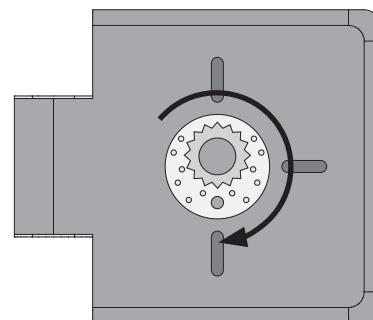
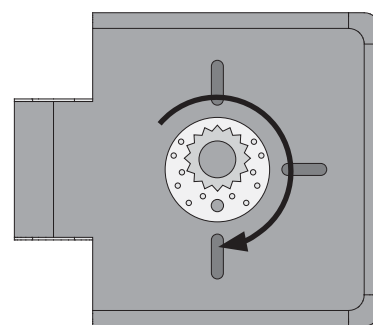
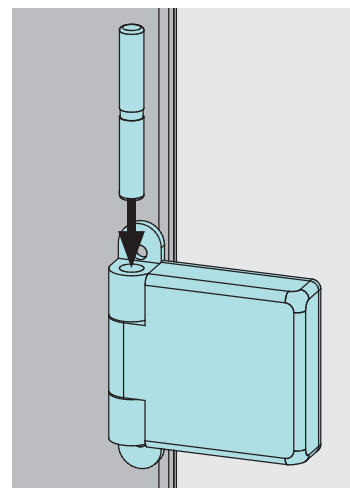
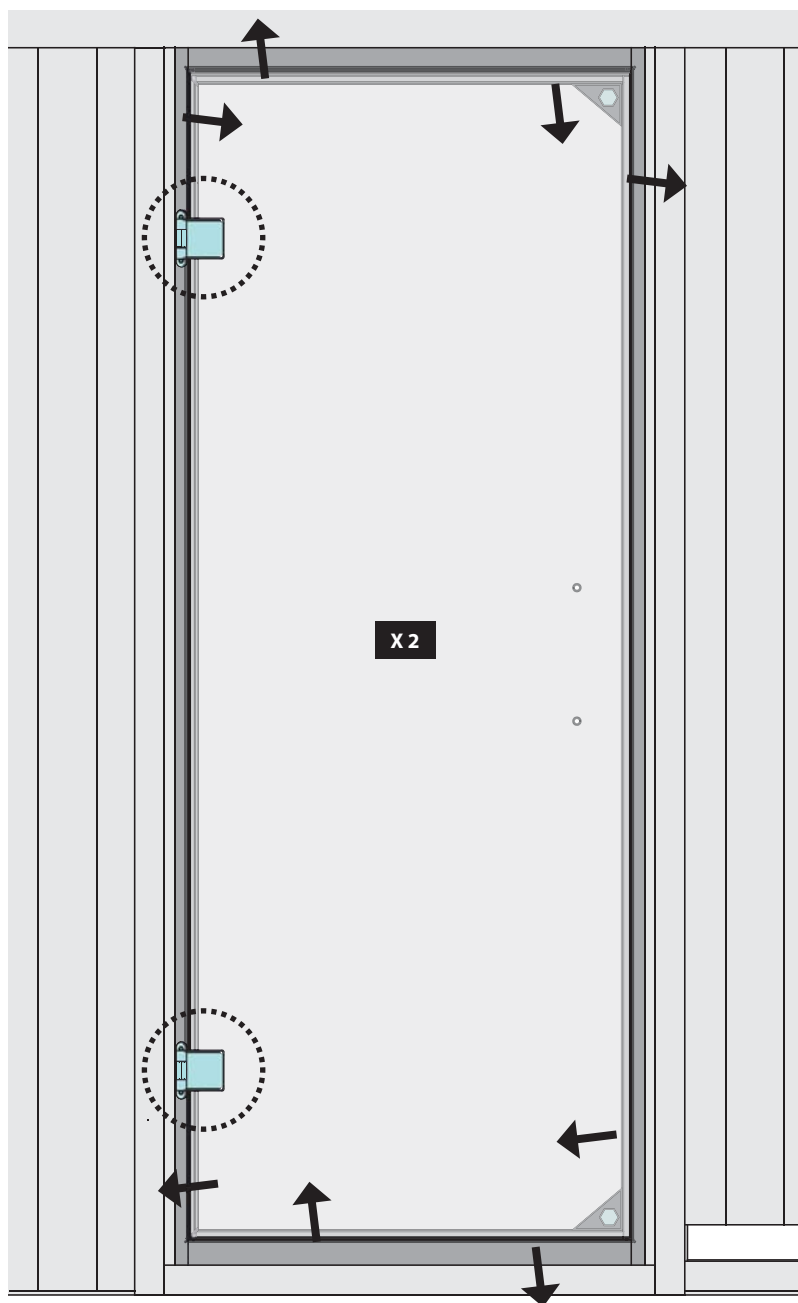
-  Installationsglasdør
-  Montaje de la puerta de cristal
-  Installazione portello di vetro
-  Sauna Instalace dveře



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-  Alle Verstell-Excenter müssen in der Glasscheibe die gleiche Grundstellung haben
-  All adjustable eccentrics must have the same basic adjustment in the glass panel
-  Tous les excentreurs de positionnement doivent avoir la même position de base dans la vitre
-  Alle excentrische verstelelementen moeten in dezelfde stand in de glasplaat worden geplaatst

-  Alle justeringsexcenter skal have samme grundlæggende position i glasruden
-  Todos los excéntricos regulables tienen que tener la misma posición base en la hoja de cristal
-  Tutti gli eccentrici di regolazione devono avere la stessa posizione base nella lastra di vetro
-  Šechny nastavovací podivínů musí mít stejný základní polohy ve skle



-  Außen: Metall
Innen: Holz
-  Outside: metal
Inside: wood
-  Extérieur: métal
Intérieur: bois
-  Buiten: metaal
Binnen: wood
-  Udenfor: metal
Inde: træ
-  Exterior: metal
Interior: madera
-  Esterno: metallo
Interno: legno
-  Venku: kov
Uvnitř: dřevo

