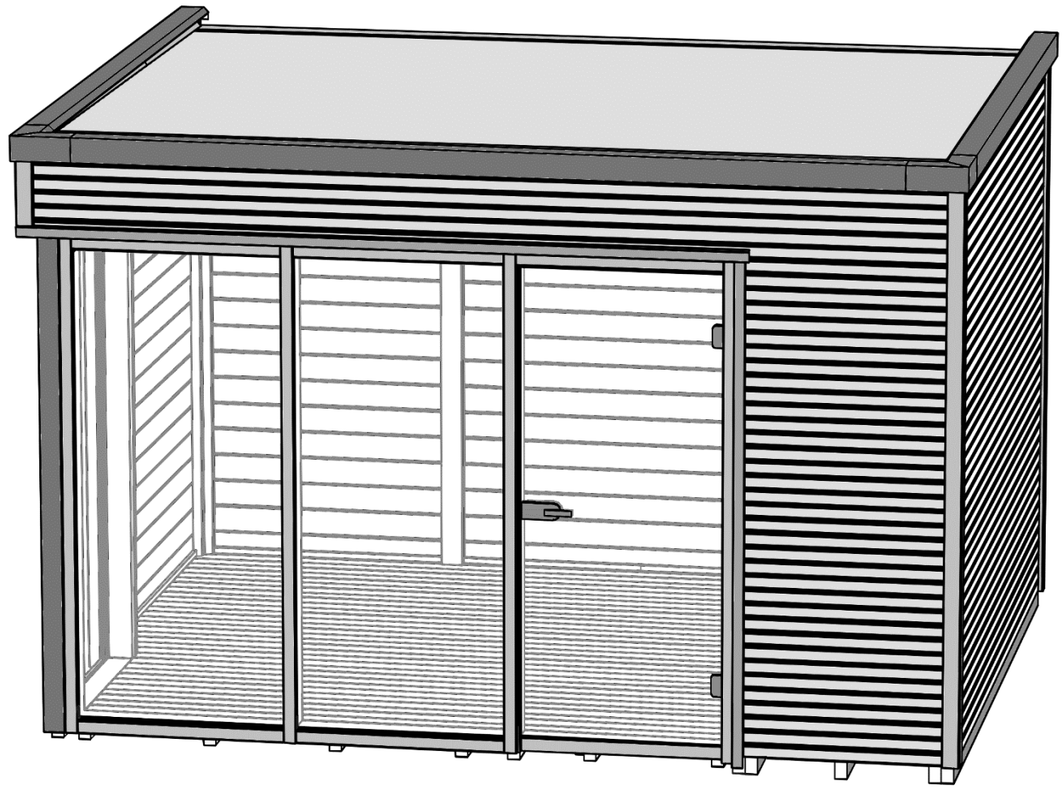
Montage-, Bedienungs- und Wartungsanleitung



Art.-Nr.: 412.3830.00.00

Art.-Nr.: 412.3838.00.00

Stand: 2148

Stückliste

Pos	Bild	Abmessung	Stück		Pos	Bild	Abmessung	Stück	
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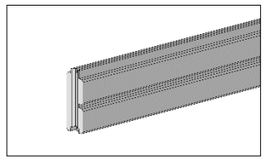
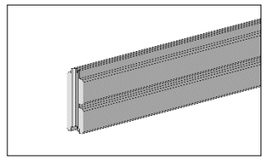
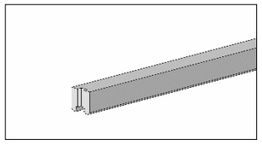
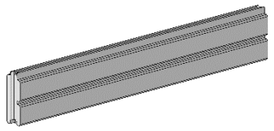
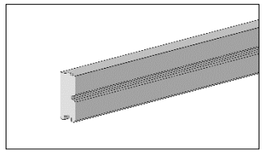
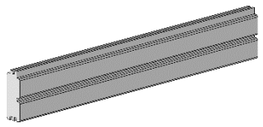
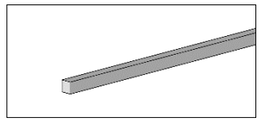
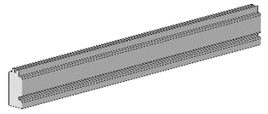
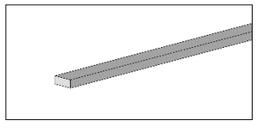
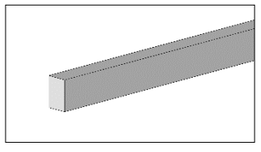
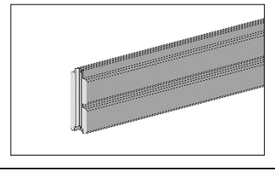
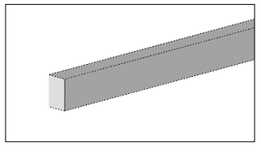
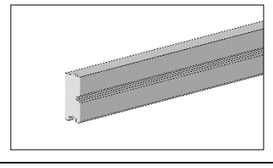
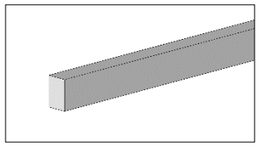
1		45 / 121 / 3710	23	46	8		45 / 121 / 1809 45 / 121 / 2609	17 -	- 17
2		45 / 41 / 3710 45 / 32 / 3710	1 -	- 1	9		45 / 121 / 819	17	17
3		45 / 101 / 3710	1	3	10		45 / 121 / 819	18	18
4		14 / 14 / 1300	16	16	11		45 / 91 / 818	1	1
5		15 / 40 / 1120	5	5	12		50 / 70 / 2980 50 / 70 / 3780	3 -	- 3
6		45 / 121 / 2910	23	-	13		50 / 70 / 2800 50 / 70 / 3600	5 -	- 5
7		45 / 101 / 2910	2	-	14		50 / 70 / 2413 50 / 70 / 3213	1 -	- 1

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Pos	Bild	Abmessung	Stück		Pos	Bild	Abmessung	Stück	
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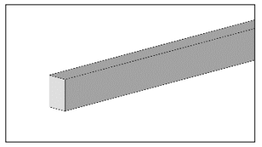
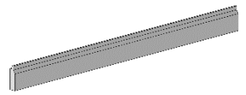
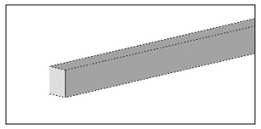
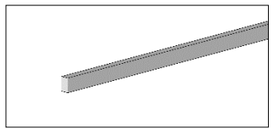
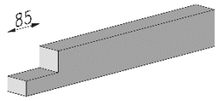
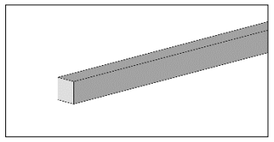
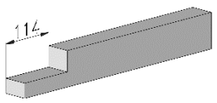
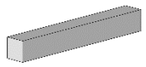
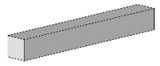
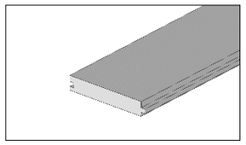
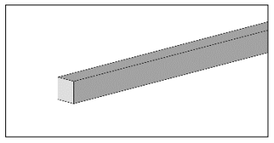
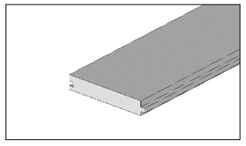
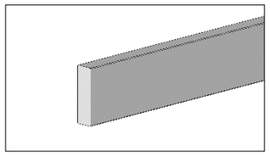
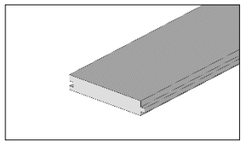
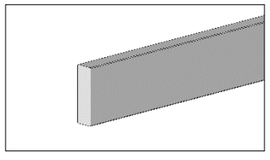
15		50 / 70 / 1845 50 / 70 / 2645	2 -	- 2	23		18,5 / 30,5 / 854	1	1
16		29 / 50 / 1060	2	2	24		15 / 25 / 2000	4	6
17		50 / 70 / 500	2	2	25		40 / 40 / 2380	9	9
18		50 / 70 / 500	5	5	26		40 / 40 / 310	11	11
19		50 / 70 / 135	2	2	27		40 / 40 / 332	1	1
20		18,5 / 121 / 3710	44	57	28		40 / 40 / 921	1	1
21		18,5 / 121 / 3564	8	8	29		45 / 146 / 2908 45 / 146 / 3708	8 -	- 8
22		18,5 / 121 / 854	1	1	30		45 / 146 / 2823 45 / 146 / 3623	2 -	- 2

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Pos	Bild	Abmessung	Stück		Pos	Bild	Abmessung	Stück	
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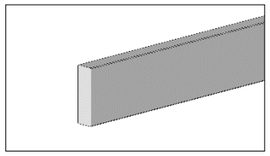
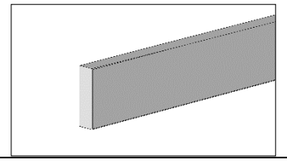
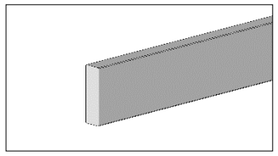
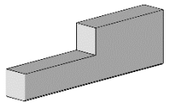
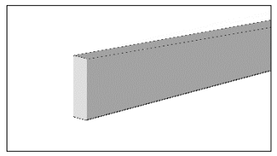
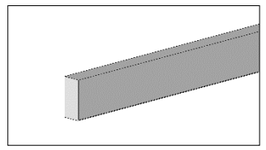
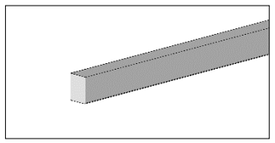
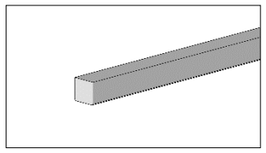
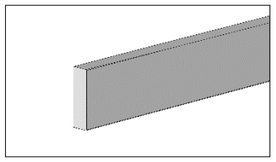
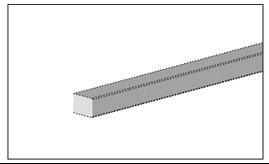
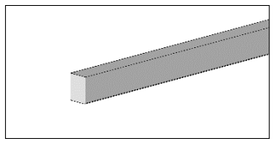
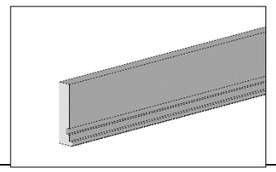
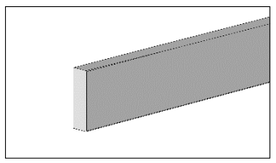
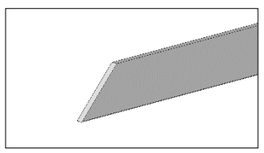
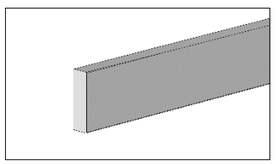
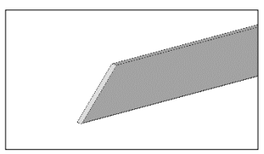
31		45 / 146 / 3630	2	2	39		45 / 146 / 684	3	3
32		45 / 146 / 3710	1	1	40		45 / 90 / 323	1	1
33		45 / 146 / 1066	1	1	41		45 / 93 / 2291	3	3
34		45 / 57 / 3710	1	1	42		45 / 40 / 2291	3	3
35		45 / 146 / 931	1	1	43		35 / 56 / 2282	1	1
36		45 / 57 / 931	1	1	44		45 / 146 / 2019	2	2
37		45 / 146 / 634	6	6	45		18,5 / 135 / 1111	1	1
38		45 / 146 / 578	1	1	46		18,5 / 135 / 2901	1	1

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Pos	Bild	Abmessung	Stück		Pos	Bild	Abmessung	Stück	
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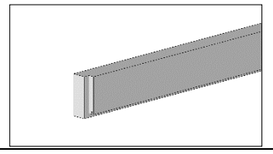
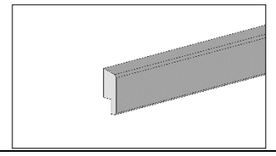
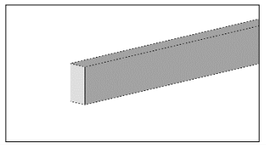
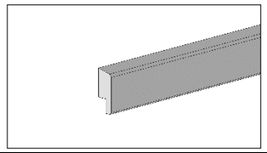
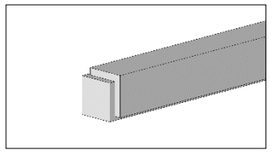
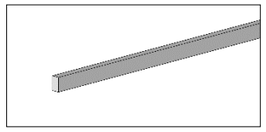
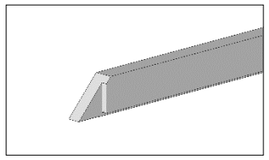
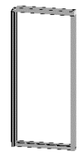
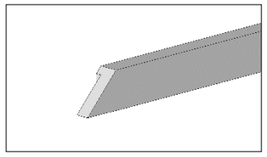
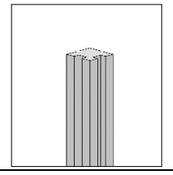
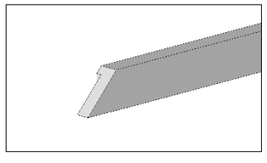
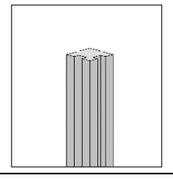
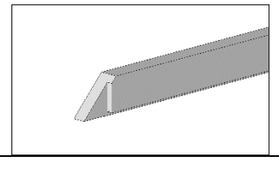
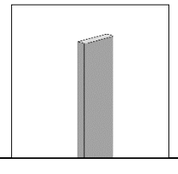
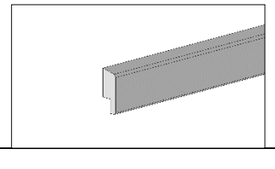
47		60 / 114 / 1916	1	1	55		18,5 / 45 / 1190	1	1
48		50 / 103 / 1880	1	1	56		18,5 / 45 / 900	1	1
49		113 / 113 / 1916	1	1	57		15 / 25 / 842	1	1
50		60 / 114 / 1033	1	1	58		120 / 940 / 2000	1	1
51		60 / 114 / 1033	1	1	59		45 / 45 / 2360	3	3
52		60 / 114 / 1963	1	1	60		45 / 45 / 400	1	1
53		60 / 114 / 1903	1	1	61		18,5 / 70 / 2440	8	8
54		18,5 / 45 / 2980	1	1	62	-	-	-	-

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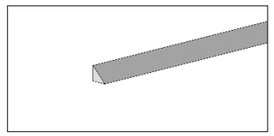
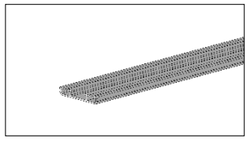
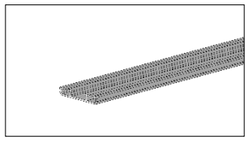
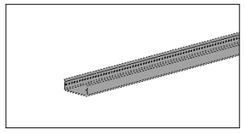
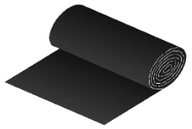
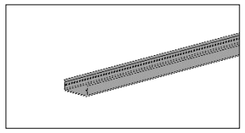
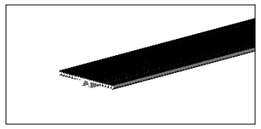
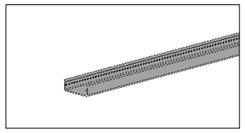
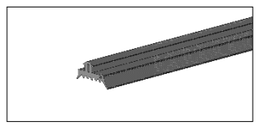
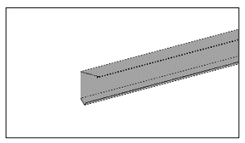
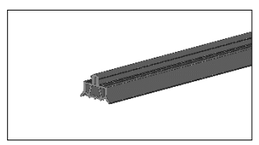
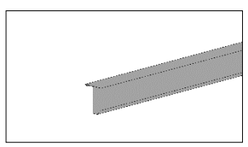
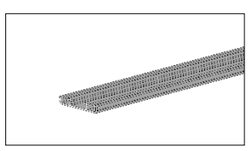
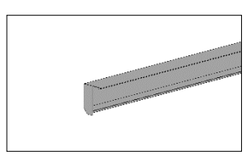
Pos	Bild	Abmessung	Stück		Pos	Bild	Abmessung	Stück	
			412.3830	412.3838				412.3830	412.3838
63		30 / 30 / 1900	6	6	71		7 / 50 / 856	6	6
64		8 / 895 / 1910	3	3	72		7 / 50 / 836	1	1
65		8 / 833 / 1930	1	1	73		18 / 53 / 2000	6	6
66		5m²	4	4	74		18 / 53 / 856	6	6
67		3 / 50 / 2000	1	1	75		18 / 53 / 836	1	1
68		3 / 17 / 860 3 / 17 / 2000	18 4	18 4	76		1,5 / 260 / 3370	1	1
69		5 / 17 / 2000	9	9	77		1,5 / 260 / 2885 1,5 / 260 / 3685	1 -	- 1
70		7 / 50 / 2000	6	6	78		1,5 / 260 / 2885 1,5 / 260 / 3685	1 -	- 1

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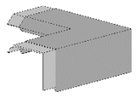
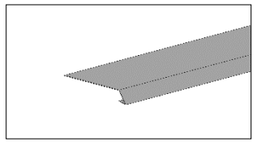
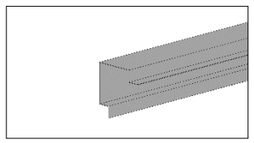
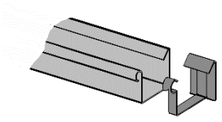
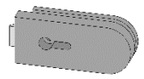
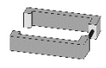
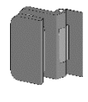
Pos	Bild	Abmessung	Stück		Pos	Bild	Abmessung	Stück	
			412.3830	412.3838				412.3830	412.3838
79		1,5 / 290 / 290	2	2	87		4,0 x 60	90	90
80		1,0 / 276 / 2000	2	2	88		4,5 x 70	575	575
81		1,0 / 276 / 2000	1	1	89		2,2 x 55	1000	1500
82			1	1	90		6,5 x 65	76	76
83		6,0 x 150	55	55	91			1	1
84		5,0 x 120	30	30	92			1	1
85		5,0 x 80	250	250	93		30 x 35	1	1
86		6,0 x 60	32	32	94		61 / 86	2	2

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Pos	Bild	Abmessung	Stück	
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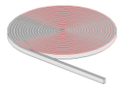
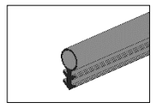
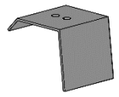
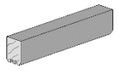
95	K140.1001.0006 	2 / 15 / 30000	1	1
96		4 / 10 / 5900	1	1
97	-	-	-	-
98	-	-	-	-
99	-	-	-	-
100		5 / 8	8	8
101		4 / 40 / 260	12	12
102		45 / 60 / 300	4	4

Pos	Bild	Abmessung	Stück	
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103		2,5 x16	26	26
104	-	-	-	-
105		840 x 1130	1	1

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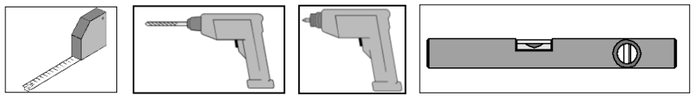

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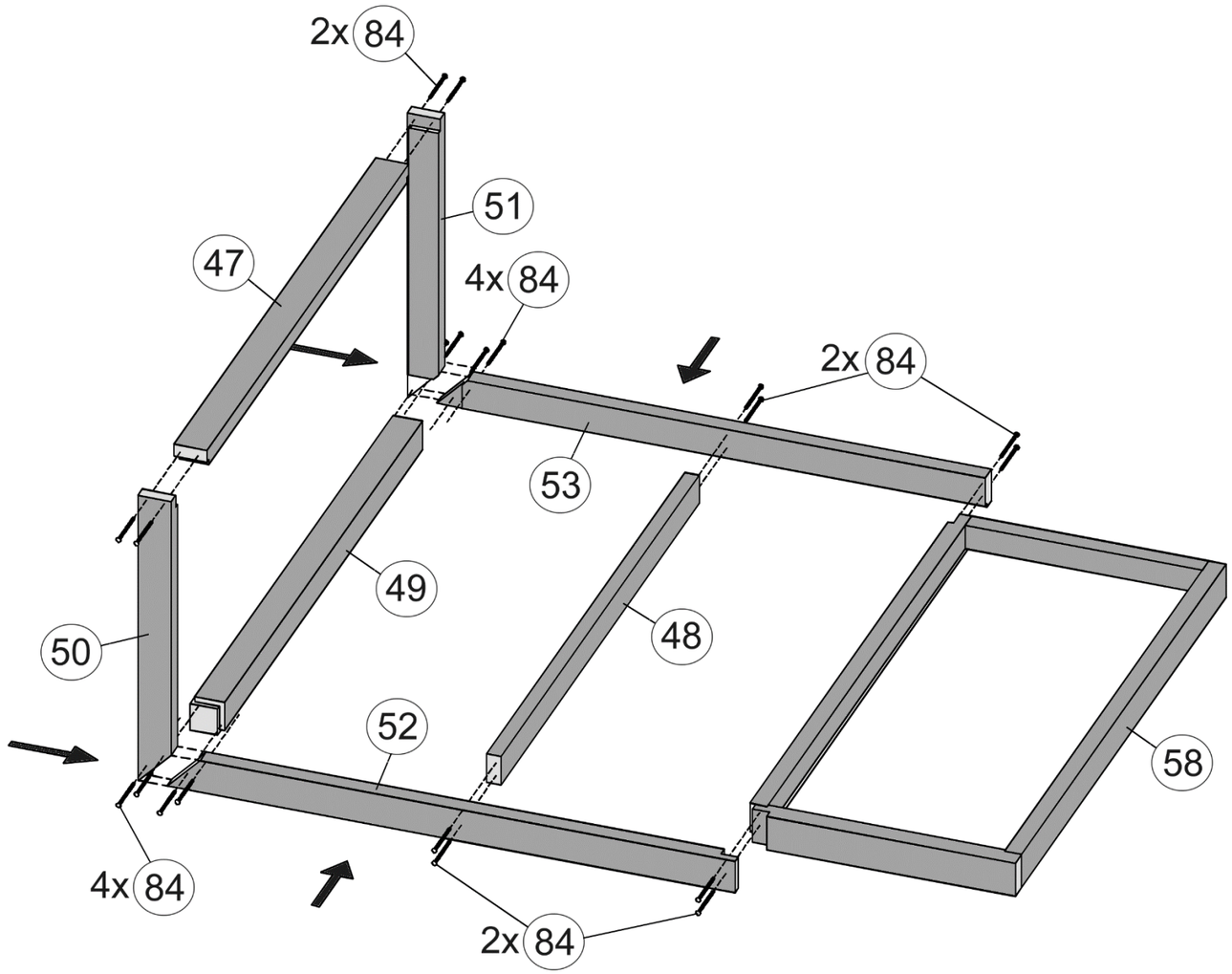

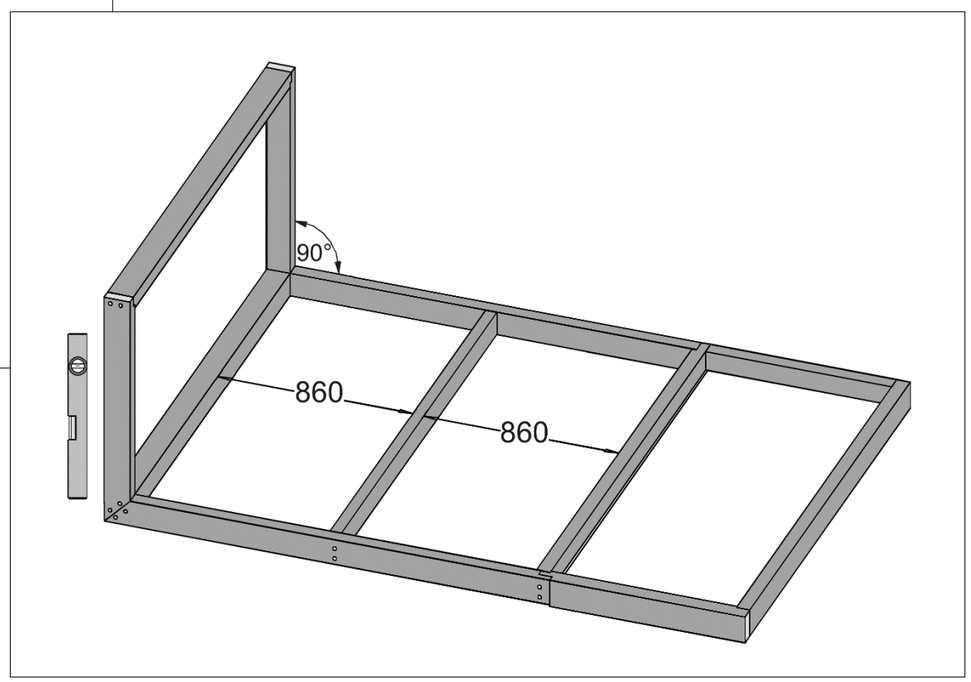

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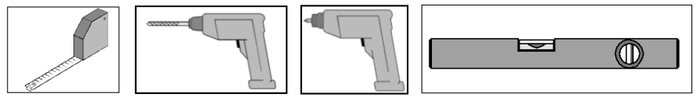

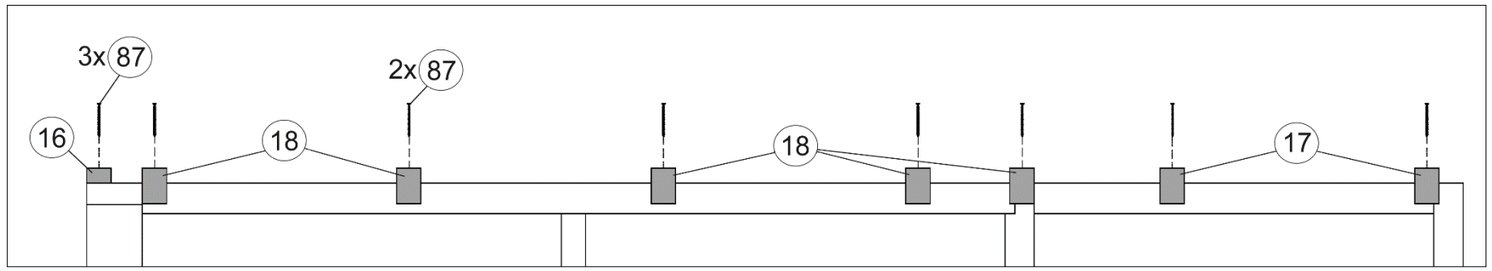

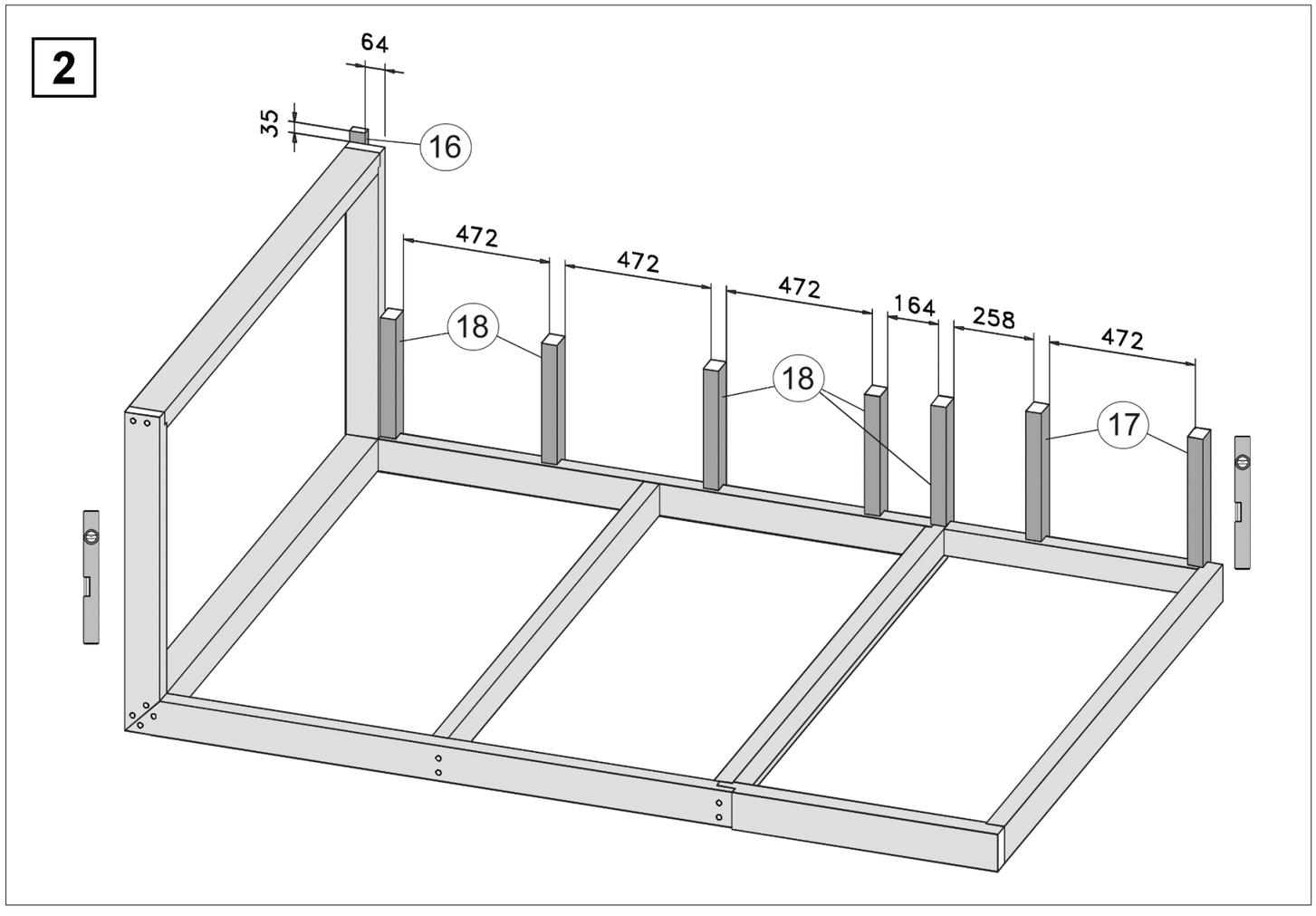

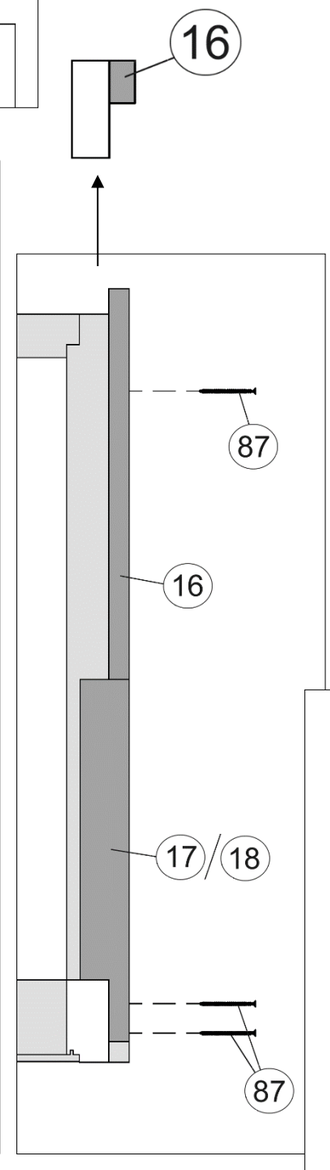

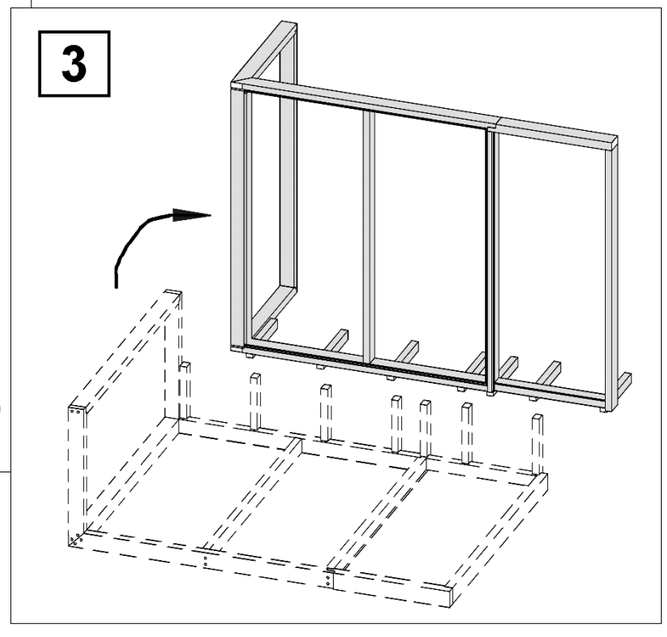

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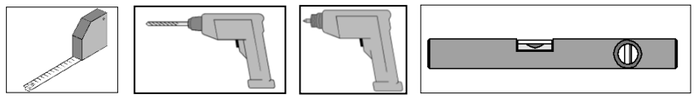

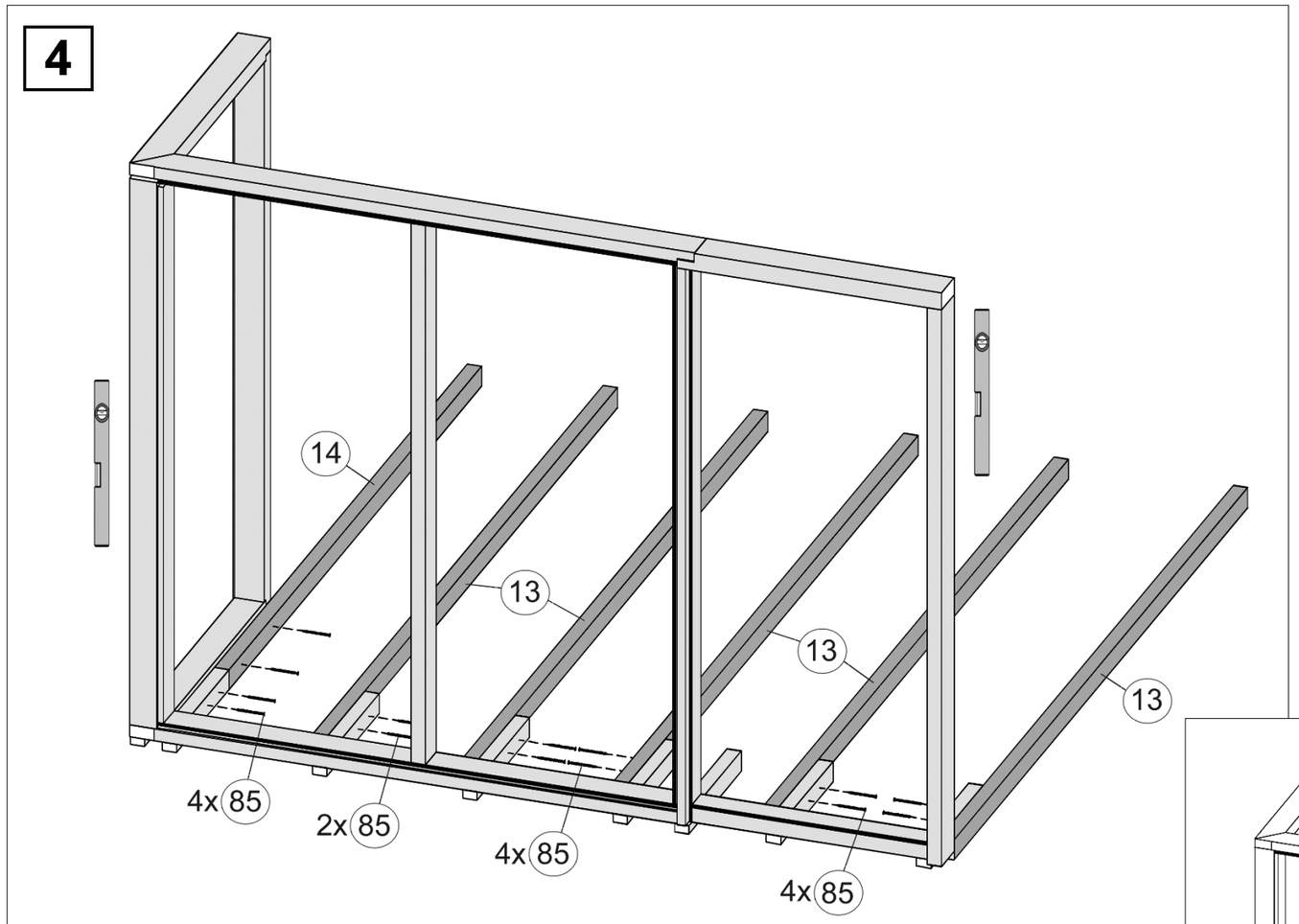

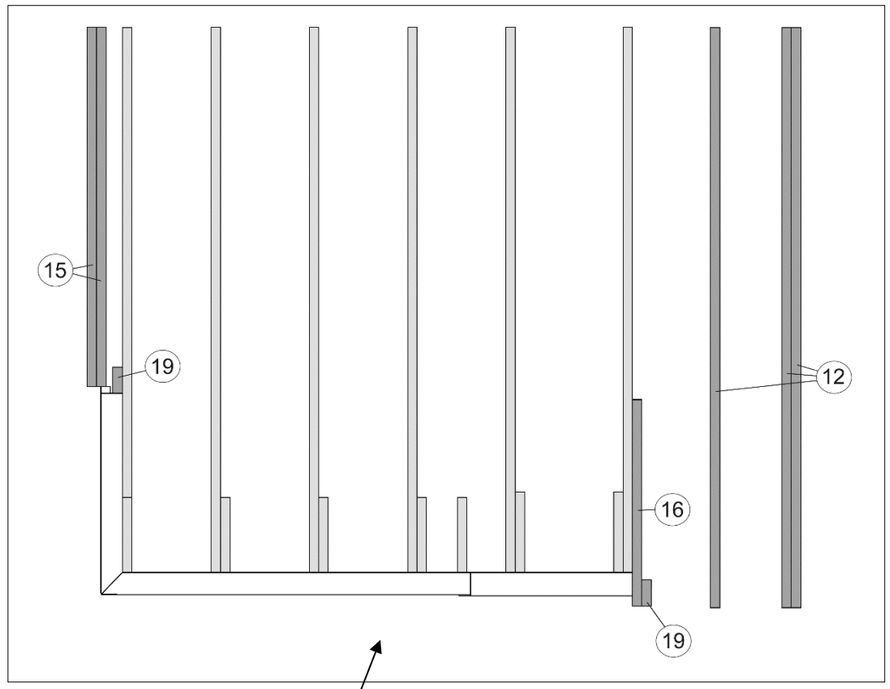

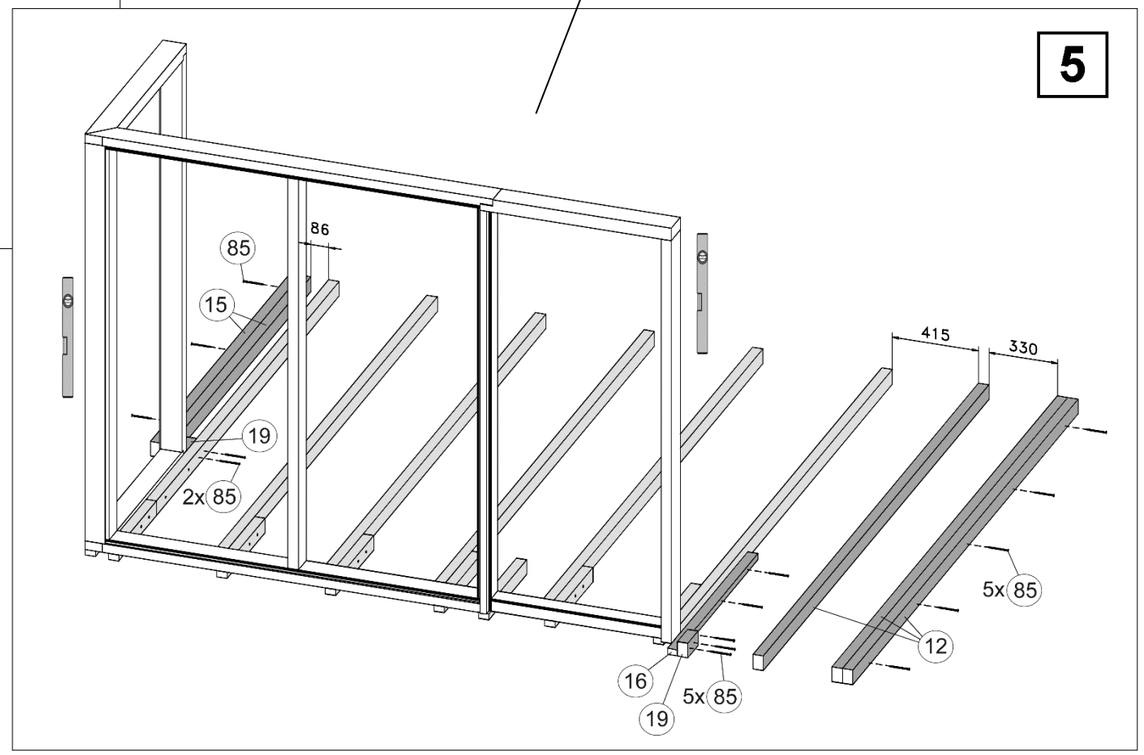

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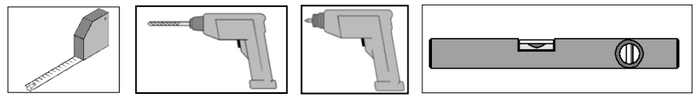

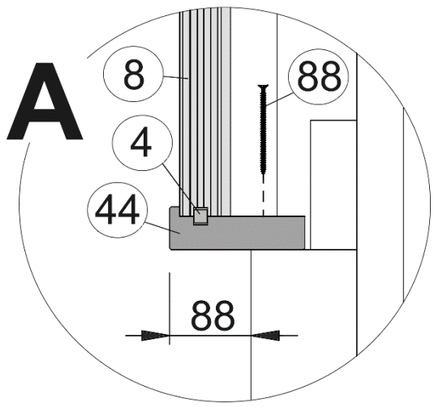

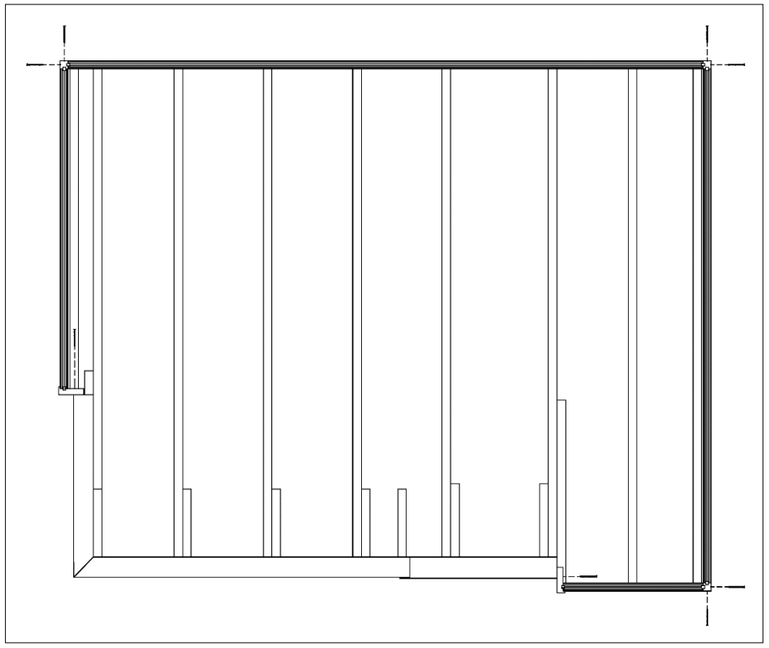

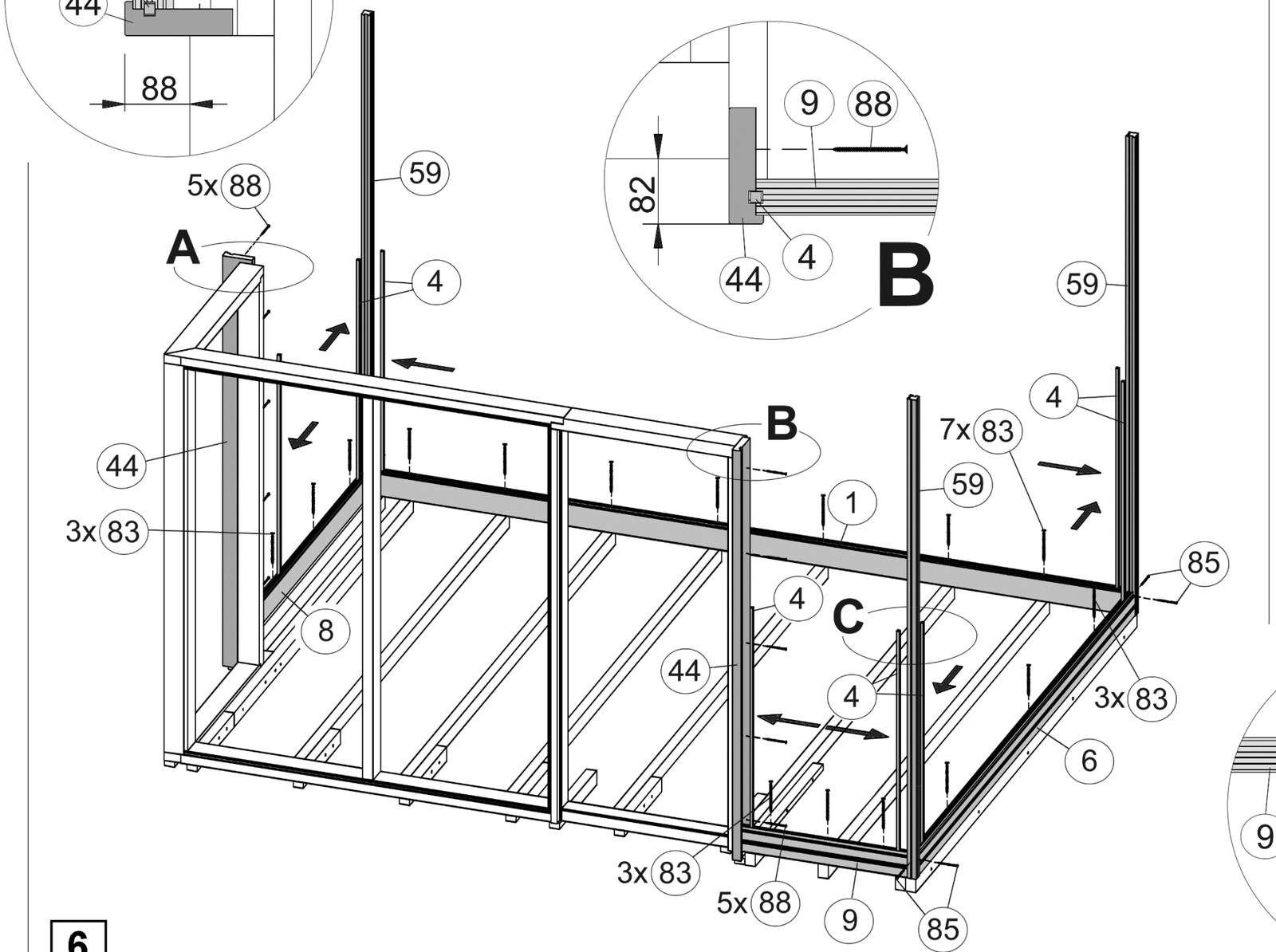

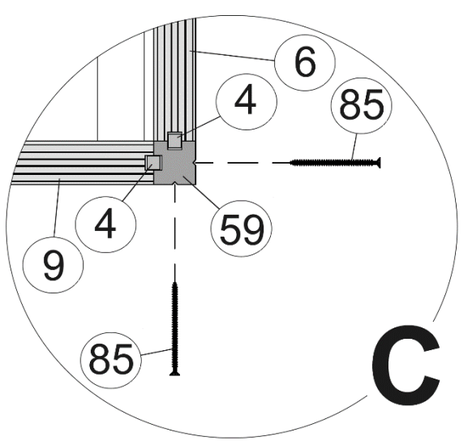

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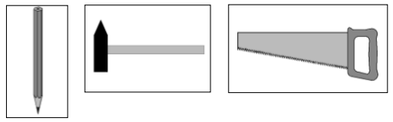

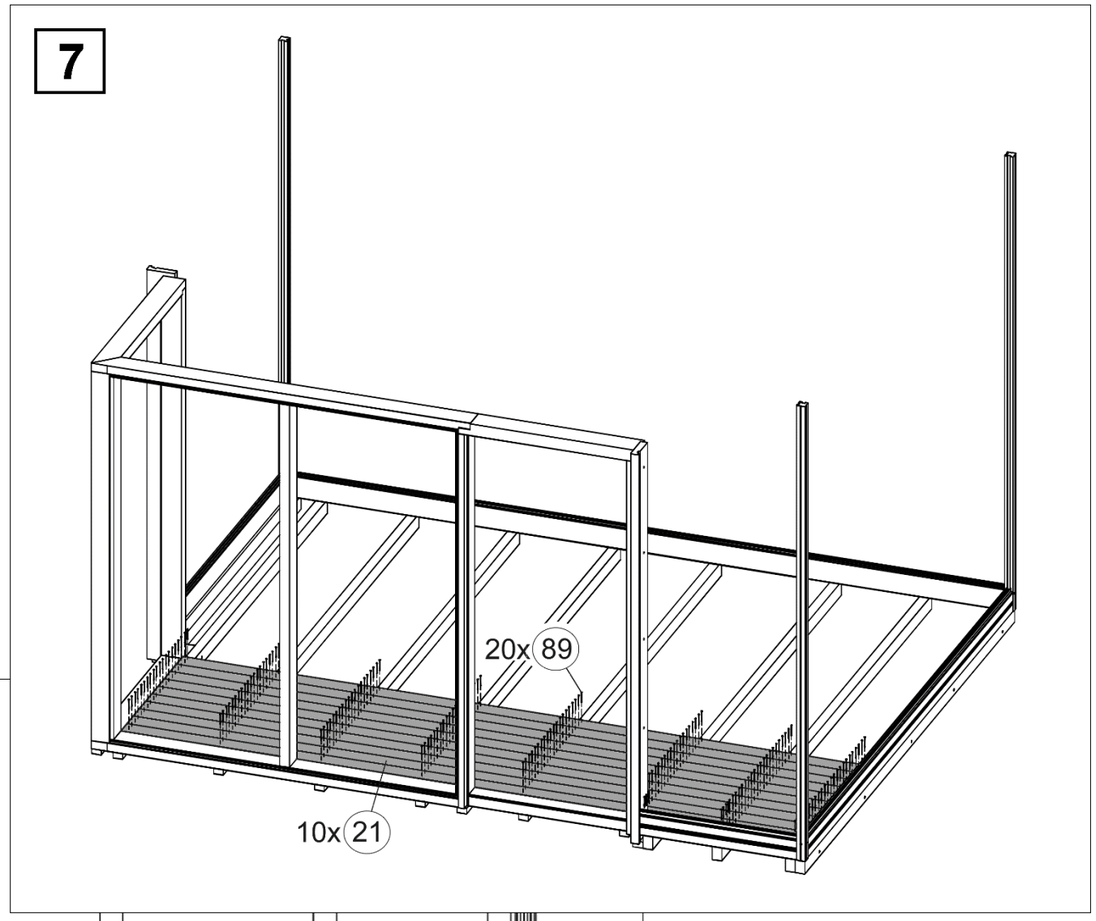

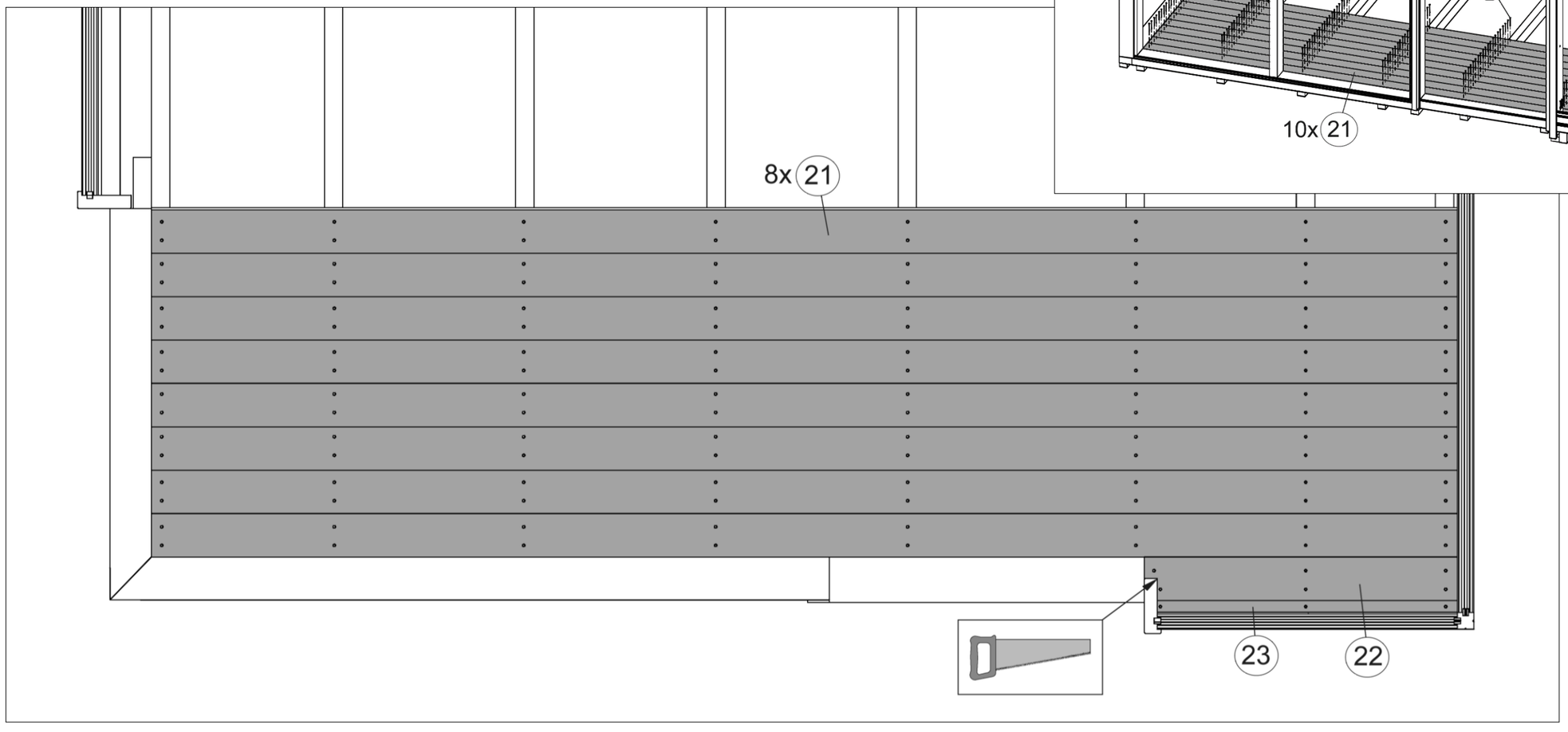

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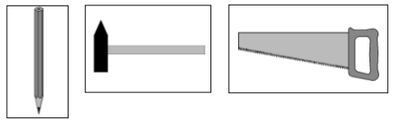

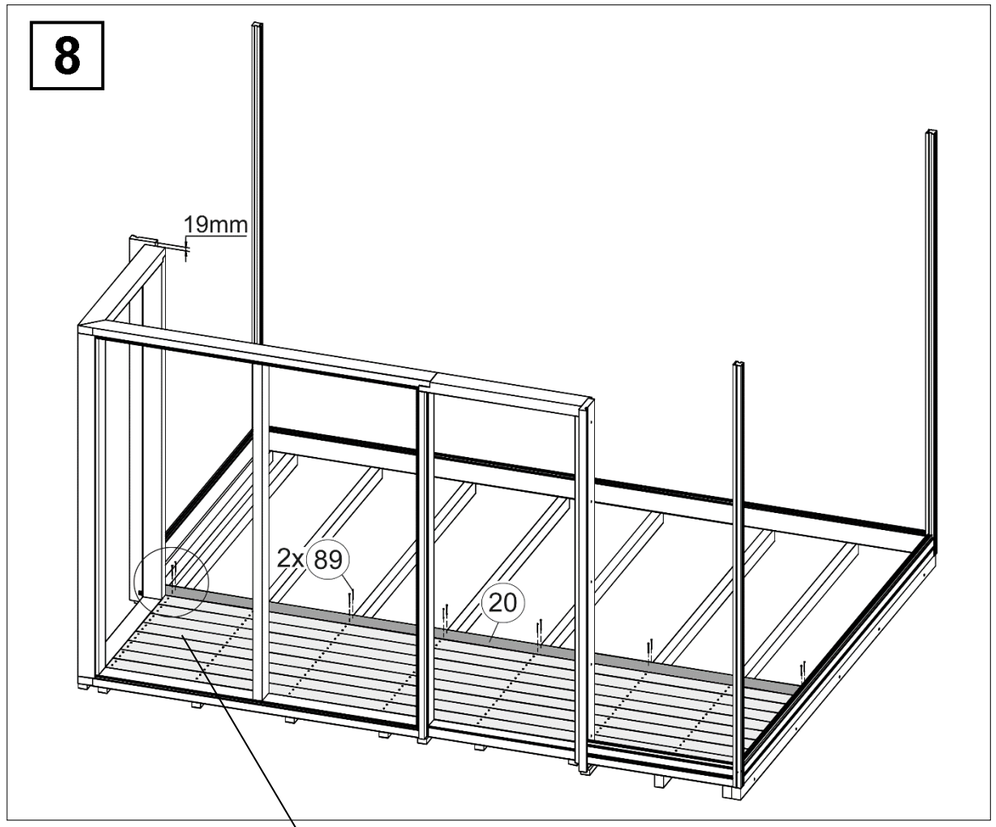

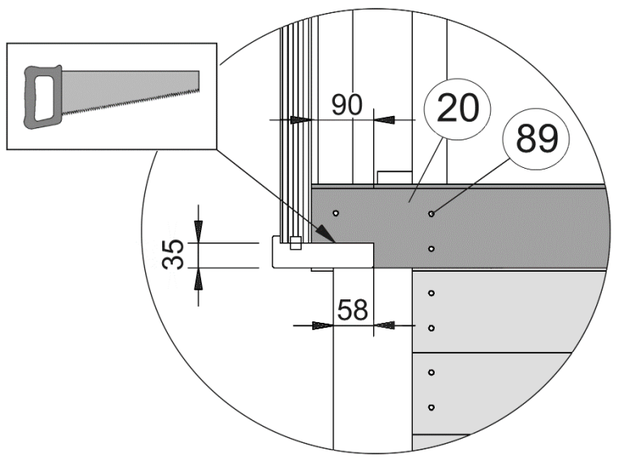

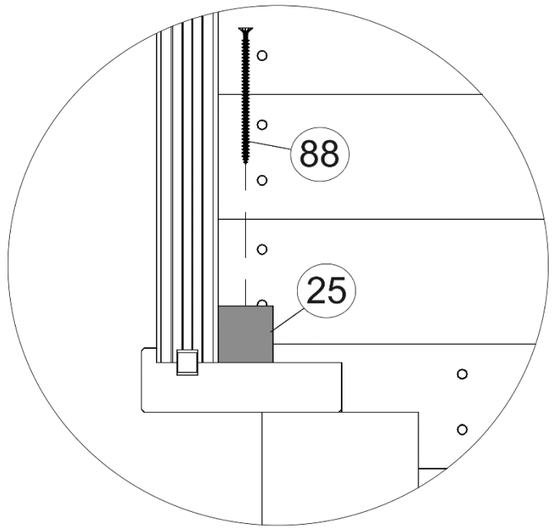

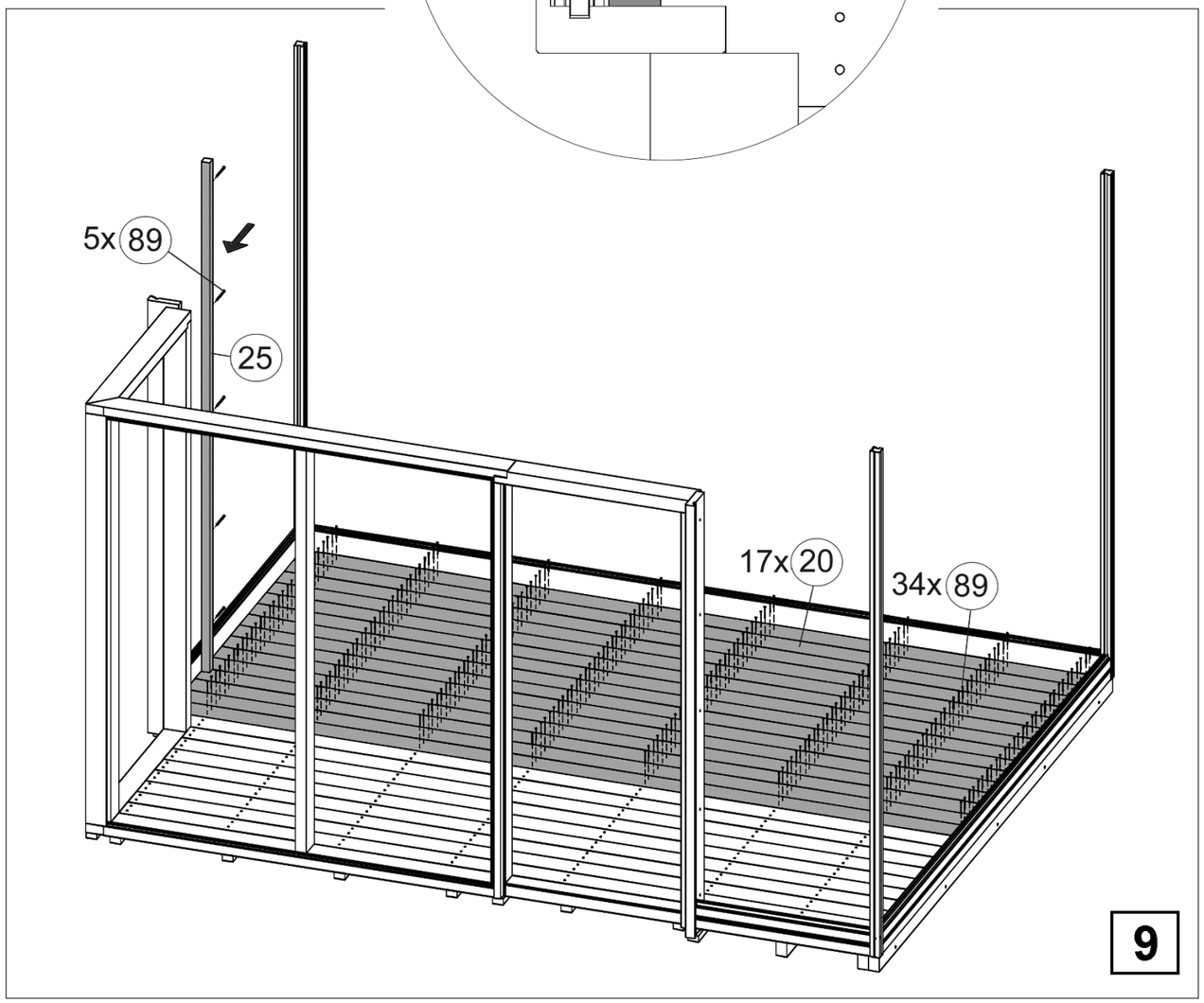

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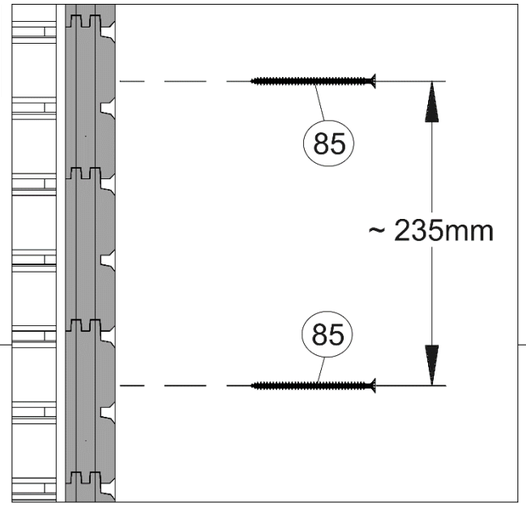

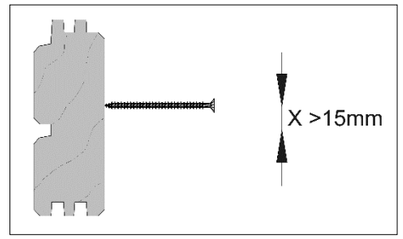

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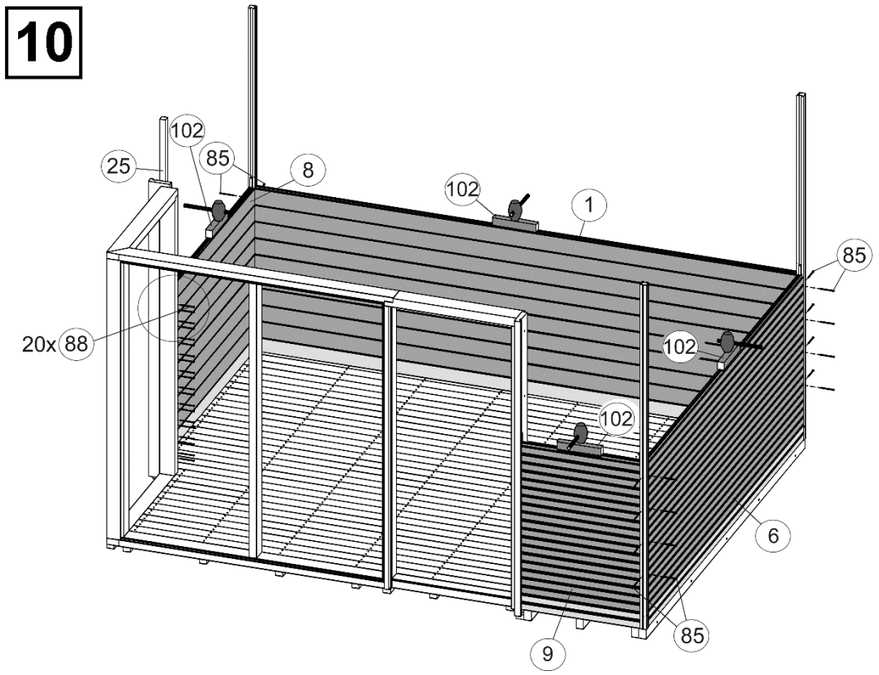

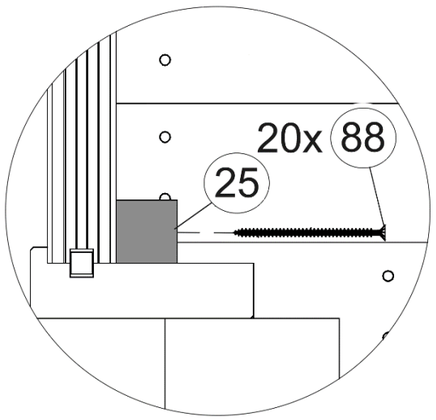

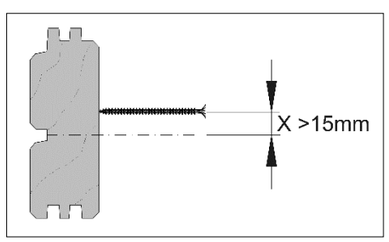

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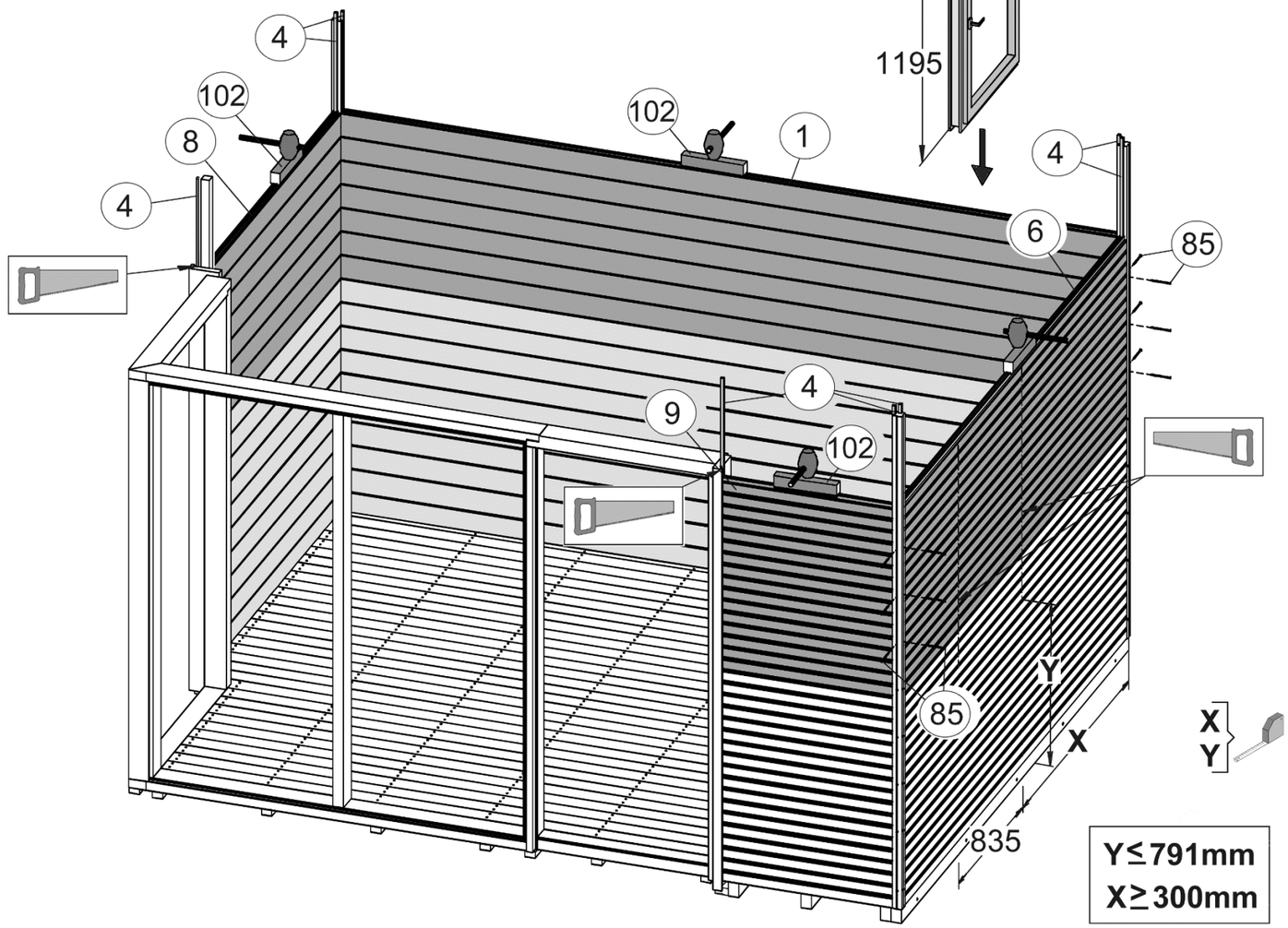

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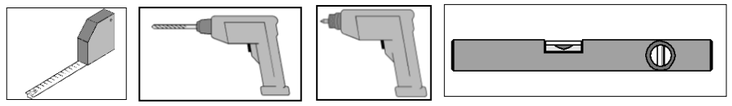

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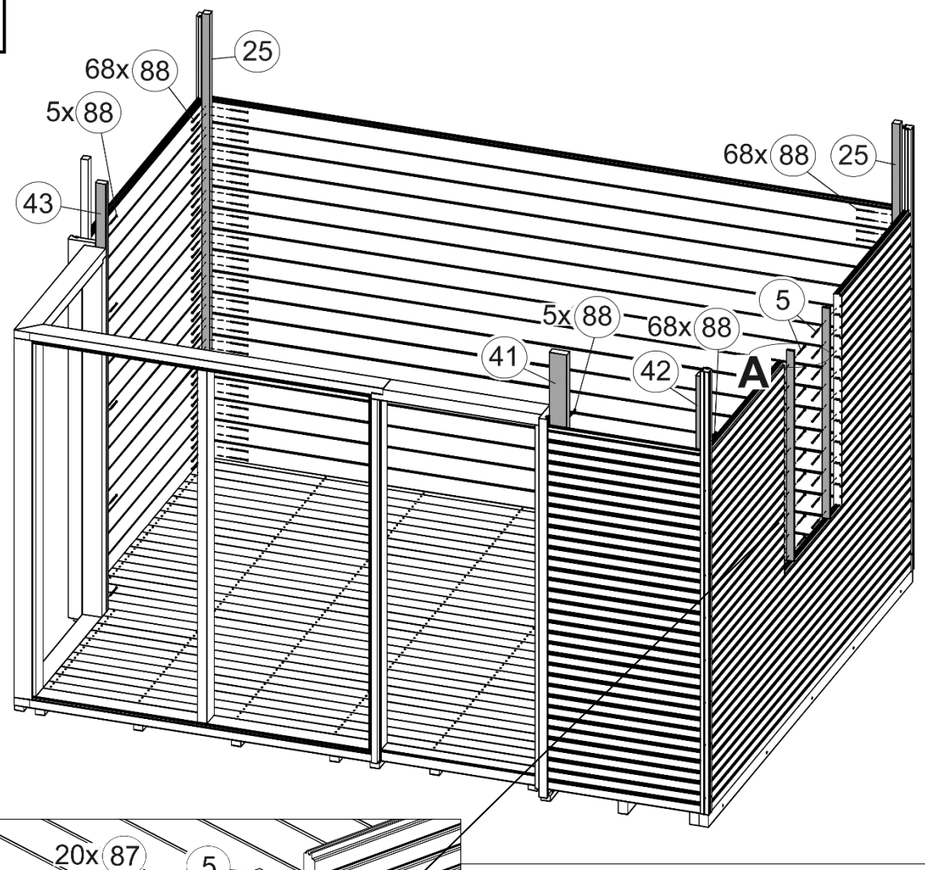

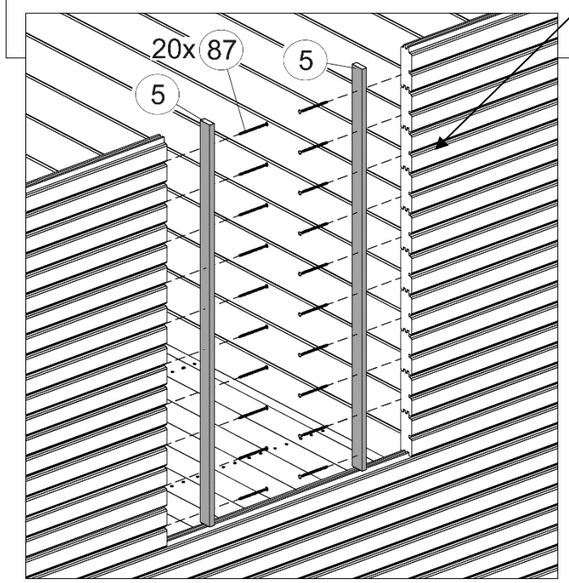

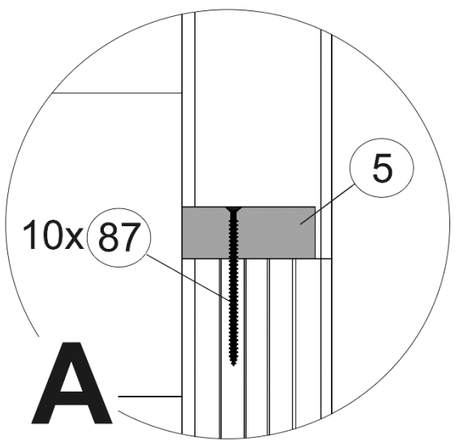

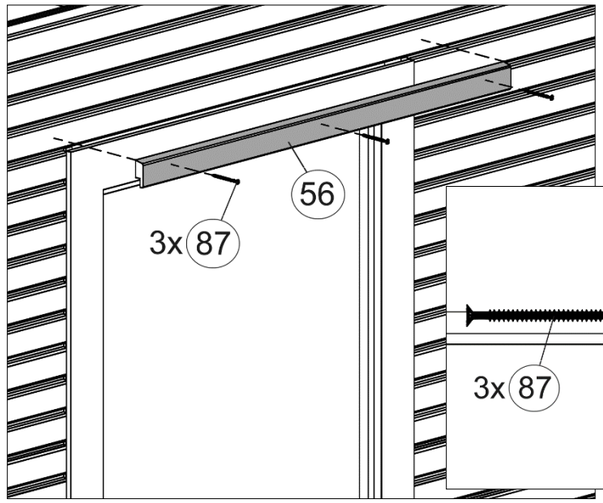

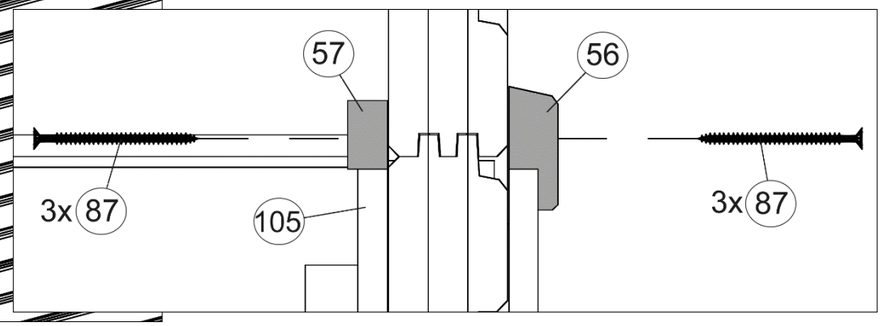

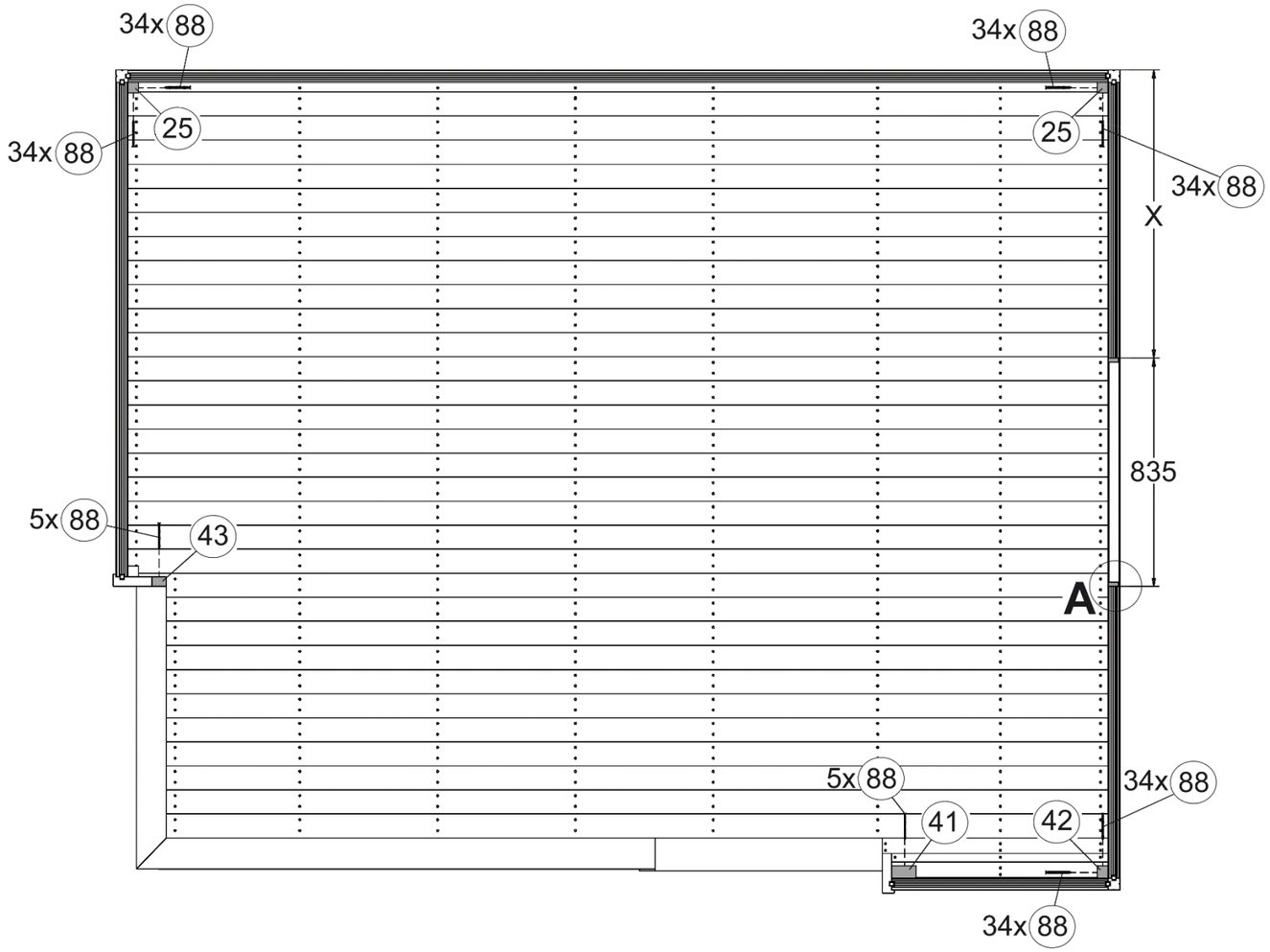

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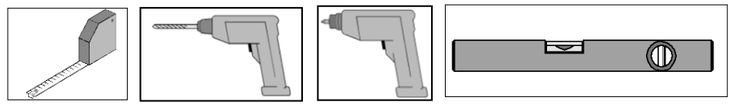

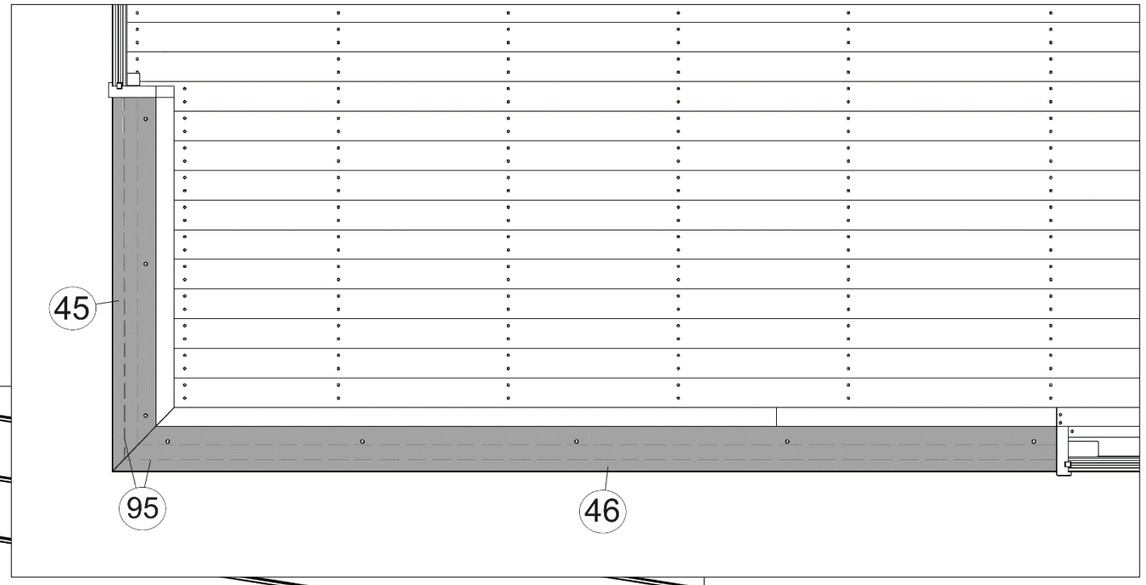

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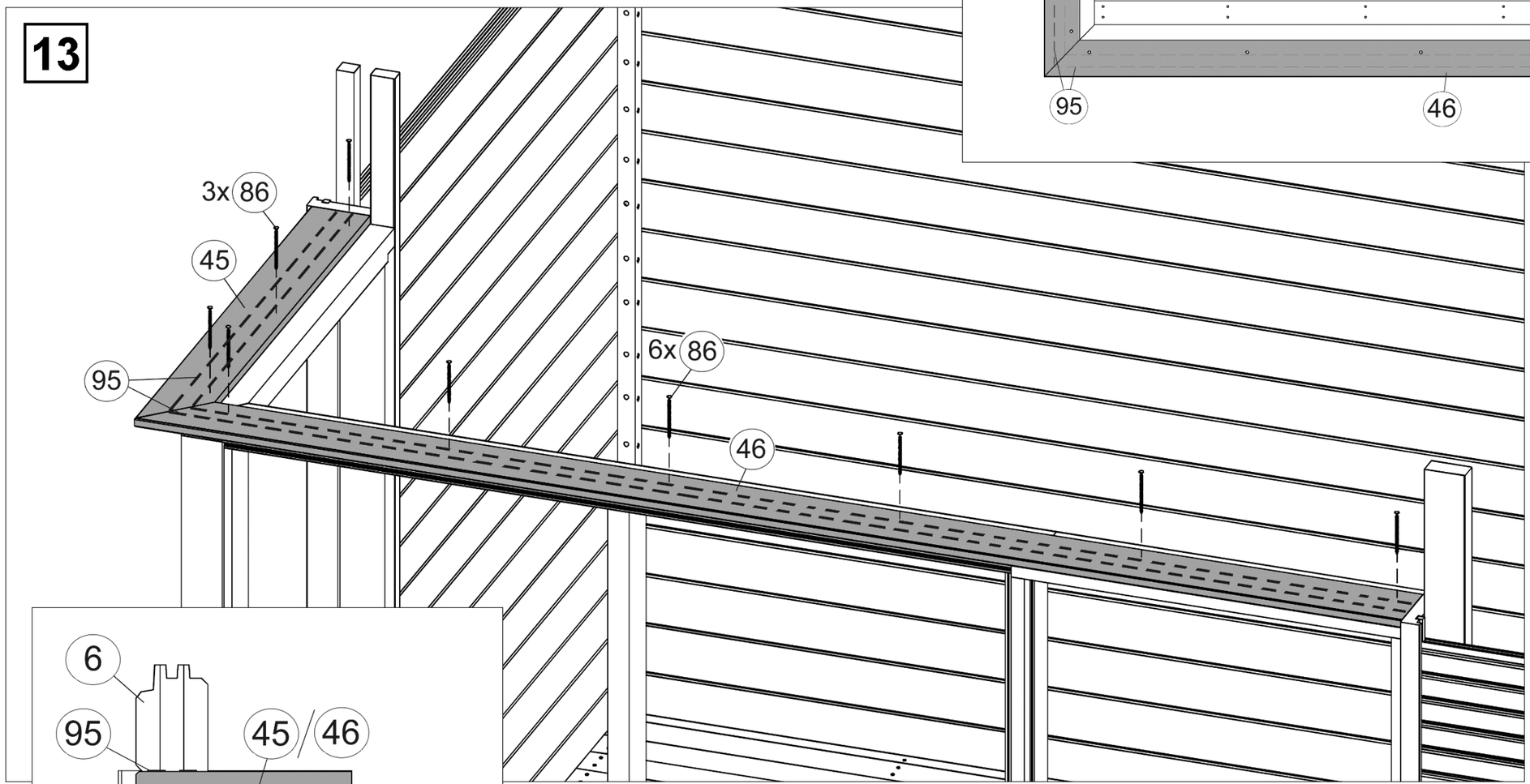

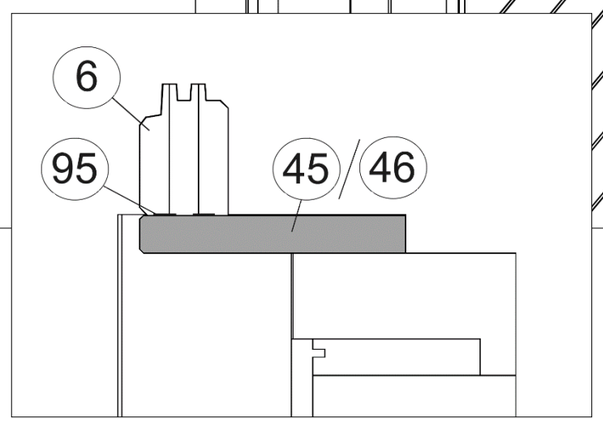

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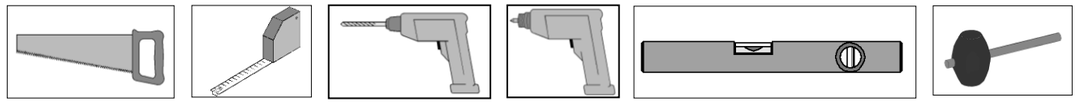

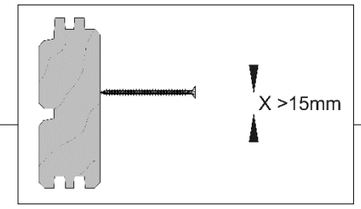

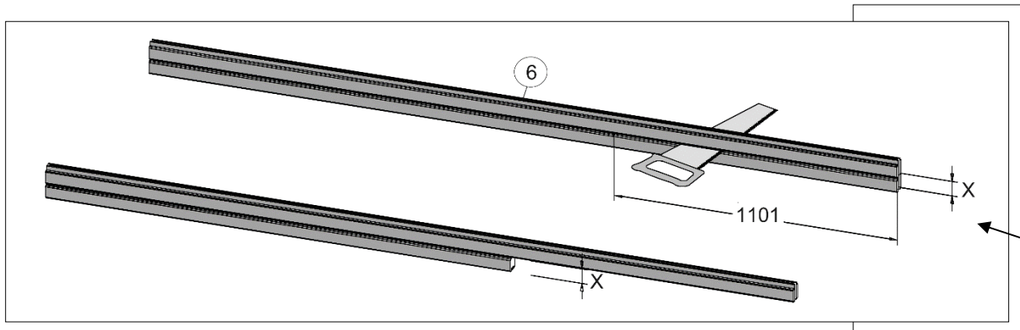

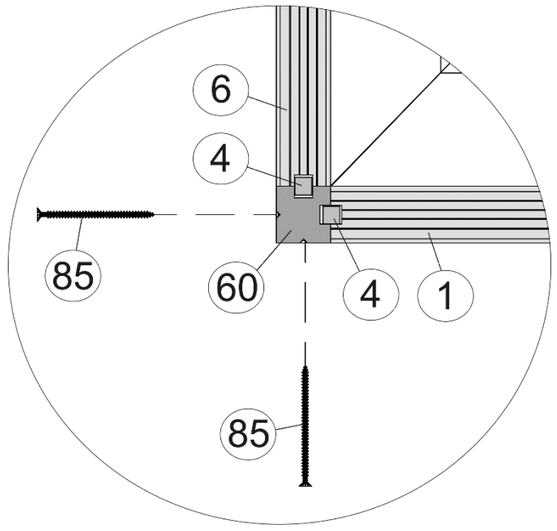

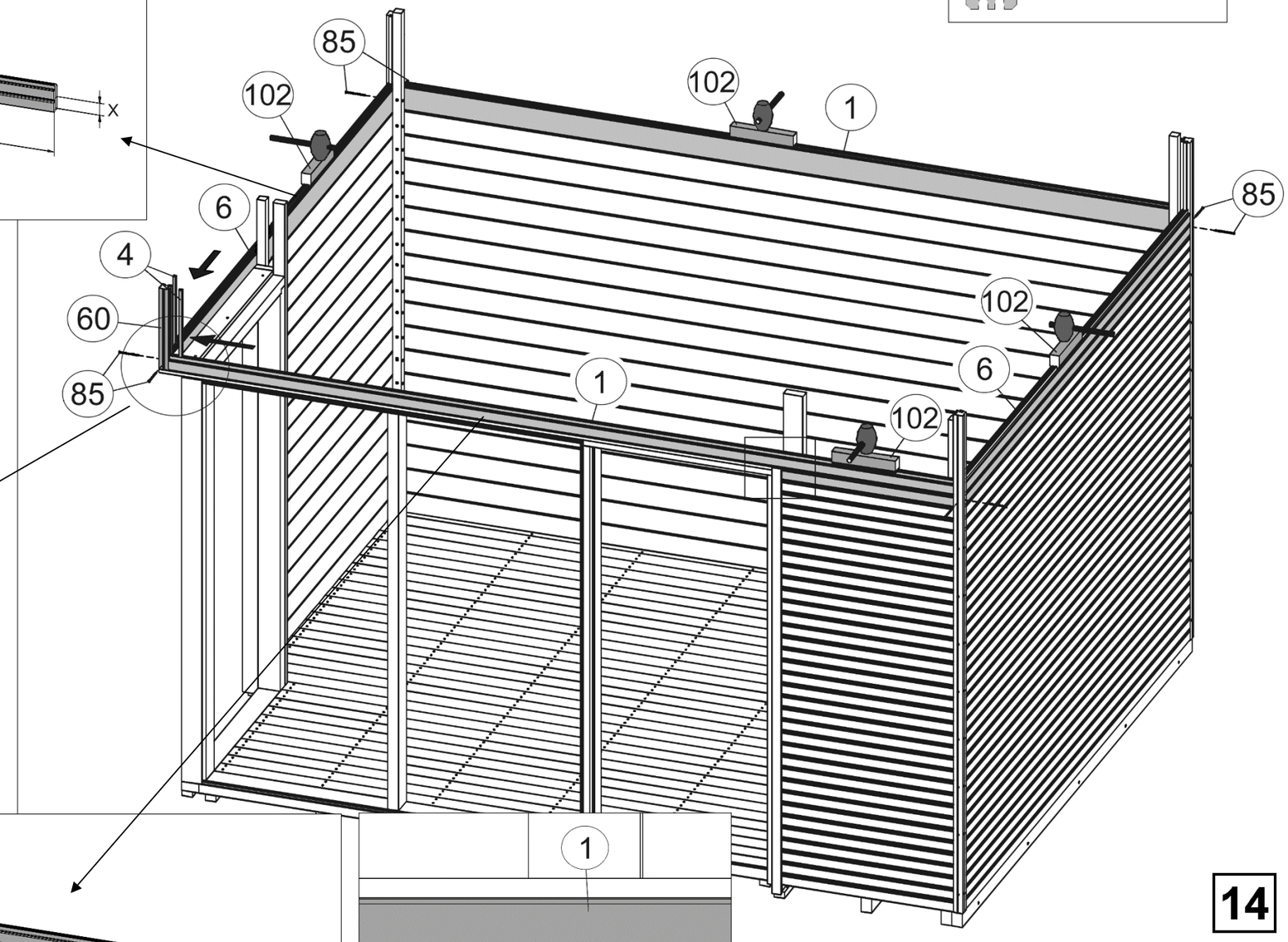

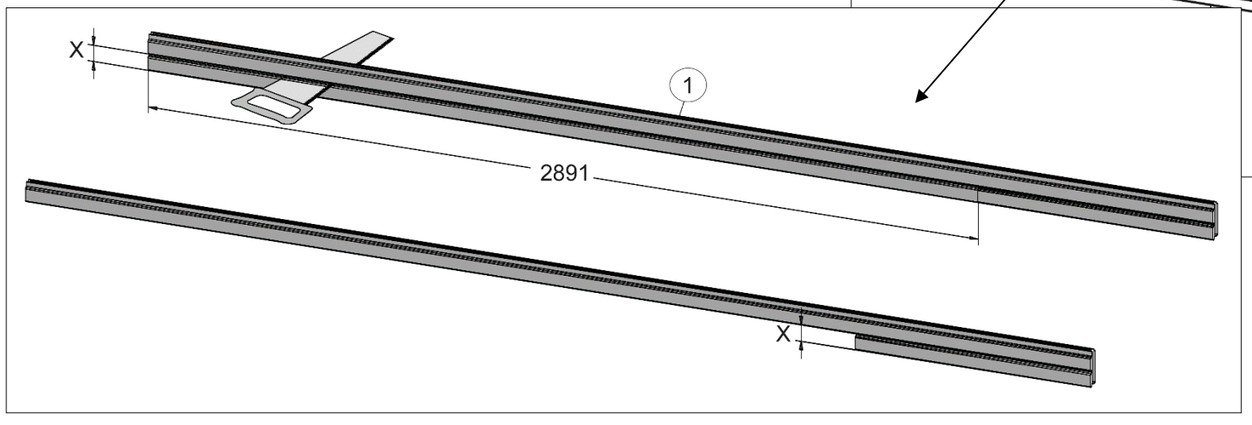

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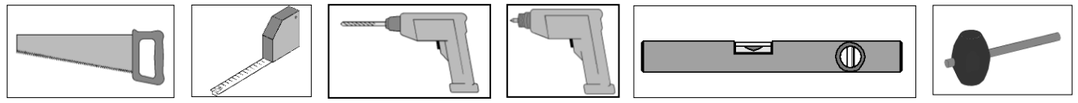

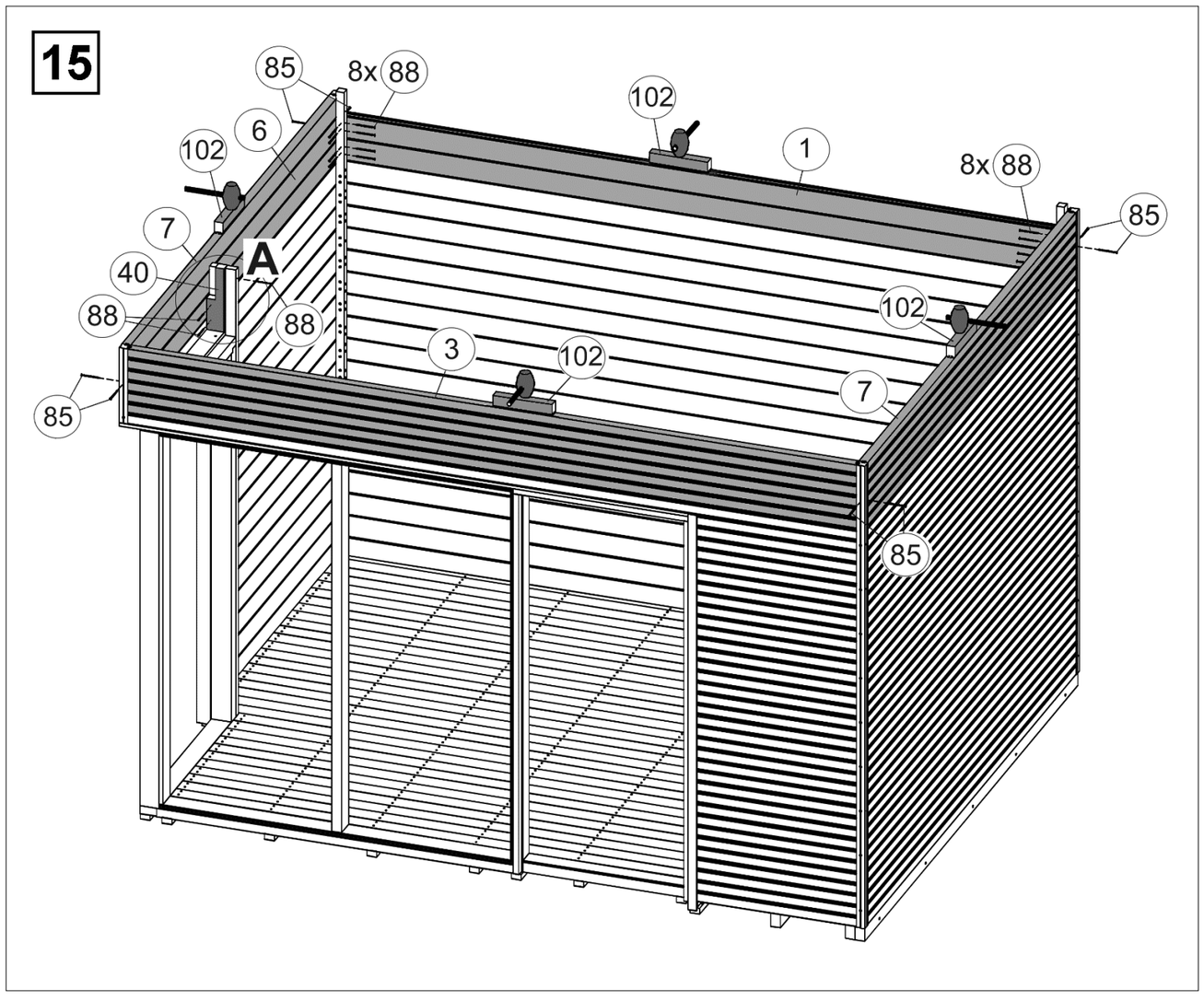

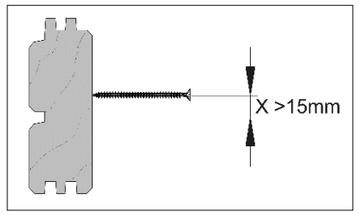

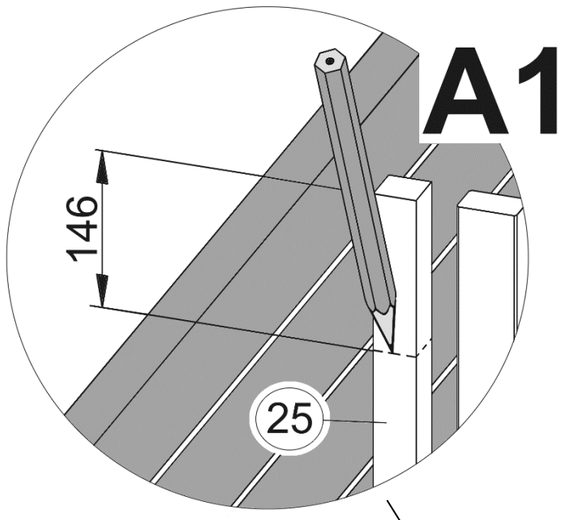

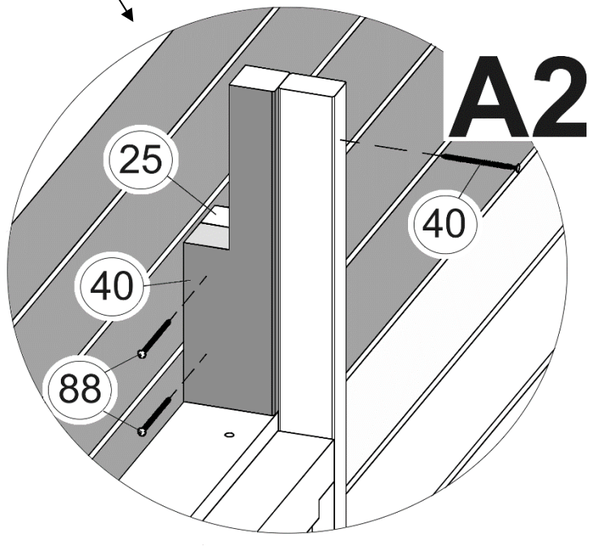

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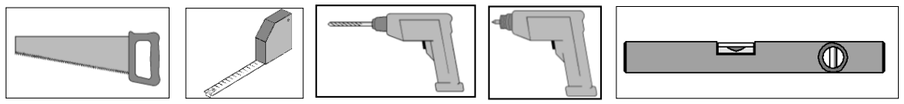

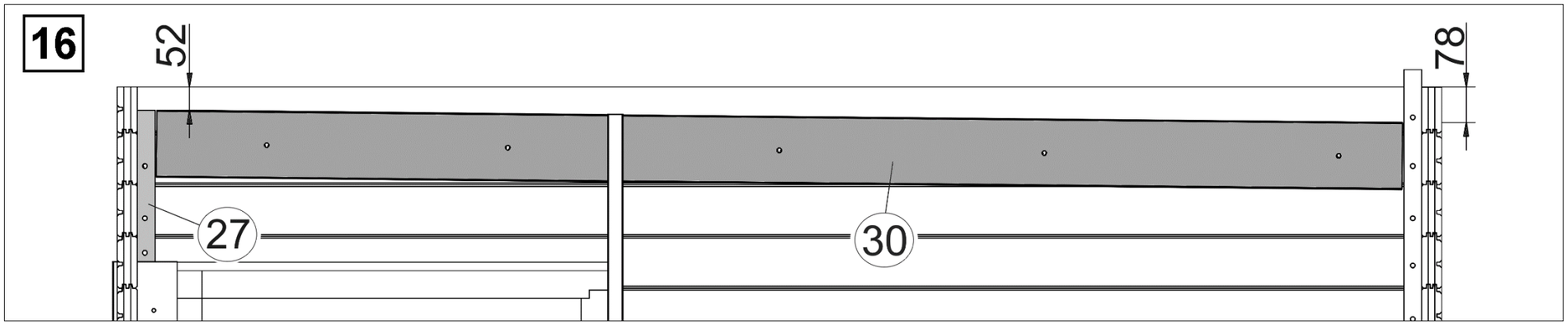

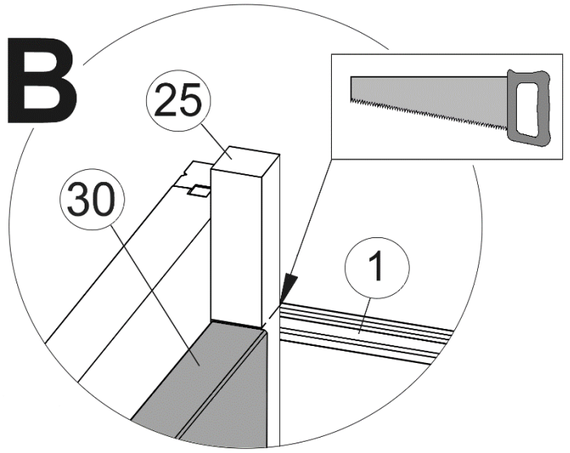

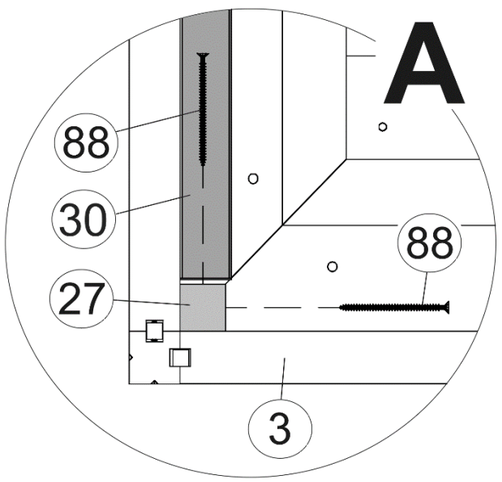

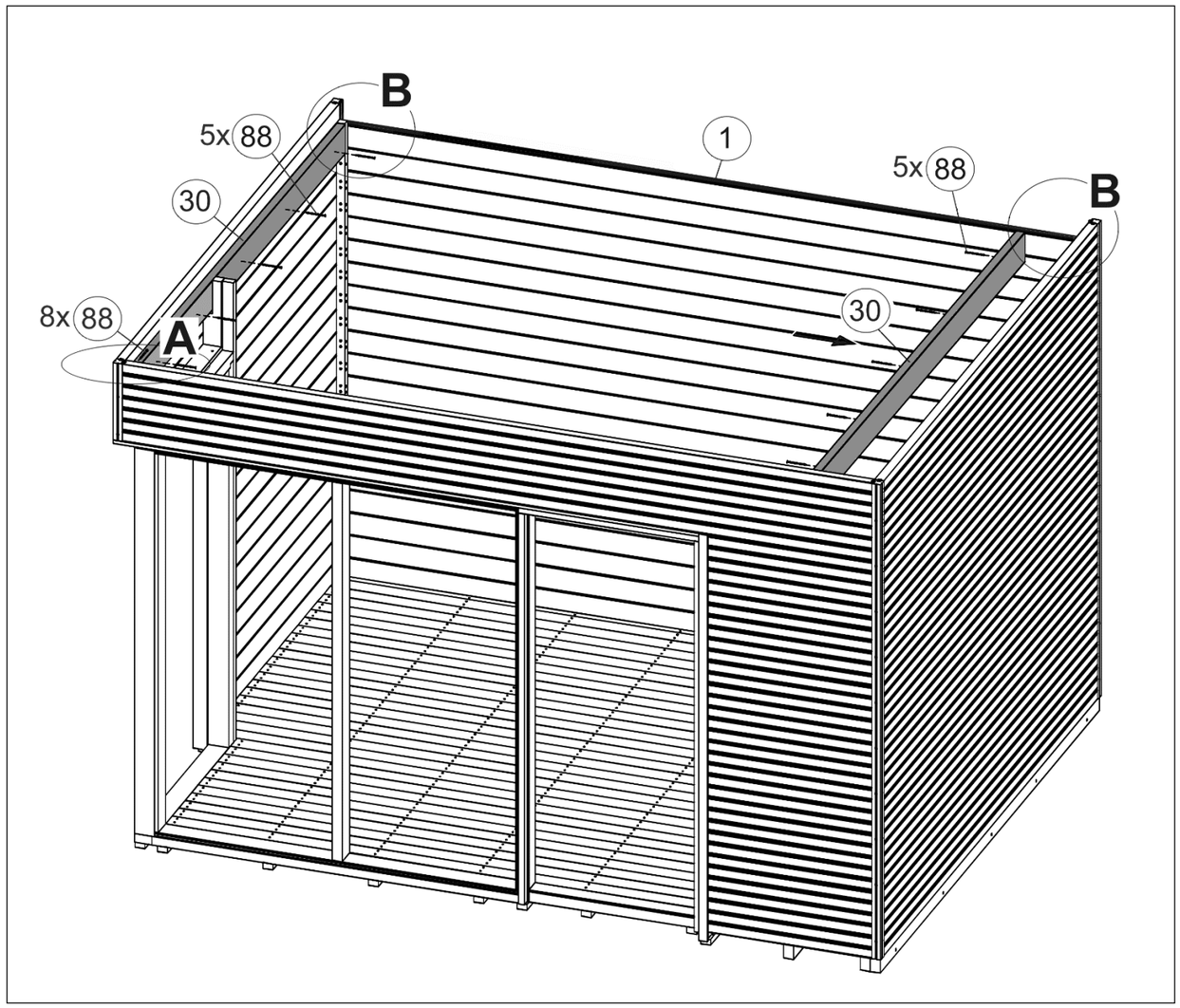

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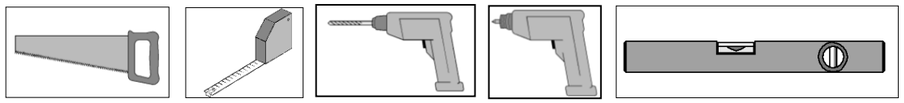

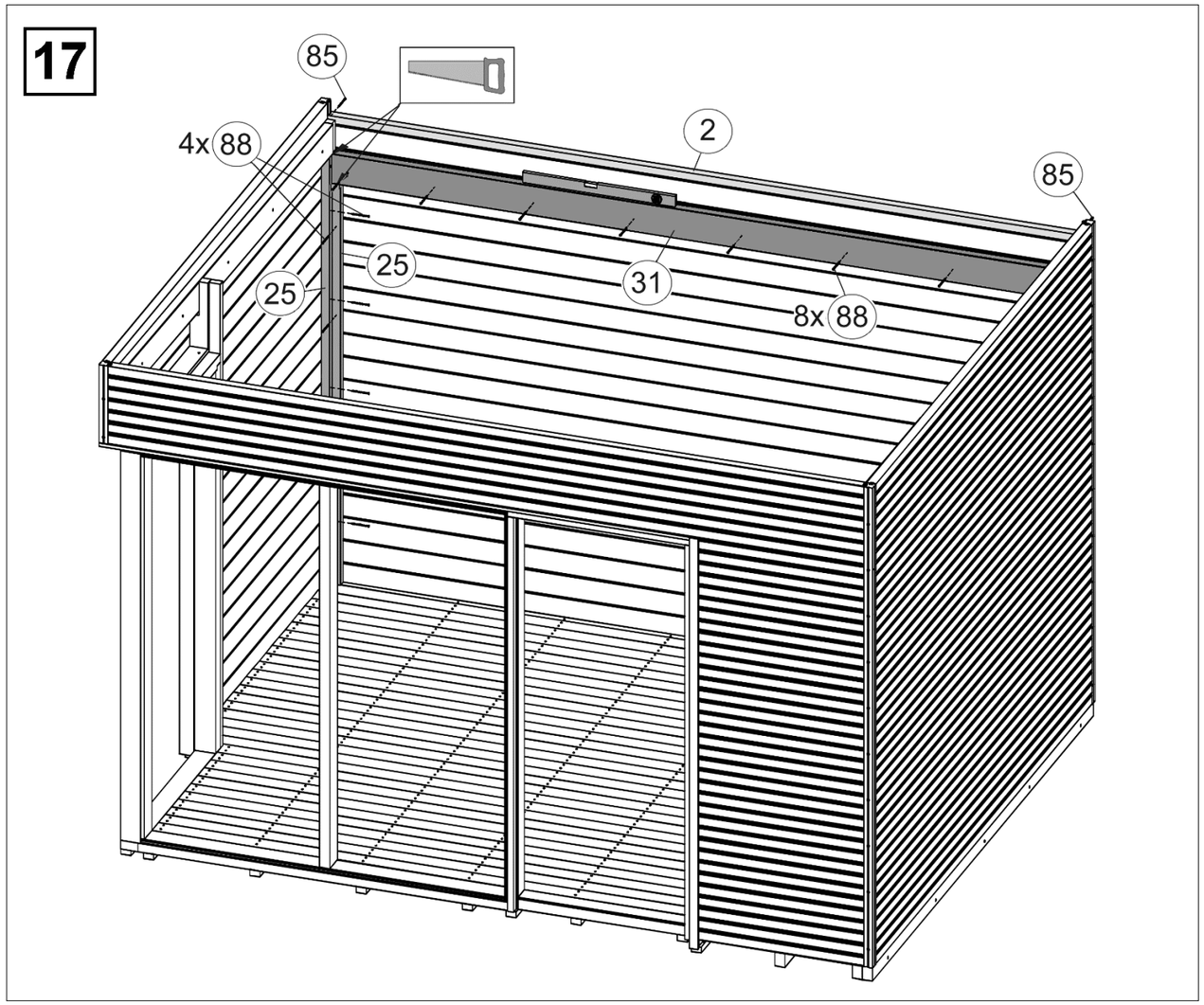

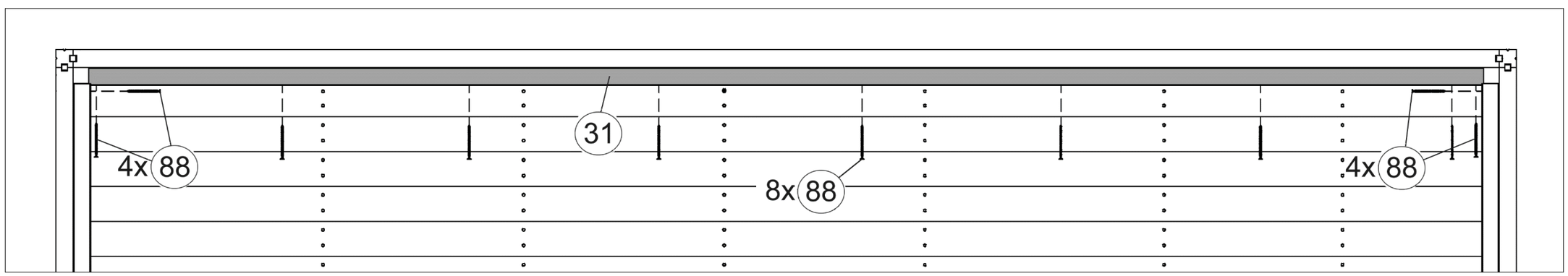

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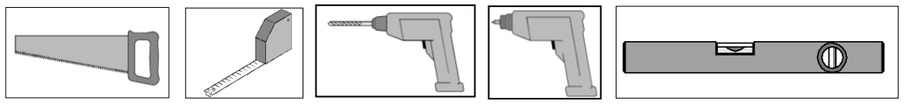

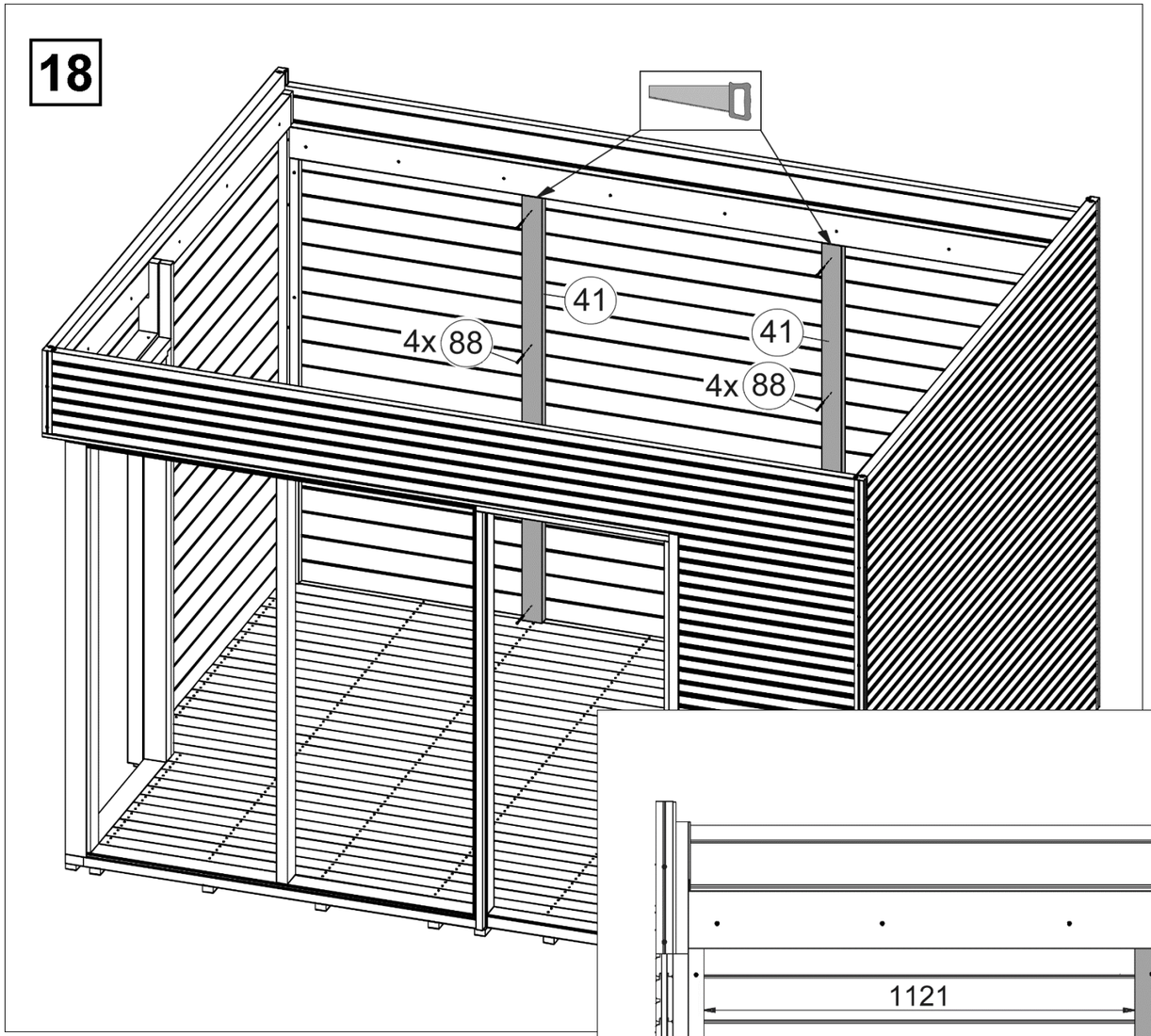
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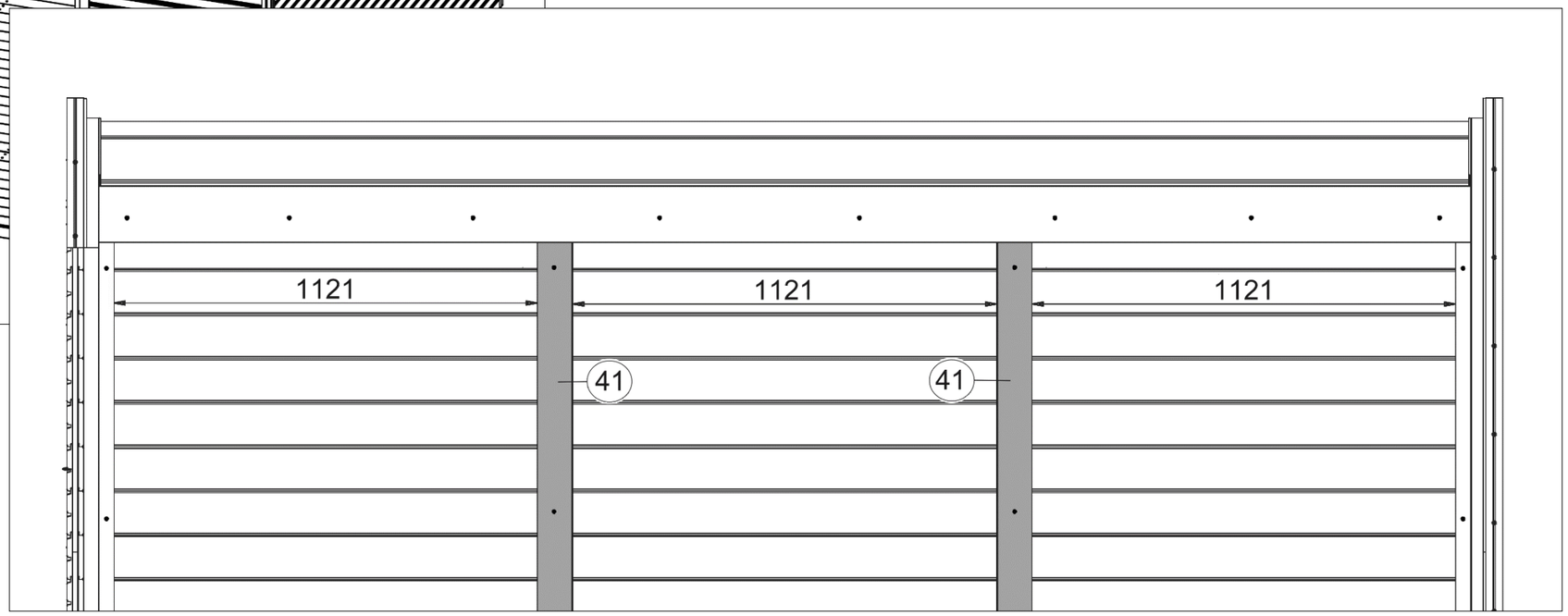
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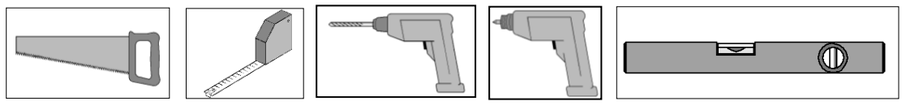

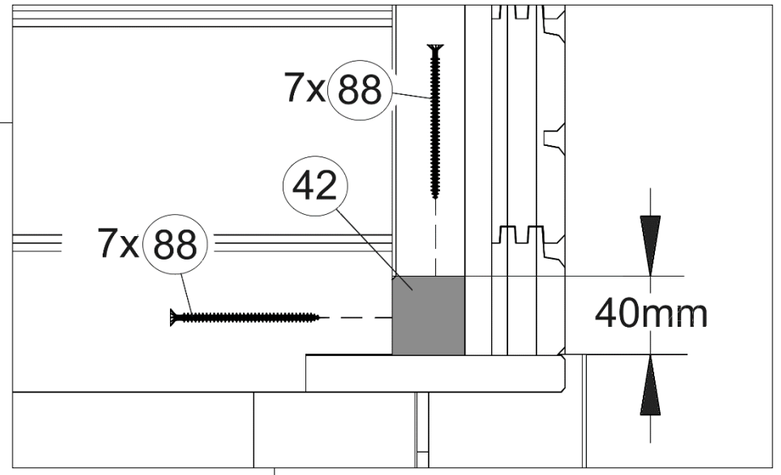

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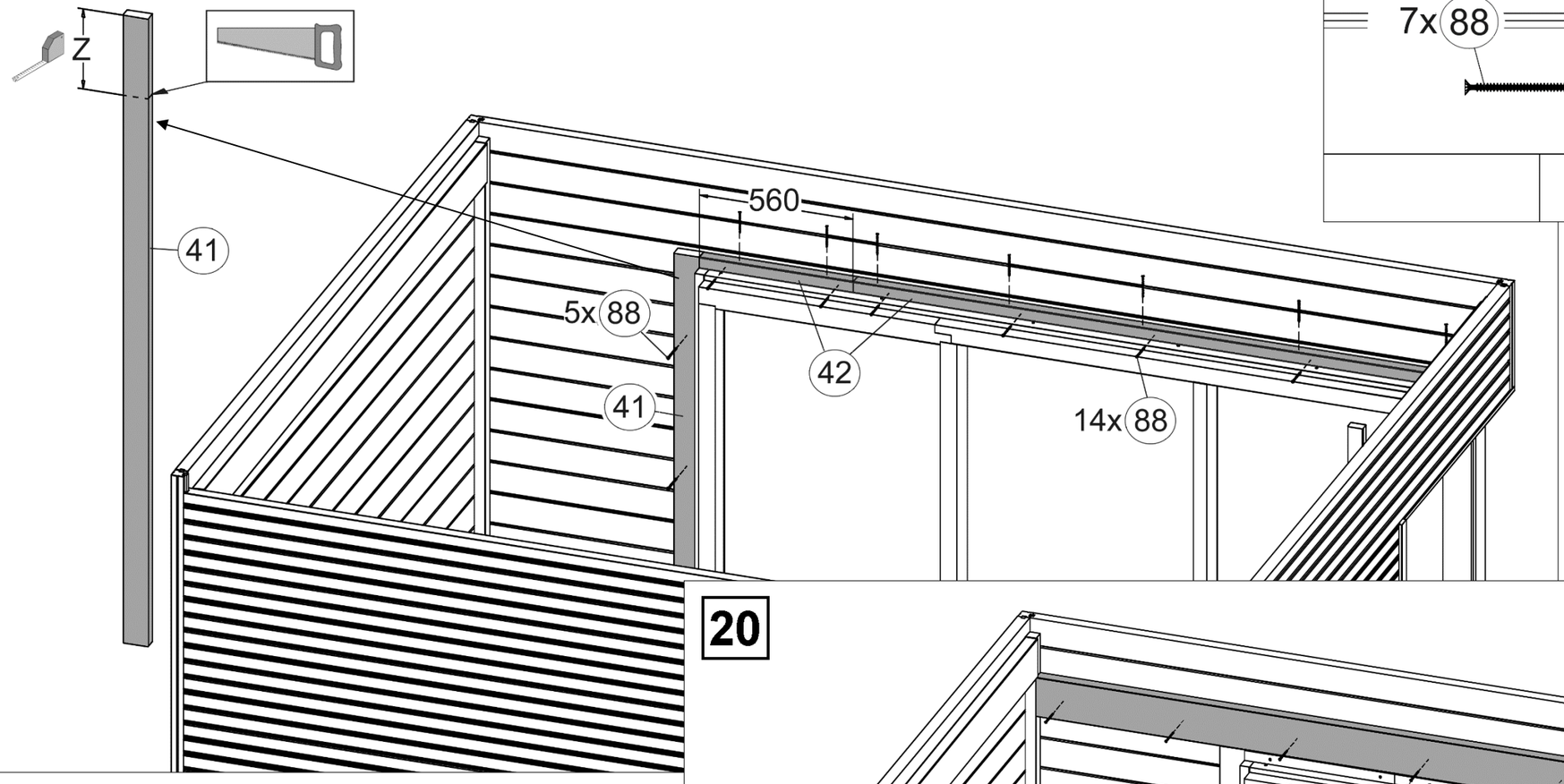

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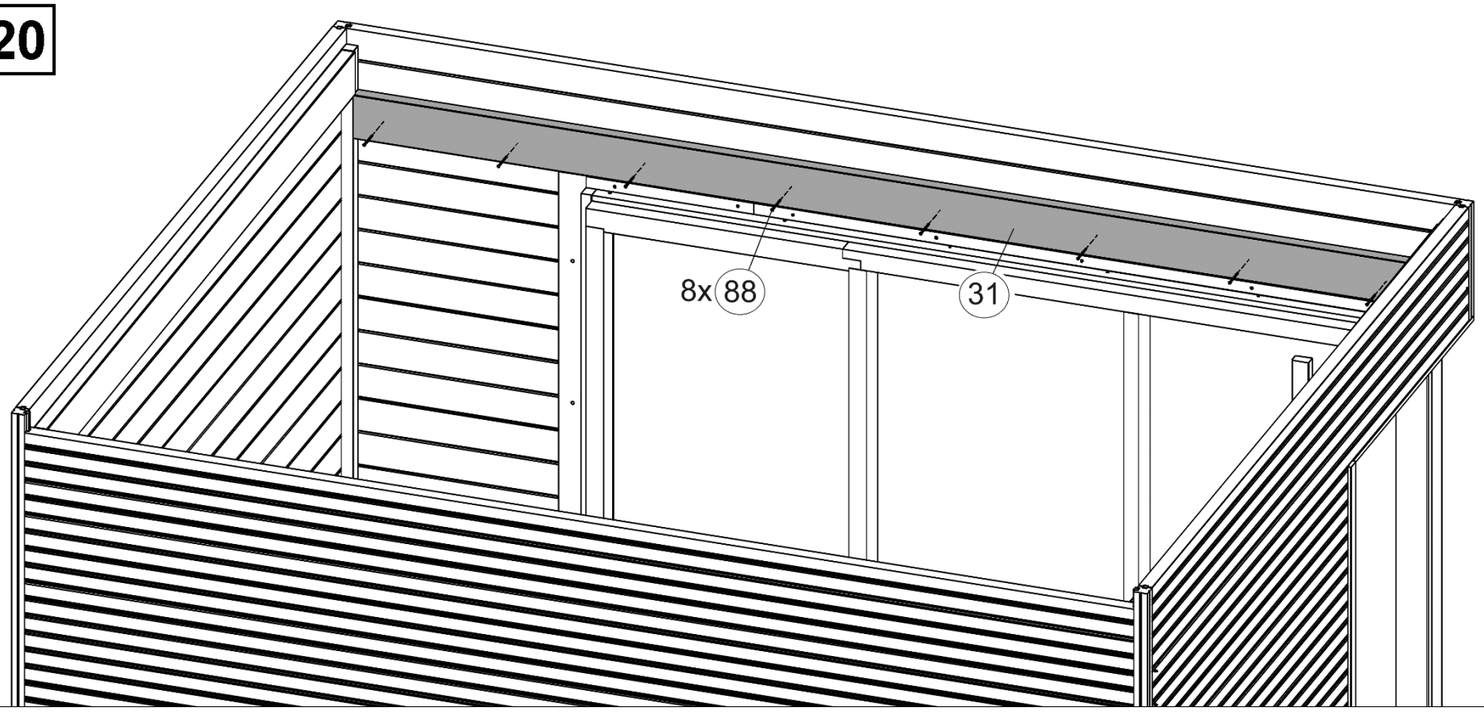

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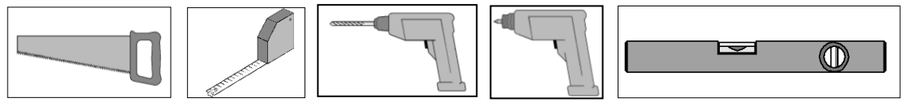

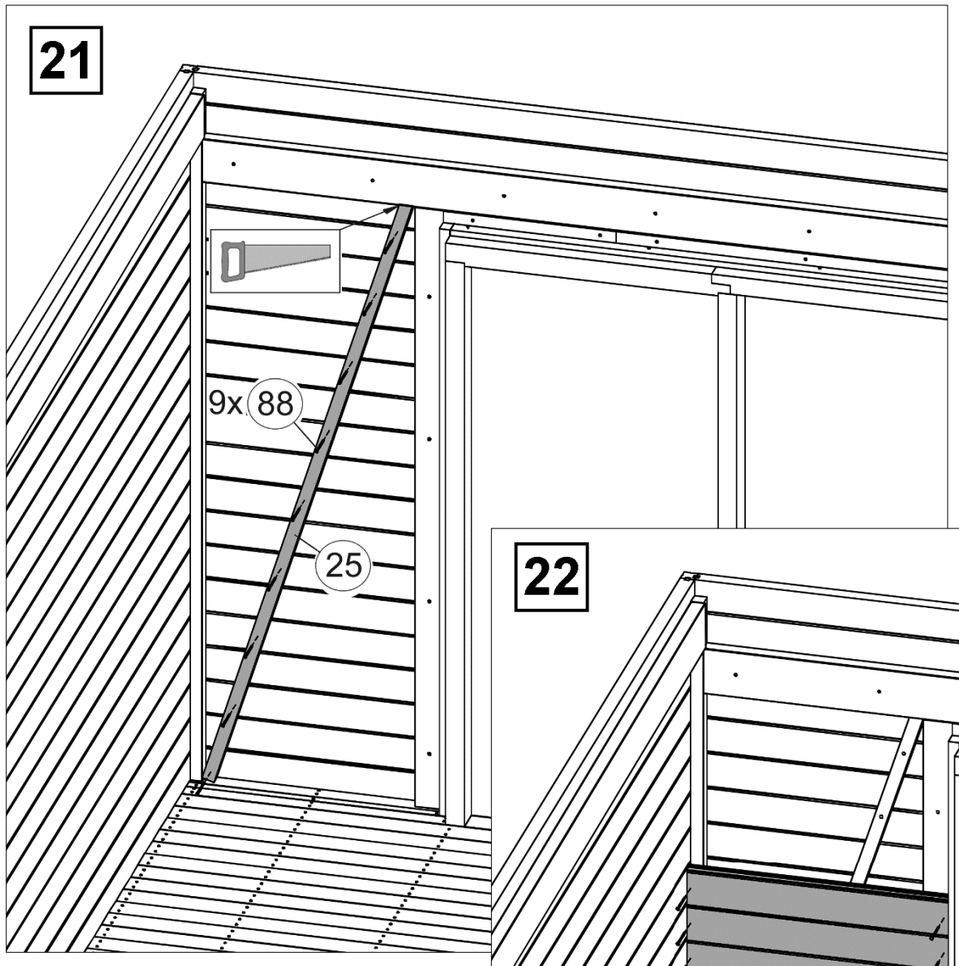

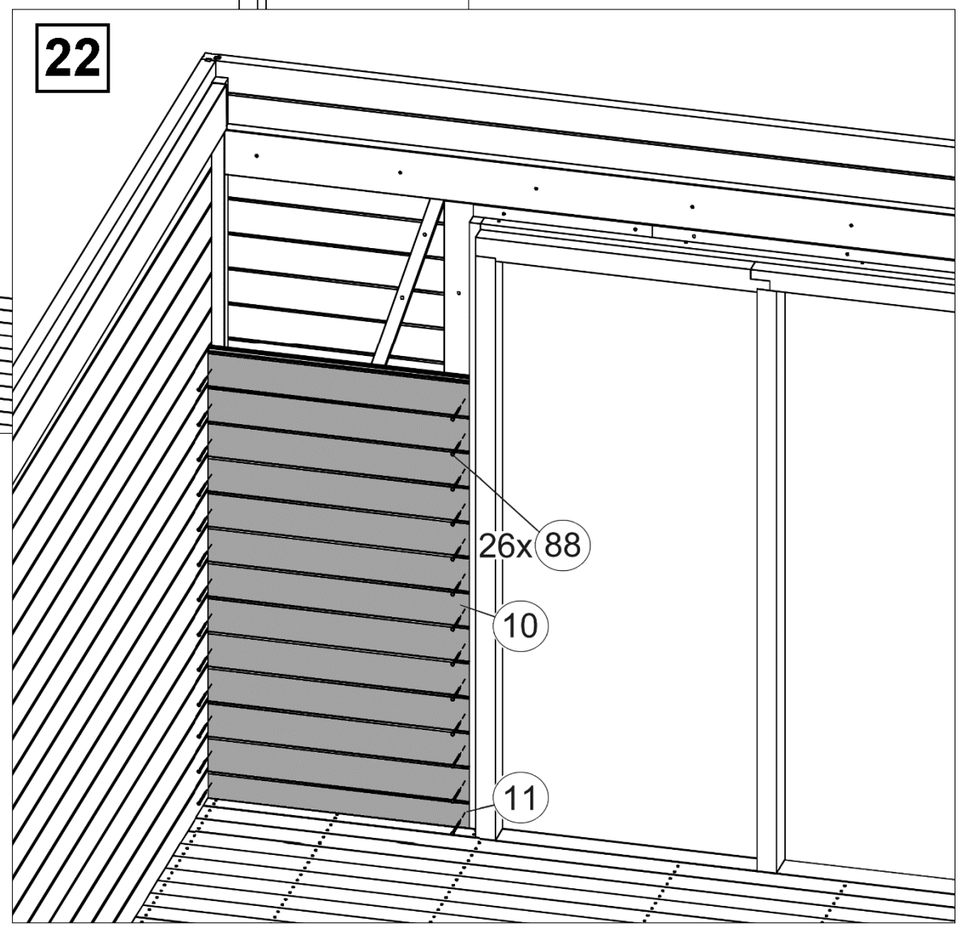

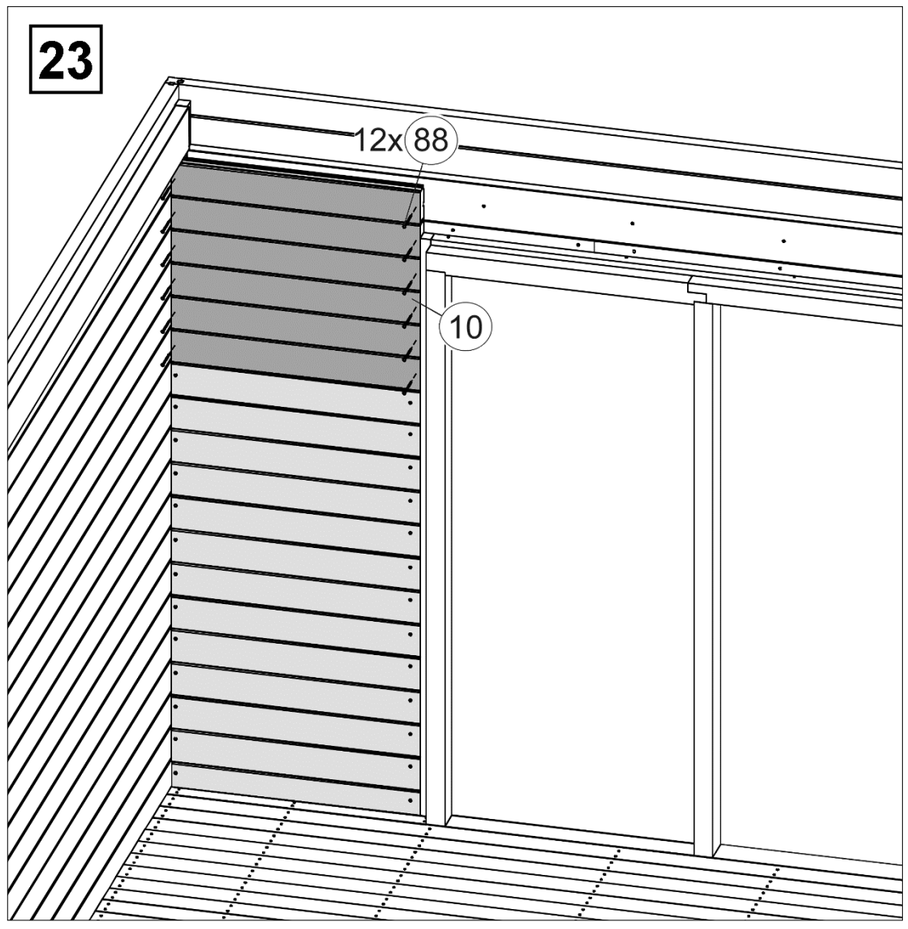

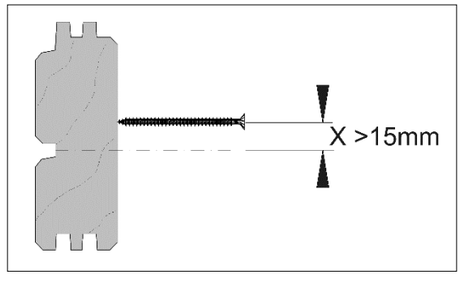

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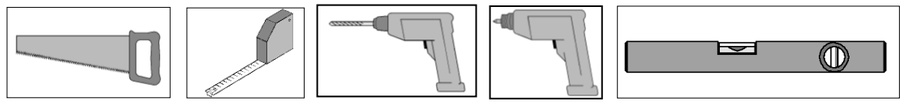

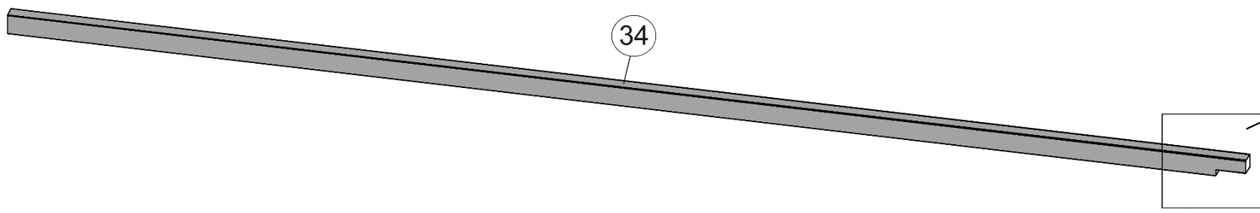

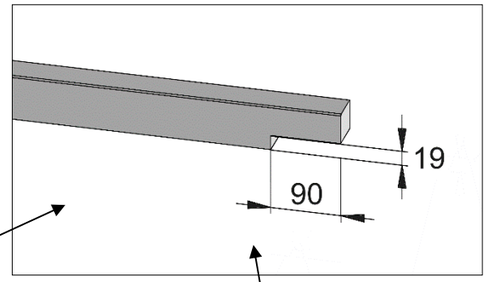

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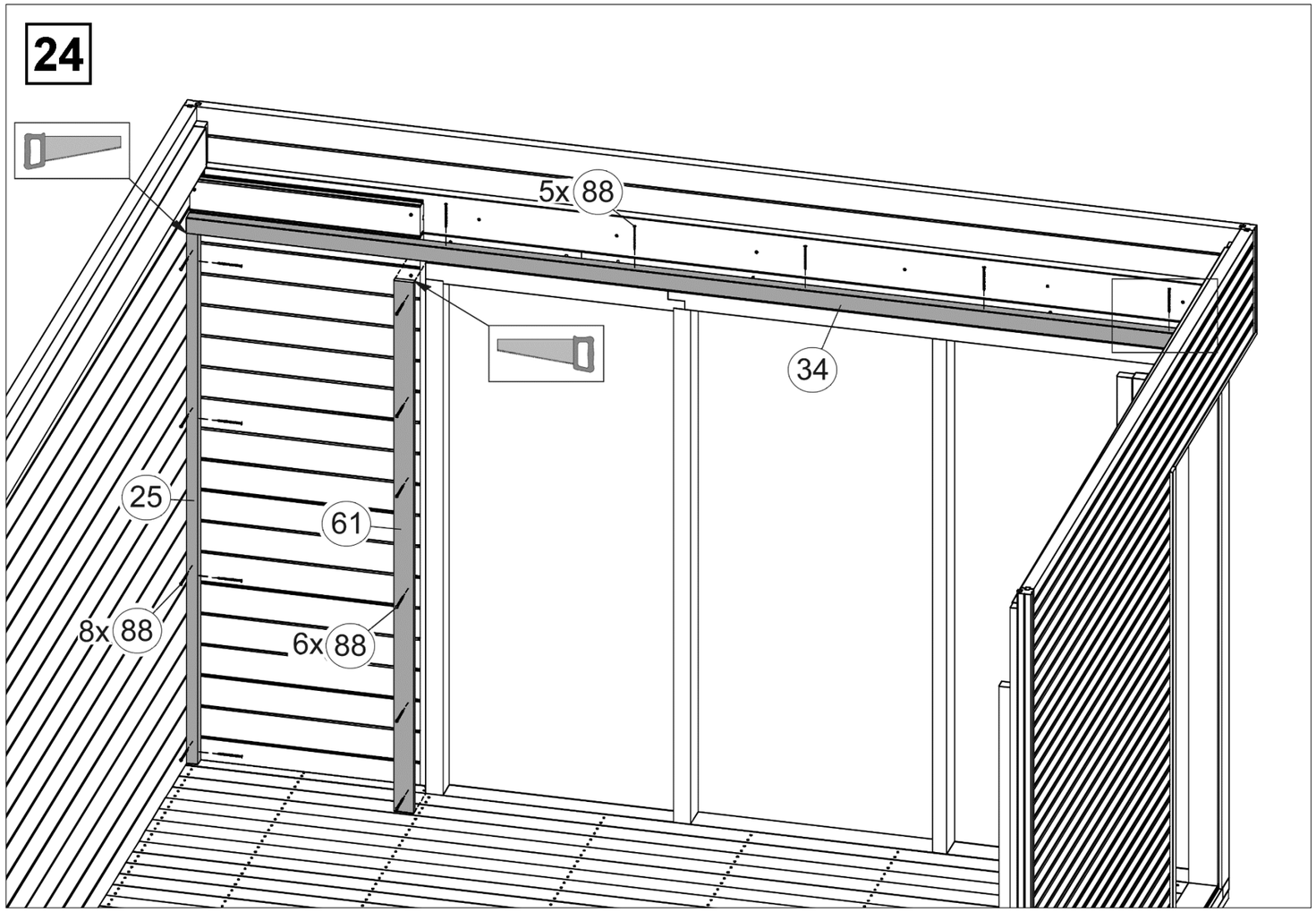

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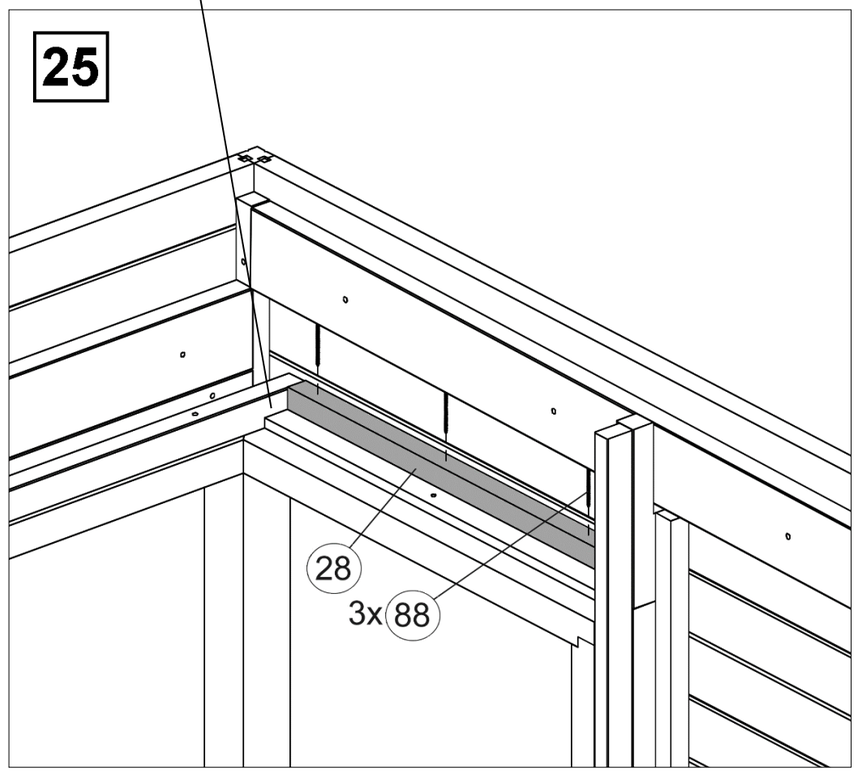

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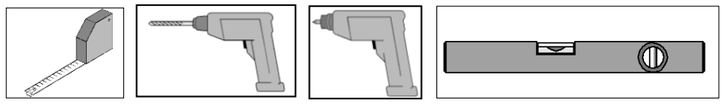

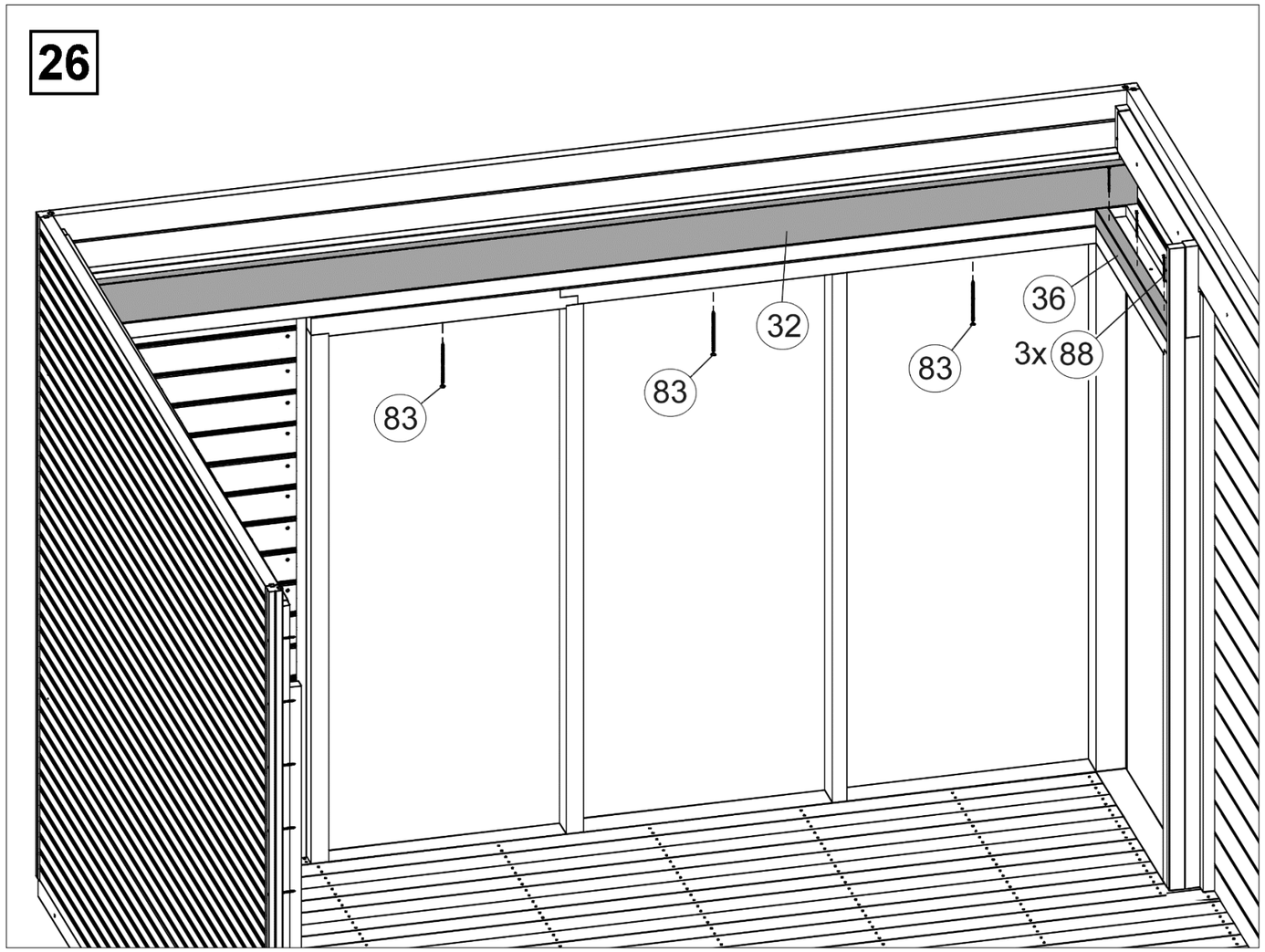

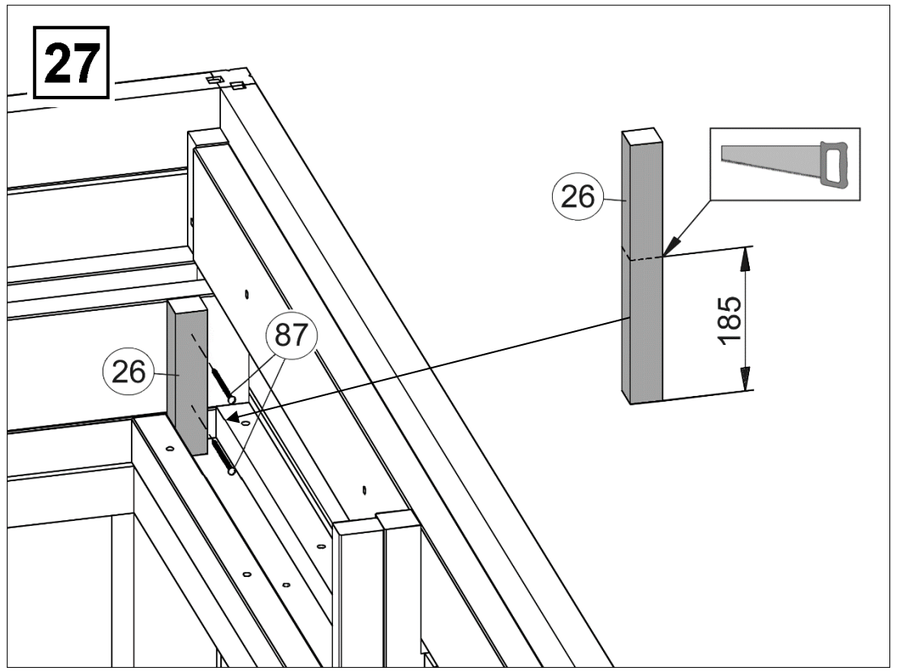

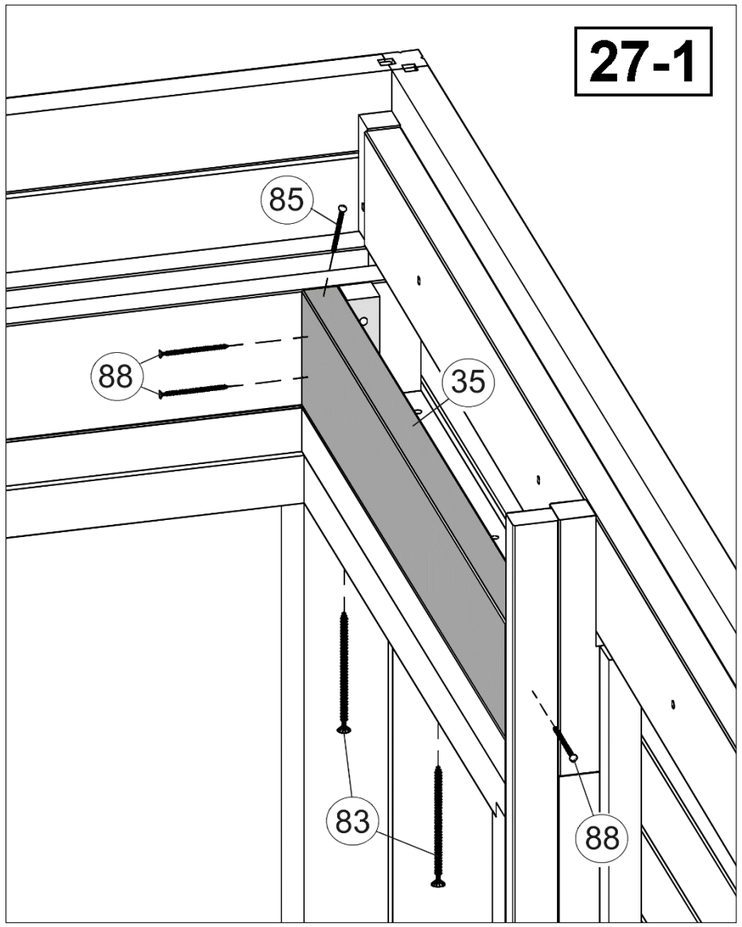

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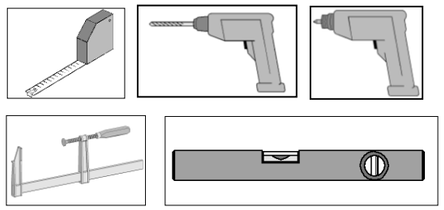

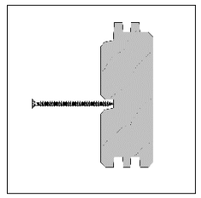

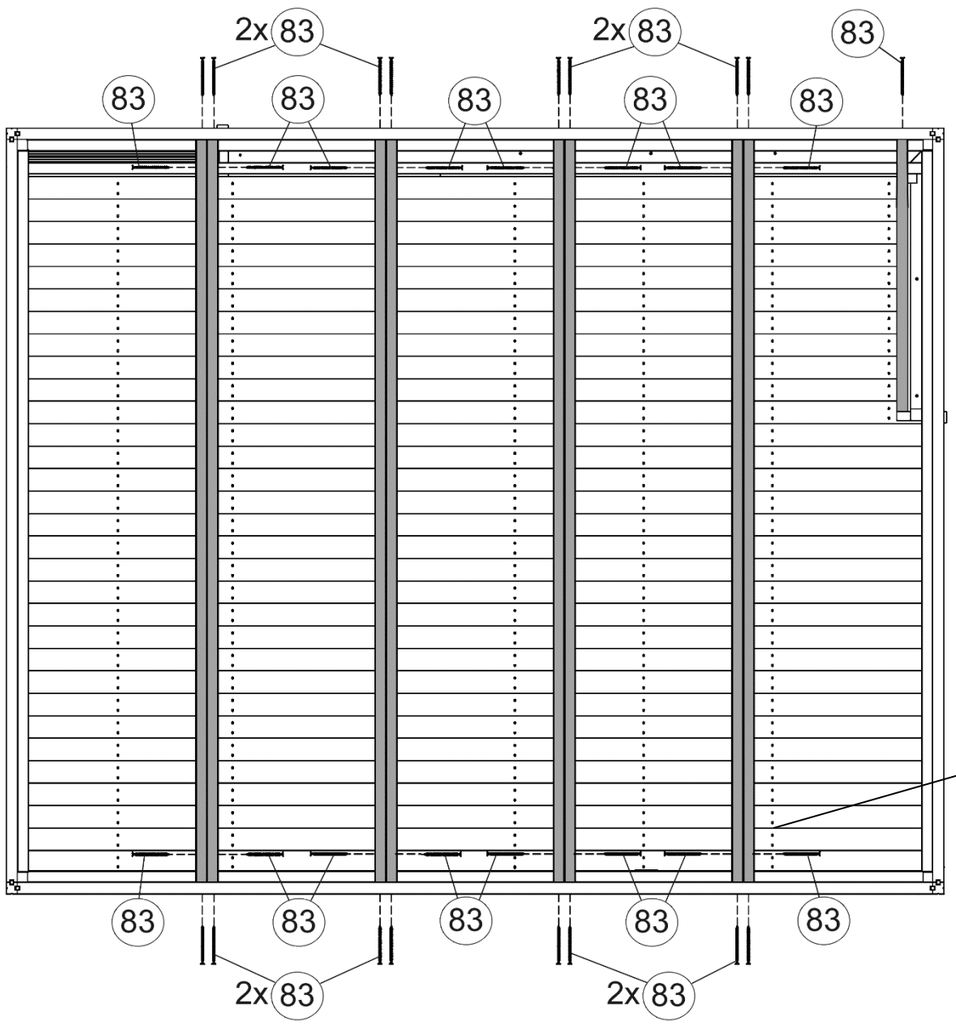

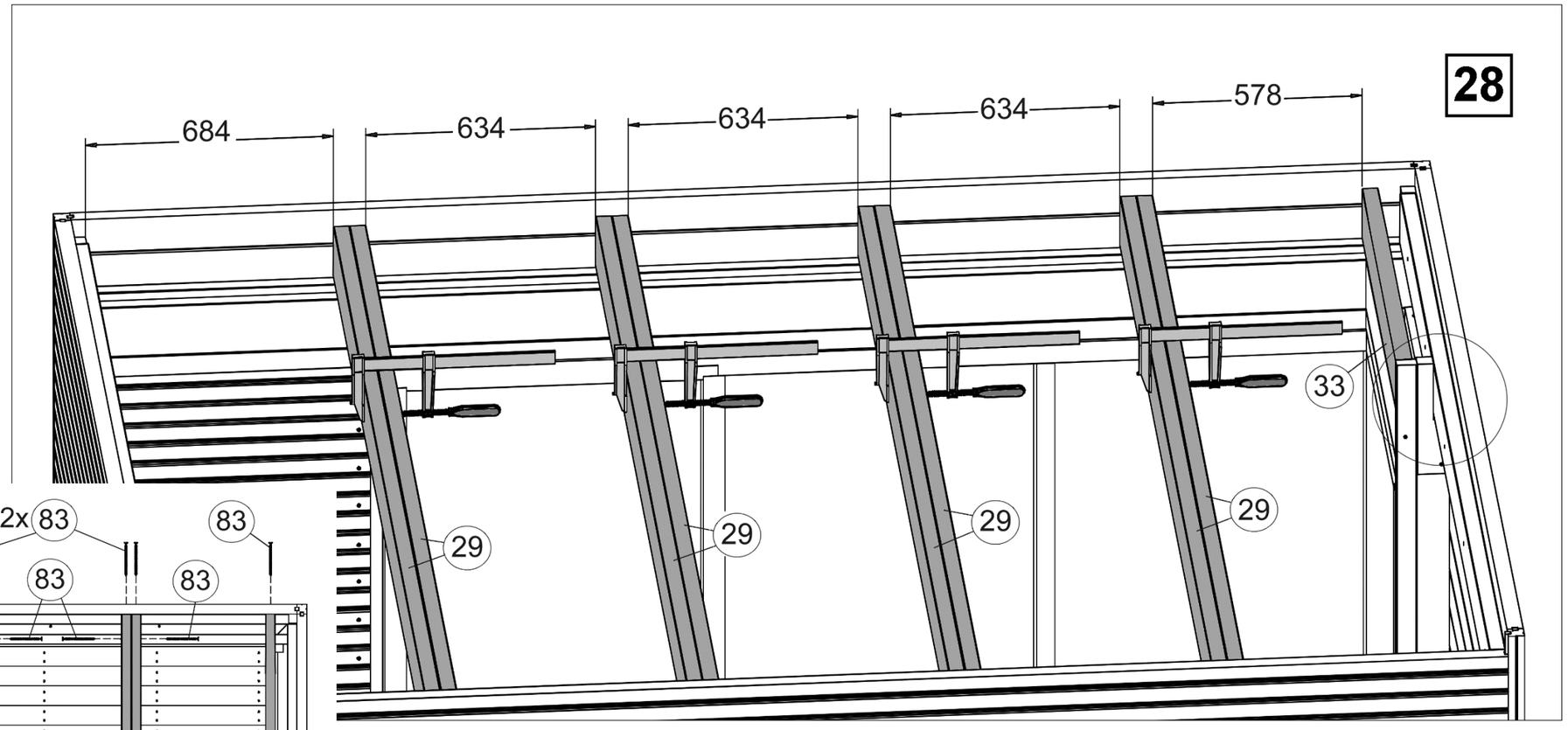

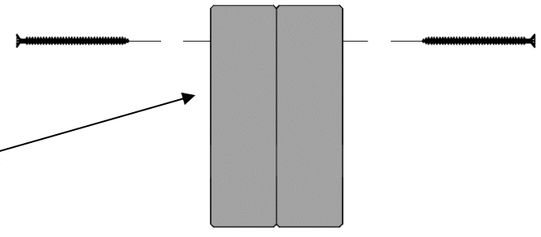

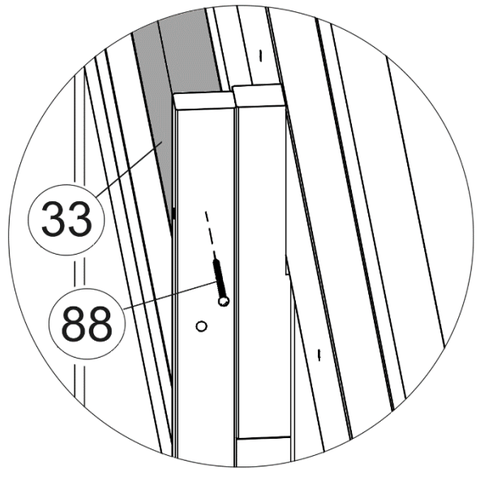

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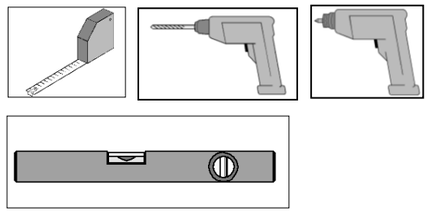

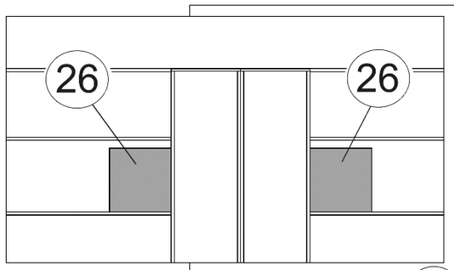

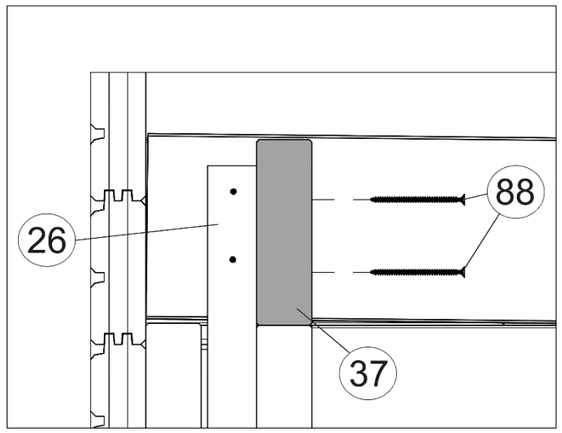

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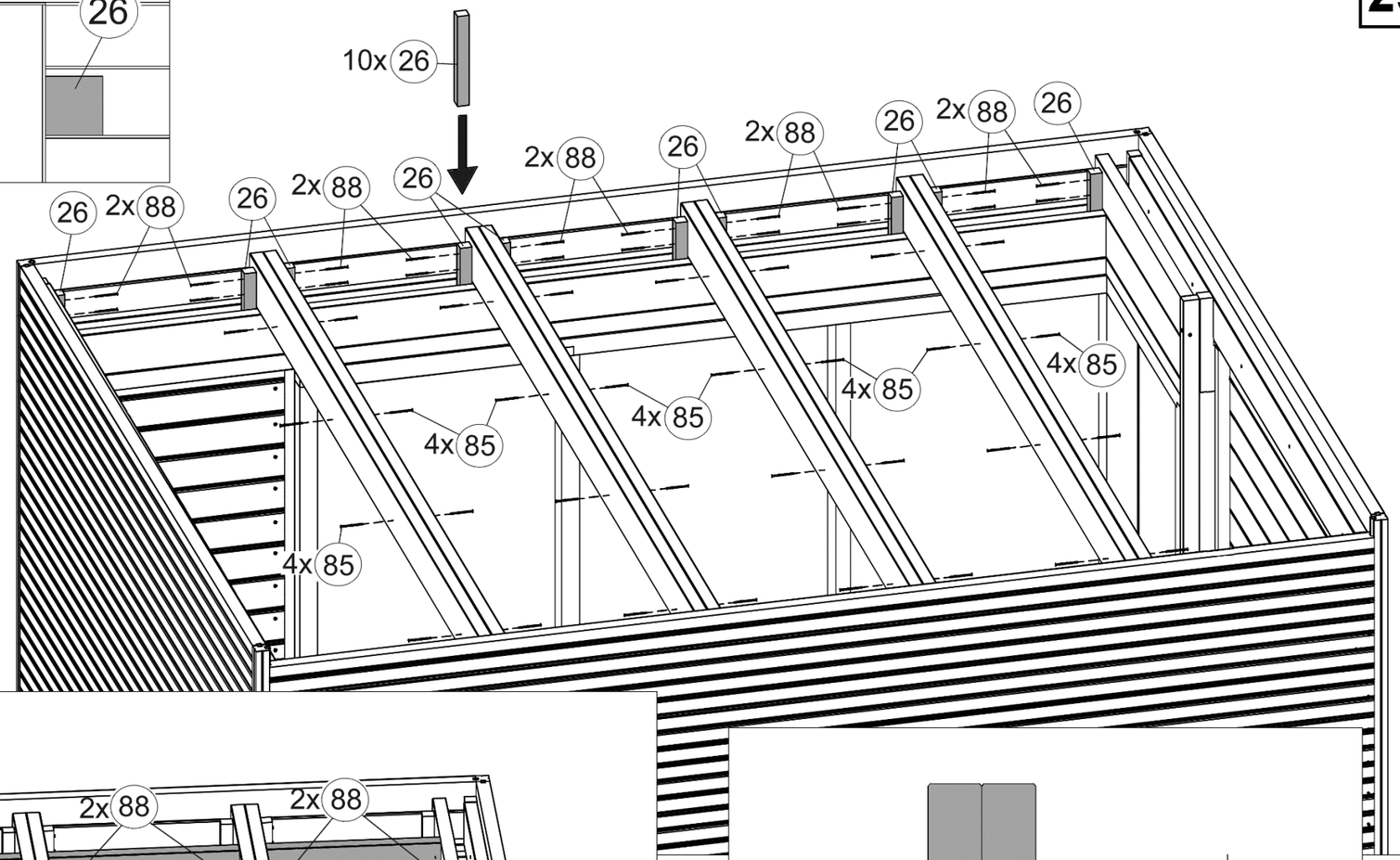

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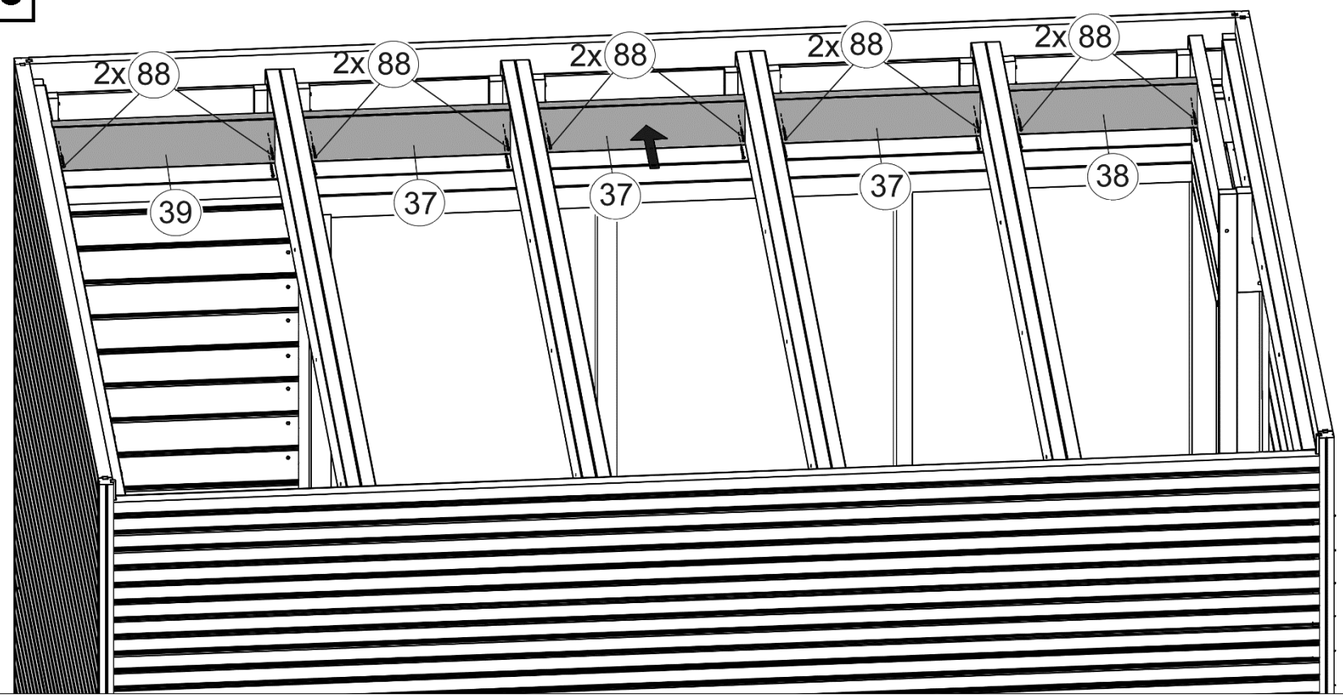

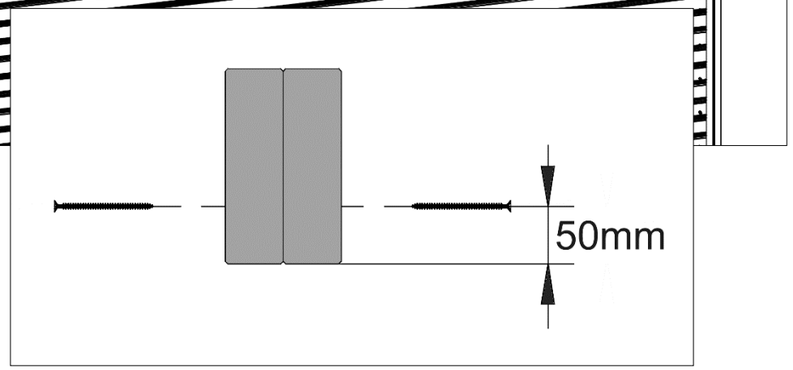

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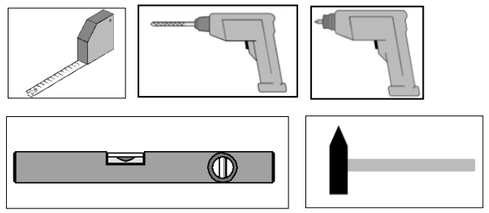

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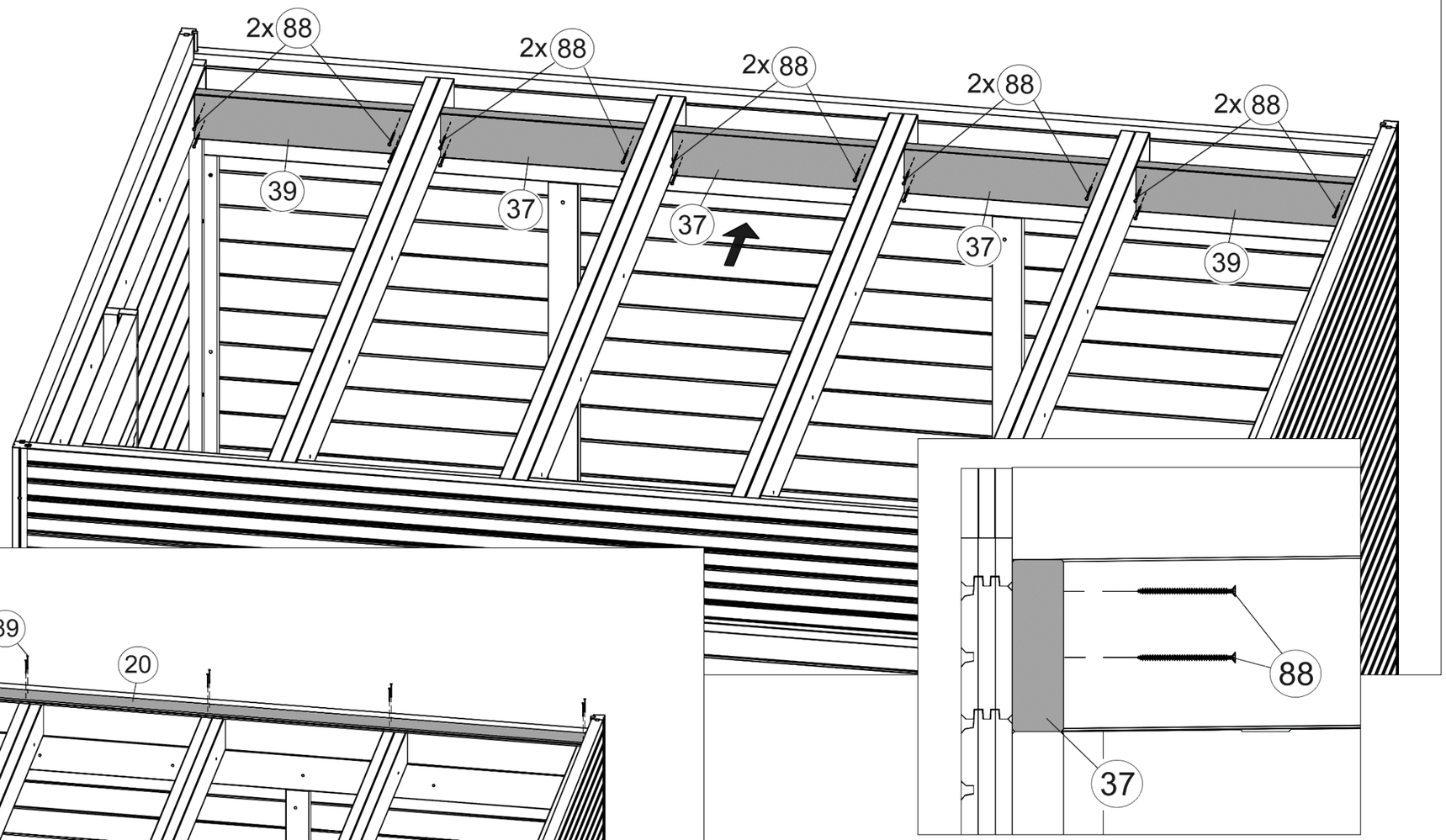

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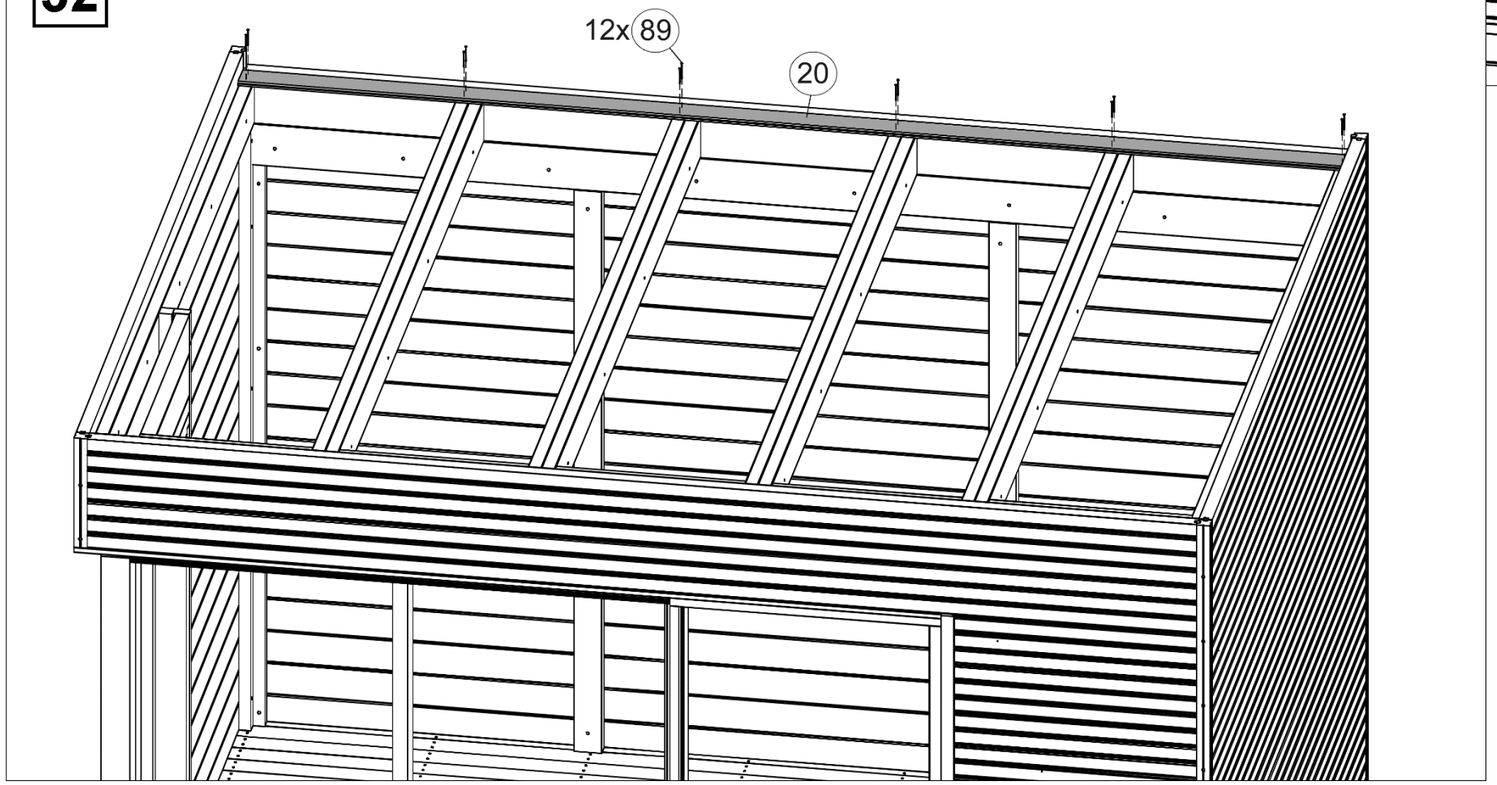

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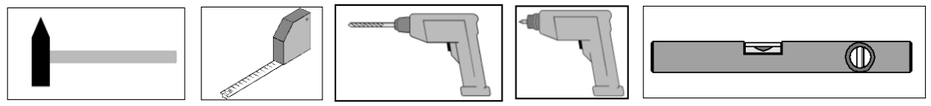

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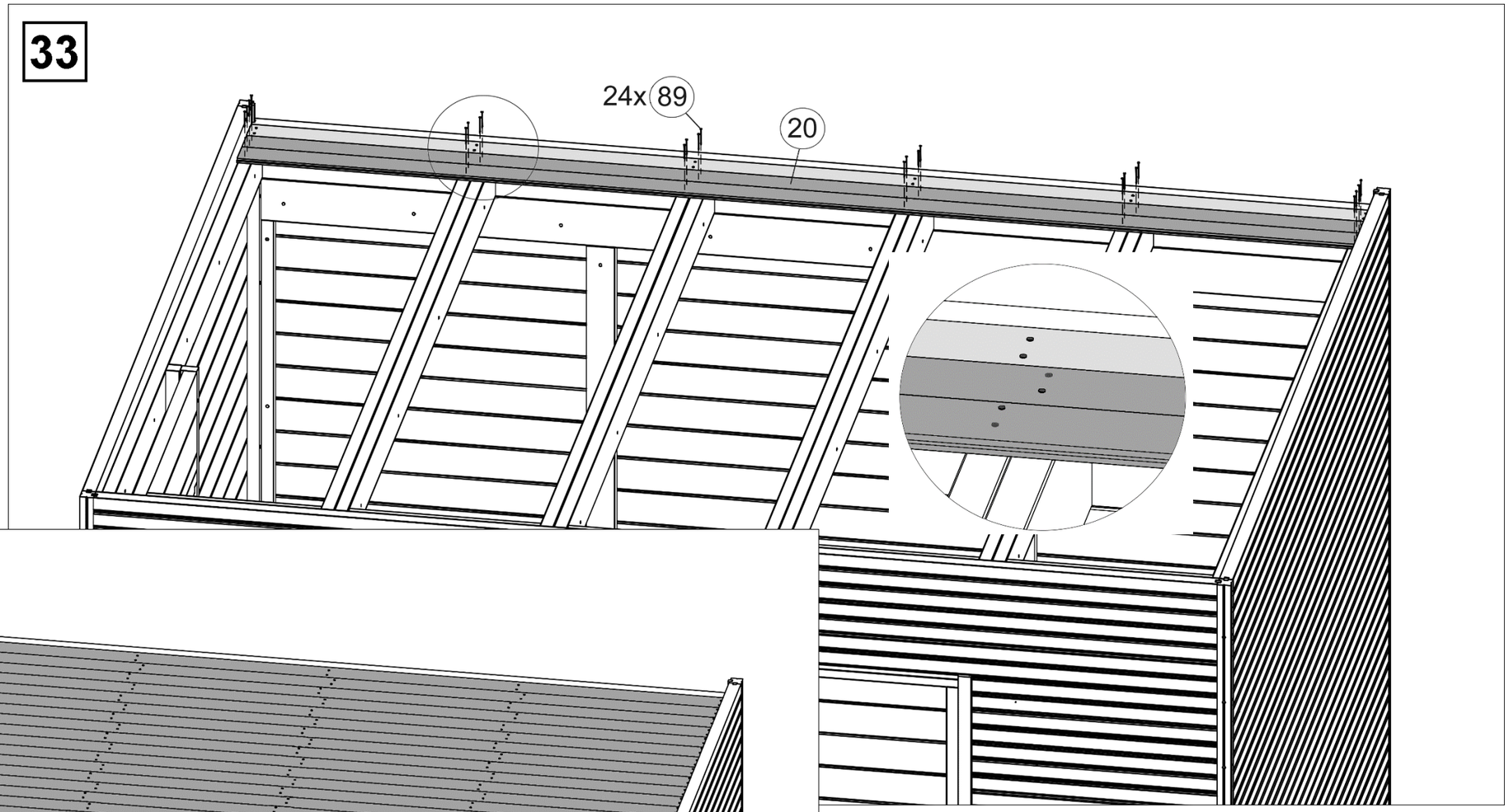

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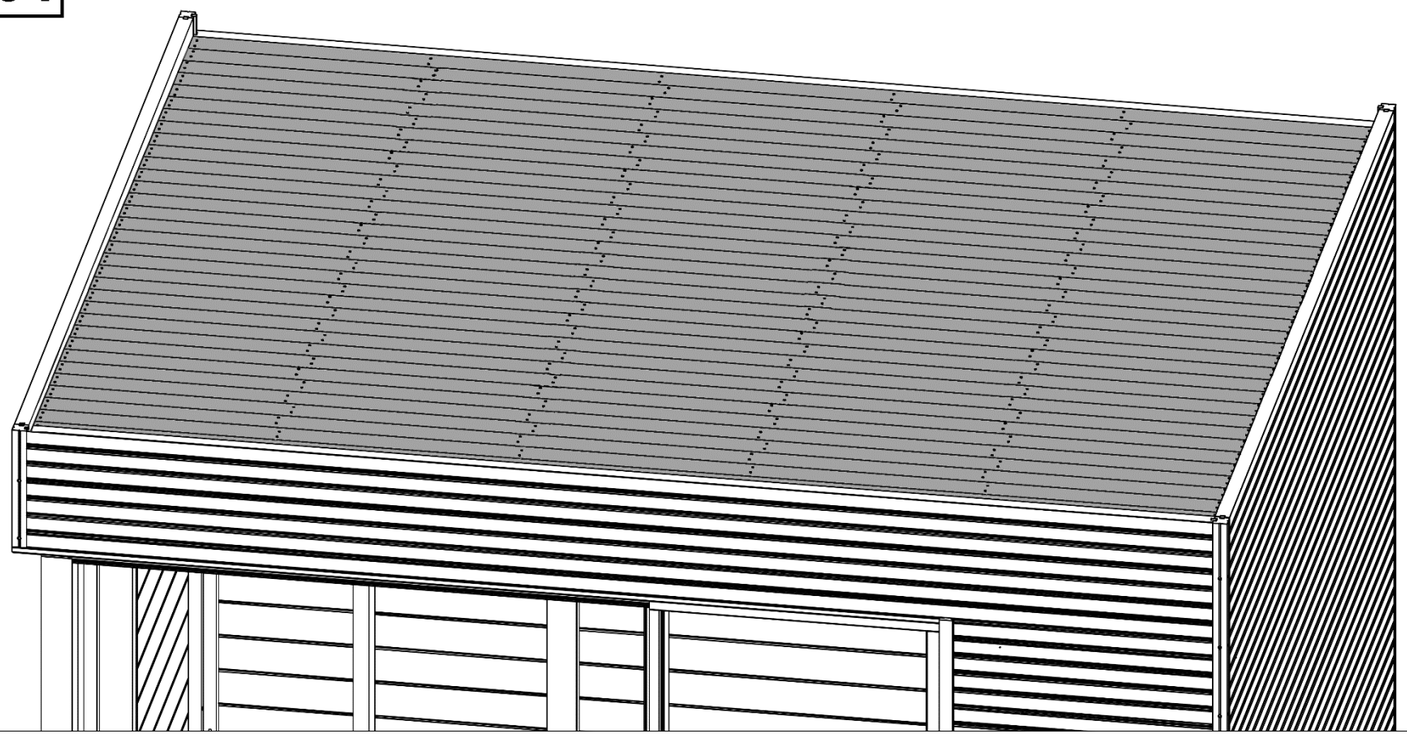

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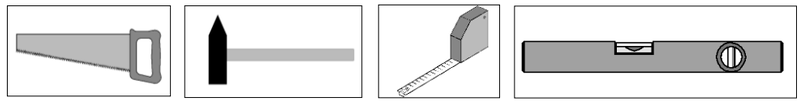

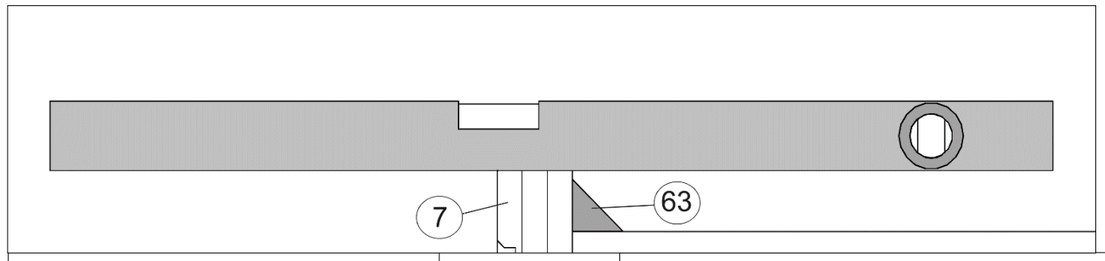

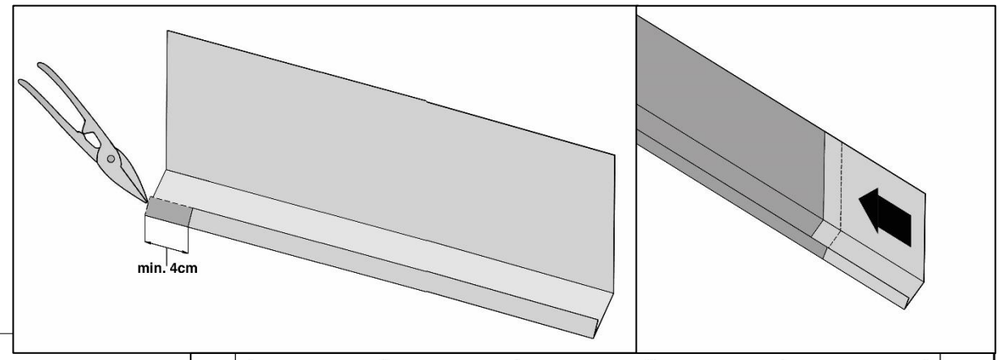

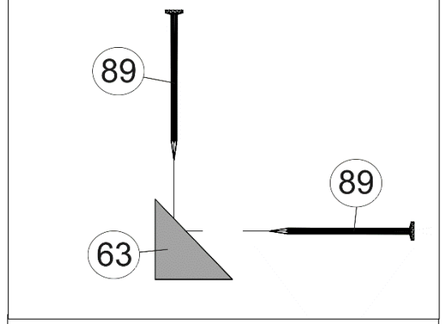

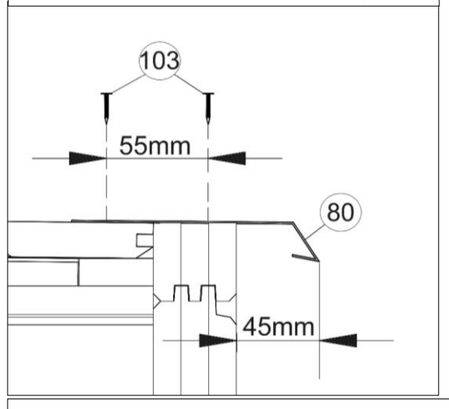

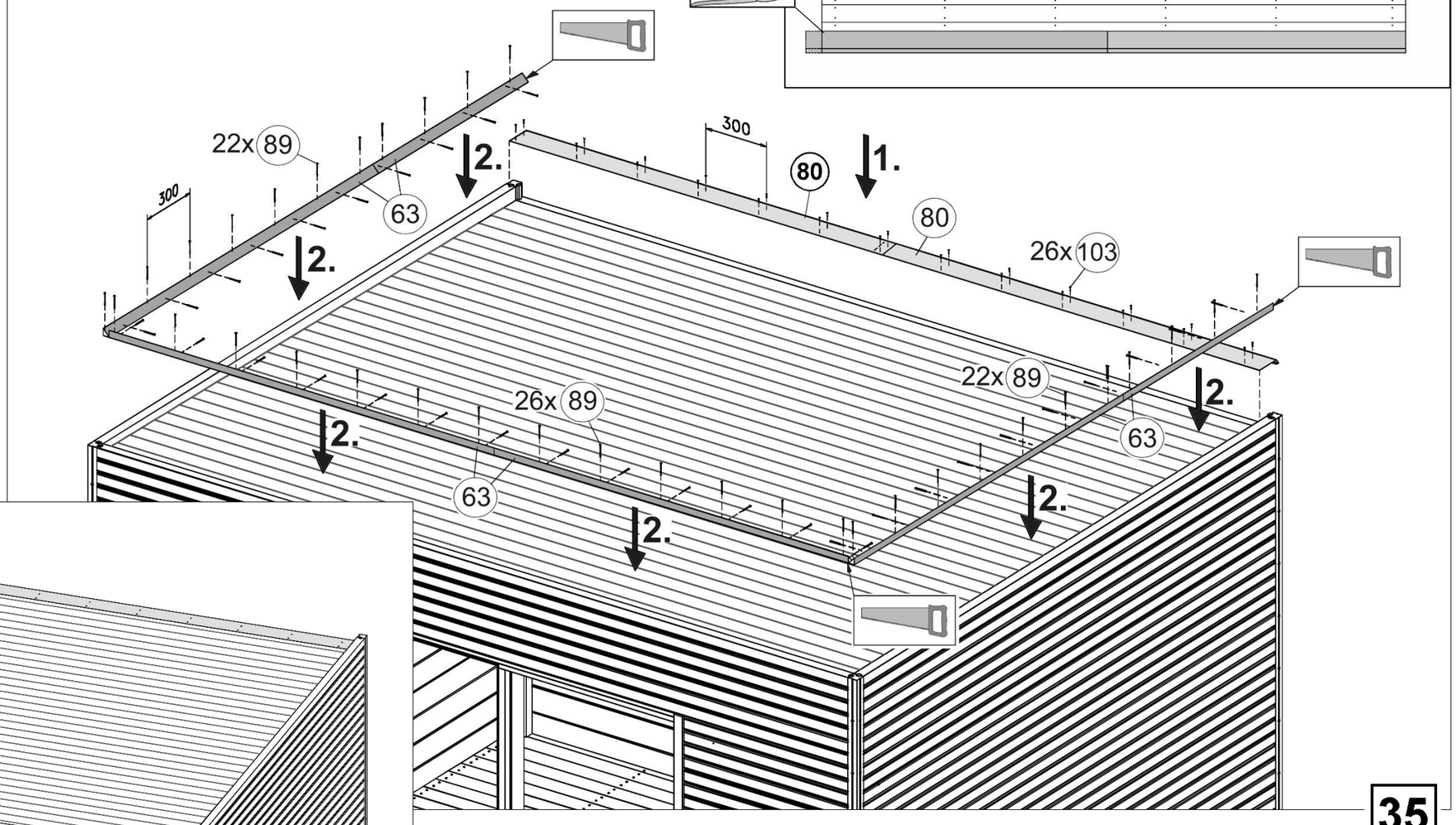

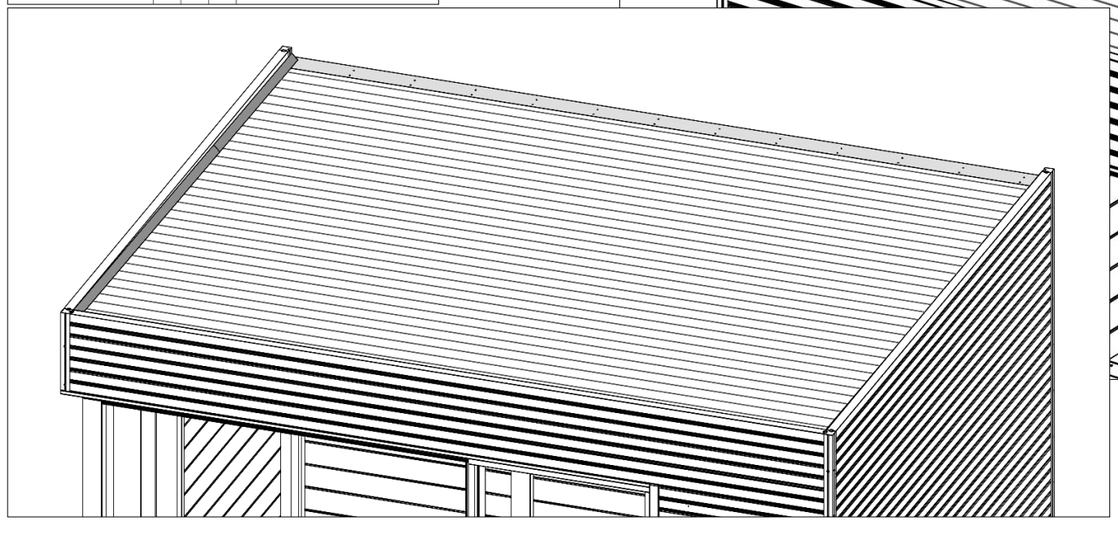

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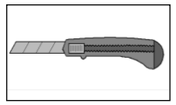
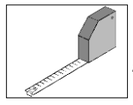

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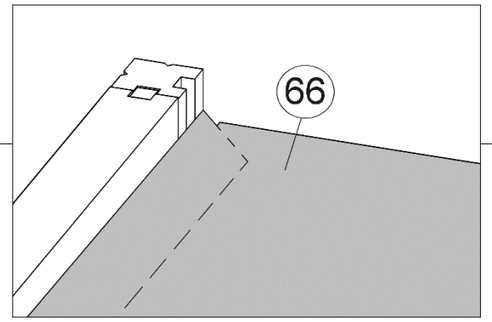

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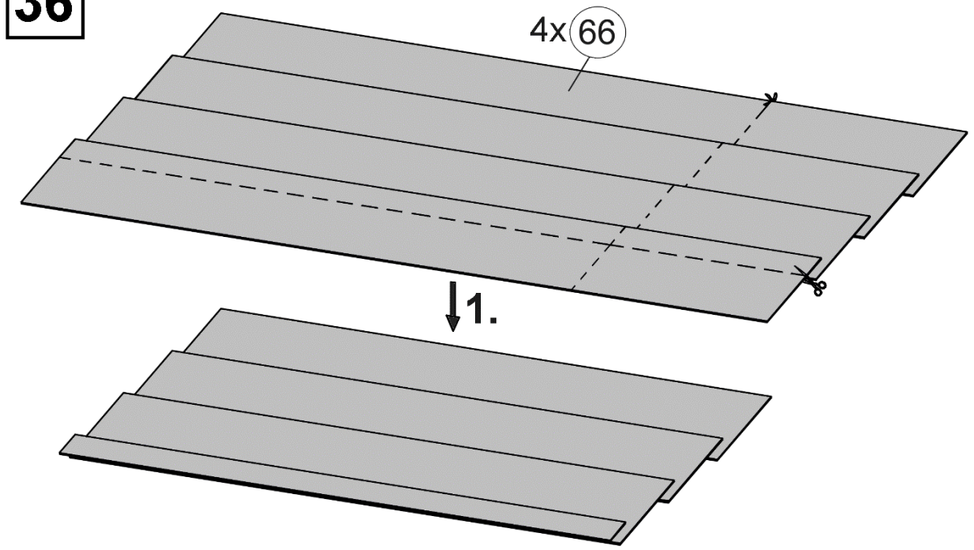

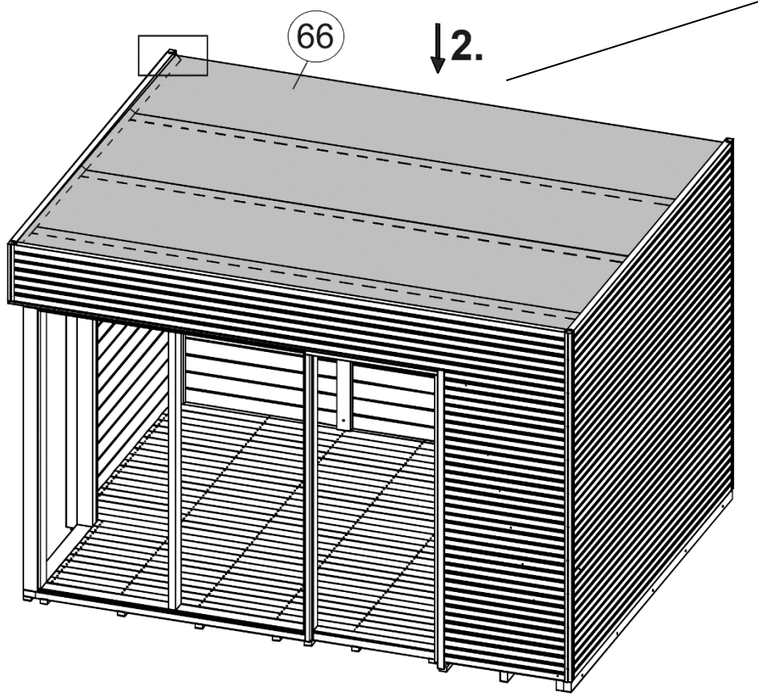

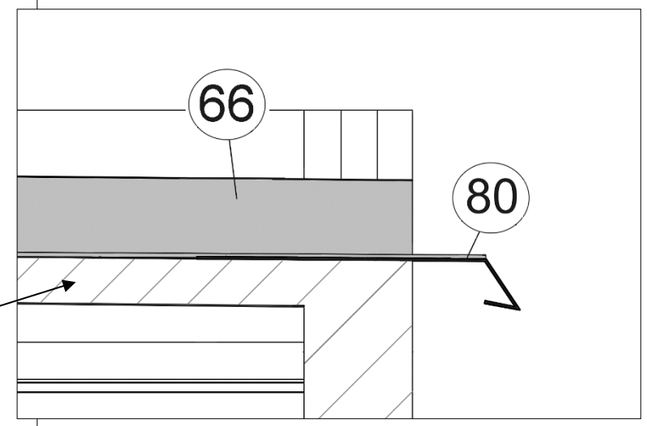

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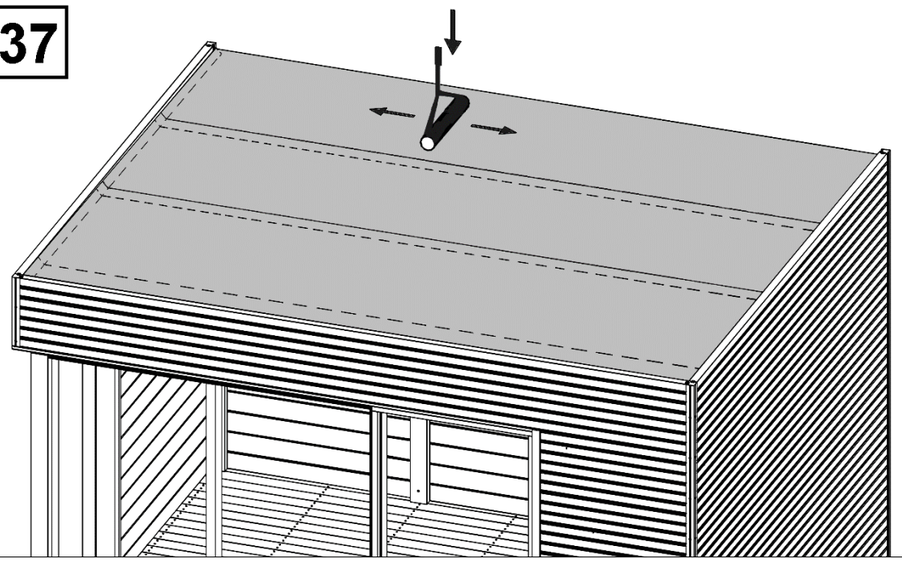

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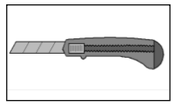
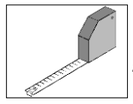

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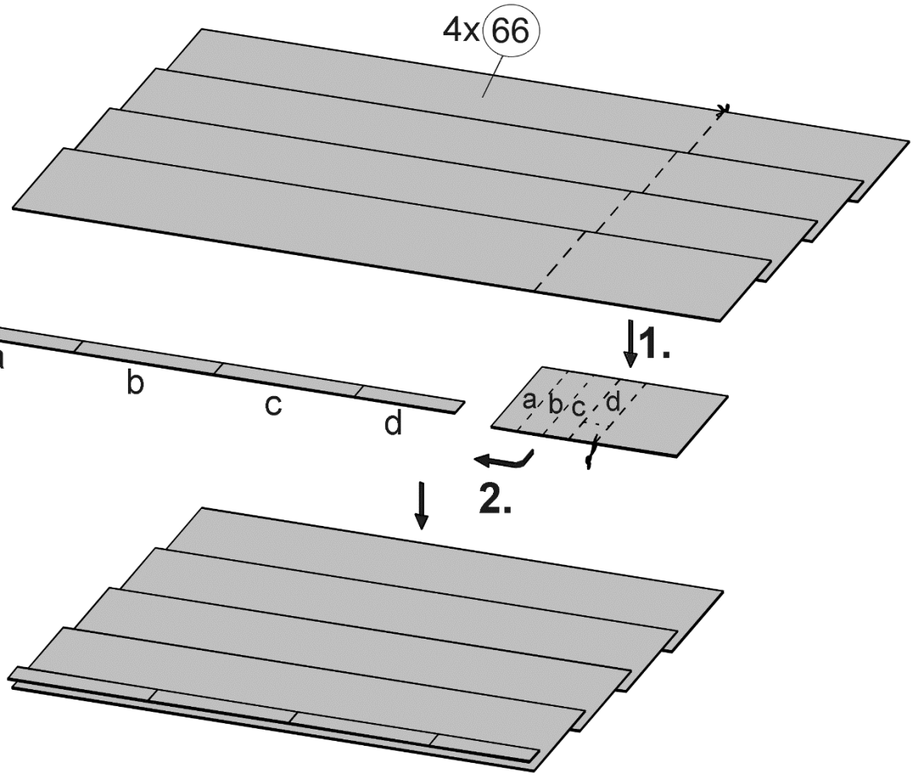

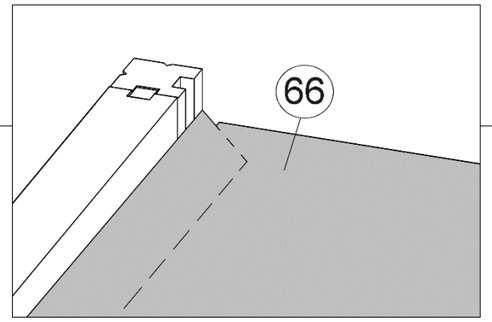

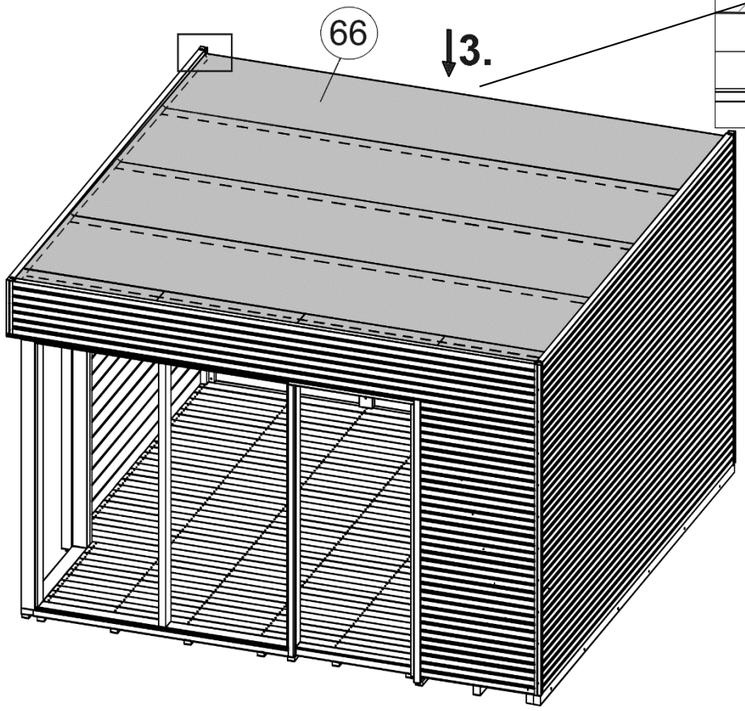

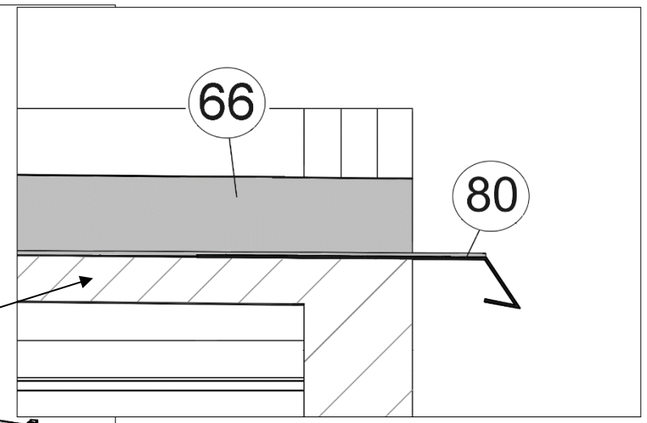

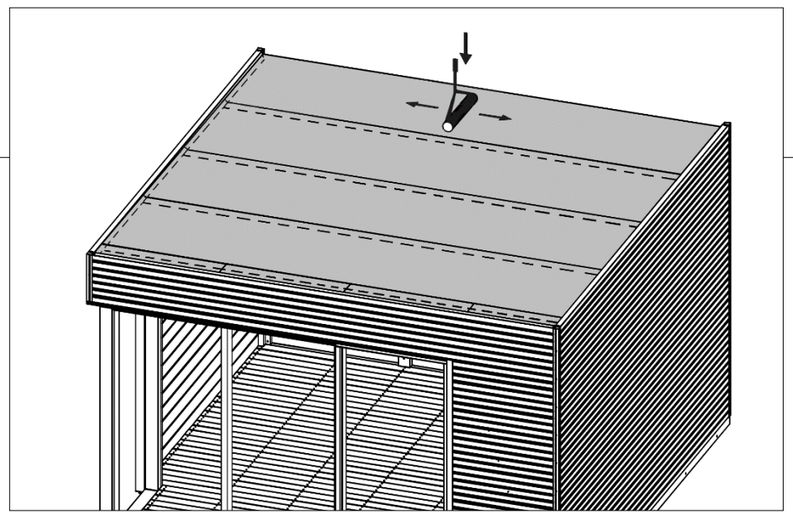

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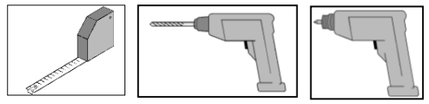

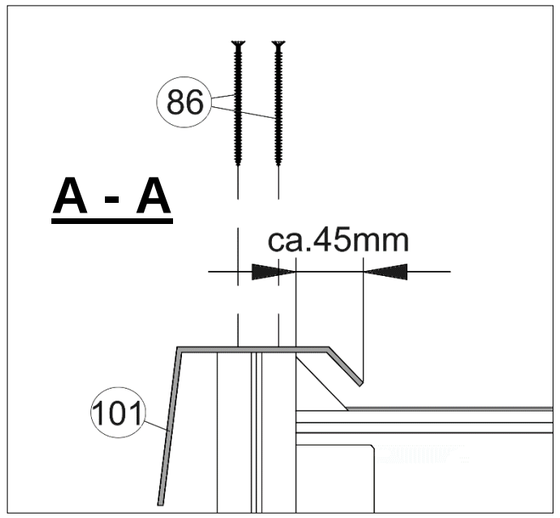

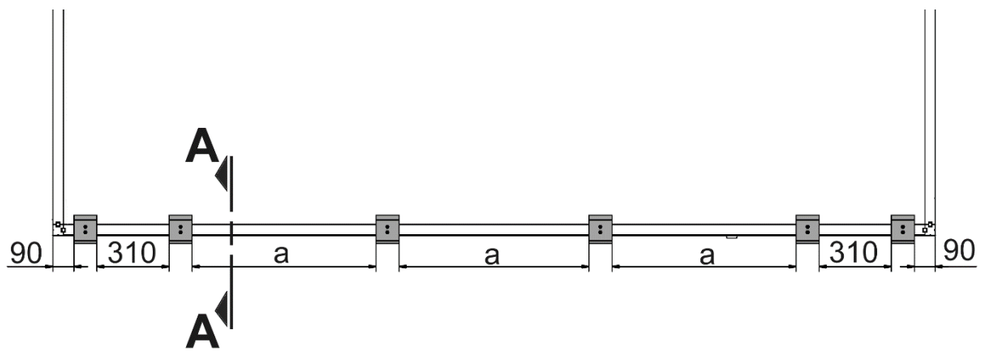

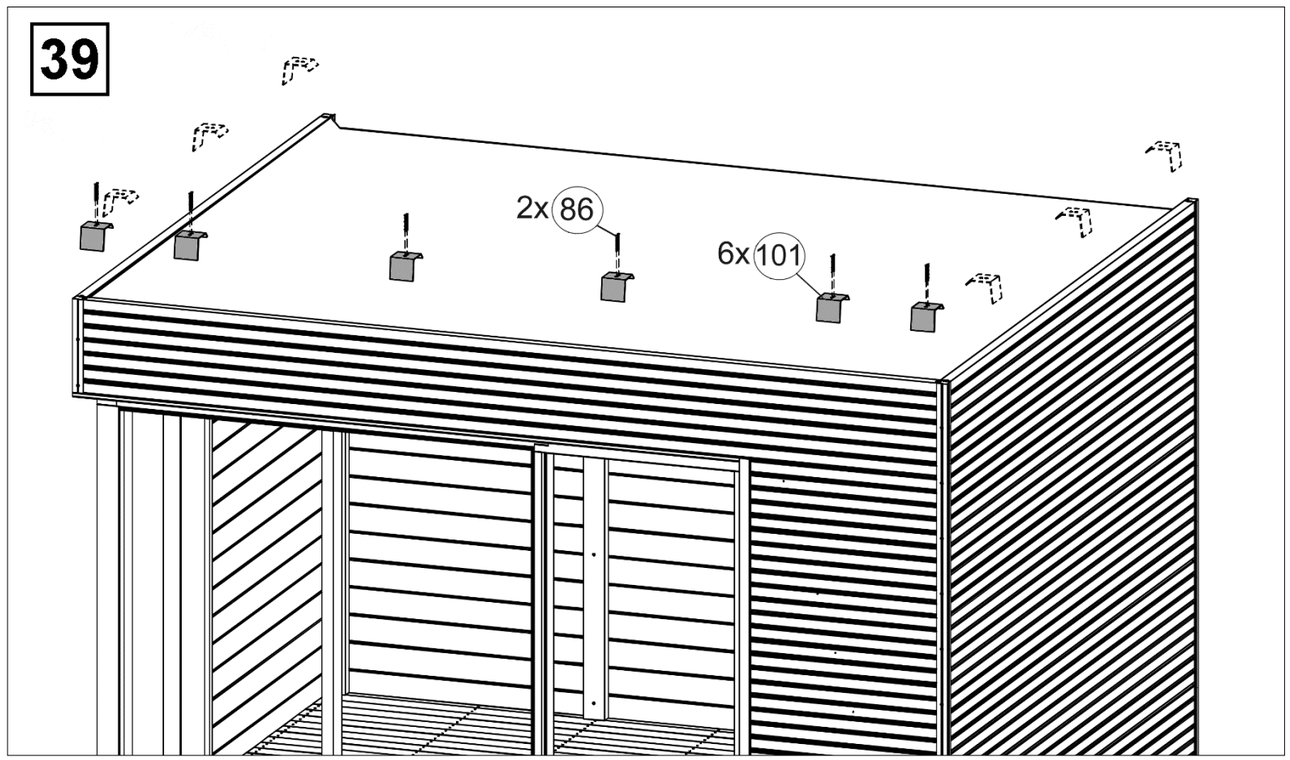

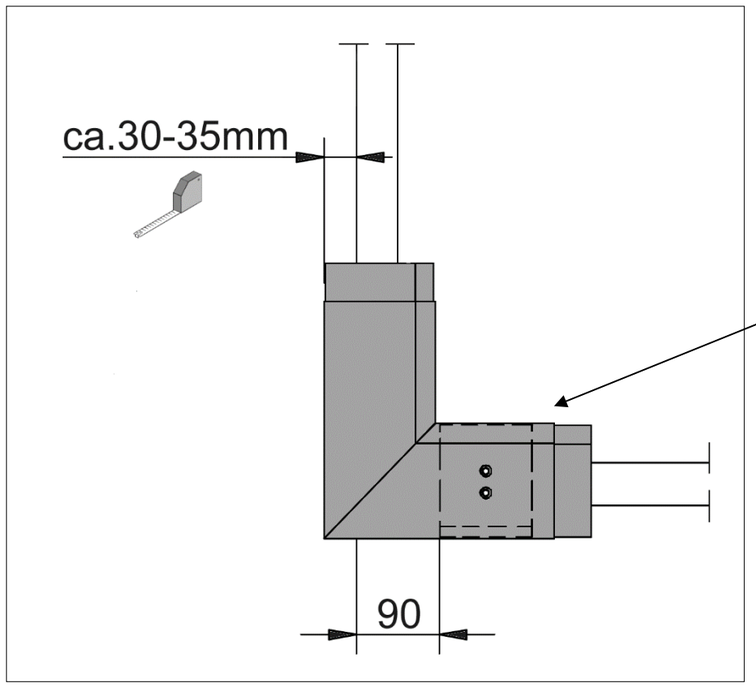

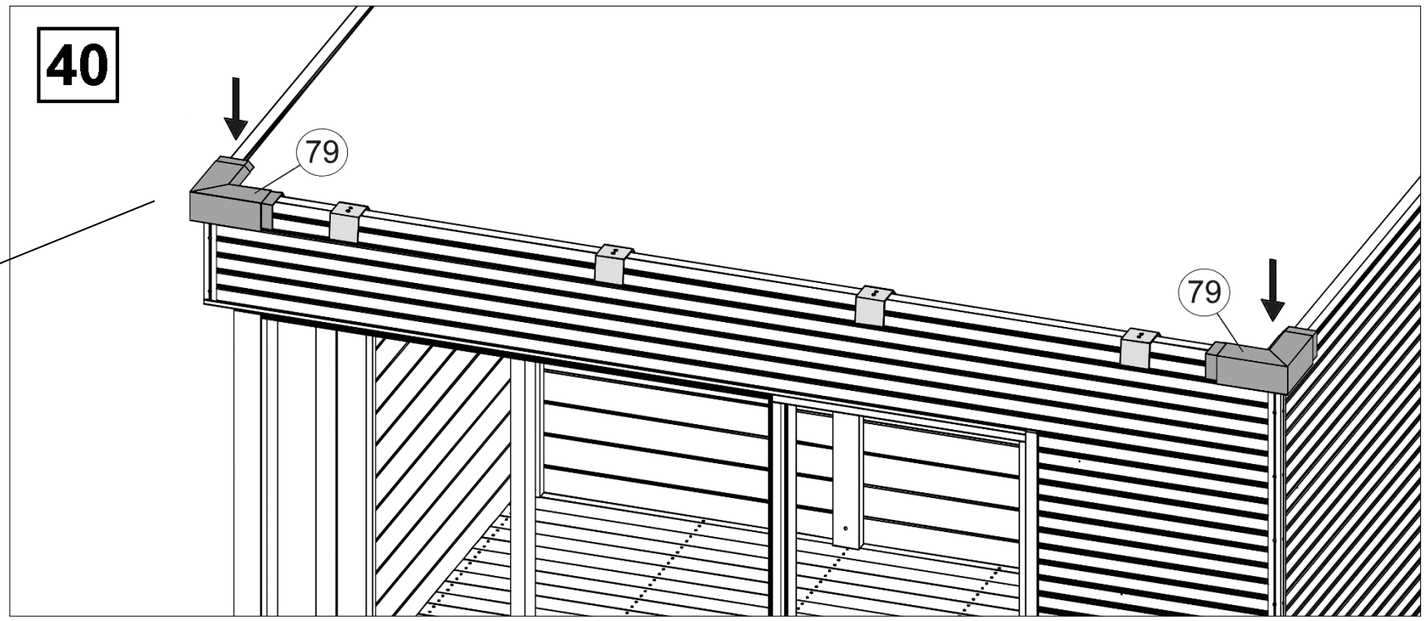

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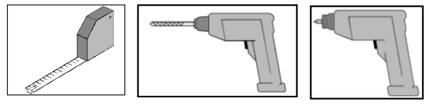

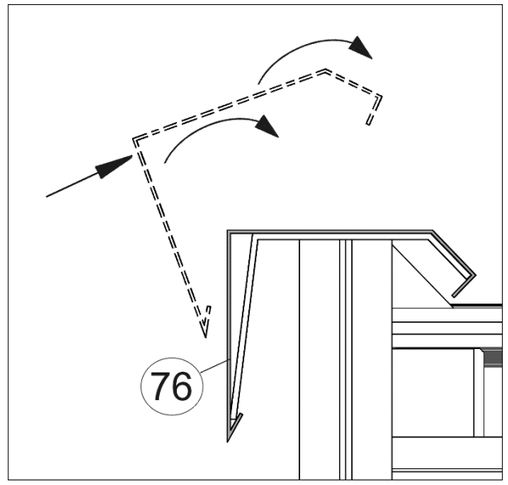

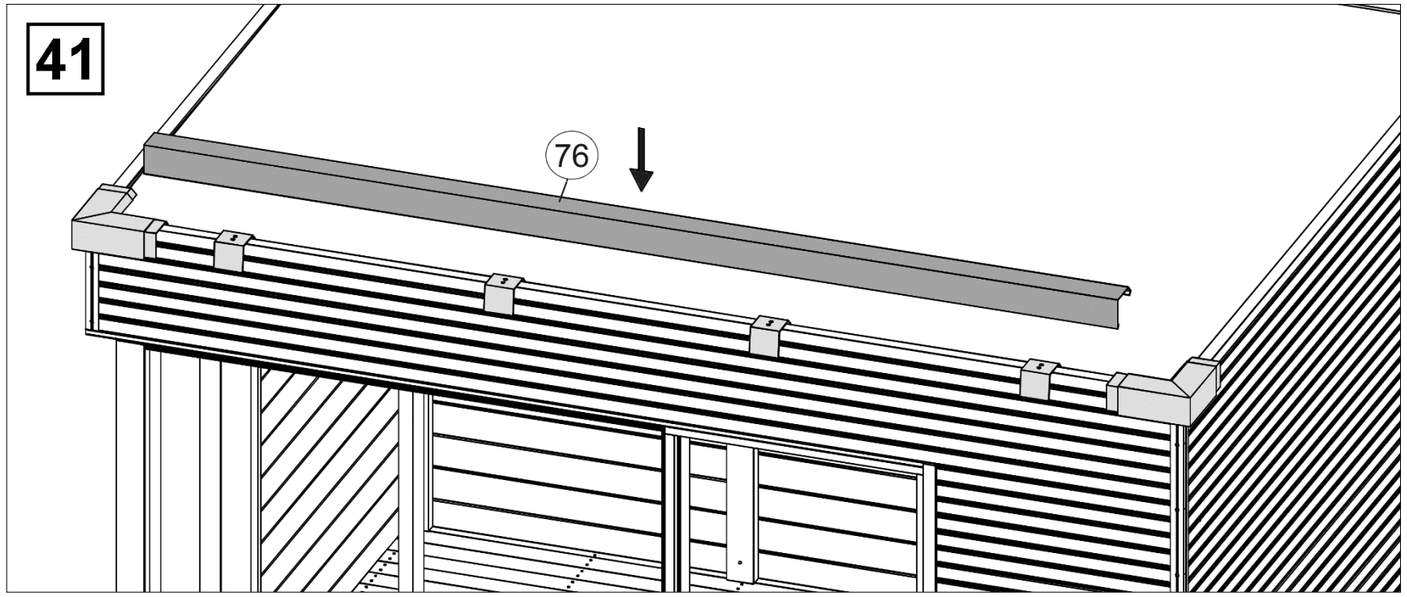

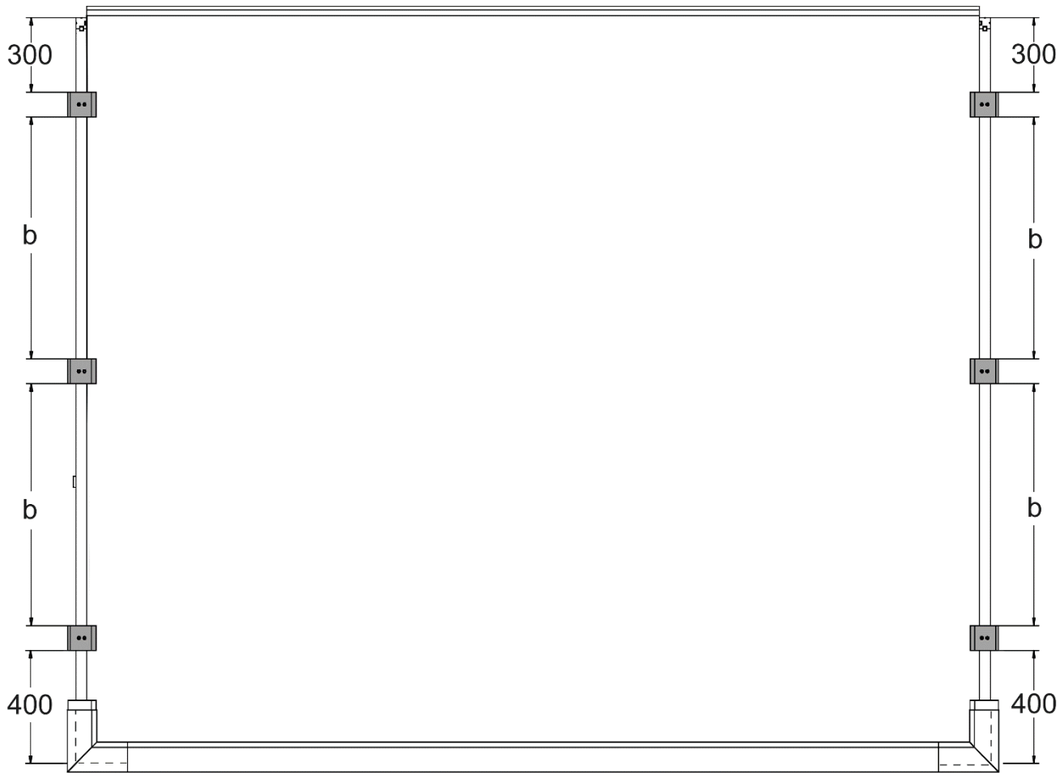

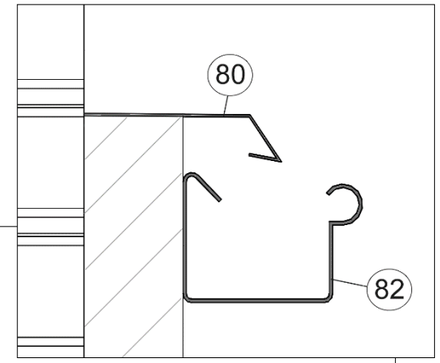

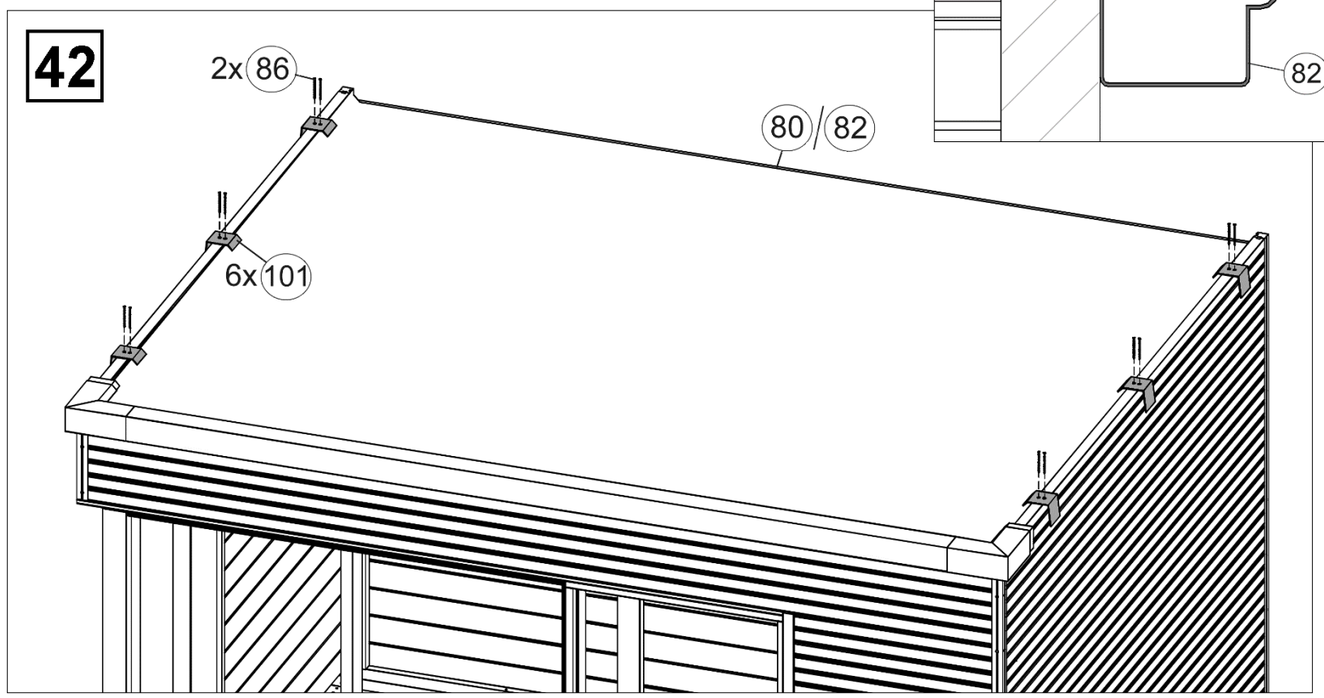

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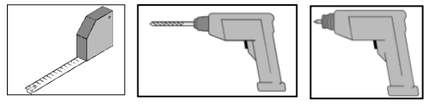

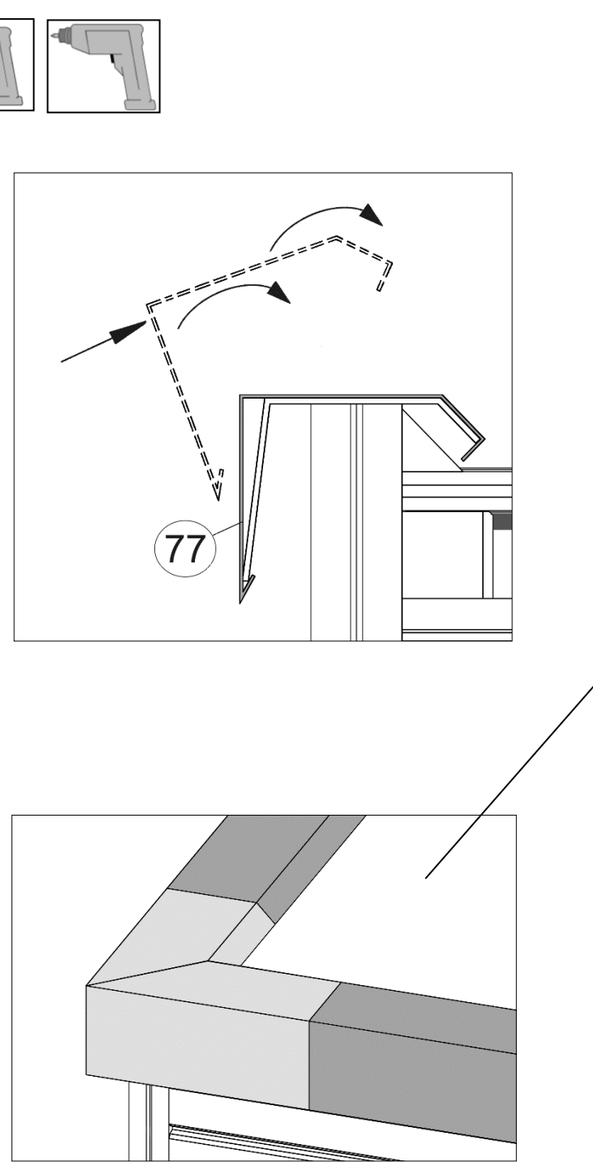

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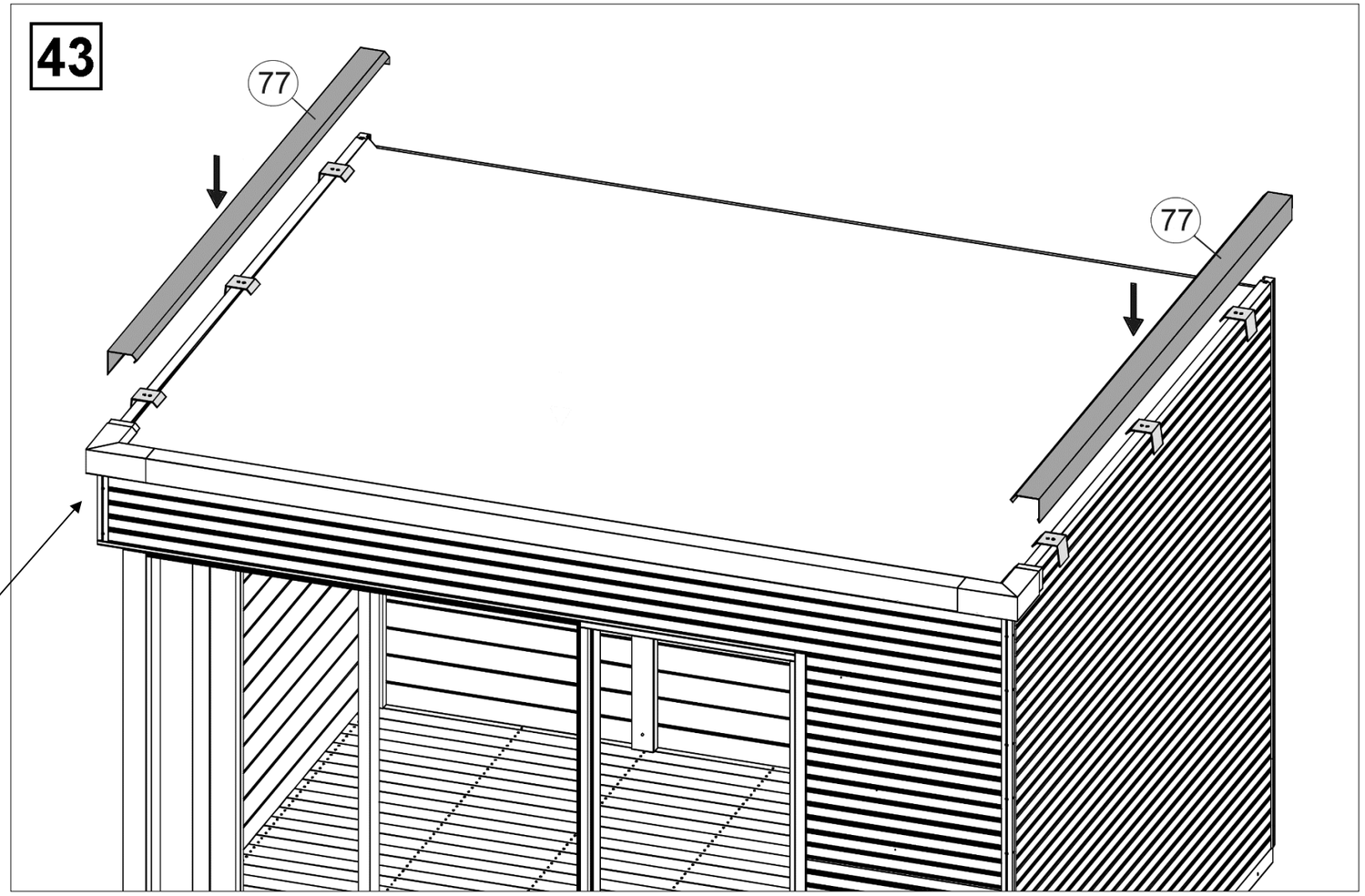

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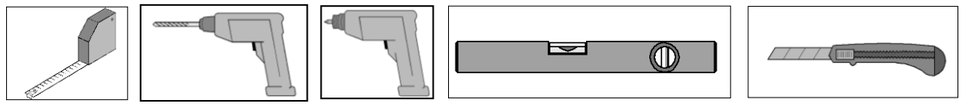

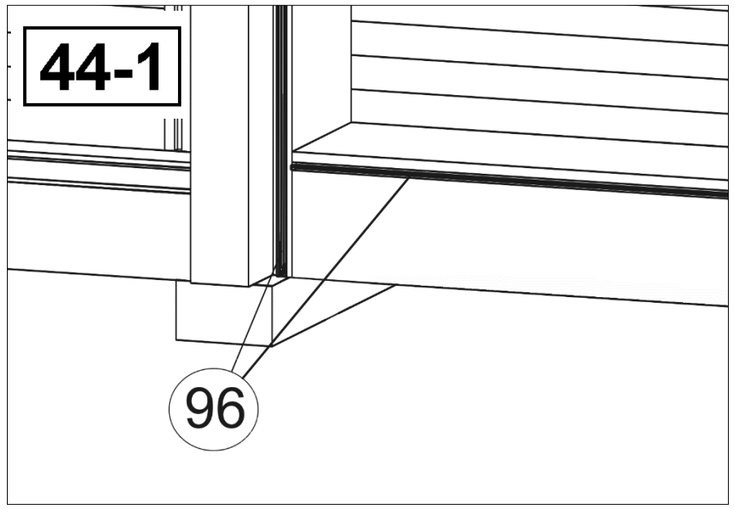

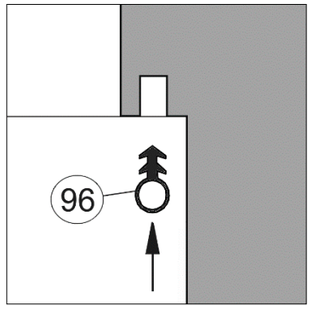

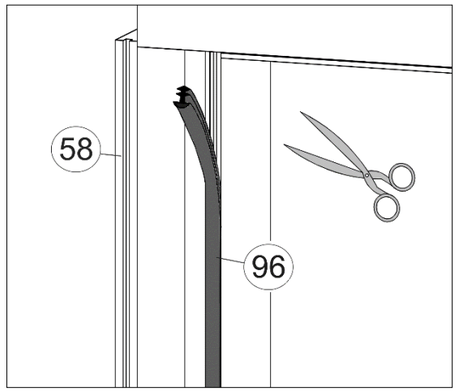

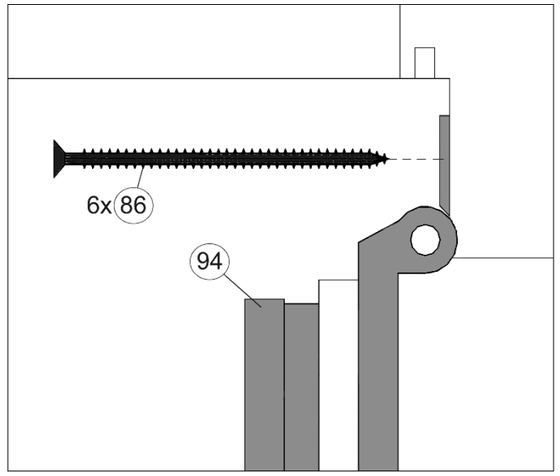

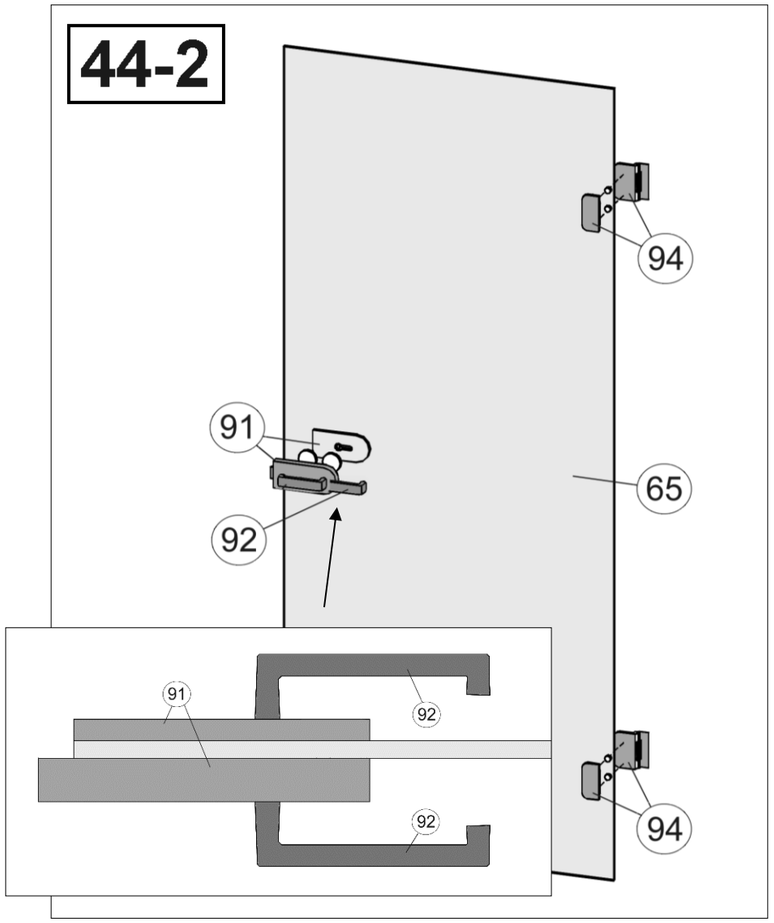

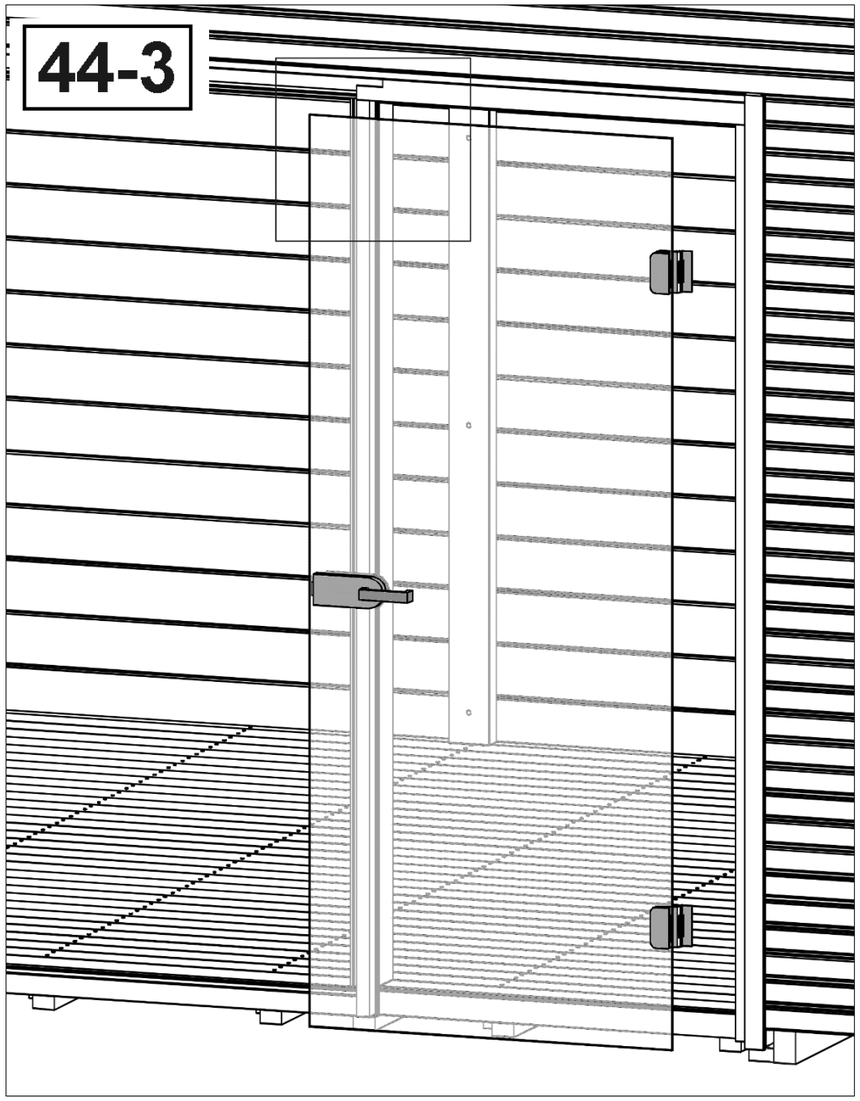

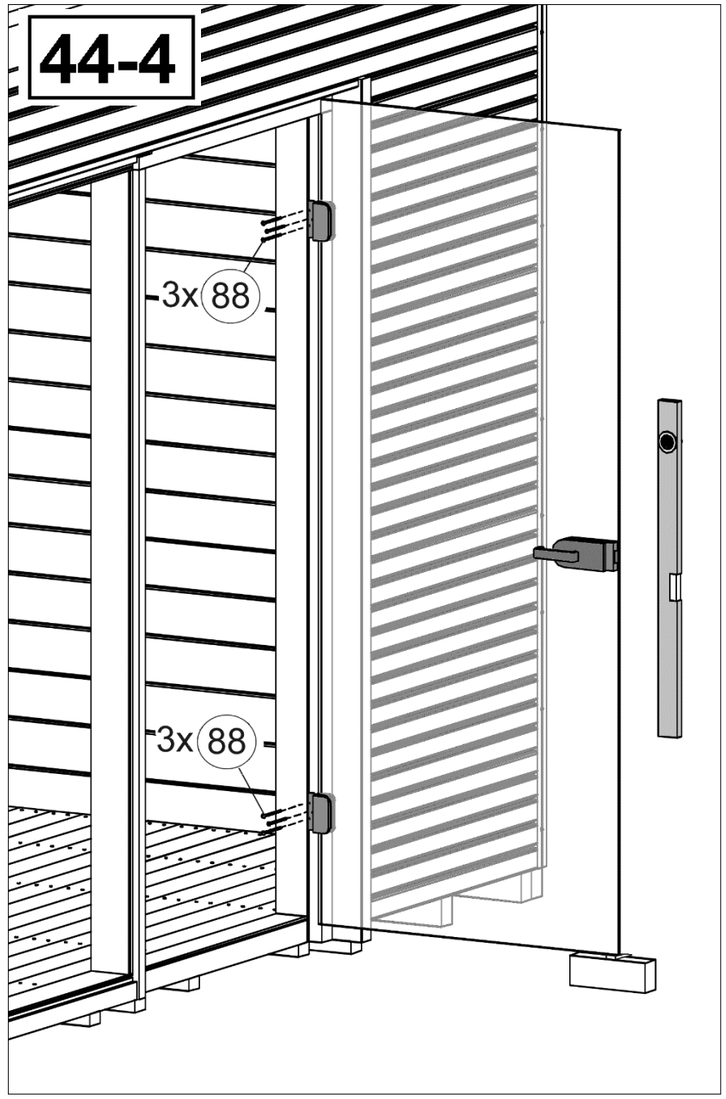

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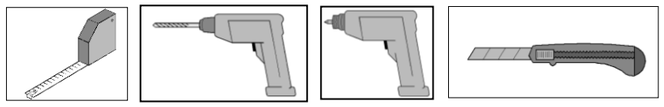

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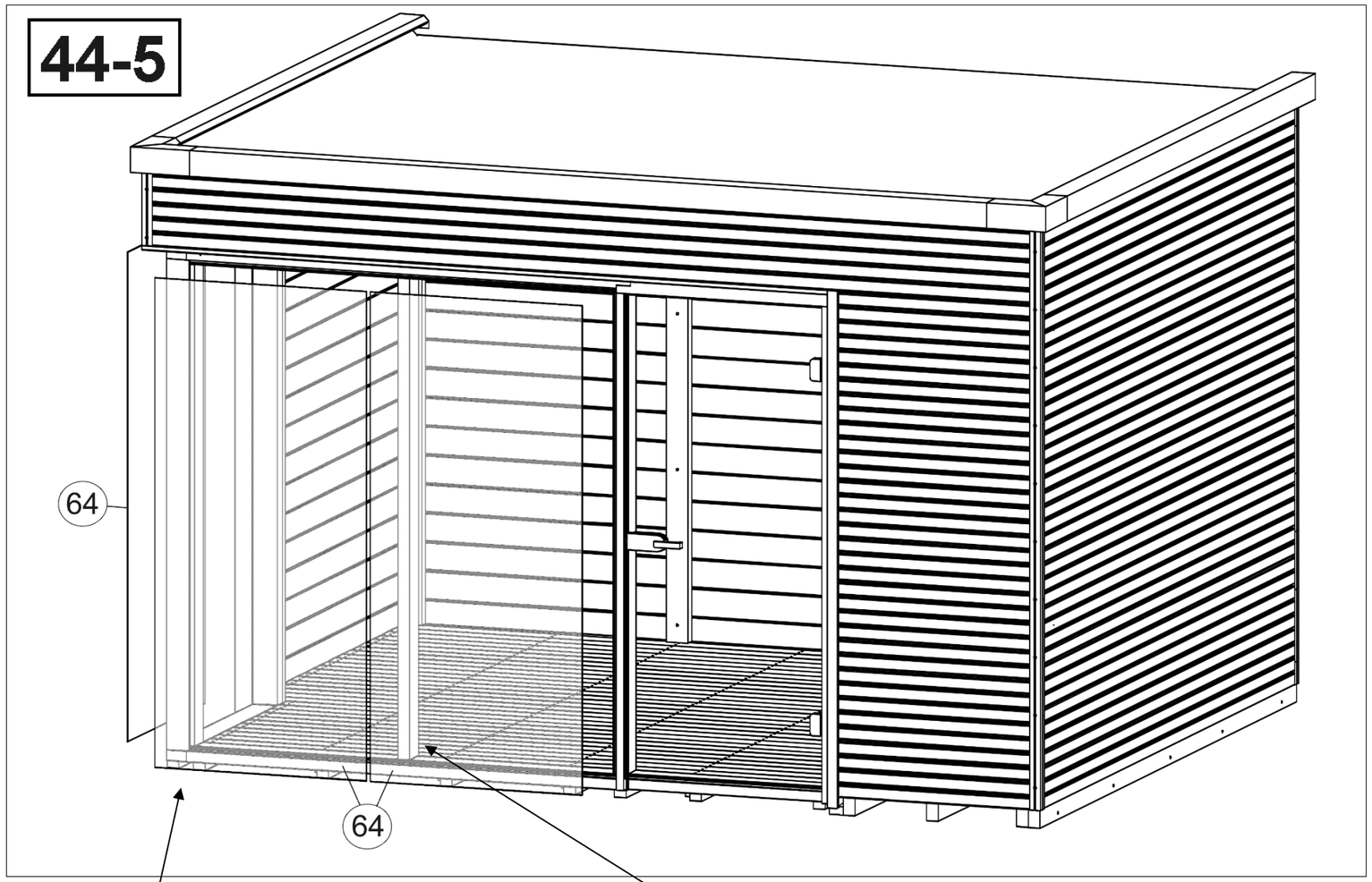

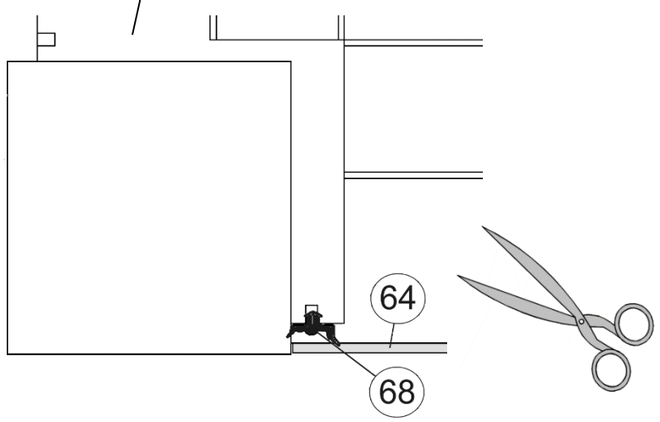

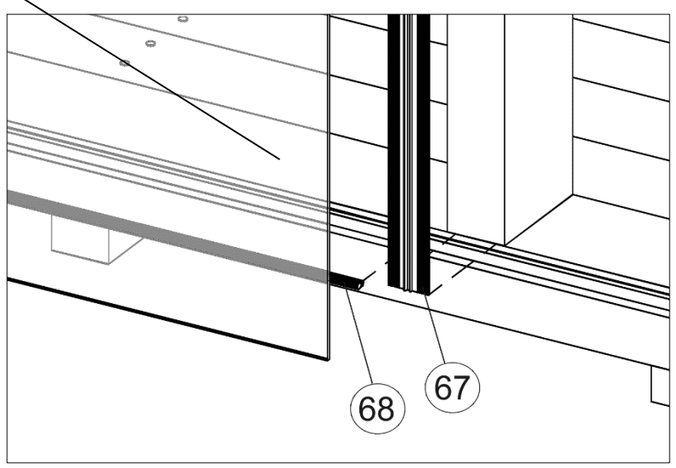

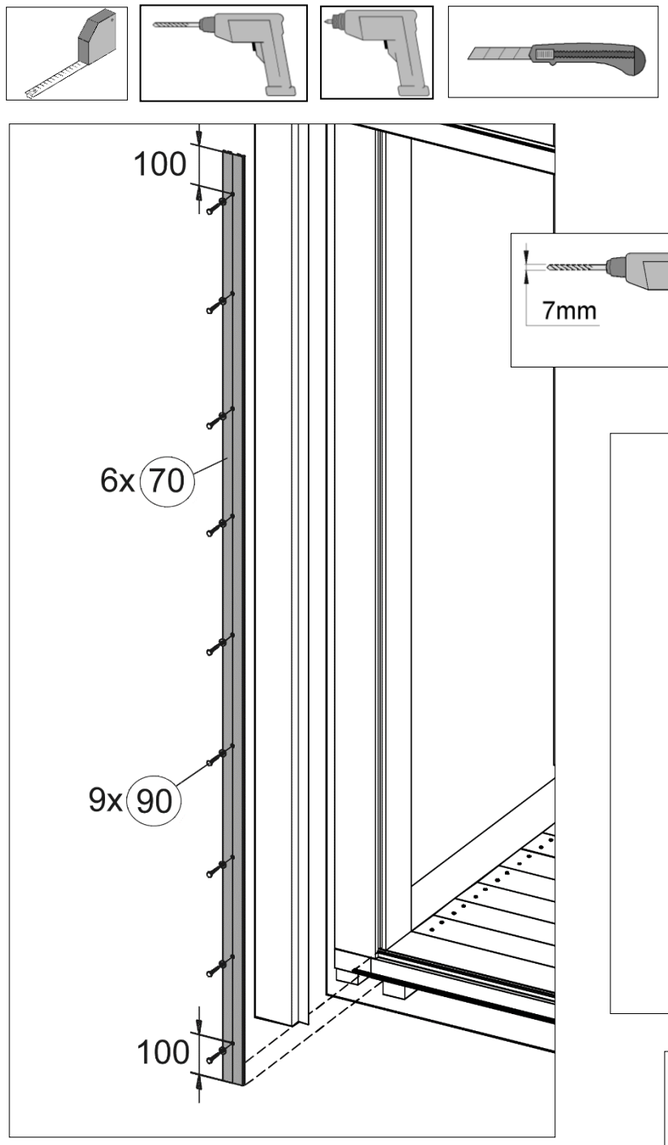

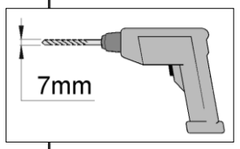

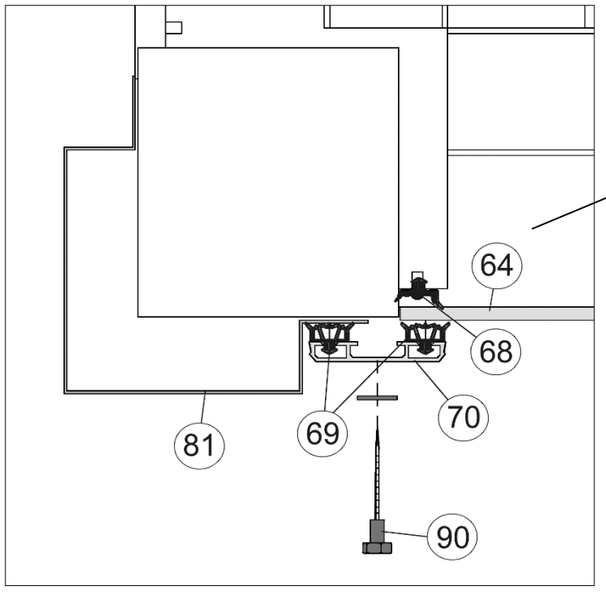

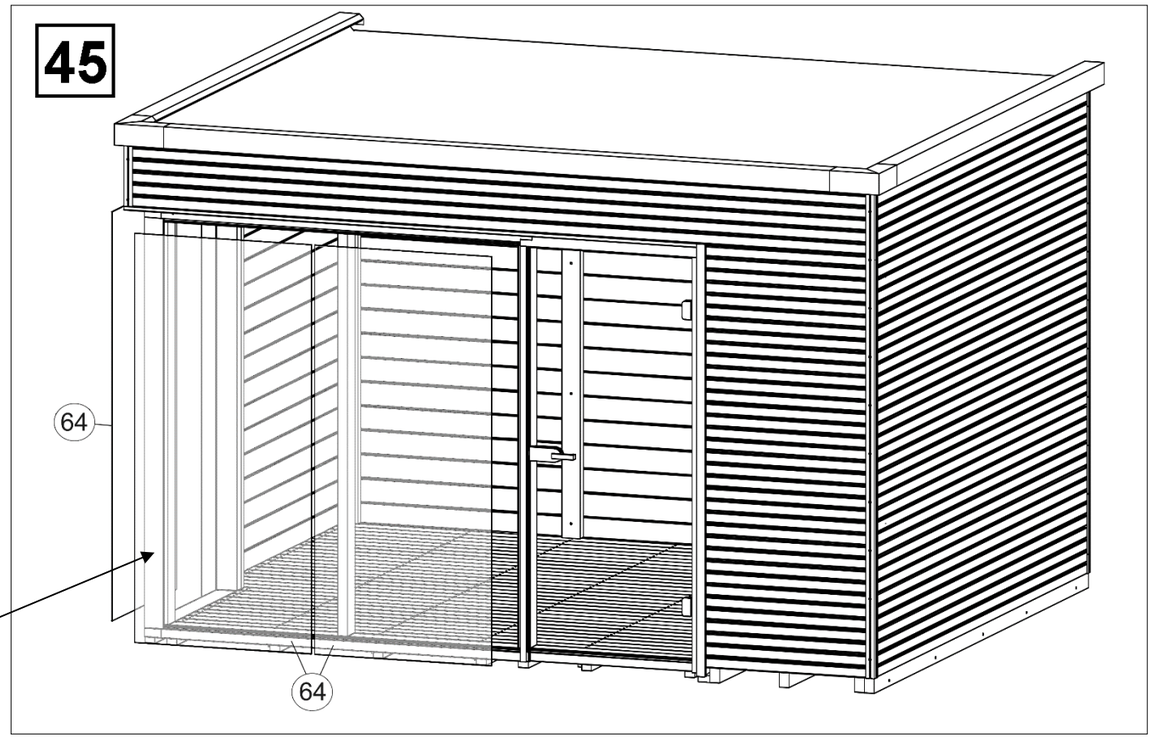

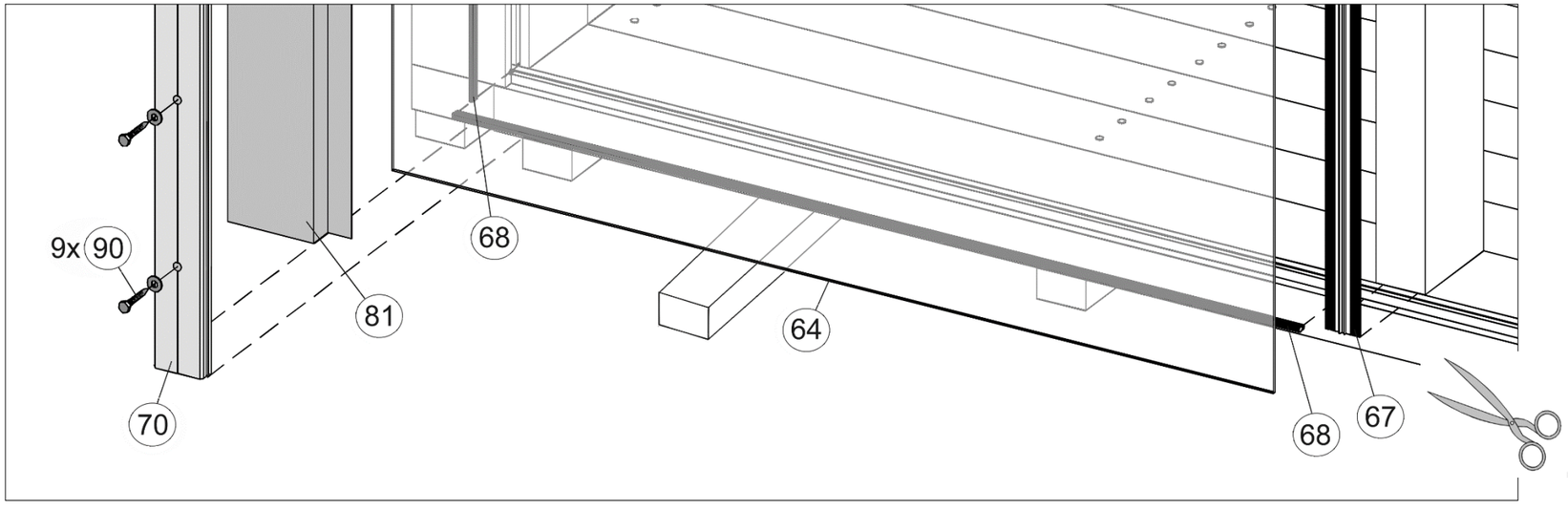

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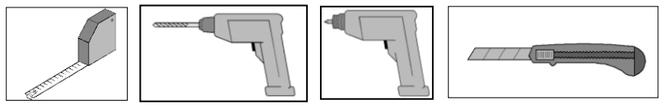

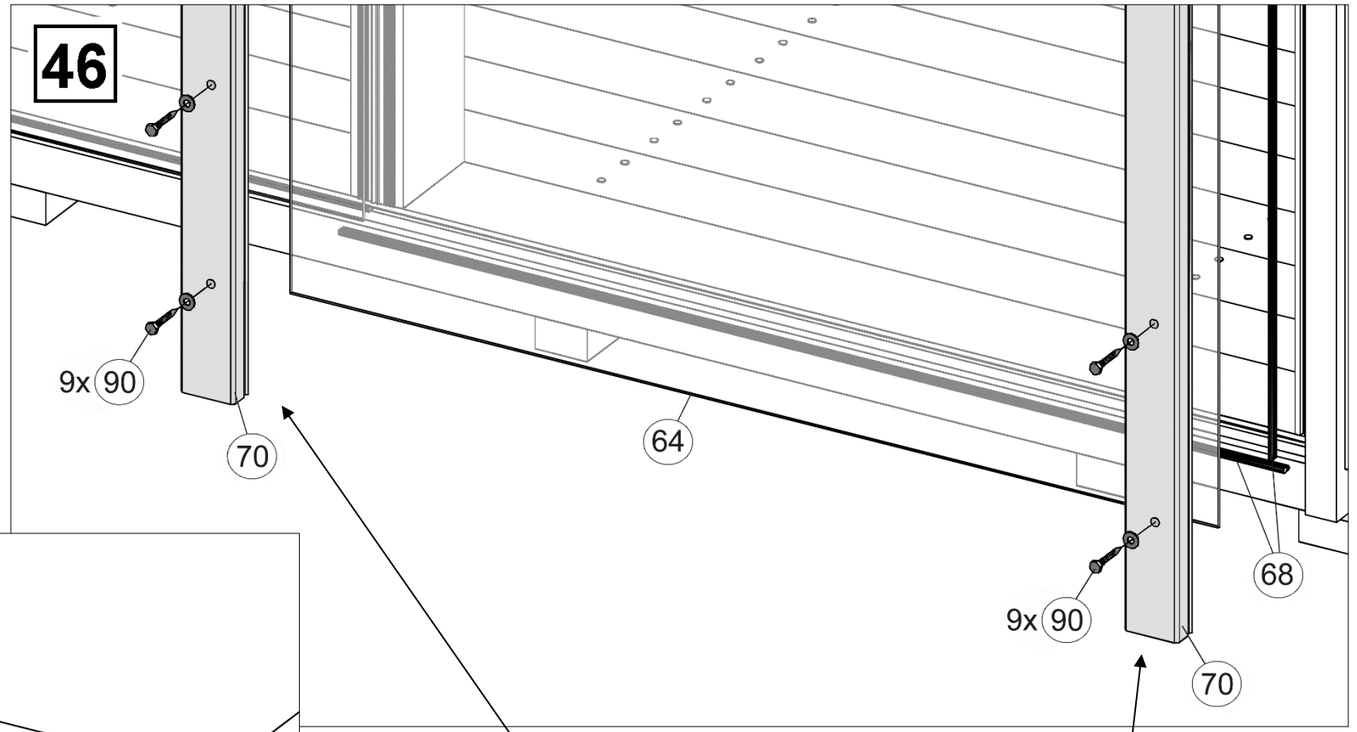

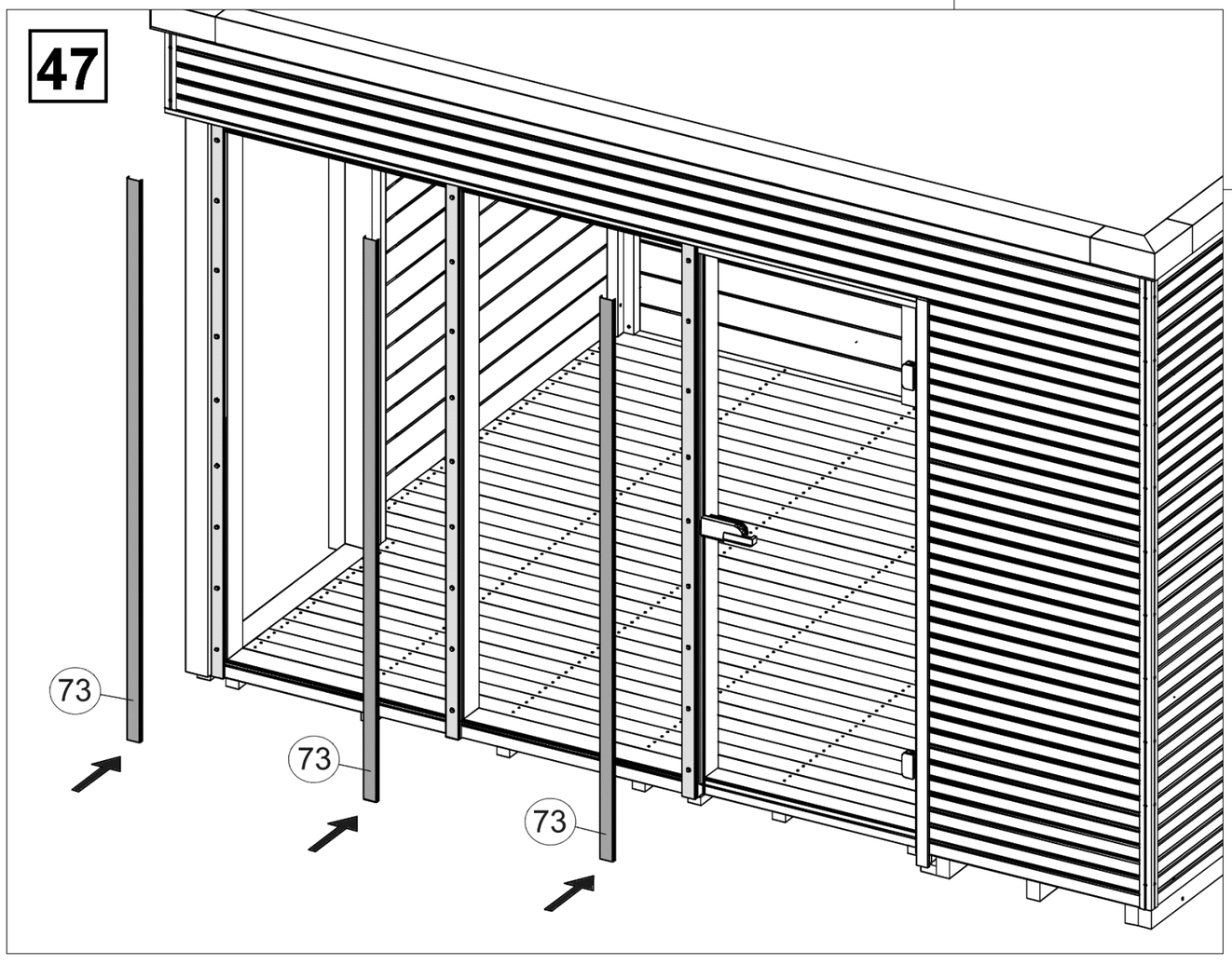

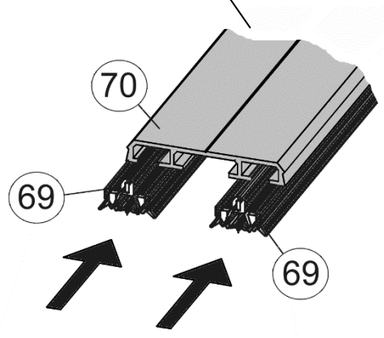

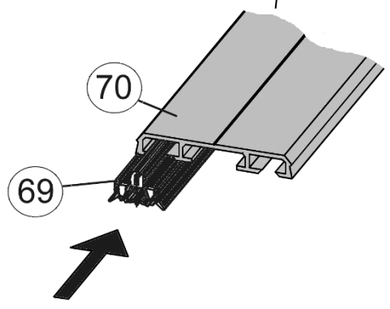

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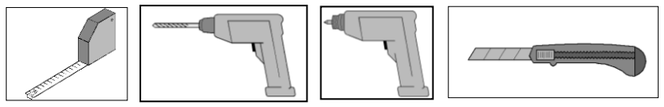

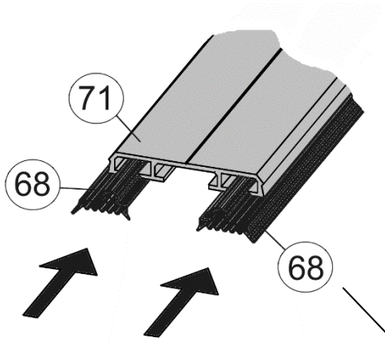

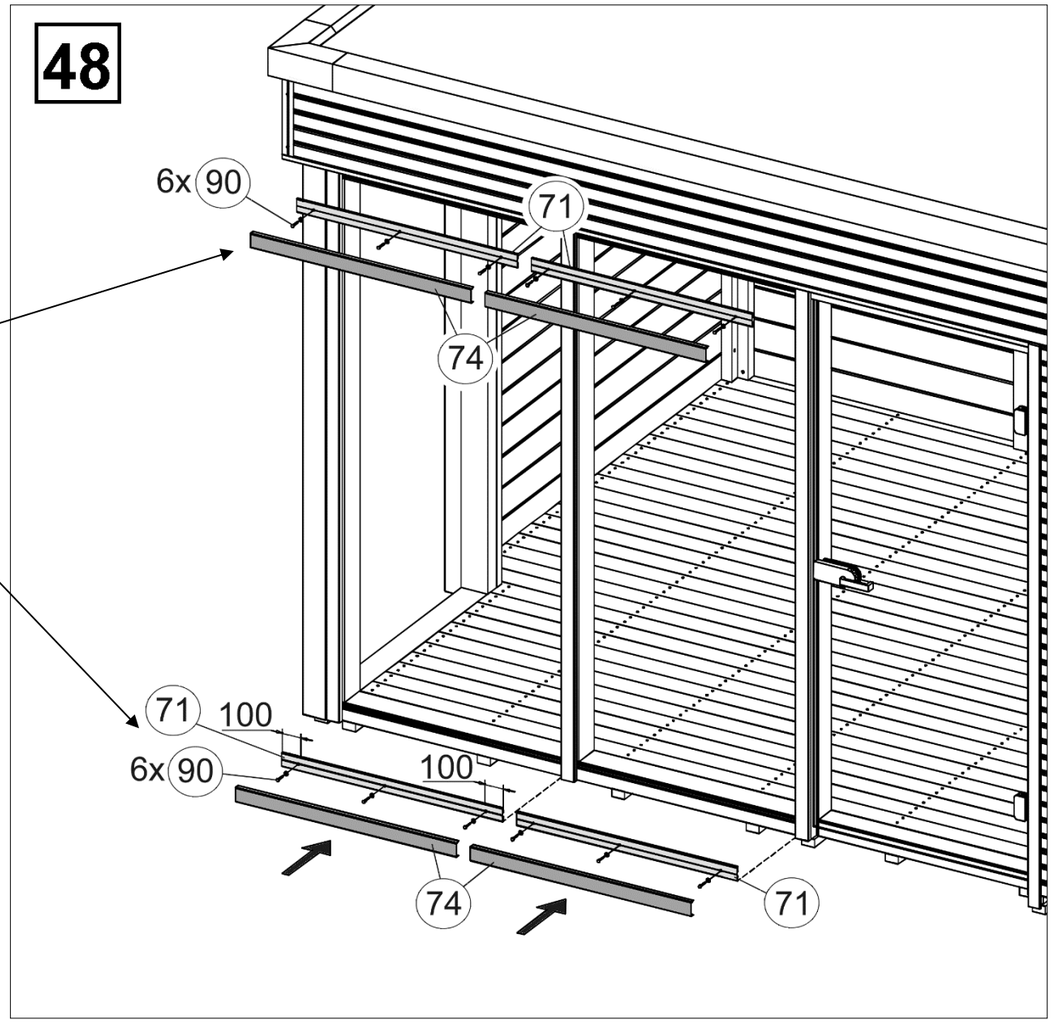

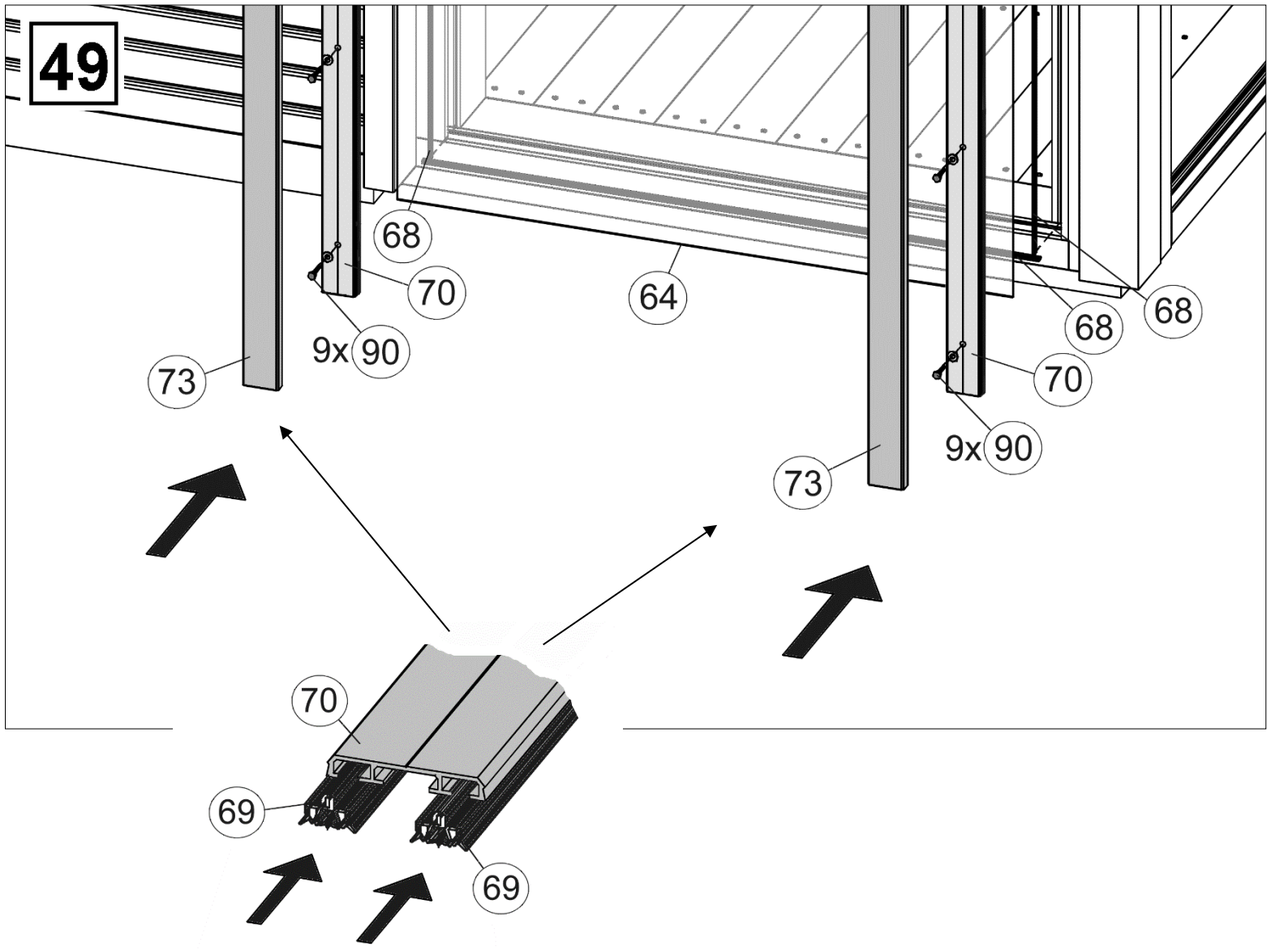

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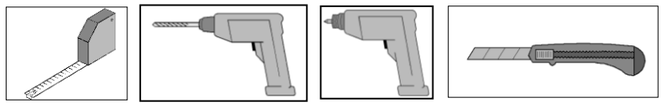

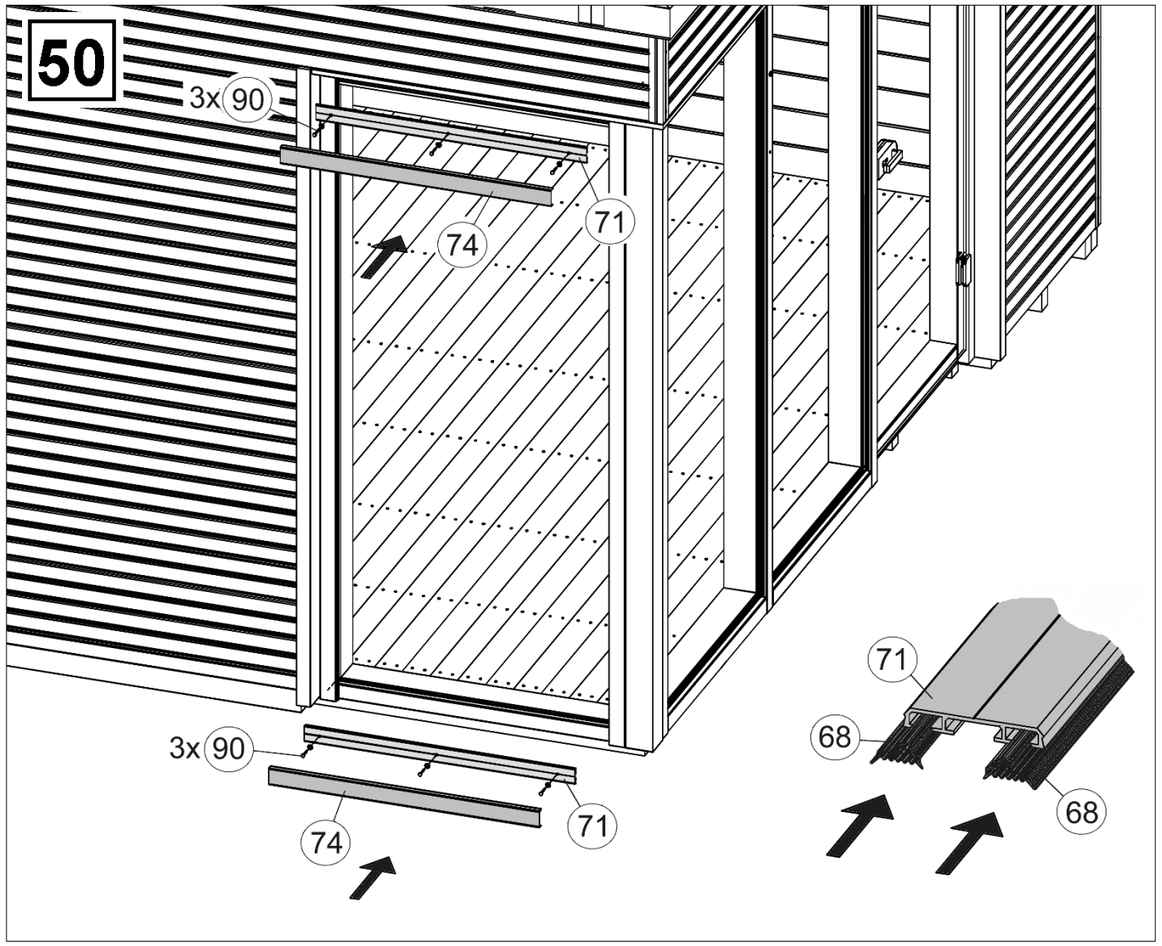

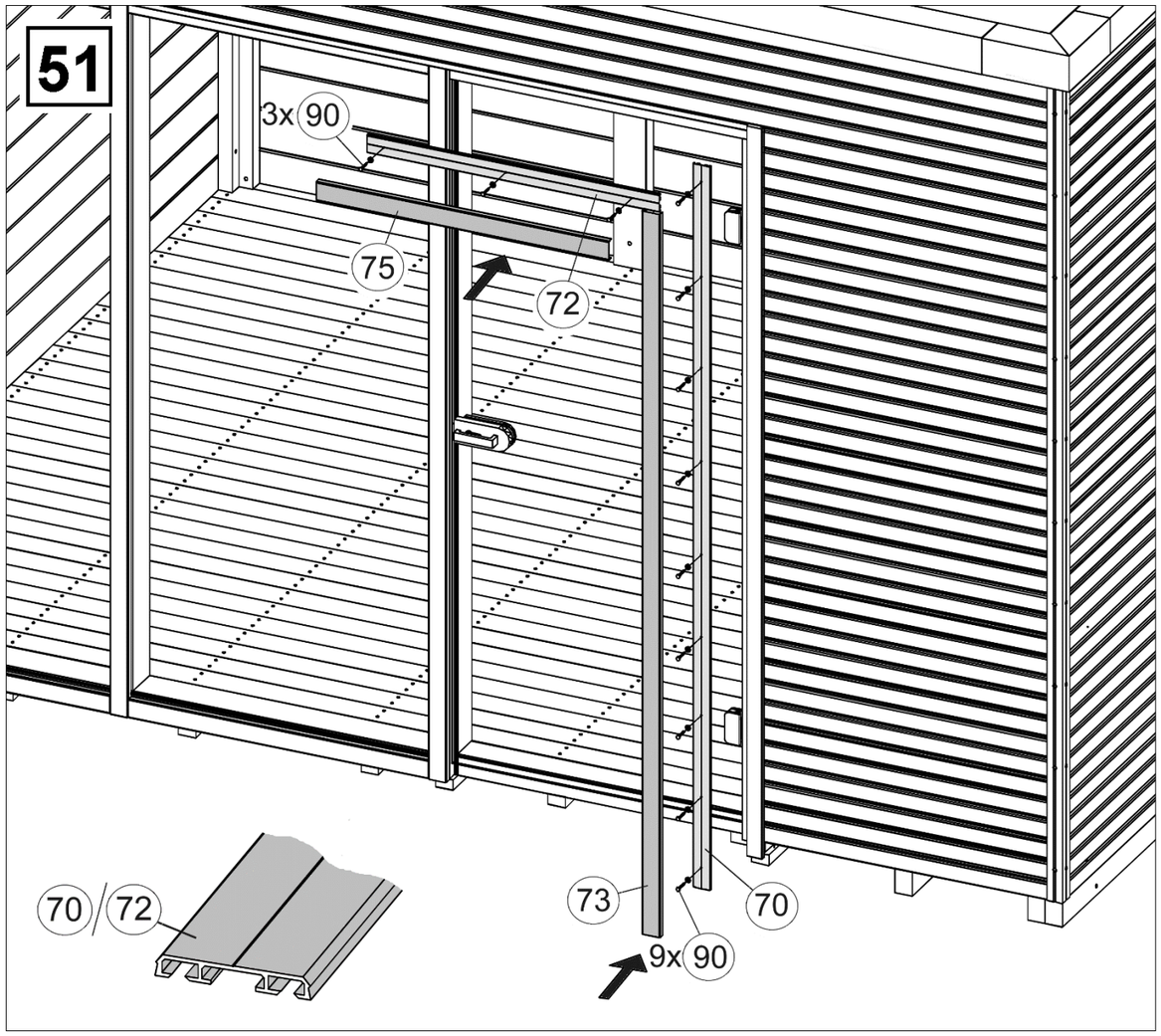

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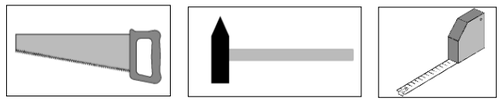

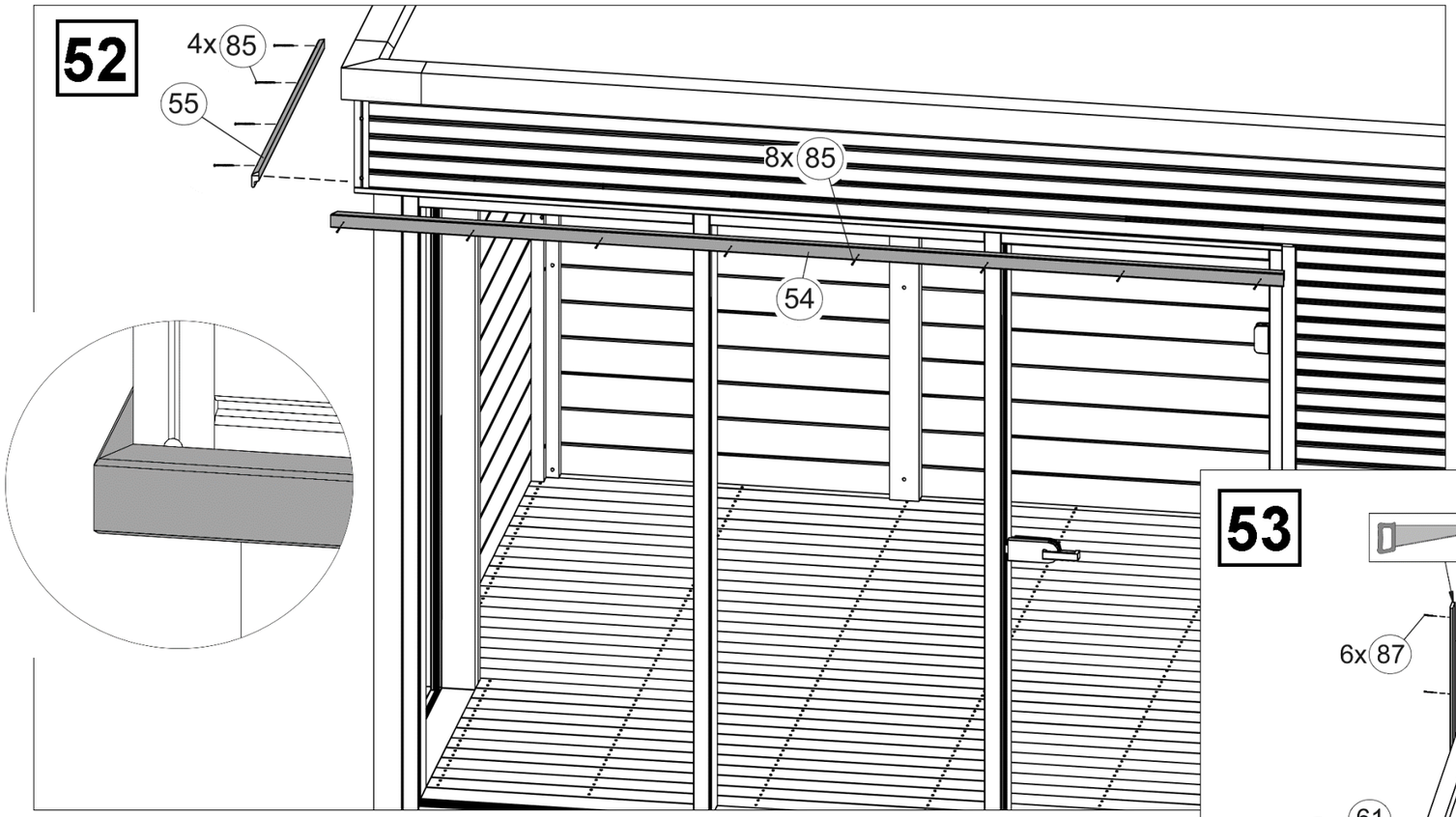

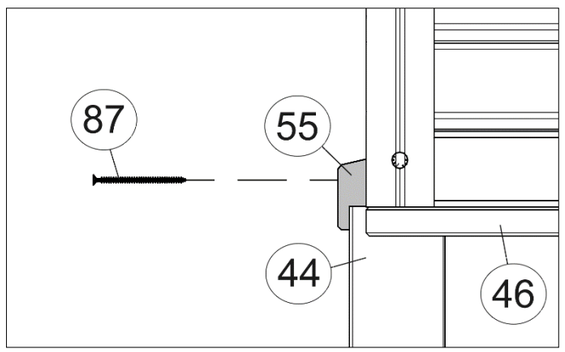

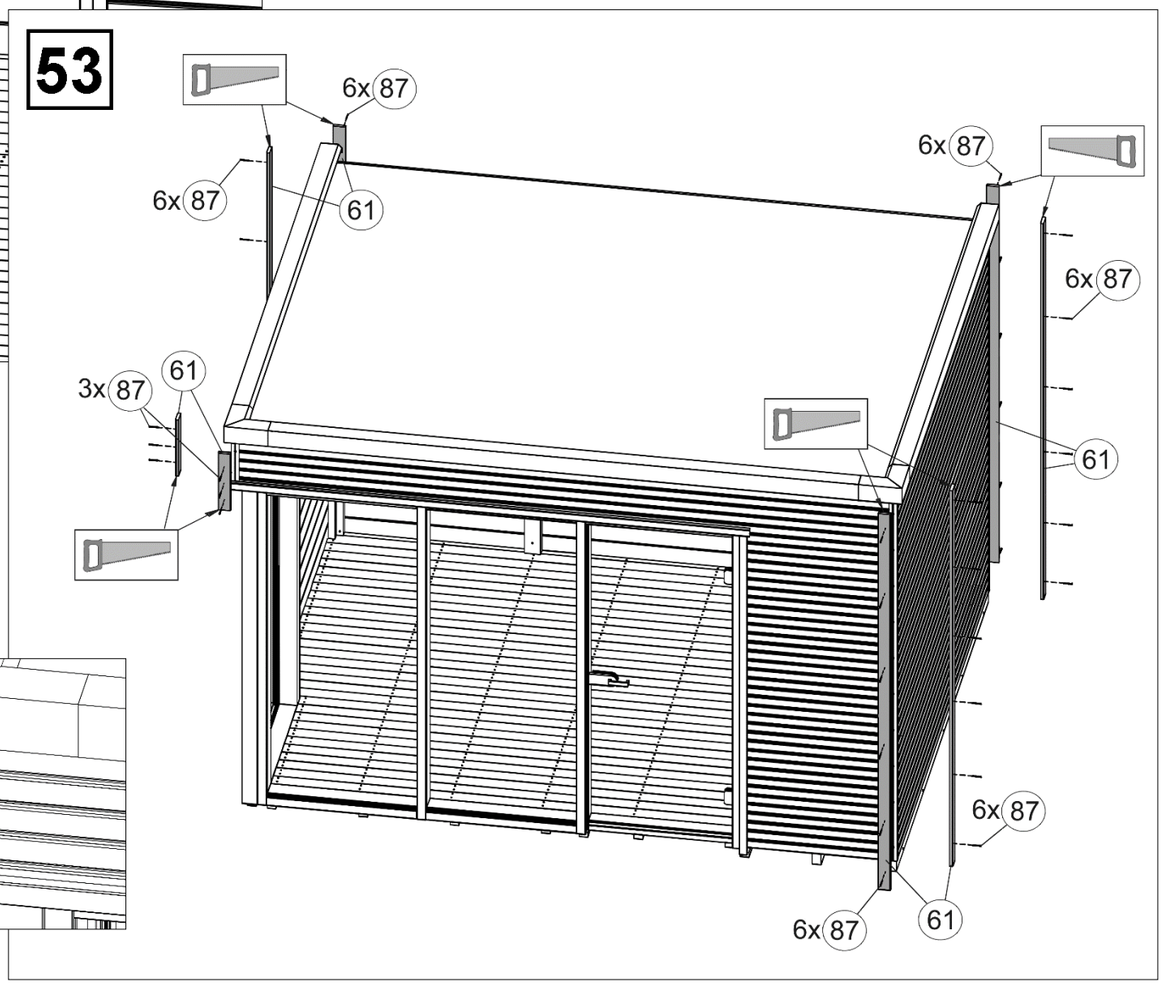

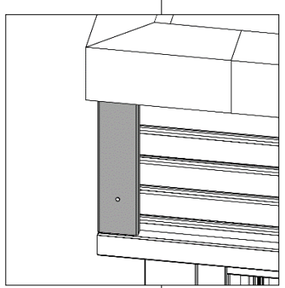

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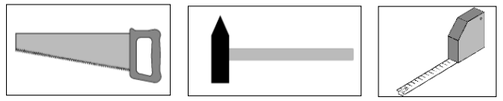

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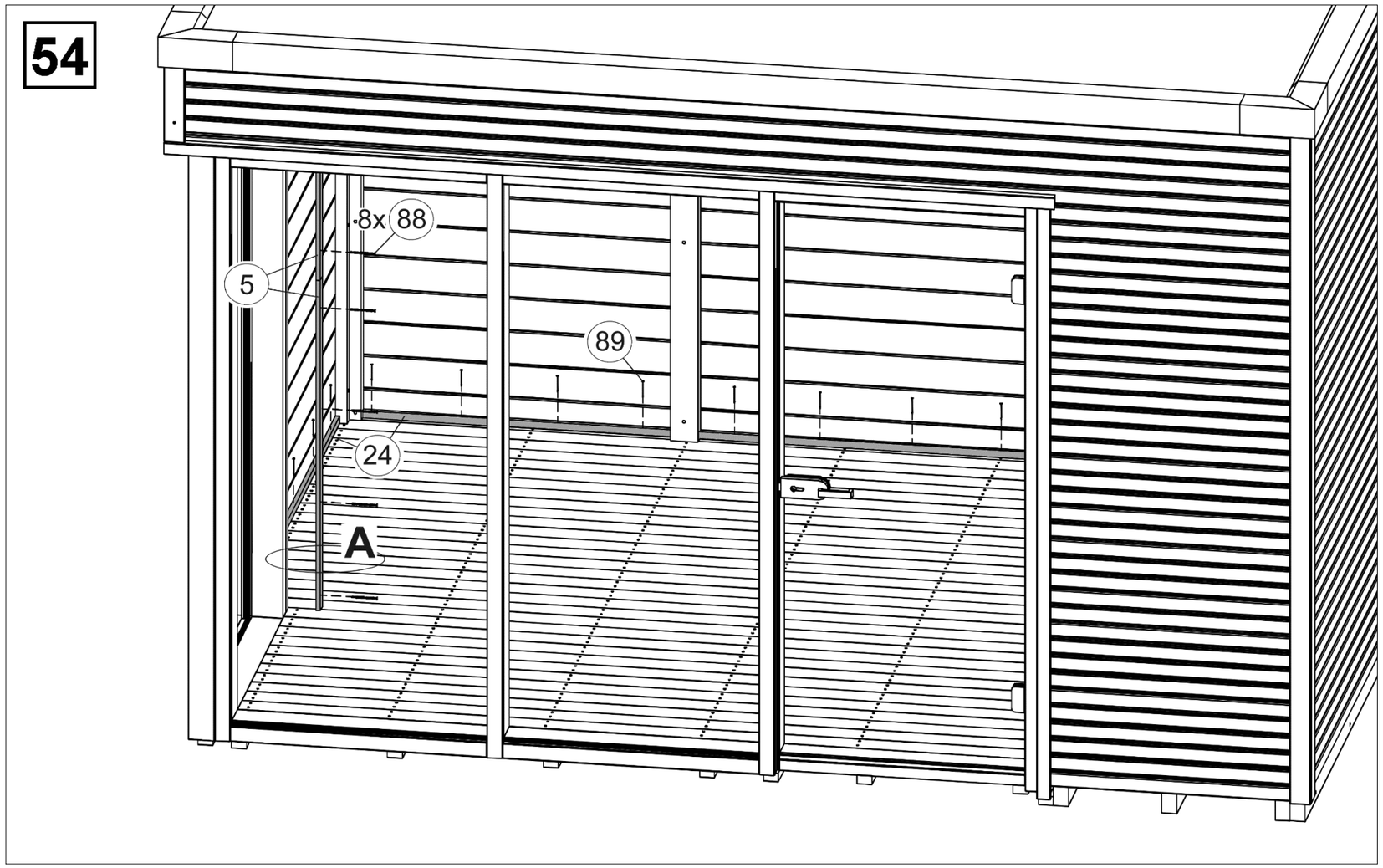

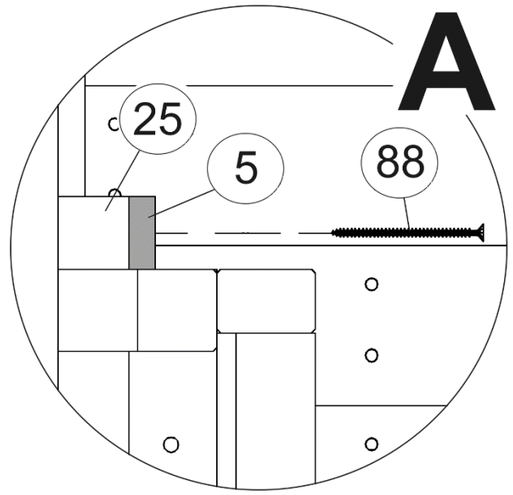

Bei Fragen wenden sie sich bitte an:

If you have any questions, contact
En cas de questions, adressez-vous à :
In caso di domande rivolgetevi a:

weka Holzbau GmbH,
D-17034 Neubrandenburg
Johannesstr. 16
tel. (0049) 395 429080
fax (0049) 395 45129819
EMail: Info@weka-Holzbau.com

MA Art.-Nr.: 800.0286.16.24

Techn. Änderungen vorbehalten!

Alle Maßangaben sind ca. Maße.

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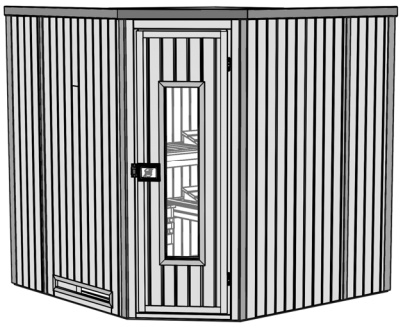
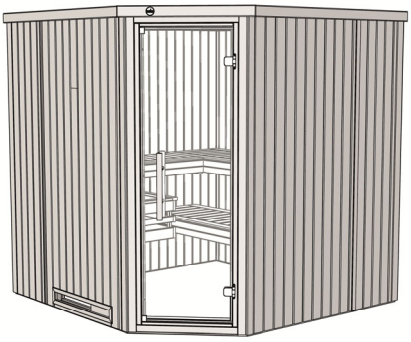
Montage-, Bedienungs- und Wartungsanleitung

en	ASSEMBLY, USER AND MAINTENANCE INSTRUCTIONS
fr	NOTICE DE MONTAGE, D'UTILISATION ET D'ENTRETIEN
it	ISTRUZIONI DI MONTAGGIO, USO E MANUTENZIONE

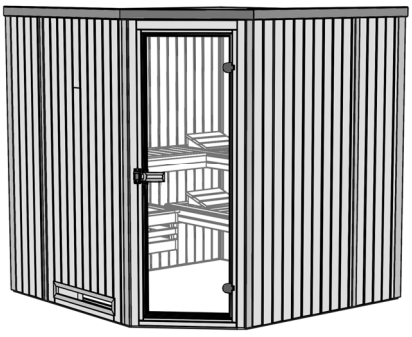


Art.-Nr.: 508.2020.00
Art.-Nr.: 508.2020.42



Art.-Nr.: 508.2020.10
Art.-Nr.: 508.2020.20

Art.-Nr.: 508.2020.12



Art.-Nr.: 508.2020.60

Art.-Nr.: 508.2020.00
Art.-Nr.: 508.2020.10
Art.-Nr.: 508.2020.12
Art.-Nr.: 508.2020.42
Art.-Nr.: 508.2020.60

Stand: 2406

- de -

Sehr geehrte Kundin, sehr geehrter Kunde,
danke, dass Sie sich für ein weka – Produkt entschieden haben.
Lesen Sie diese Anleitung vor dem Aufbau bitte vollständig durch, um Montagefehler oder Beschädigungen zu vermeiden.

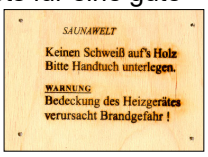
> **WICHTIG! Prüfen Sie sofort anhand der Packliste, ob die Kabine unbeschädigt und vollständig bei Ihnen angekommen ist. Schadhafte Teile sind vor Montage zu reklamieren.**
> **Mit der Montage eines Bauteils nach Prüfung auf Vollständigkeit und Schadlosigkeit akzeptieren Sie dessen Beschaffenheit als vertragsgerecht.**

Bitte vernichten Sie die Packliste erst nach Ablauf der Garantiezeit. Diese Liste dient Ihnen zur Kontrolle auf Vollständigkeit der Einzelteile und ist mit dem Kaufbeleg aufzubewahren. Eventuelle Beanstandungen können mit Hilfe dieser Liste problemlos behoben werden. Die Pos.-Nummern der Packliste stimmen nicht mit den Pos.-Nummern folgender Montageanleitung überein.
Wir empfehlen Ihnen, die Montage mit 2 Personen durchzuführen.
Zur Verhütung von Unfällen ist zu vermeiden, dass sich Kinder während der Montage in unmittelbarer Nähe befinden.
Weiterentwicklungen im Sinne des technischen Fortschritts behalten wir uns vor.
So können geringfügige Abweichungen in den Darstellungen entstehen.
Verpackungsmaterial nicht einfach wegwerfen! Papier-, Pappe- und Wellpappeverpackungen, sowie Kunststoffverpackungsteile sollten in die entsprechenden Sammelbehälter gegeben werden.

Werkstoff Holz
Gesunde Äste, leichte Verfärbungen und kleine Risse sind für Holz charakteristisch, verleihen der Kabine sein natürliches Aussehen und sind kein Reklamationsgrund.

Vor der Montage
Für das Aufstellen der Kabine wird eine **Mindestraumhöhe von 210 cm** benötigt.
Der Wandabstand muß mindestens 10 cm betragen.
Der Fußboden muss eben und waagerecht sein, da es sonst zu Funktionsstörungen kommen kann.
Am besten eignet sich ein trockener, gut belüftbarer Raum zur Nutzung Ihrer Kabine.
Ein Stein- oder Fliesenboden erweist sich als praktische und zugleich attraktive Fußbodenvariante.
Bei abweichendem Bodenbelag ist eine Steinplatte mit den Mindestmaßen 40 x 50 cm unter den Ofen zu legen, um Beschädigungen des Bodens zu vermeiden.

Tipps zur Sicherheit
Achten Sie darauf, dass sich keine Kinder unbeaufsichtigt in der Kabine aufhalten!
Legen Sie keine Gegenstände auf dem Saunaofen ab. **- BRANDGEFAHR!**
Vergewissern Sie sich bereits vor Beginn der Heizphase, dass sich keine brennbaren Gegenstände in der Nähe des Ofens befinden.
Verwenden Sie Sauna - Aufgusskonzentrate nur in verdünnter Form. Hinweise über die richtige Handhabung finden Sie auf den Behältern.
Verwenden Sie keine chemischen Klebstoffe im Inneren der Sauna, sondern allenfalls Holzleim.
Nach Nutzung der Sauna lassen Sie diese bei geöffneter Tür auskühlen. Sorgen Sie stets für eine gute Durchlüftung des Raumes, in dem sich die Sauna befindet.



Das Hinweisschild ist gut sichtbar in der Nähe des Saunaofens zu befestigen.

Pflegehinweise
Die Wandschalung im Innenraum darf nicht abgedeckt werden oder mit Feuchtigkeit in Berührung kommen.
Nach der Nutzung der Kabine lassen Sie diese bei geöffneter Tür auskühlen.
Sorgen Sie stets für eine gute Durchlüftung des Raumes, in dem sich die Kabine befindet.
Bei längerer Nichtbenutzung empfehlen wir, die Kabinentür offen zu halten.
Hartnäckige Schmutzeinwirkungen auf dem Holz können mit Schmirgelpapier entfernt werden.

Elektroinstallation
Die Elektroinstallation darf nur von einem zugelassenen Elektrofachmann unter Beachtung der VDE-und EVU-Richtlinien ausgeführt werden.
Hinweise zur Montage des Saunaofens und des Steuergerätes entnehmen Sie bitte den dort beiliegenden Montageanleitungen.

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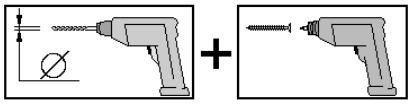
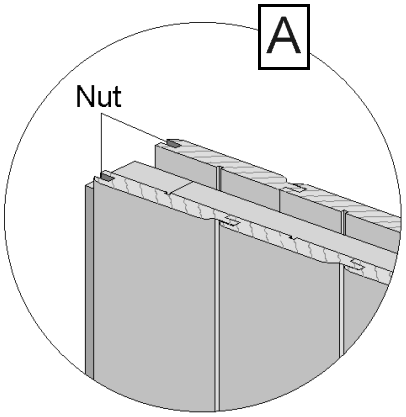
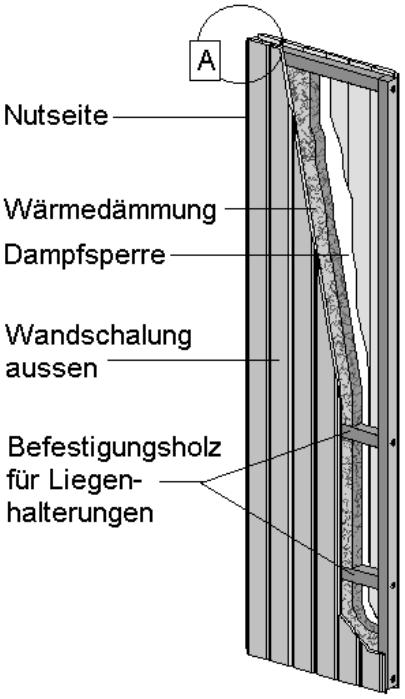
Empfehlungen zum Aufbau
Bitte bohren Sie alle Schraubverbindungen vor, um Beschädigungen an den Holzteilen zu vermeiden! Folgendes Zeichen macht Sie während der Anleitung nochmals darauf aufmerksam:



Allgemeiner Aufbau der Wandelemente
Die Abbildung zeigt den Schnitt durch ein Wandelement mit beidseitiger Profilholzschalung.
Alle Wandelemente sind mit einer Dampfsperre und einer Wärmedämmung ausgestattet.
Die Dampfsperre muss sich nach Montage der Sauna immer direkt hinter der Innenschalung befinden.





Die Innenseite der Wandelemente ist auf den Rahmenhölzern durch einen Stempel-Aufdruck

innen → gekennzeichnet.

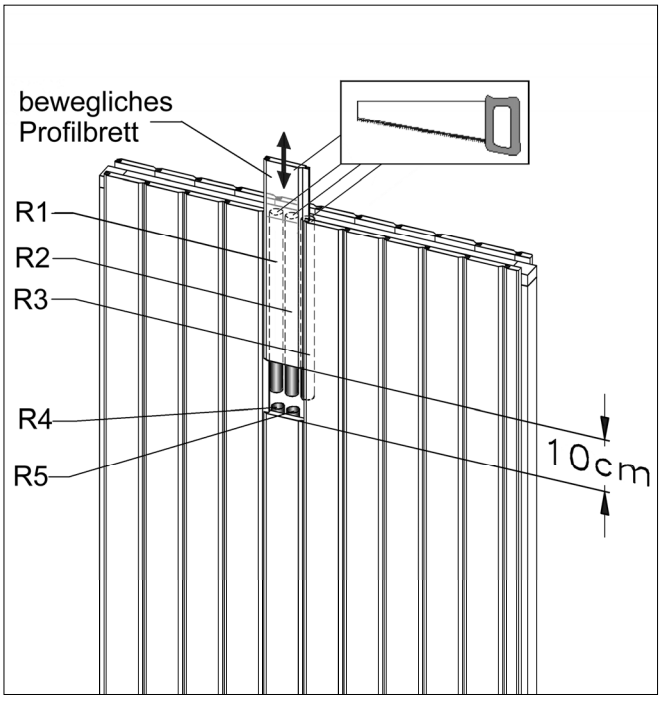
Achten Sie deshalb vor dem Aufstellen der einzelnen Elemente darauf, daß sich die Nutseite (von außen gesehen) immer links befindet !
In die Wandelemente sind Befestigungshölzer für die Liegenhalterungen eingearbeitet.
Diese befinden sind ca. 36cm und 80 cm über dem Boden.
Die Lage dieser Hölzer erkennen Sie an den sichtbaren Schraubenköpfen im Elementrahmen.
Achten Sie darauf, daß sich diese Schraubenköpfe beim Aufstellen jedes Wandelementes in der unteren Elementhälfte befinden !

<u>Vorbereitung des Wandelementes zur Montage der Multifunktions – Steuerung</u>

Zur Montage der Bedieneinheit muss die Öffnungshöhe im Wandelement 10 cm betragen. Dazu schieben Sie das bewegliche Profilbrett und die Kunststoffrohre nach oben heraus und kürzen Brett und Rohre entsprechend.

ACHTUNG: Dies ist unbedingt <u>VOR dem Aufstellen des Wandelementes</u> durchzuführen!

R1-R5: Diese dienen als Montagerohre für die Elektrokabel der Netzzuleitung, der Saunalampe und des Saunaofens, ausgehend vom Steuergerät.



R1 + R4: für Leitung vom Modul Ofensteuerung zum Saunaofen

R2 : für Leitung vom Modul Ofensteuerung zur Bedieneinheit

R3 : Reserve
R5 : Reserve

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Die Sauna kann spiegelverkehrt aufgebaut werden.
Um dem Absenken der Glastür vorzubeugen, ziehen Sie die Imbusschraube der Beschläge fest an.
Die Türbeschläge sind nach mehrmaliger Nutzung der Kabine zu überprüfen und gegebenenfalls nachzujustieren. Die Schrauben zur Befestigung der Türbeschläge und Türgriffe sind ebenfalls nach mehrmaliger Nutzung der Kabine nachzuziehen.
Sollten die Holzfaserplatten der Rückwand- und Deckenelemente Unebenheiten oder geringe wellenförmige Verformungen aufweisen, so hat dies keinen negativen Einfluss auf die Nutzung, die Optik oder den Wärmehaushalt der Kabine und sind daher kein Reklamationsgrund.

Garantiebestimmungen der WEKA Holzbau GmbH
Wir gewähren dem Käufer zu nachfolgenden Konditionen – jedoch nur auf Holzprodukte (WEKA-Produkt genannt) soweit sie aus Holz bestehen, nicht auf damit verbundene Bauteile oder Bestandteile des WEKA-Produkts aus anderem Material als Holz – ab Lieferdatum 5 Jahre Garantie auf Funktion.
Innerhalb der Garantiezeit werden fehlerhafte Teile oder fehlende Teile der Ware oder die Ware selbst nach unserer Wahl kostenlos ersetzt, das heißt, der Käufer erhält von uns das Material ohne zusätzliche Kosten. Die durch den Austausch entstehenden Kosten, insbesondere Liefer- und Auf- oder Umbaukosten und andere Folgekosten, sind im Garantieanspruch nicht enthalten.
Garantieansprüche können nur in Verbindung mit Originalpackzettel und Originalkaufbeleg in Anspruch genommen werden und müssen uns gegenüber innerhalb der Frist schriftlich, per Telefax oder per E-Mail geltend gemacht werden. Die zügige Bearbeitung setzt eine geordnete Darstellung des Schadens in Bild und Text und Begründung der Mangelverursachung durch den Verkäufer voraus. Von der Garantie sind Schäden grundsätzlich ausgeschlossen, wenn

- das WEKA-Produkt falsch gegründet (Fundamente o.ä.) sein kann, auch bei nur geringen Fehlern,
- von der jeweiligen Montageanleitung abgewichen worden sein kann,
- Windgeschwindigkeiten über Stärke 7, Naturkatastrophen oder gewaltsame Einwirkungen aufgetreten sein können,
- irgendeine Veränderung (zusätzliche An- oder Umbauten) an dem Produkt im Vergleich zur Montageanleitung vorgenommen worden sein kann,
- unterlassene oder nicht ausreichende Pflege (Wartung: Holzschutz, Holzanstrich usw.) des Holzes vorgenommen worden sein kann.

Auf einen ursächlichen Zusammenhang mit dem Schaden kommt es generell nicht an. Holztypische Farbveränderungen, Rissbildungen, Verwerfungen, Schwinden, Quellen oder ähnliche normale, in der Natur des Werkstoffes „Holz“ begründete Veränderungen, und deren Folgen sind von der Garantie ausdrücklich ausgenommen. Weitergehende Ansprüche und Folgeschäden fallen generell nicht unter die Garantiebestimmungen. Für aus anderem Material als Holz bestehende Bauteile gelten nur die gesetzlichen Gewährleistungsbestimmungen und sonstige Gesetze; hierfür gilt die Garantie nicht. Schadhafte oder defekte Einzelteile müssen vor dem Einbau beanstandet werden, da sonst der Garantieanspruch erlischt.

Garantieansprüche sind zu richten an:

weka Holzbau GmbH, Johannesstraße 16, 17034 Neubrandenburg;
Fax: 0395/42908-83; E-Mail: info@weka-holzbau.com

Montagebedingungen für weka - Montageteam
Wenn Sie Montagehilfe in Anspruch nehmen und dazu ein weka - Montageteam rufen, wird die weka Holzbau GmbH für Sie wie folgt tätig:
Montage bedeutet das anleitungsgemäße Zusammenfügen (Aufbau) der gelieferten Einzelteile der Ware ohne Anstrich, Lieferung und Montage von Zubehör und Zubehörteilen. Elektrische Anschlüsse sind in den Montageleistungen nicht enthalten
Die aufzubauende Ware muss sich am Aufbauort/Standort/Standfläche befinden. Transport des Artikels oder der Einzelteile über eine Entfernung von 5m hinaus oder in ein anderes Geschoss sind im angebotenen Montagepreis nicht enthalten. Der Untergrund muss tragfähig, horizontal und eben sein.
Im Zweifel gilt für die Ebenheit: DIN 18202 „Ebenheitstoleranzen im Hochbau“, Tab.3, Zeile 3, mit einer maximalen Höhendifferenz der am weitesten voneinander entfernten Punkten von ca. 10 bis 11mm.
Alle vorbereitenden Arbeiten müssen gemäß den technischen Regeln vor Beginn der Montage ausgeführt sein. Die von Ihnen gefertigten oder gewählten Untergründe/Fußböden/ Fundamente müssen für die Montage geeignet sein.

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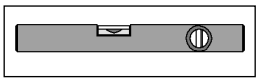
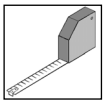
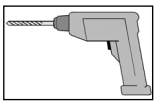
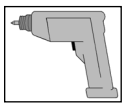
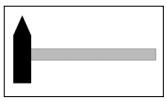
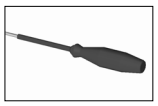
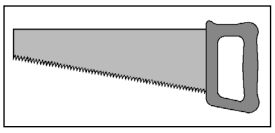
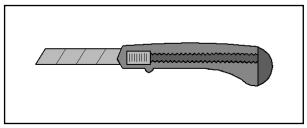
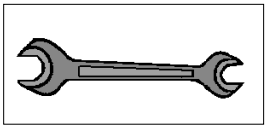
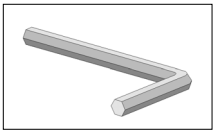
Werkzeug
Folgendes Werkzeug sollten Sie vor Beginn der Montage zurecht gelegt haben.

Wasserwaage Rollmaß Bohrmaschine Elektroschrauber Hammer Schraubendreher

Feinsäge / Handkreissäge Universalmesser Schraubenschlüssel Inbusschlüssel

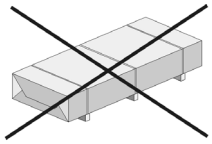
Abkürzungen / Symbole:

Abb.		Abbildung
cm	-	Zentimeter
mm	-	Millimeter
ca.	-	circa

- Zuluftöffnung

- Abluftöffnung

Aufbauvarianten


Nicht im Lieferumfang enthalten!

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- en -

Dear customer
Thank you very much for choosing a weka product.
Read these instructions through completely before assembling your product in order to avoid errors in assembly or damage.

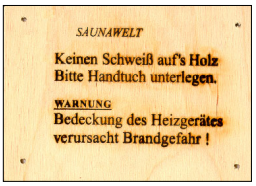
IMPORTANT
Please use the enclosed packing list to check immediately that your weka product has been delivered complete and intact.
Please do not dispose of the packing list before the guarantee period has expired. This list enables you to check that all the individual parts are present. It should be retained along with the proof of purchase. Any complaints which may arise can probably be easily rectified with this list. The item numbers on the packing list do not correspond to the item numbers in the following assembly instructions.
We recommend that 2 people carry out the assembly.
In order to prevent accidents, we recommend that children are kept out of the direct vicinity during assembly.
We reserve the right to make further technological developments. This means that there many be minor deviations in the illustrations.
Please do not simply throw away the packaging material. Paper, card and corrugated board as well as plastic packaging materials should be placed in the correct collection containers.

Wood
Healthy knots, light discoloration and small cracks are characteristic of the wood, lending the cabin its natural appearance. They are therefore not grounds for complaint.

Prior to assembly
A **minimum room height of 210 cm** is required to set up the cabin.
The wall clearance should be at least 10 cm.
The floor must be level and horizontal, as otherwise it may cause functional interference.
The best location for your cabin would be a dry, well ventilated room.
A stone or tiled floor is both a practical and an attractive floor covering.
If there is a different floor covering, a slab with minimum dimensions of 40 x 50 cm must be placed below the stove to prevent damage to the floor.

Safety tips
Please note that children should not be permitted unsupervised in the cabin.
Do not place any objects on the sauna furnace **– THERE IS A FIRE RISK!**
Before the heating phase begins, ensure that no flammable objects are located in the vicinity of the furnace.
Only use the sauna infusion concentrate in diluted form. Information on correct usage can be found on the containers.
Do not use any chemical adhesives inside the sauna. Only wood glue may be used.
After using the sauna, leave the door open to allow it to cool down. Ensure that the room in which the sauna is located is well ventilated.

The information plate is to fixed in a clearly visible position near the sauna furnace.



Care instructions
In order to ensure that you are able to benefit from the sauna for a long time to come, clean it regularly.
The unsurpassed mild and beneficial climate in the sauna is achieved as a result of the natural diffusion and storage ability of the solid wood.
For this reason, the surface of the wooden sections must not be treated in any way.
If the sauna is not used for some time, we recommend that it is heated up for at least half an hour, once a week. This will prevent any unwanted buildup of moisture.
A small amount of resin discharge from the wood surface is unavoidable. The dry resin residue can be removed with fine sandpaper.

Installation of the electrics
The electrics may only be installed by a qualified electrician in accordance with the VDE and EVU guidelines.
Information on assembly of the sauna furnace and the control device can be found in the enclosed assembly instructions.

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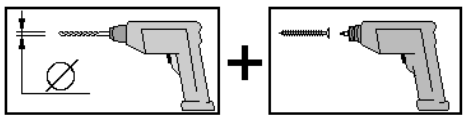
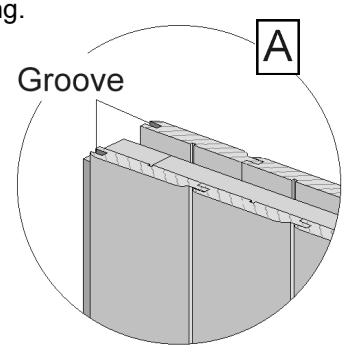
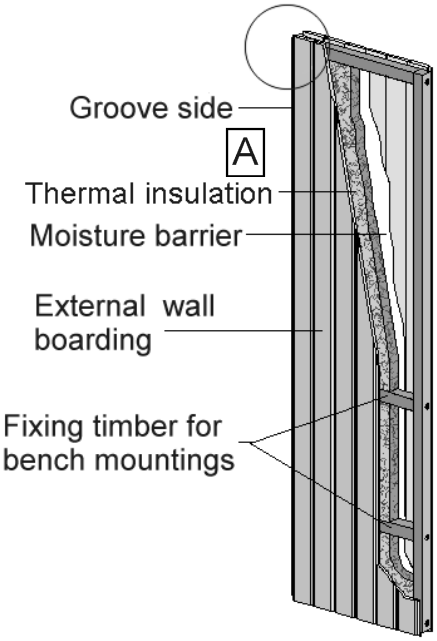
Assembly recommendations
Please drill pilot holes for all screw connections to avoid damaging the wood. The following symbol in the instructions will indicate when this is necessary:



General assembly of the wall elements
Figure shows a cross-section through a wall section with profile wood boarding on both sides. All wall elements are equipped with a vapour barrier and heat insulation. After assembly of the sauna, the vapour barrier must always be located directly behind the interior boarding.





The inner side of the wall element is indicated on the wooden frame by the following stamp

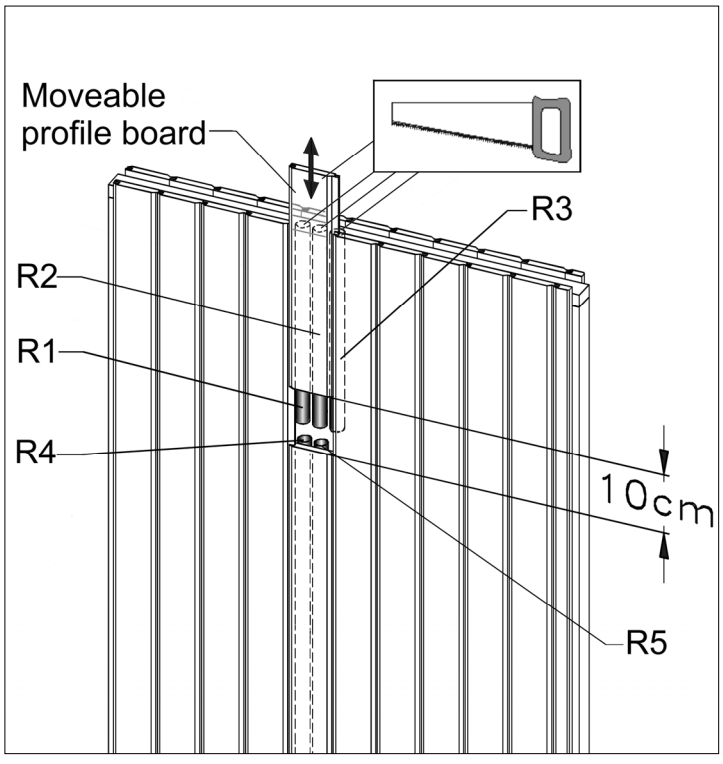
innen →.

inside-= innen

Before erecting the individual elements, take care to ensure that the groove side (viewed from outside) is always on the left.

Mounting timber has been incorporated into the wall elements for the bench mountings. These are located approx. 36 cm and 80 cm above the floor. The location of this timber can be seen at the visible screw heads in the element frames. **Each time you install a wall element, ensure that these screw heads are located in the lower half of the element.**

<u>Preparing the wall panel for installation of the multi-function control system</u>
For installation of the control unit, the opening height in the wall panel must be 10 cm. To attain this height, push the loose sheathing board and the plastic pipes upward and out and shorten the board and pipes accordingly.



NOTE: It is absolutely necessary that this be carried out <u>BEFORE the wall panel is set up</u>.

R1-R5: These serve as assembly tubing for the mains connection electric cable, the sauna lamp and the sauna furnace ending at the control unit.

R1 + R4: for running cable from oven control system module to the sauna oven

R2: for running cable from oven control system modul to the control unit

R3 + R5: reserve

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The sauna can also be built in its mirror image.
To prevent the dropping of the glass door, tighten the allen screw of the braces firmly.
The door fittings are to be checked when the cabin has been used repeatedly and adjusted if required.
The screws for fastening the door fittings and door handles are also to be tightened after the cabin has been used repeatedly. Should the wood fibreboard of the rear wall and ceiling element panels show any unevenness or slight undulating deformities, these have no negative influence on the use, appearance or the thermal efficiency of the cabin and are therefore not grounds for complaint.

Warranty conditions of WEKA Holzbau GmbH
We grant the buyer a 5-year guarantee on function from the date of delivery under the following conditions - but only on wooden products (referred to as WEKA product) insofar as they are made of wood, not on associated components or parts of the WEKA product made of material other than wood.
Within the warranty period, defective parts or missing parts of the goods or the goods themselves will be replaced free of charge at our discretion, i.e. the buyer will receive the material from us at no additional cost. The costs arising from the replacement, in particular delivery and assembly or conversion costs and other consequential costs, are not included in the warranty claim.
Warranty claims can only be made in conjunction with the original packing slip and original purchase receipt and must be submitted to us in writing, by fax or by e-mail within the deadline. Prompt processing requires an orderly presentation of the damage in picture and text and justification of the cause of the defect by the seller. Damages are generally excluded from the warranty if

- the WEKA product may be incorrectly founded (foundations or similar), even with only minor faults,
- may have deviated from the respective assembly instructions,
- wind speeds above force 7, natural disasters or violent impacts may have occurred,
- any modification (additional attachments or conversions) may have been made to the product compared to the assembly instructions,
- omitted or insufficient care (maintenance: wood preservation, wood painting, etc.) of the wood may have been carried out.

A causal connection with the damage is generally not relevant. Changes in colour, cracks, warping, shrinkage, swelling or similar normal changes due to the nature of the material "wood" and their consequences are expressly excluded from the guarantee. Further claims and consequential damages are generally not covered by the warranty provisions. Only the statutory warranty provisions and other laws apply to components made of materials other than wood; the warranty does not apply to these. Damaged or defective individual parts must be objected to before installation, otherwise the warranty claim will be invalidated.

Warranty claims should be addressed to:

weka Holzbau GmbH, Johannesstraße 16, 17034 Neubrandenburg;
Fax: 0395/42908-83; e-mail: info@weka-holzbau.com

Assembly conditions for a weka assembly team
If you wish for help assembling your cabin and choose to employ a weka assembly team, weka Holzbau GmbH will carry out the following services for you:

Assembly means putting together (installation) of the individual parts supplied. It does not include treating them with a wood protection agent, the delivery and assembly of accessories and accessory parts. Electrical connections are not included in the assembly service.

The items to be assembled must be located at the installation site/location/base area. Transport of the article or the individual parts over a distance greater than 5 m or to another level is not included in the assembly price quoted. The substrate must be stable, horizontal and level.
In the event of doubt, reference should be made to DIN 18202 ‘Level tolerances in building construction’, tab. 3, row 3, with a maximum height difference at the furthest points of approx. 10 to 11 mm.
All preparatory work must have been carried out in accordance with the technical regulations before assembly begins. The substrates/floors/foundations constructed or selected by you must be suitable for the assembly.

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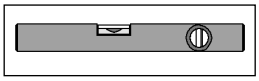
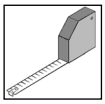
Tools

You should have the following tools to hand before beginning assembly.

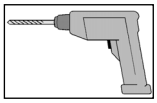
Spirit level



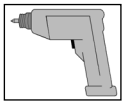
Spring tape measure



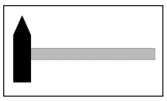
Drill



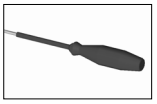
Elektric screwdriver



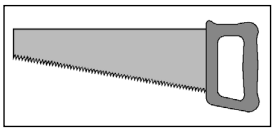
Hammer



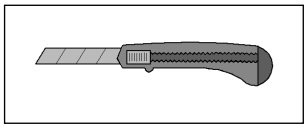
Screwdriver



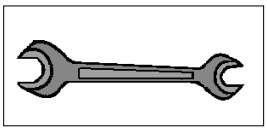
Mitre saw/ hand disk saw



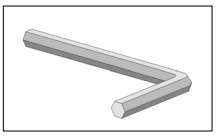
Universal cutter



Spanner



Allen key



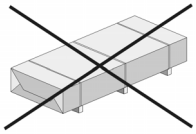
Abbreviations / Symbols

Abb.		Figure
cm	-	Centimetre
mm	-	Millimetre
ca.	-	approximately/approx.

\- Supply air

\- Outgoing air

Design variant



Not included in delivery!

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Stückliste

en	Parts list
fr	liste des pièces
it	lista pezzi

Pos	Bild	Abmessung	Anzahl [Stück]				
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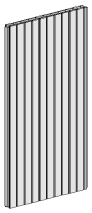
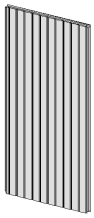
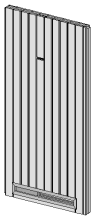
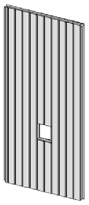
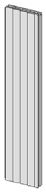
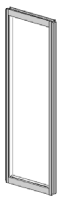
1	W1-910 	910 x 1916	1	1	-	1	1
2	W2-910 	910 x 1916	3	3	3	3	3
3	W3-910 	910 x 1916	1	1	1	1	1
4	W4-910 	910 x 1916	1	1	1	1	1
5	W8-405 	405 x 1916	2	2	1	2	2
6	F50-650 	650 x 1916	-	-	1	-	-

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Pos	Bild	Abmessung	Anzahl [Stück]				
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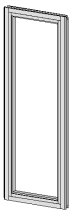
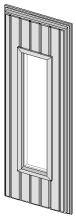
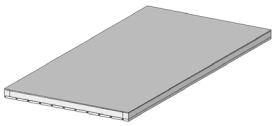
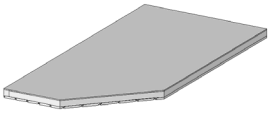
7	W54-665	665 x 1916	-	-	1	-	-
8	T15-770 	770 x 1916	1	1	1	1	1
9		574 x 1800	1	-	-	1	-
10		550 x 1775	-	1	1	-	1
11		893 x 1785	1	1	1	1	1
12		893 x 1785	1	1	1	1	1
13		40/25/1419	1	1	1	1	1

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Pos	Bild	Abmessung	Anzahl [Stück]				
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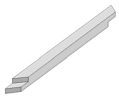
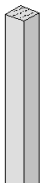
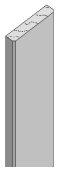
15		45/25/827	2	2	2	2	2
16		40/25/1900	4	4	4	4	4
17		40/40/1890	3	3	3	3	3
18		14/35/1915	6	6	6	6	6
19		14/54/1905	2	2	2	2	2
20		14/14/1915	2	2	2	2	2

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Pos	Bild	Abmessung	Anzahl [Stück]				
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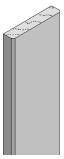
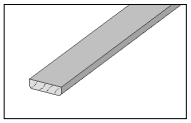
21		14/67/1915	2	2	2	2	2
22		14/14/1915	5	5	5	5	5
23		30/30/1792	1	1	1	1	1
24		30/30/1762	1	1	1	1	1
25		30/30/1270	2	2	2	2	2
26		30/30/694	1	1	1	1	1
27		14/54/1728	1	1	1	1	1

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Pos	Bild	Abmessung	Anzahl [Stück]				
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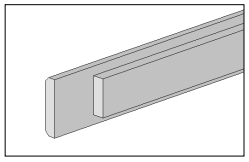
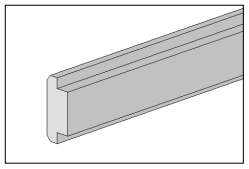
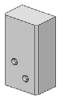
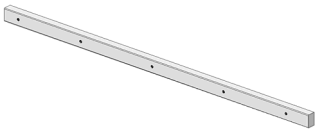
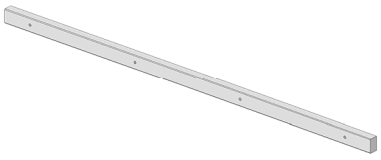
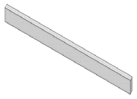
28		28/66/820	1	1	1	1	1
29		28/66/1425	2	2	2	2	2
30		25/40/80	4	4	4	4	4
31		25/40/520	2	2	2	2	2
32		25/40/1090	2	2	1	2	2
33		25/40/1225	1	1	1	1	1
34		15/45/450	1	1	1	1	1

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Pos	Bild	Abmessung	Anzahl [Stück]				
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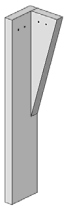
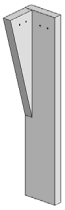
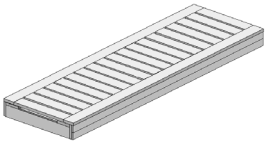
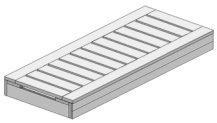
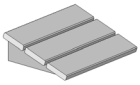
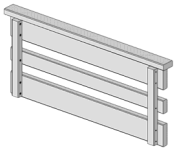
36		438 lang	-	-	1	-	-
37		438 lang	-	-	1	-	-
38		550 x 1785	2	2	2	2	2
39		500 x 1239	1	1	1	1	1
40		325 x 240	2	2	2	2	2
41		595 x 268	1	1	1	1	1

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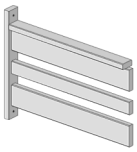
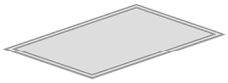
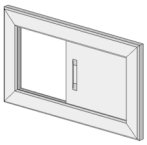
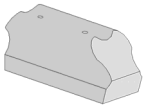
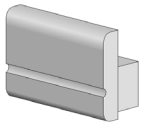
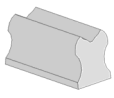
Pos	Bild	Abmessung	Anzahl [Stück]				
			508.2020.00	508.2020.10	508.2020.12	508.2020.42	508.2020.60
42		463 x 350	2	2	2	2	2
43		900 x 600	1	1	1	1	1
44		410 x 235	1	1	1	1	1
45			1	-	-	-	-
		55/140/45	-	-	-	-	1
46			1	-	-	-	-
		55/115/45	-	-	-	-	1
47		65/95/1	1	-	-	-	-

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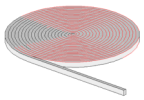
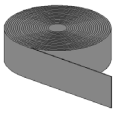
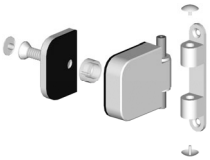
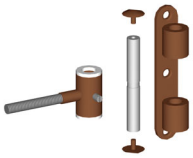
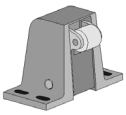
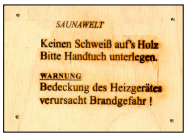
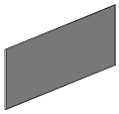
Pos	Bild	Abmessung	Anzahl [Stück]				
			508.2020.00	508.2020.10	508.2020.12	508.2020.42	508.2020.60
48		10m	2	2	2	2	2
49		10m	1	1	1	1	1
50			-	2	2	-	2
51			3	-	-	3	-
52			1	-	-	-	1
53		4/90/130	1	1	1	1	1
54		130/45/1	-	-	-	-	2

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Pos	Bild	Abmessung	Anzahl [Stück]				
			508.2020.00	508.2020.10	508.2020.12	508.2020.42	508.2020.60
55		M6 x 60	2	2	2	2	2
56		6,4	2	2	2	2	2
57		M6	2	2	2	2	2
58		5,0 x 100	2	-	-	2	-
59		4,5 x 70	50	50	50	50	50
60		6,0 x 60	28	28	28	28	28
61		4,0 x 60	10	10	10	10	10

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Pos	Bild	Abmessung	Anzahl [Stück]				
			508.2020.00	508.2020.10	508.2020.12	508.2020.42	508.2020.60
62		4,0 x 40	15	15	15	15	15
63		3,5 x 35	50	50	50	50	50
64		3,5 x 25	14	14	14	14	14
65		3,0 x 30	30	30	30	30	30
66		5,0 x 40	4	-	-	-	4
67		2,5 x 16	2	-	-	-	2
68		1,6 x 30	110	110	110	110	110
69		5,0 x 80	-	2	2	-	-

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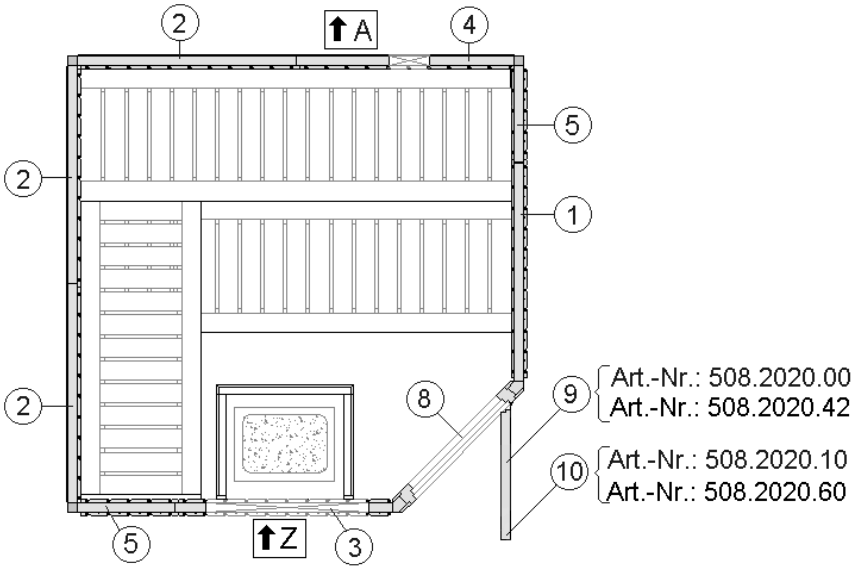
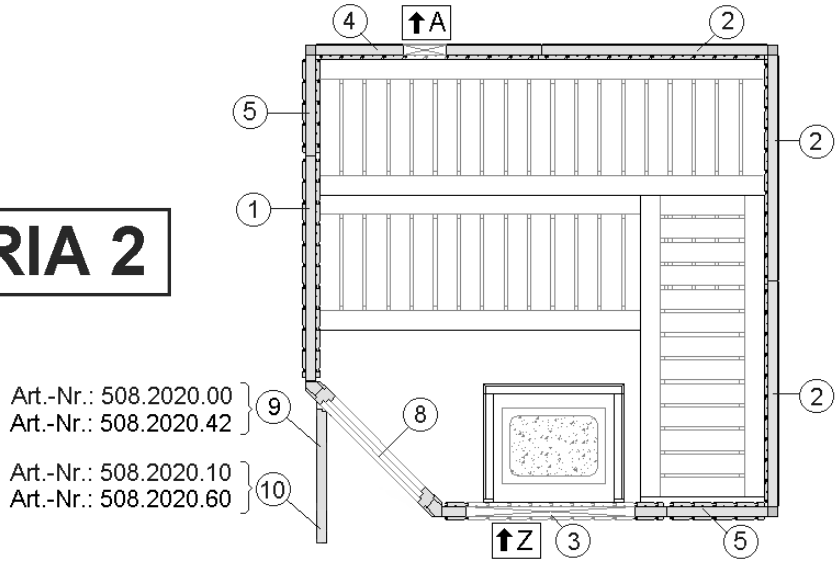
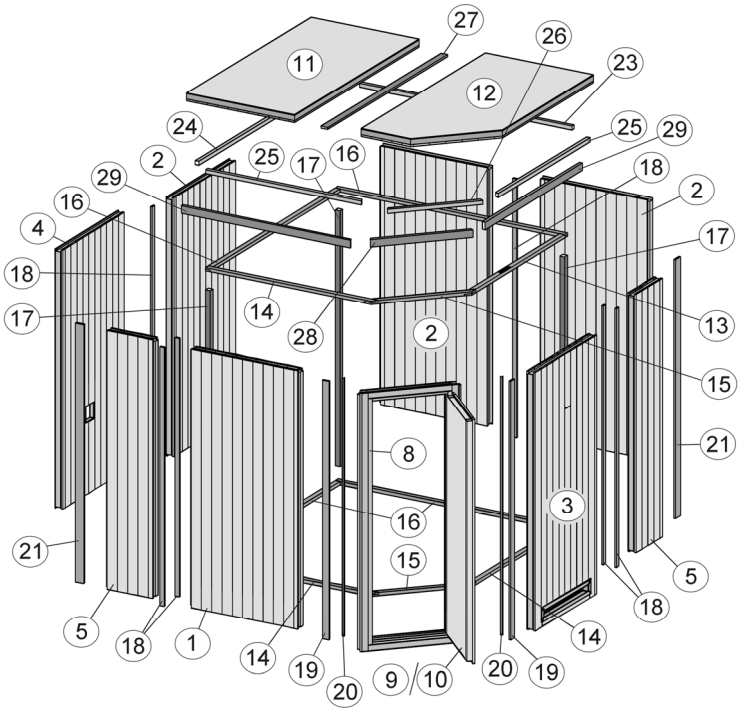
Art.-Nr.: 508.2020.10
Art.-Nr.: 508.2020.42
Art.-Nr.: 508.2020.60

VARIA 1



VARIA 2





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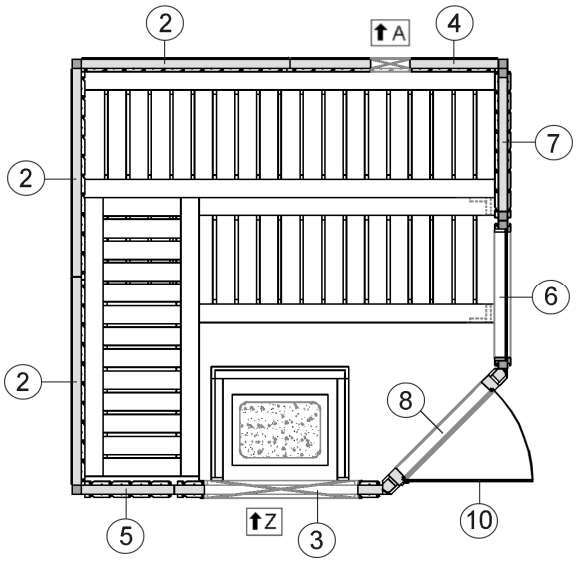
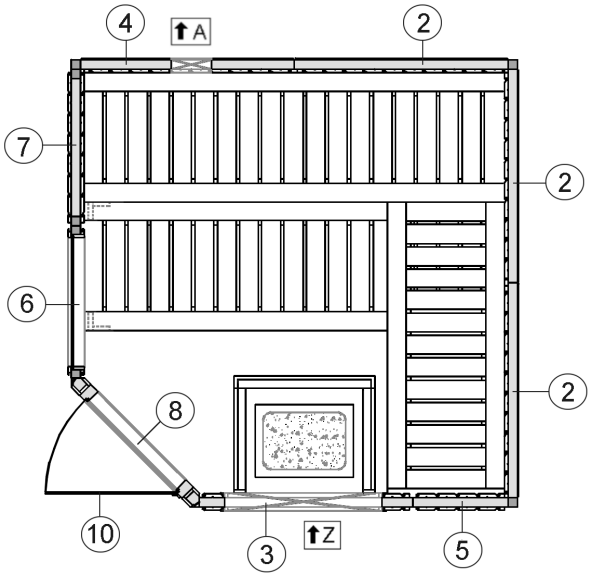
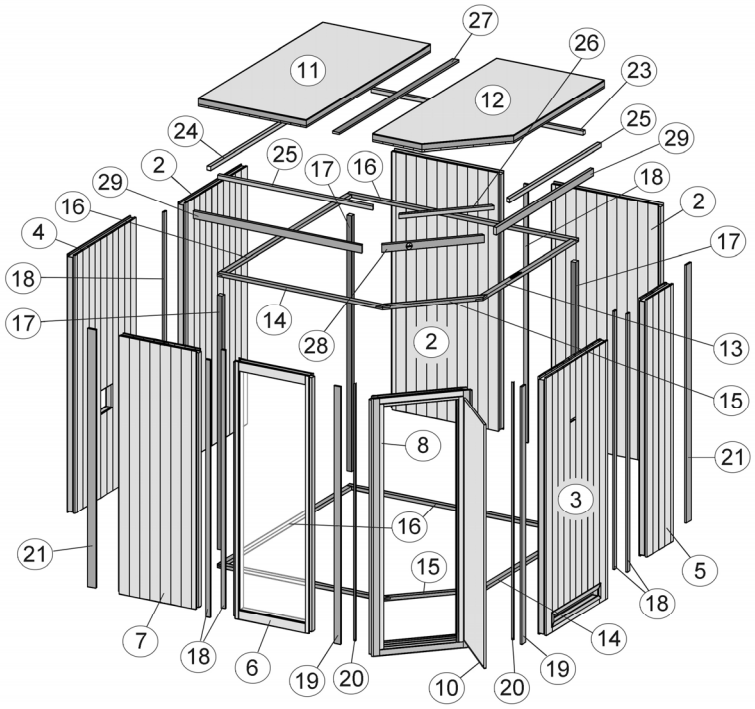
VARIA 1



VARIA 2





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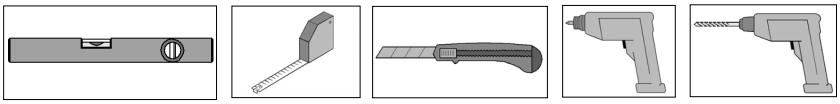

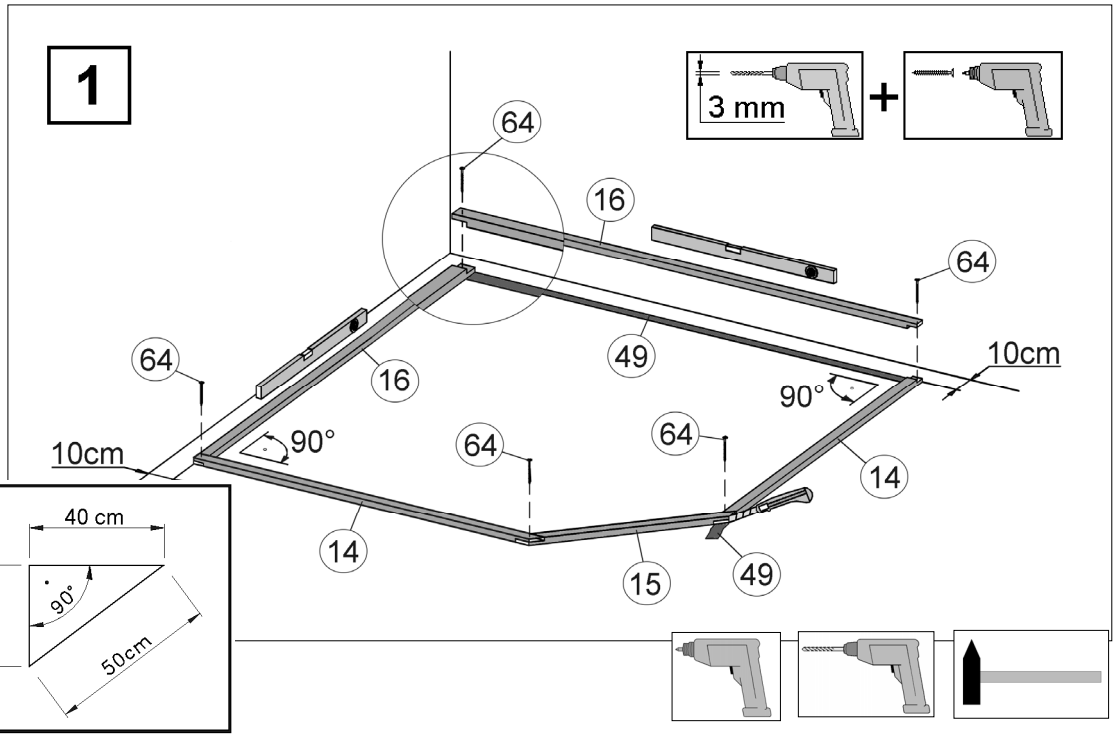

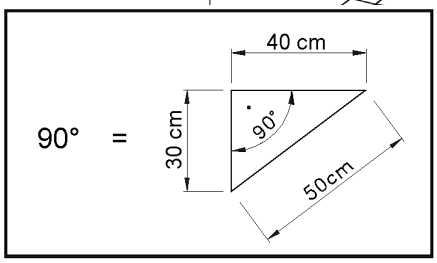

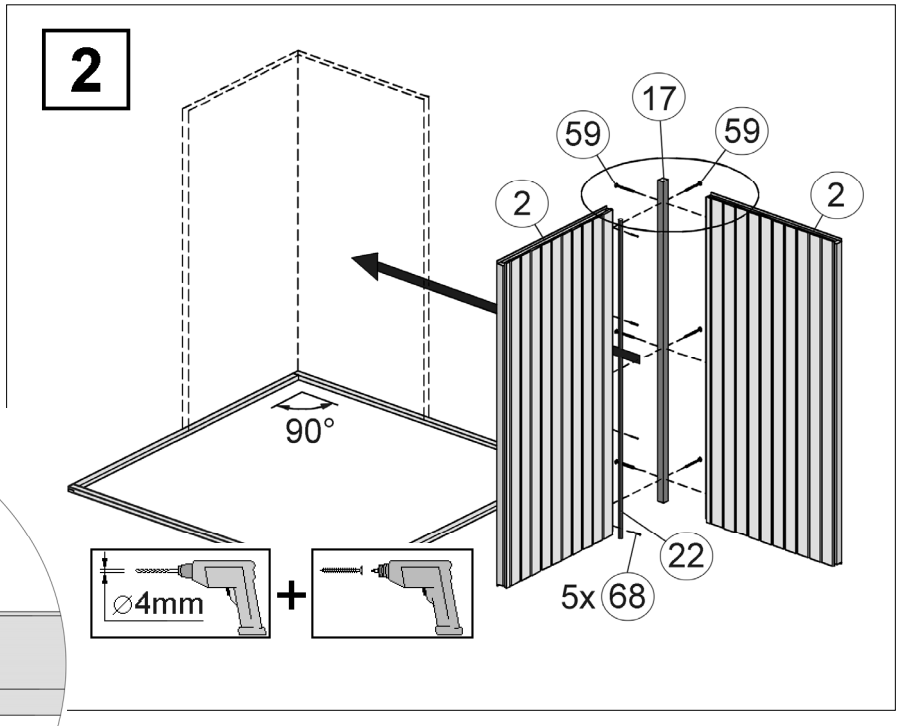

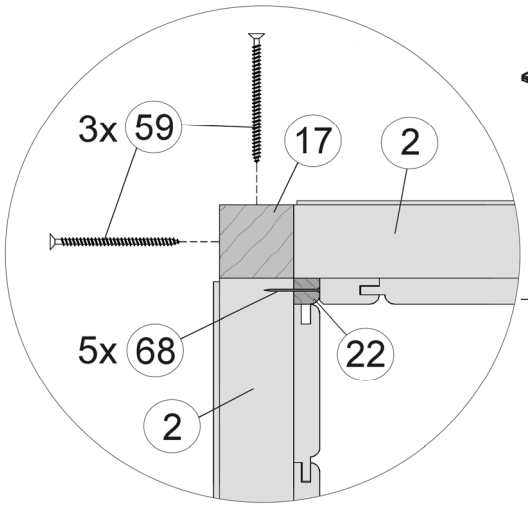

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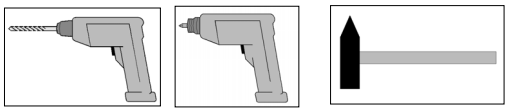

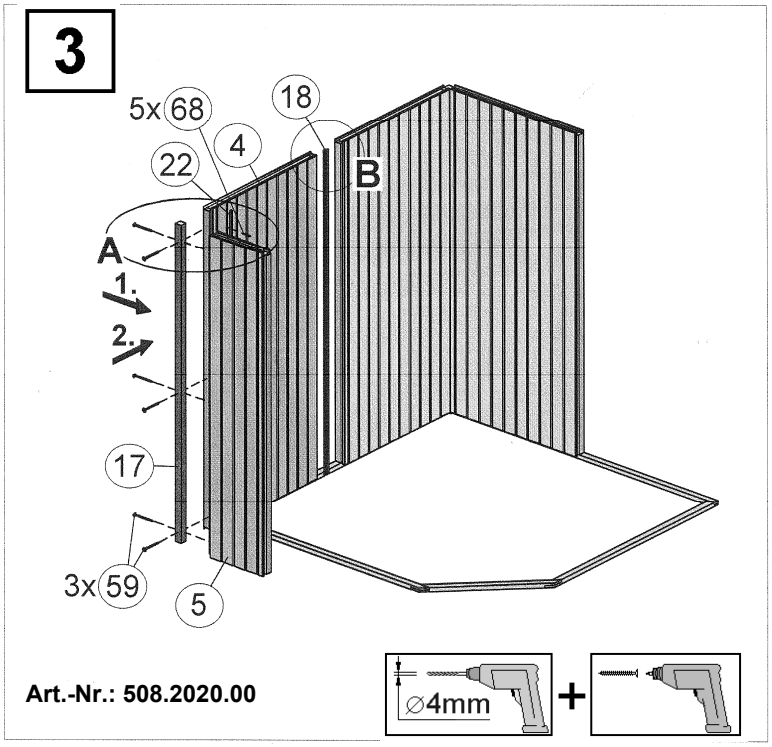

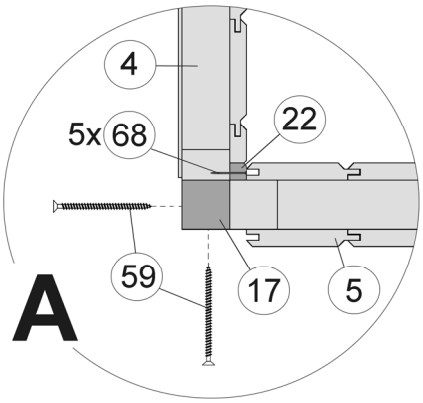

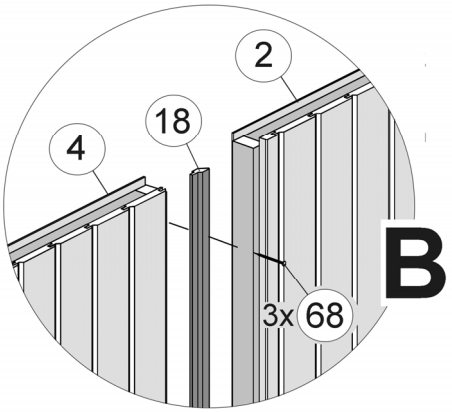

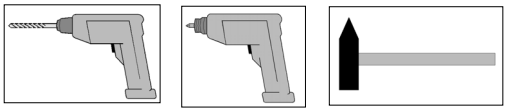

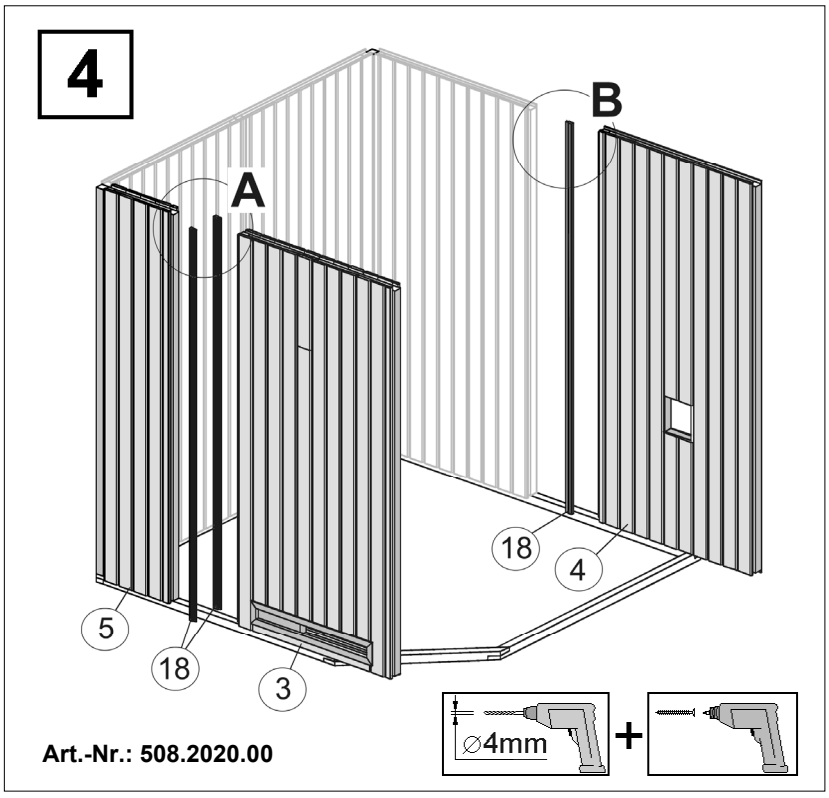

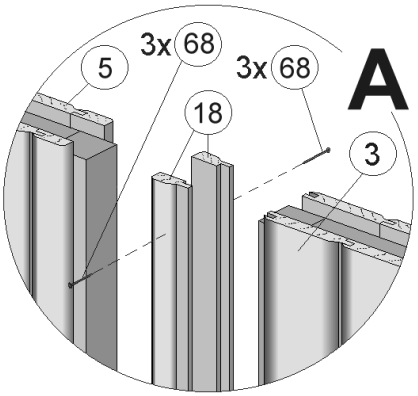

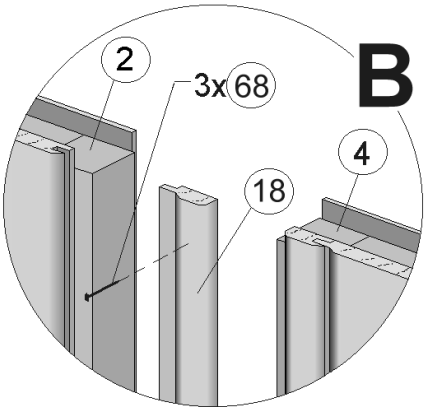

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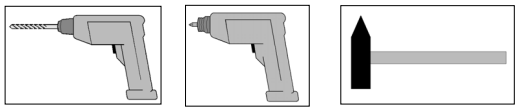

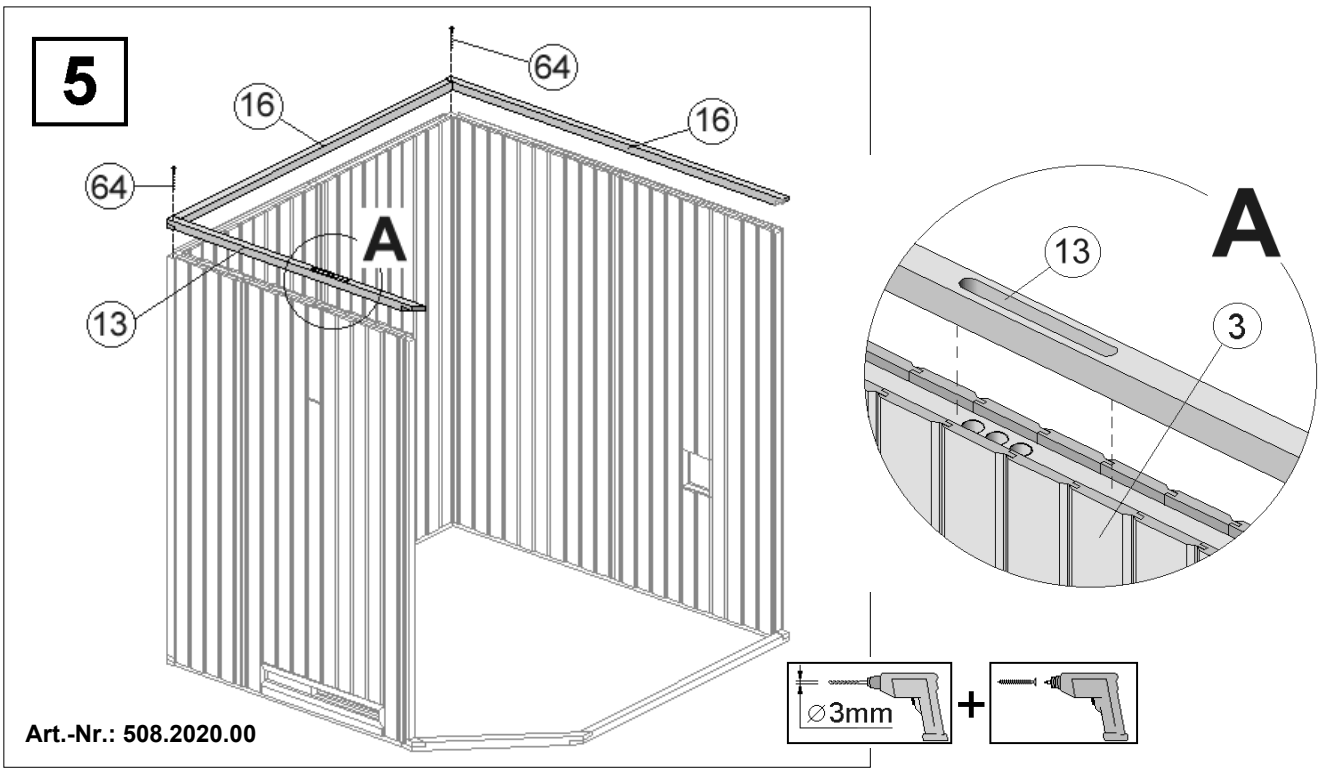

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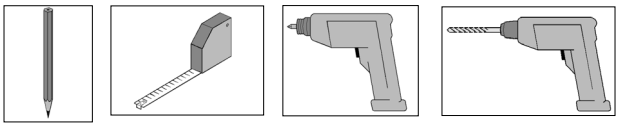

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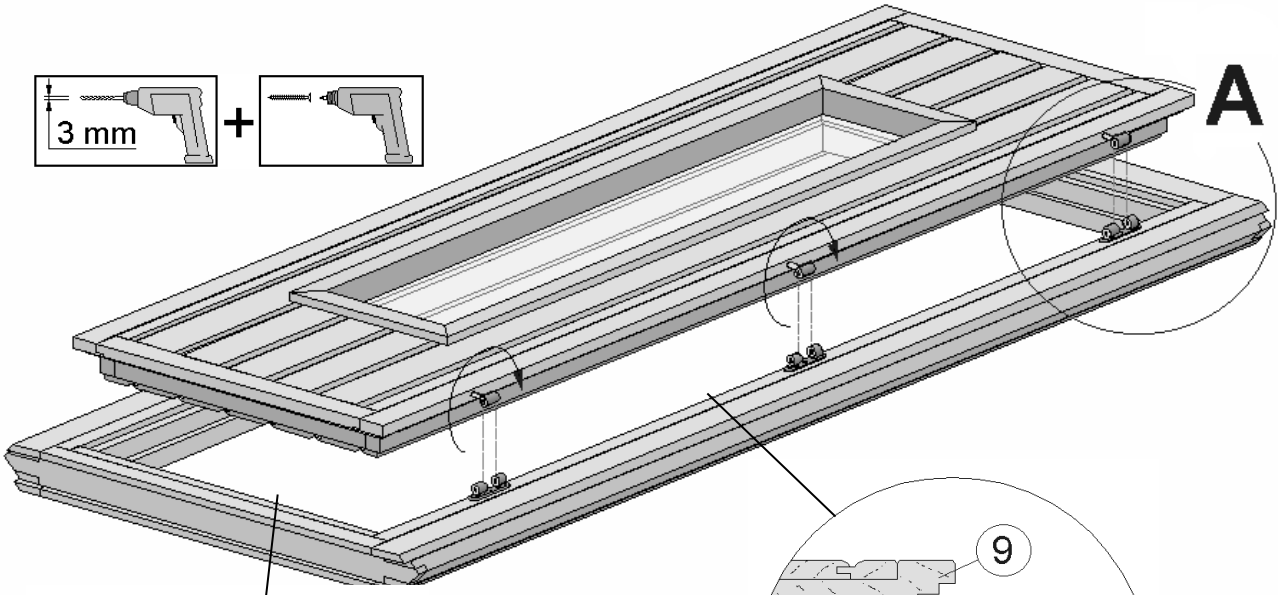

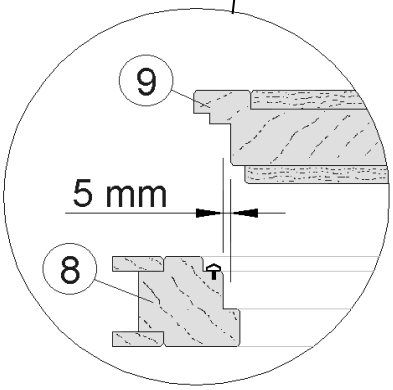

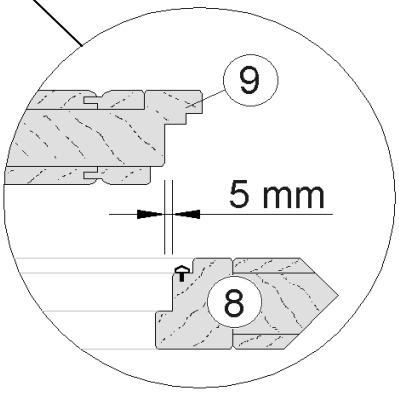

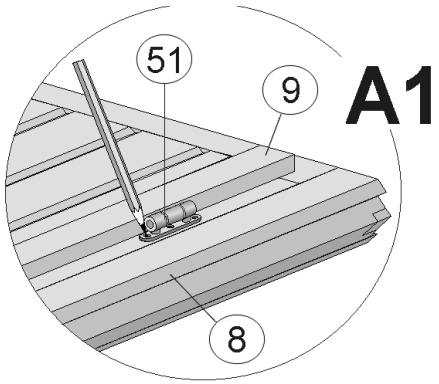

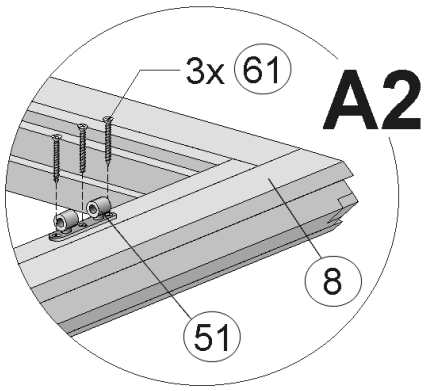

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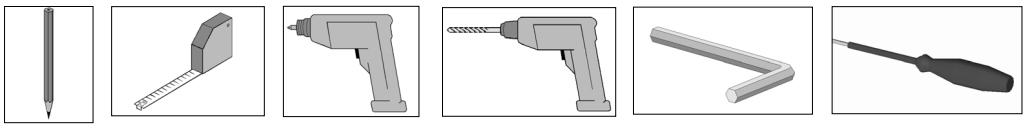

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Montage des Glastürflügels siehe Ergänzung zur Montageanleitung MA Art.-Nr.: 800.0286.15.66

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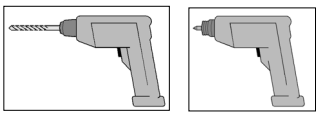


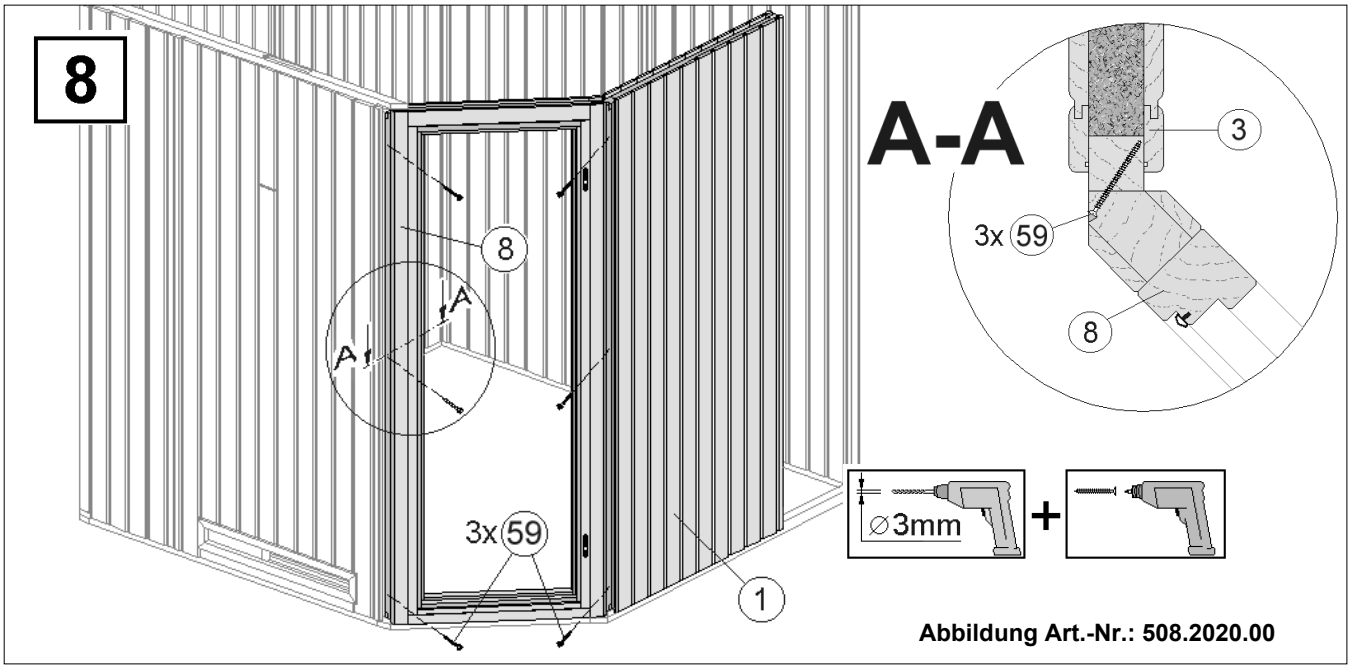
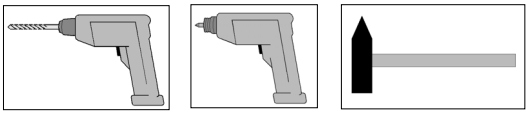
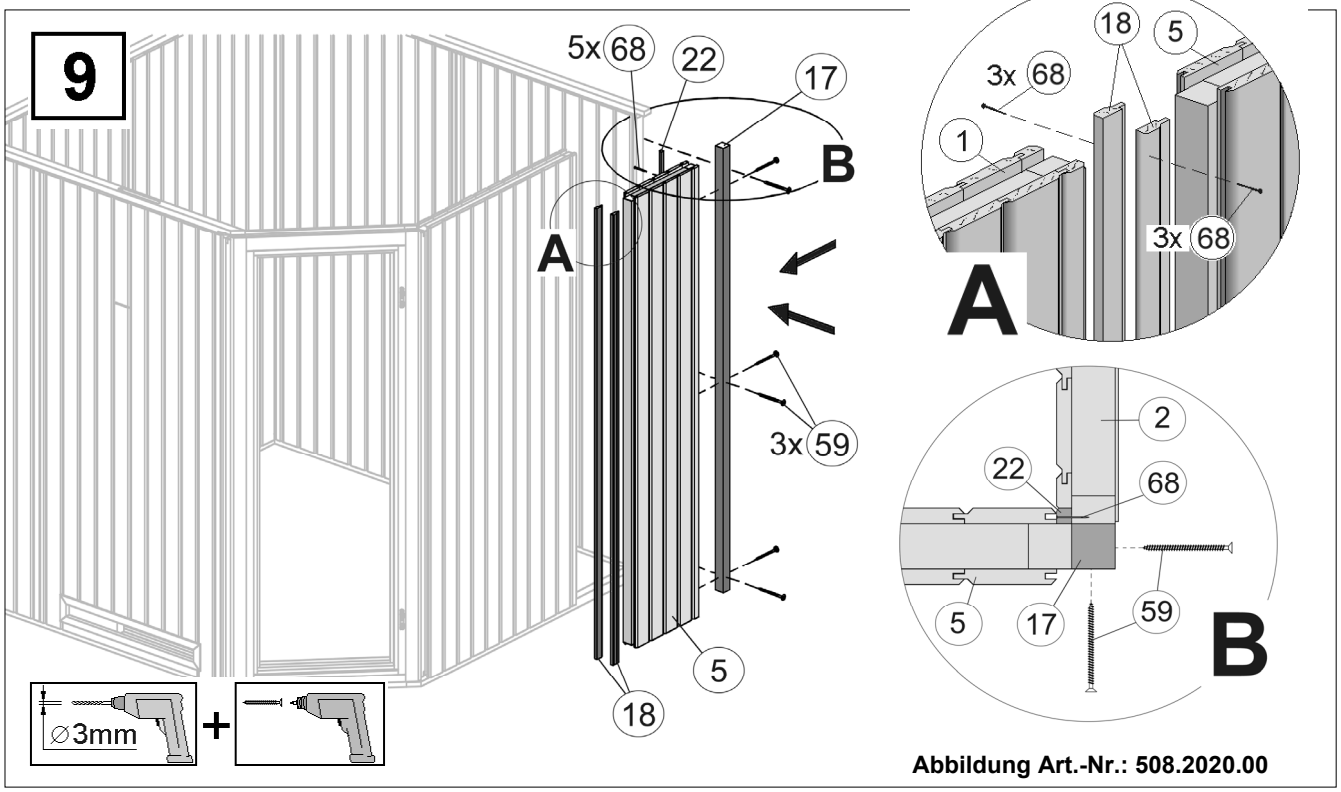


Abbildung Art.-Nr.: 508.2020.00





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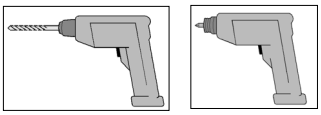

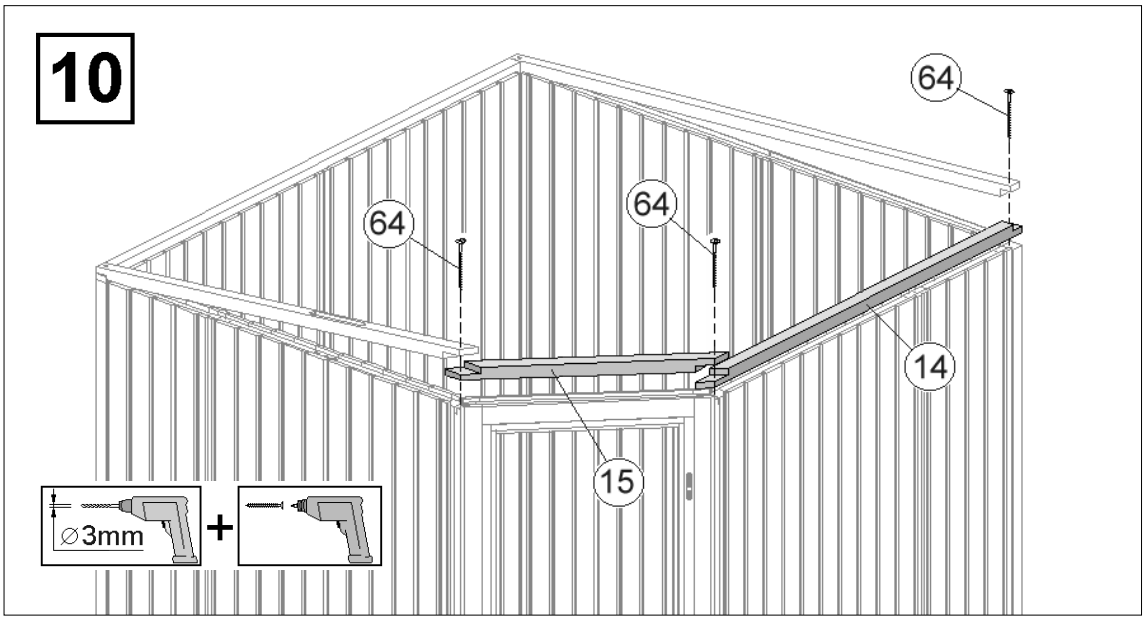

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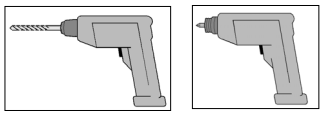

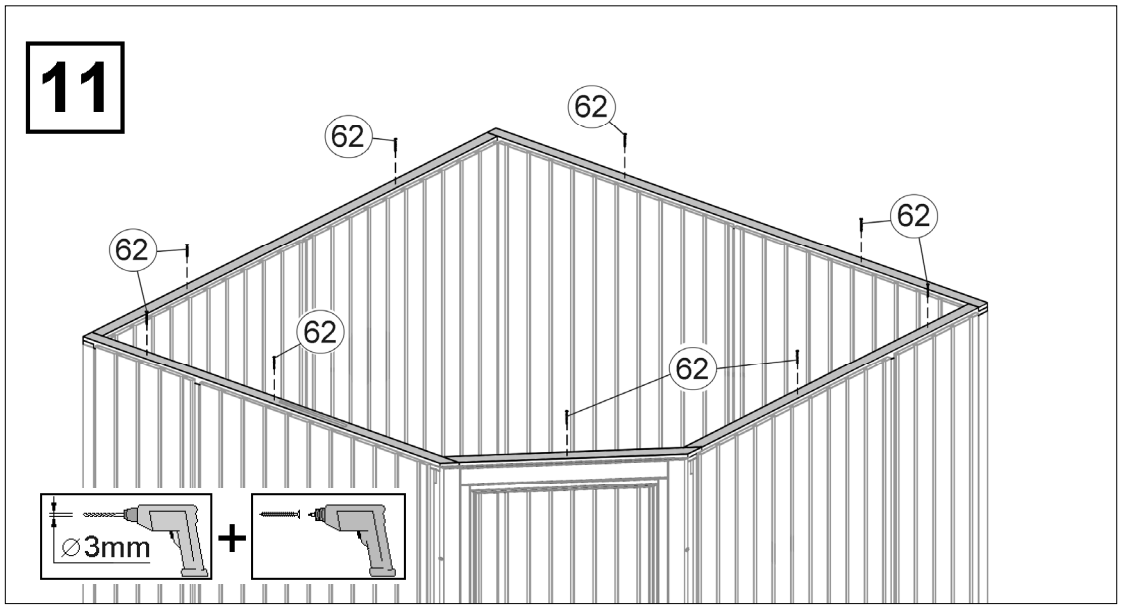

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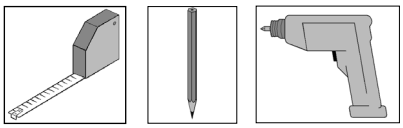

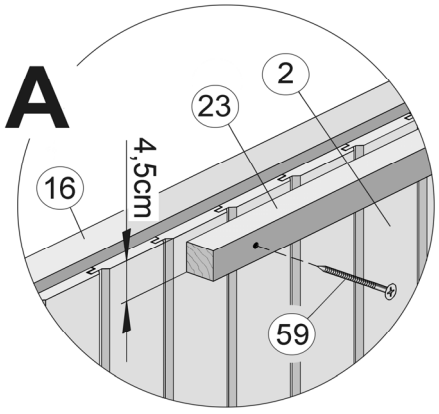

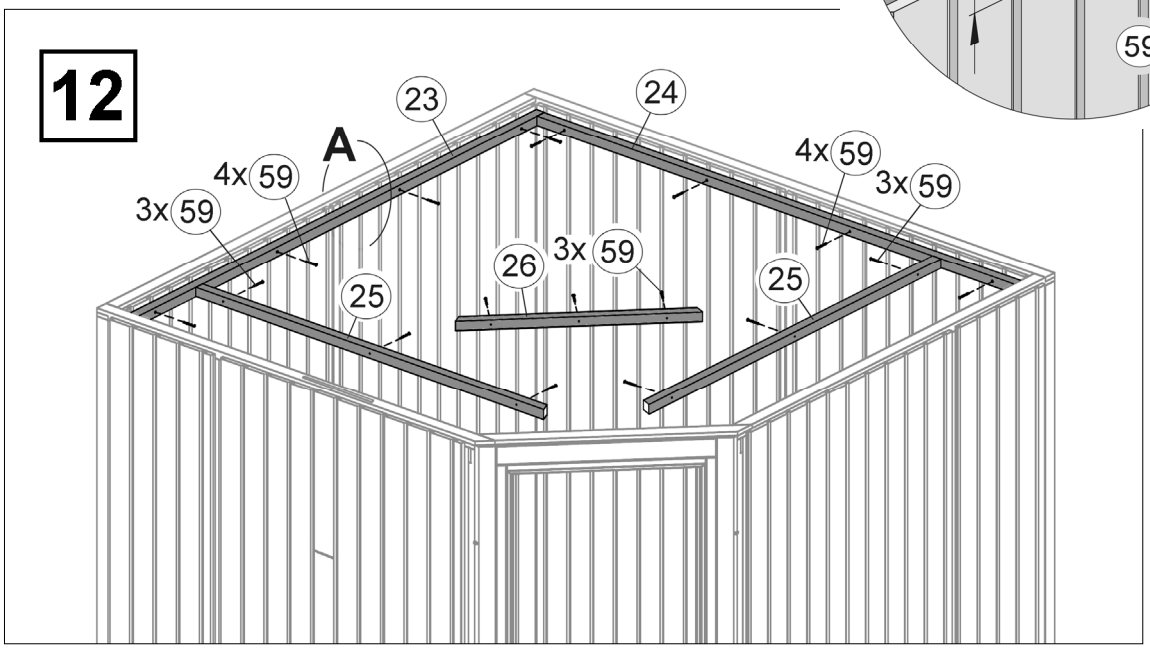

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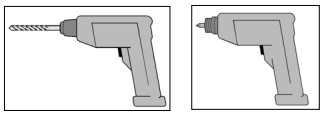

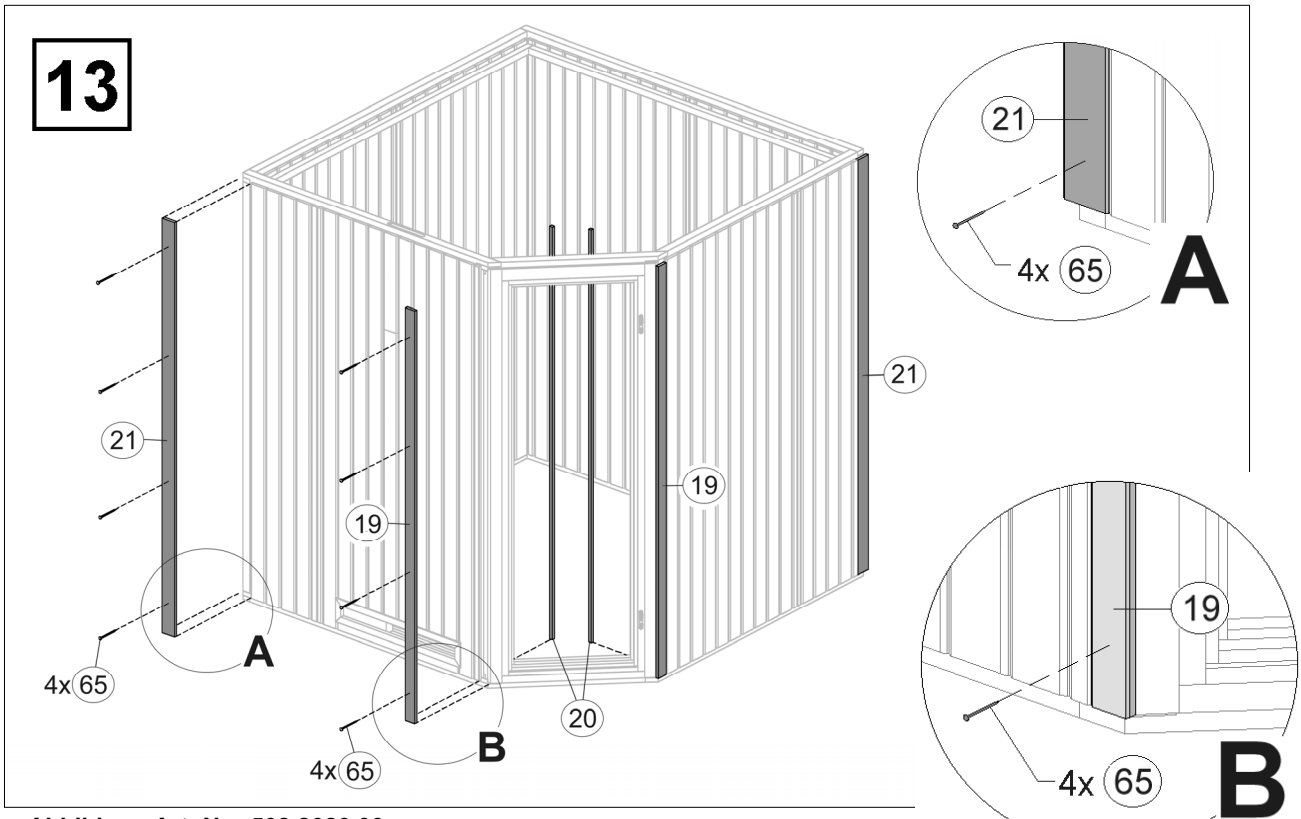

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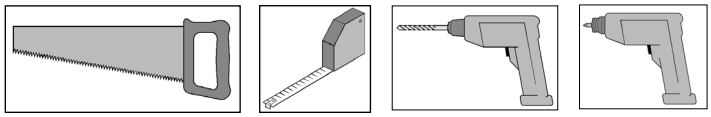

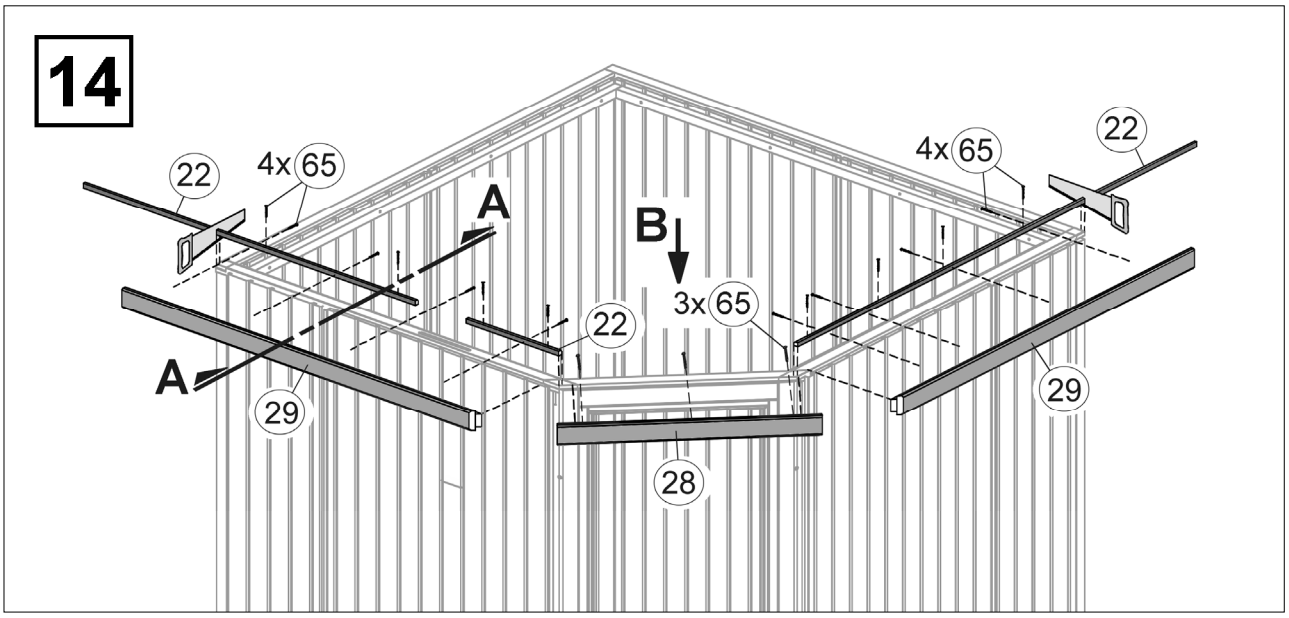

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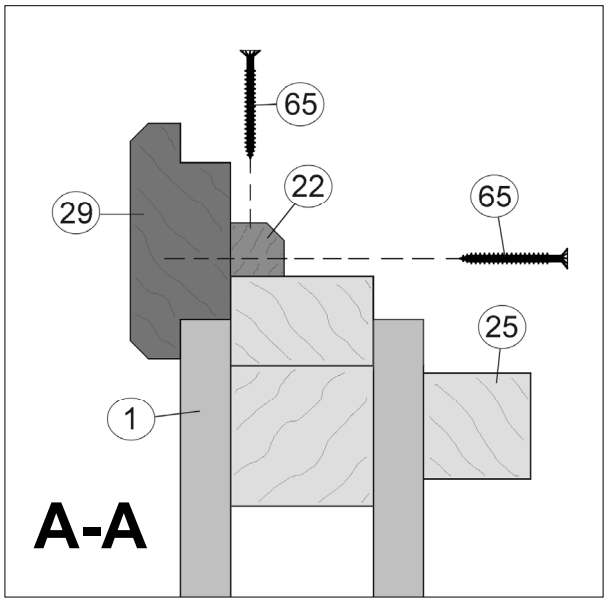

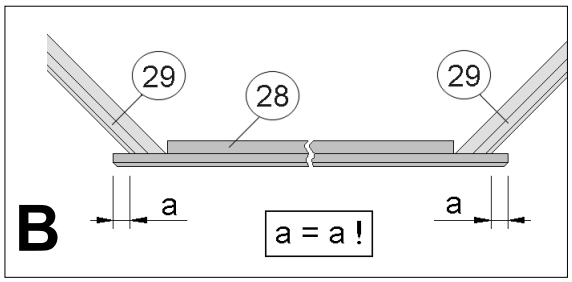

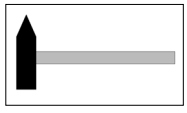

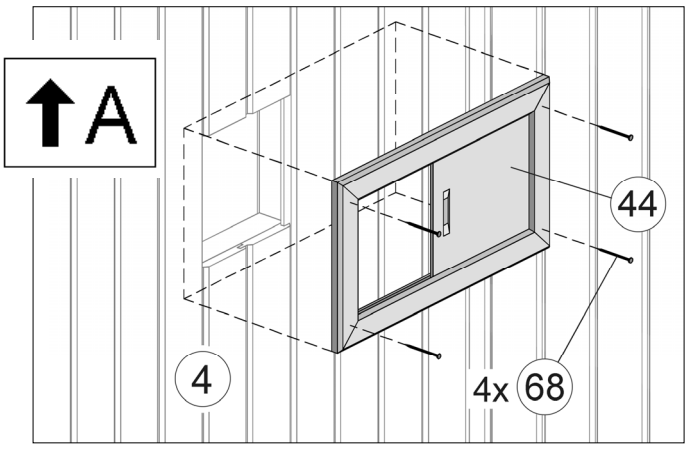

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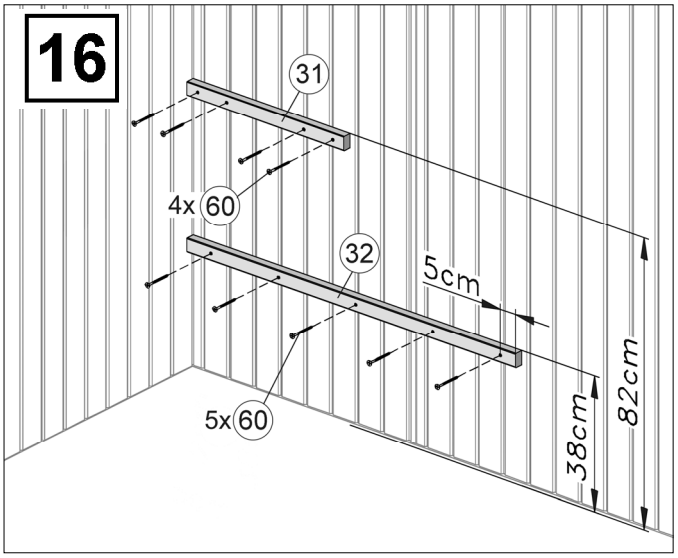

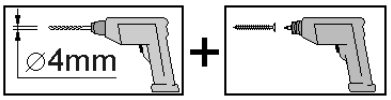

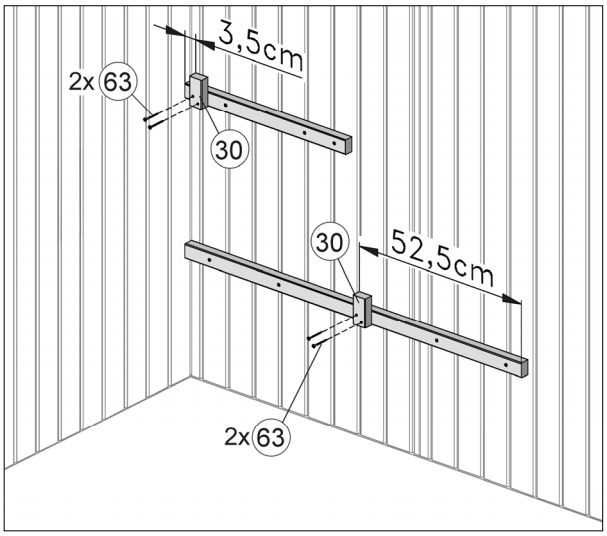

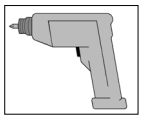

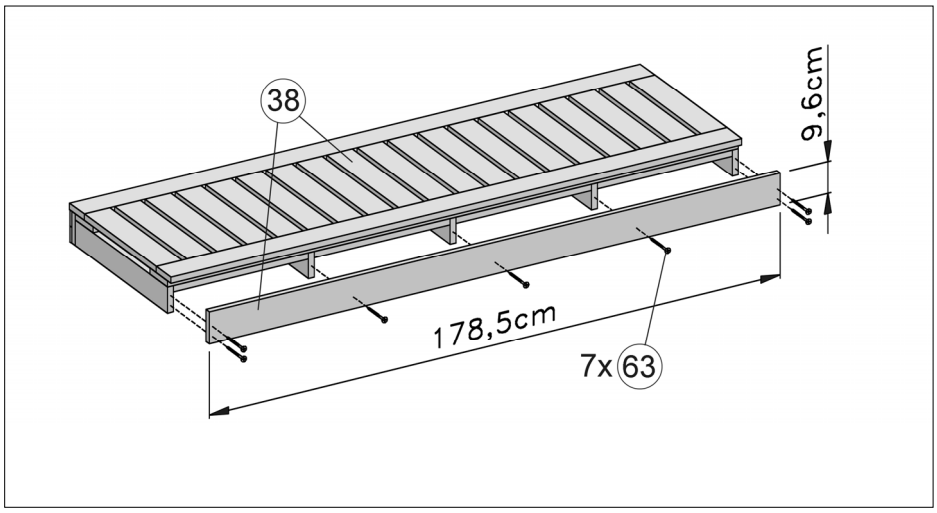

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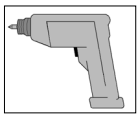

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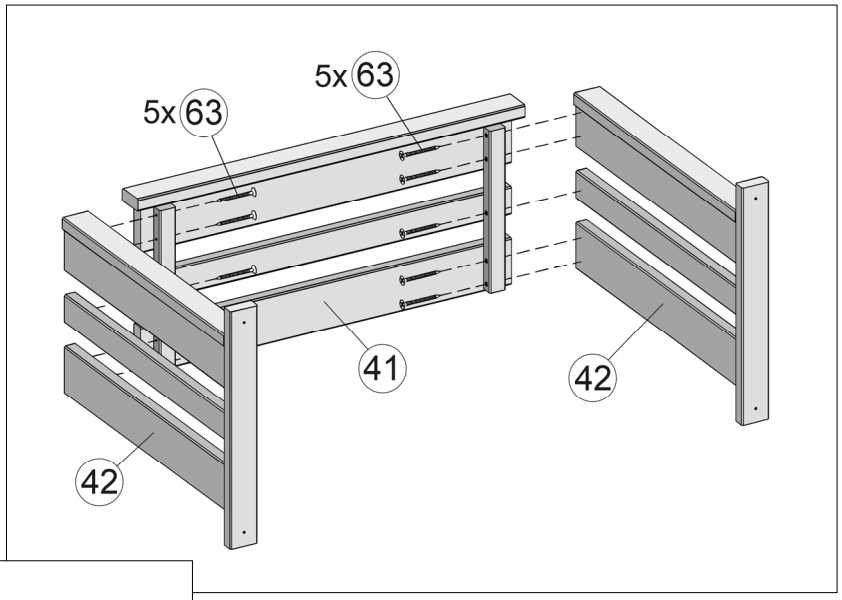

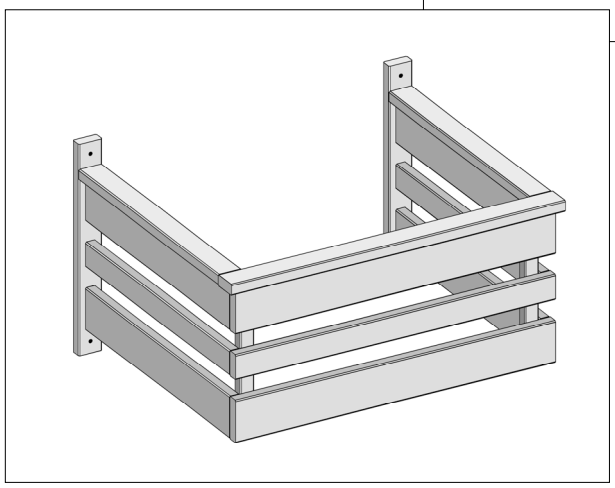

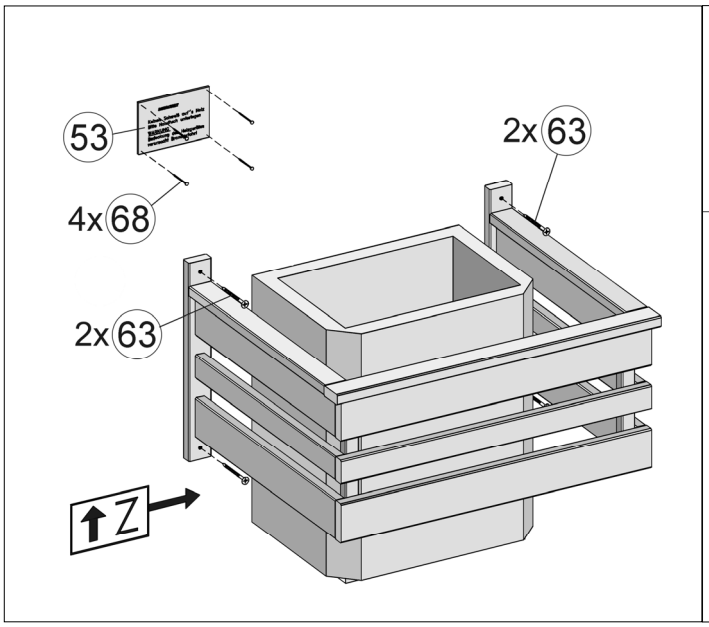

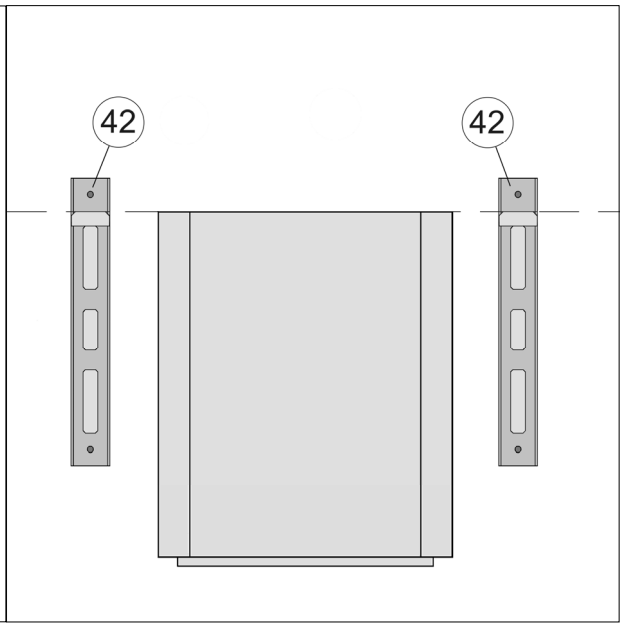

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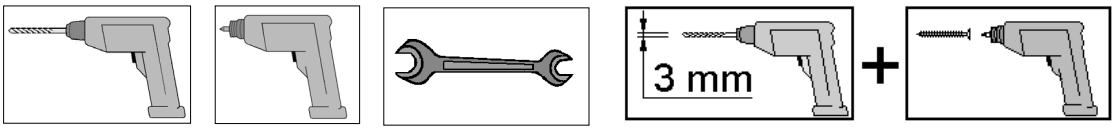

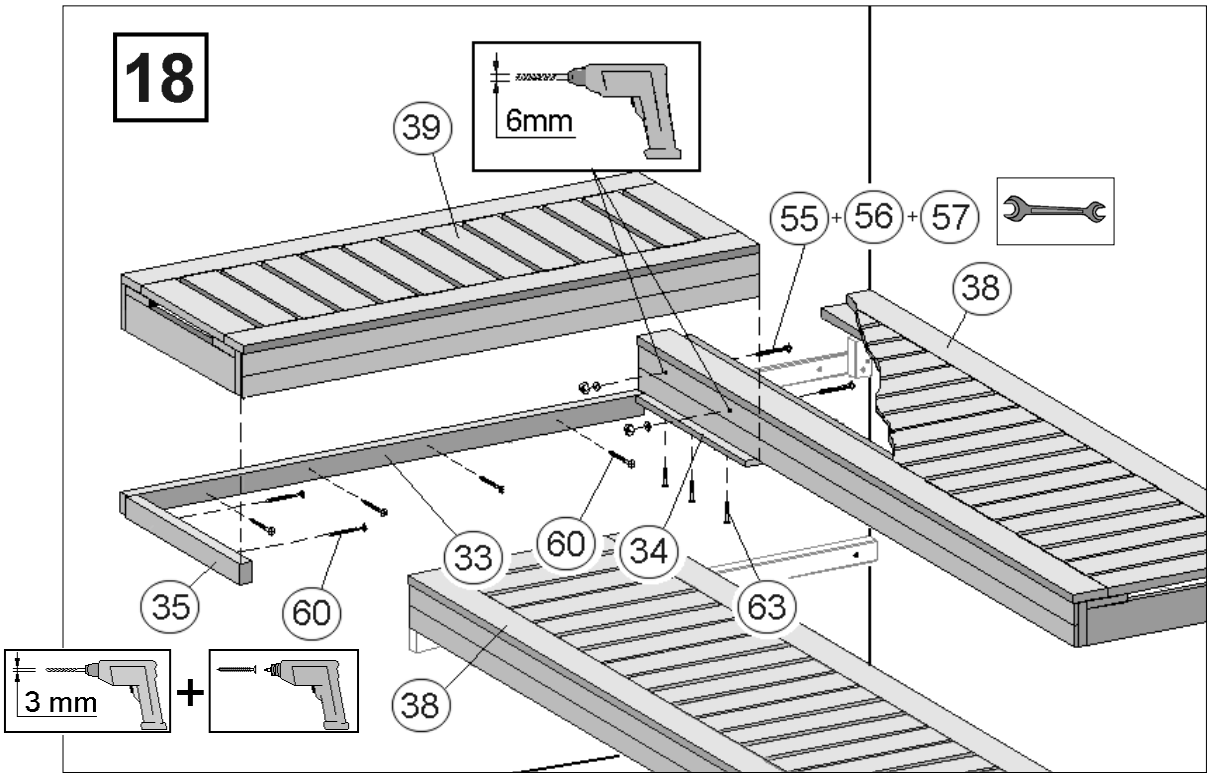

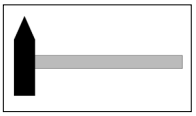

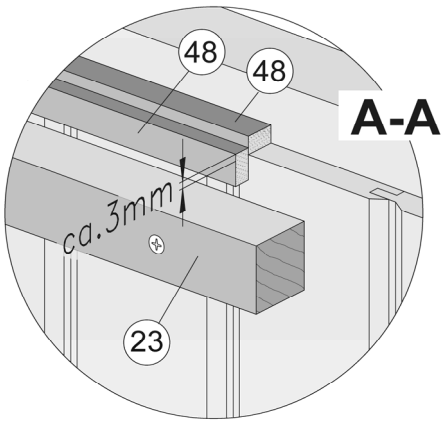

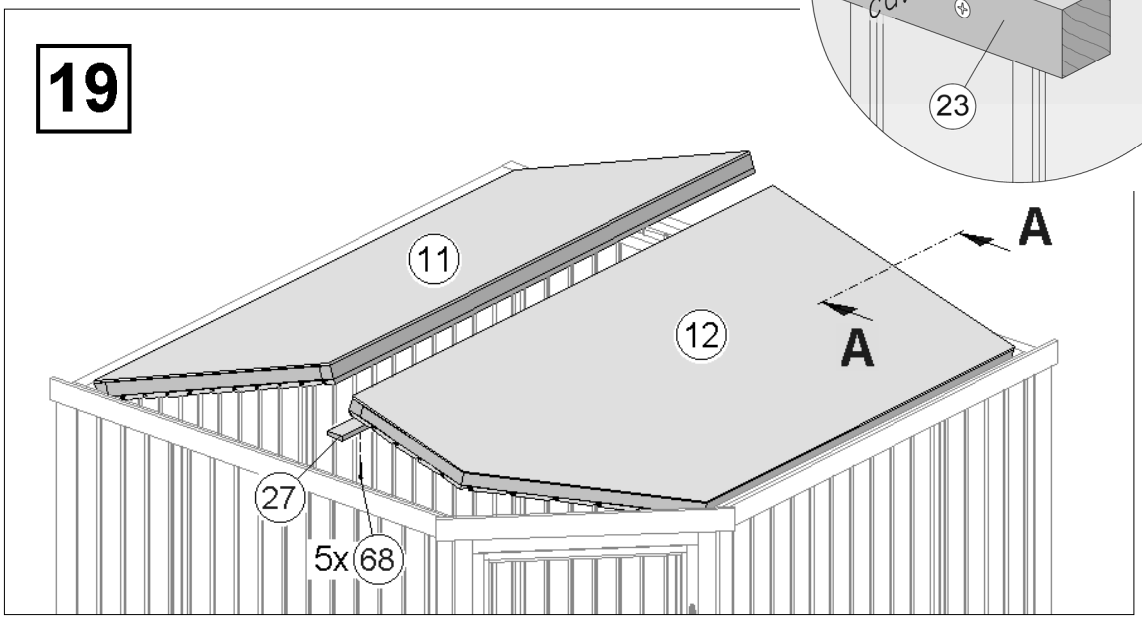

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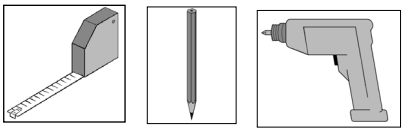

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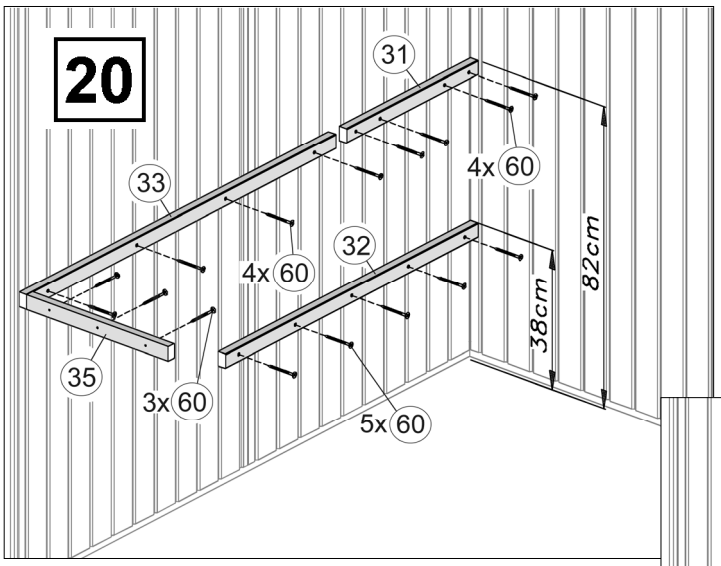

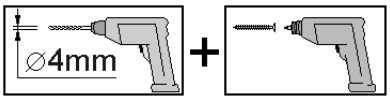

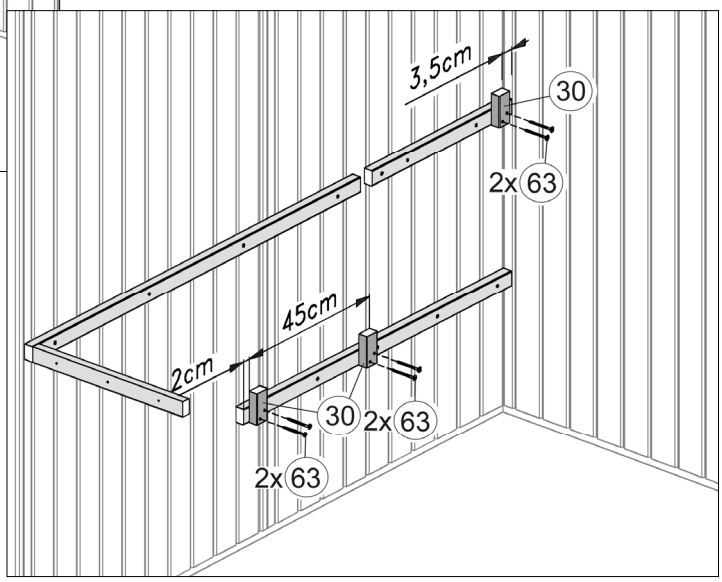

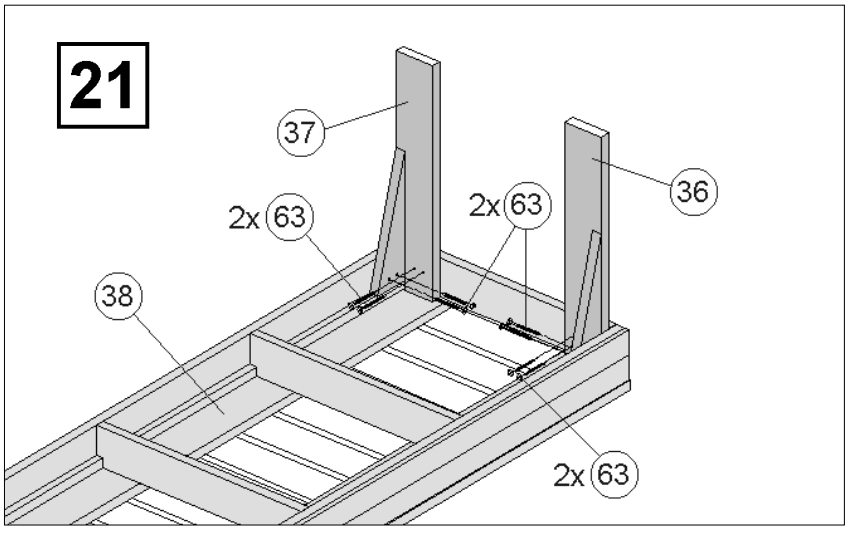

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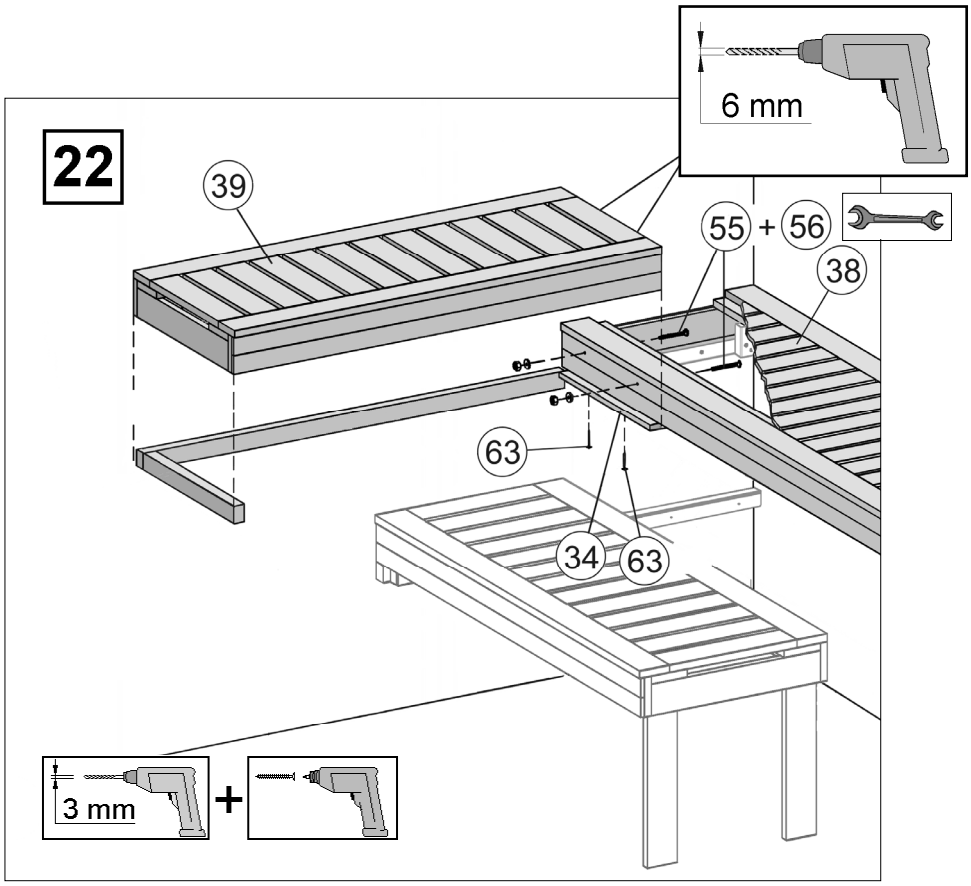

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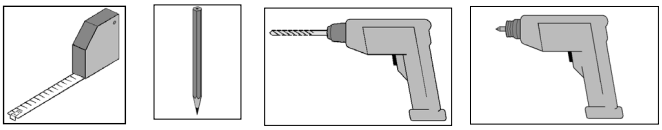

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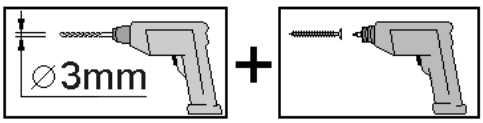

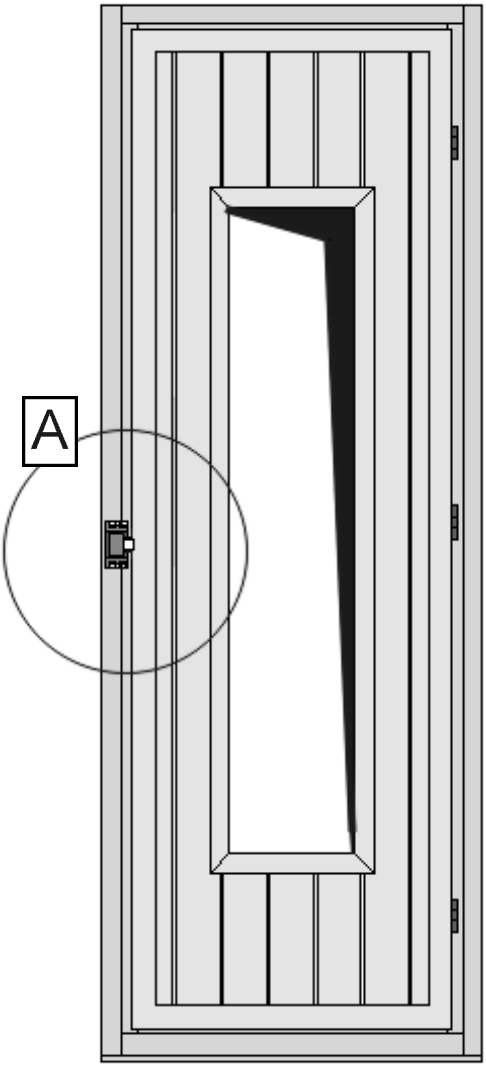

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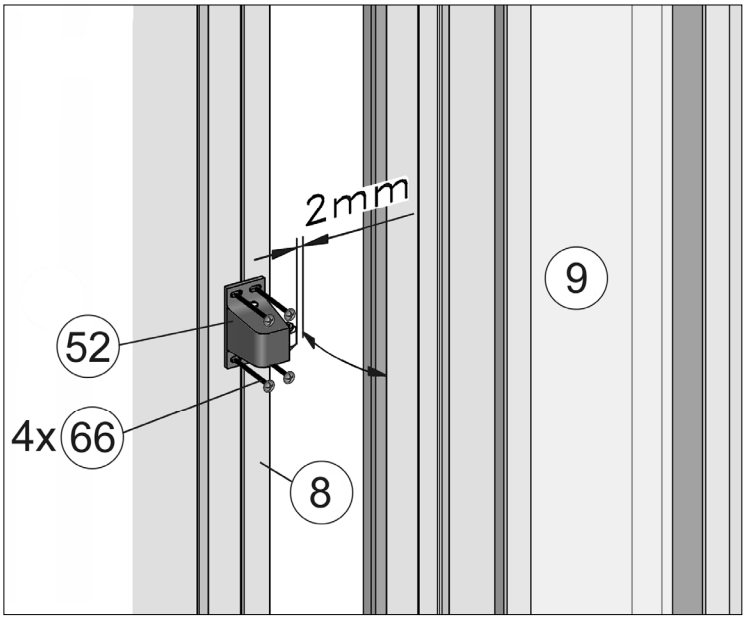

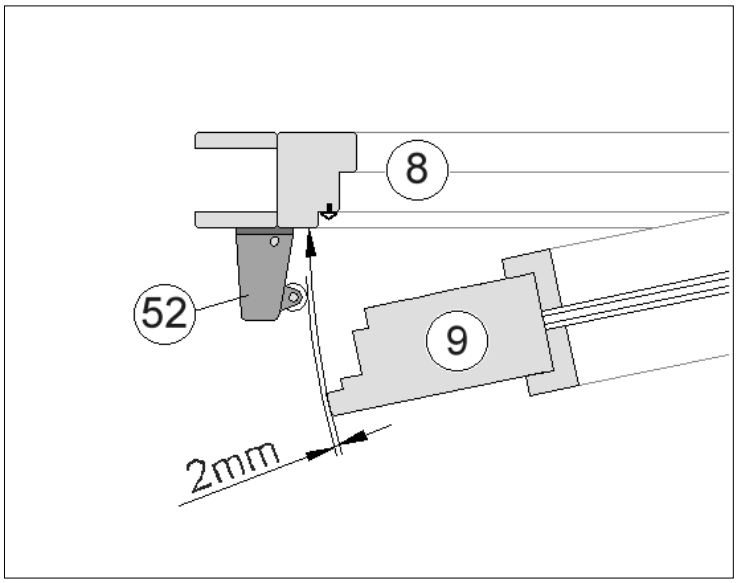

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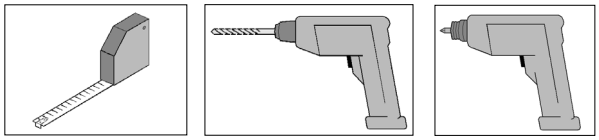

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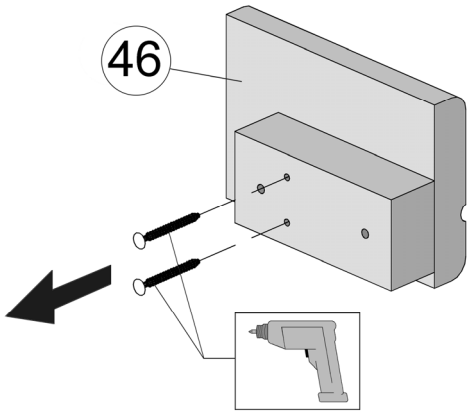

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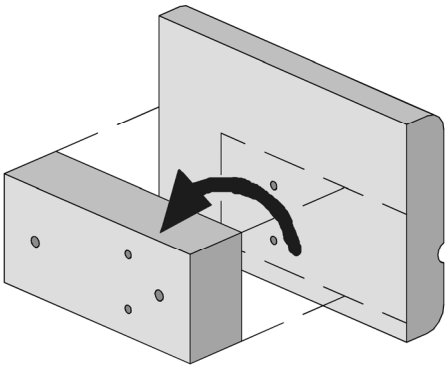

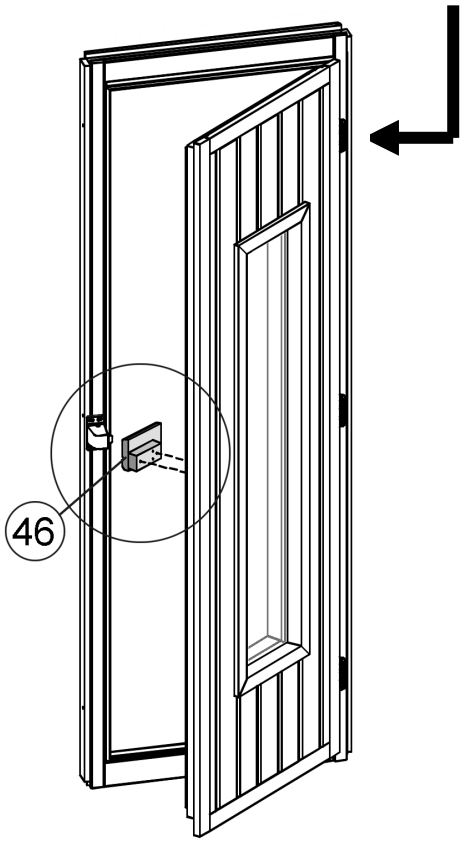

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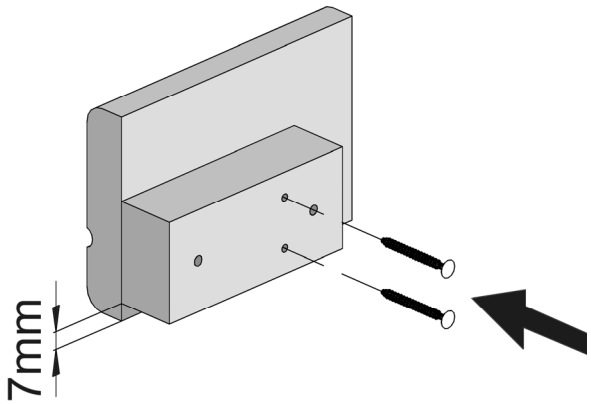

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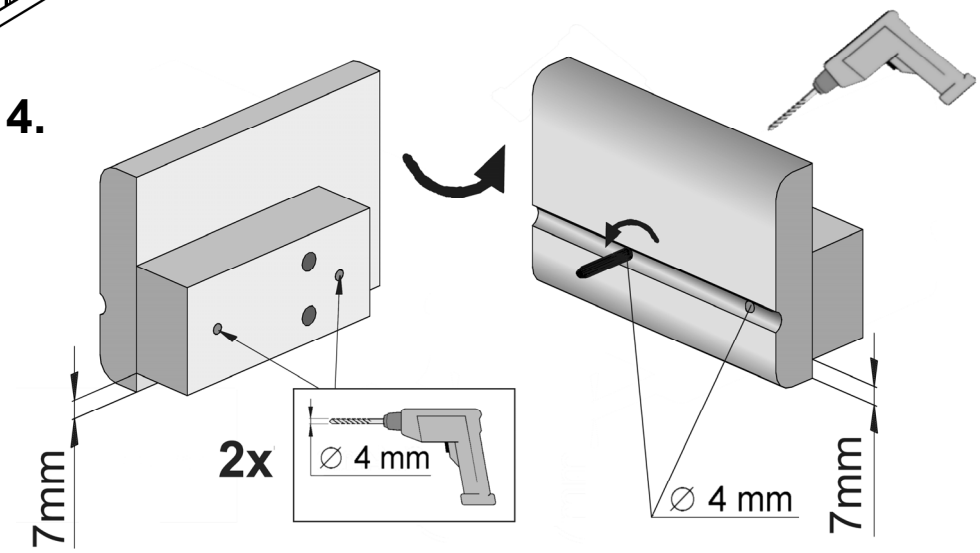

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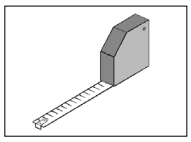
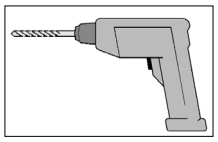
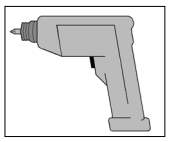

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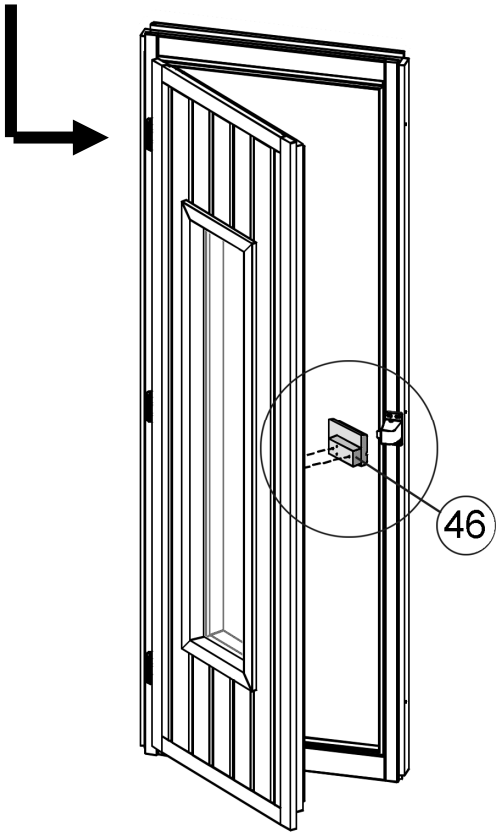

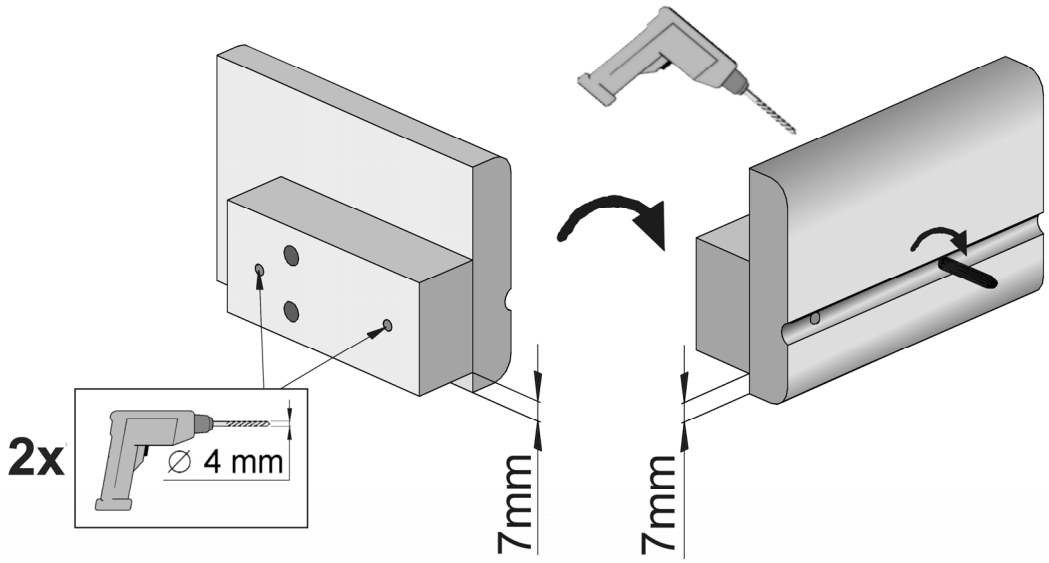

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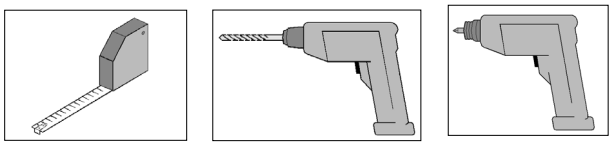
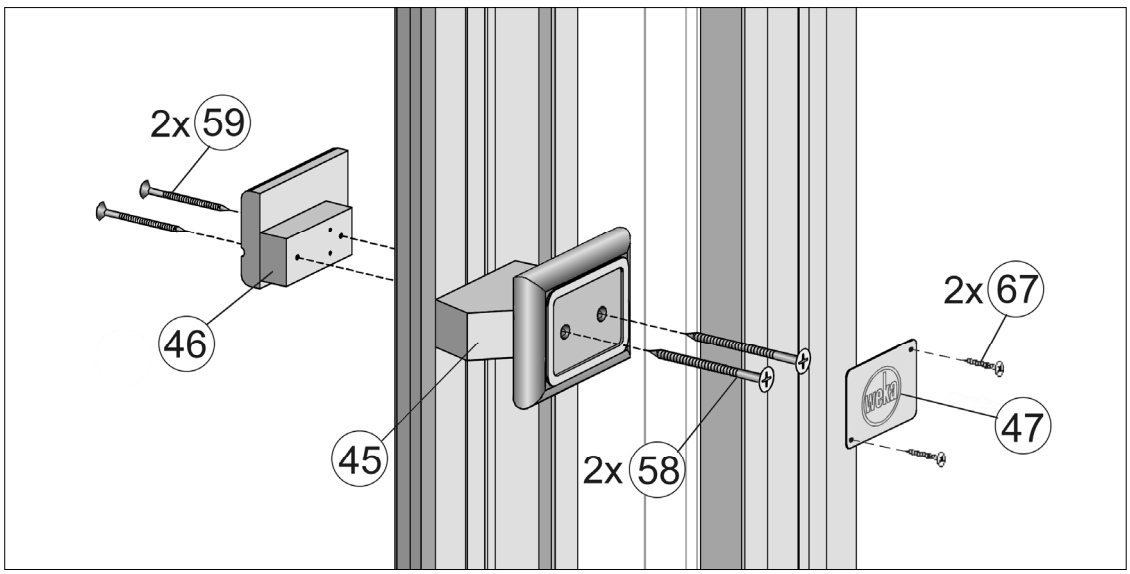
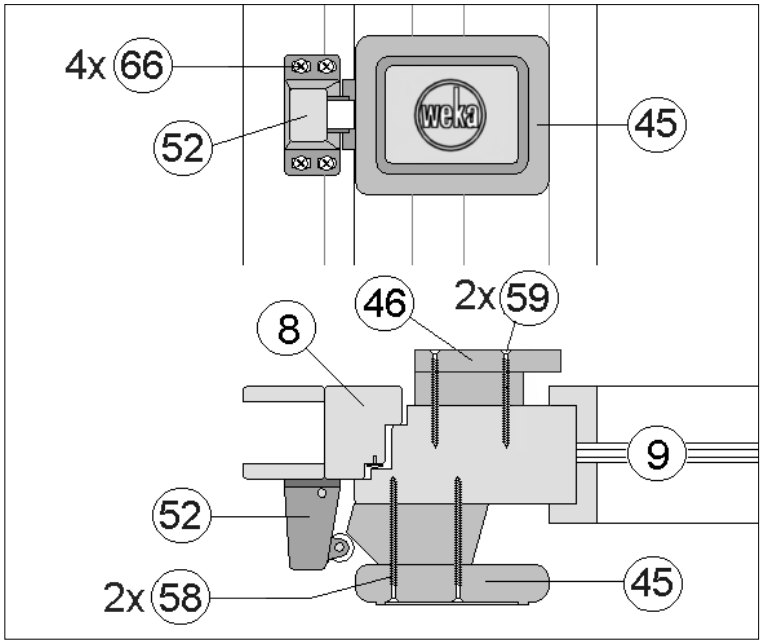
Art.-Nr.: 508.2020.42







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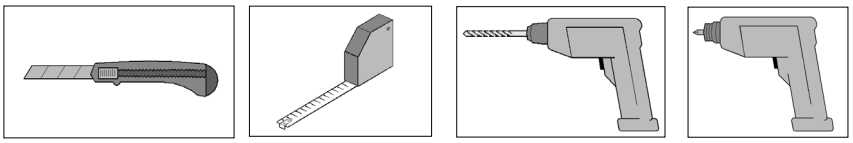

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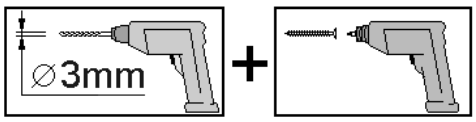

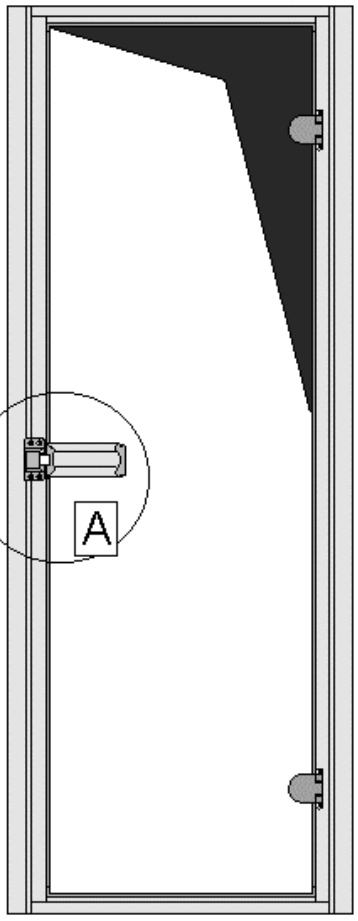

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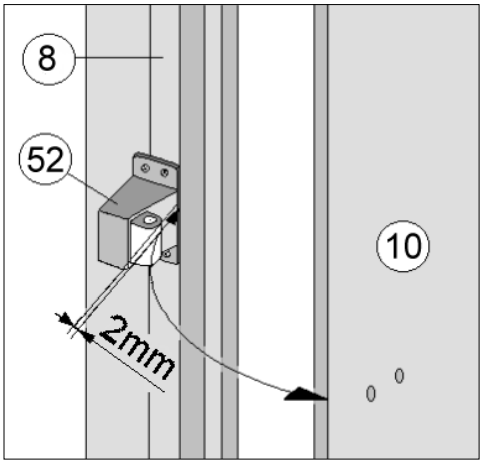
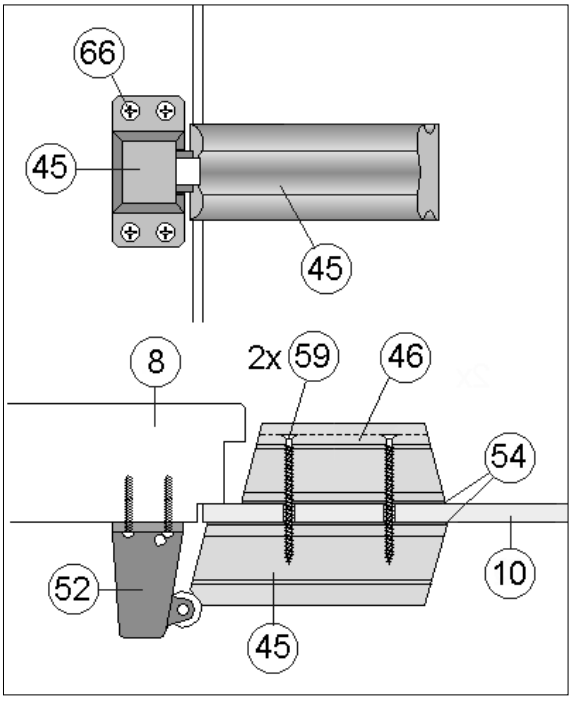
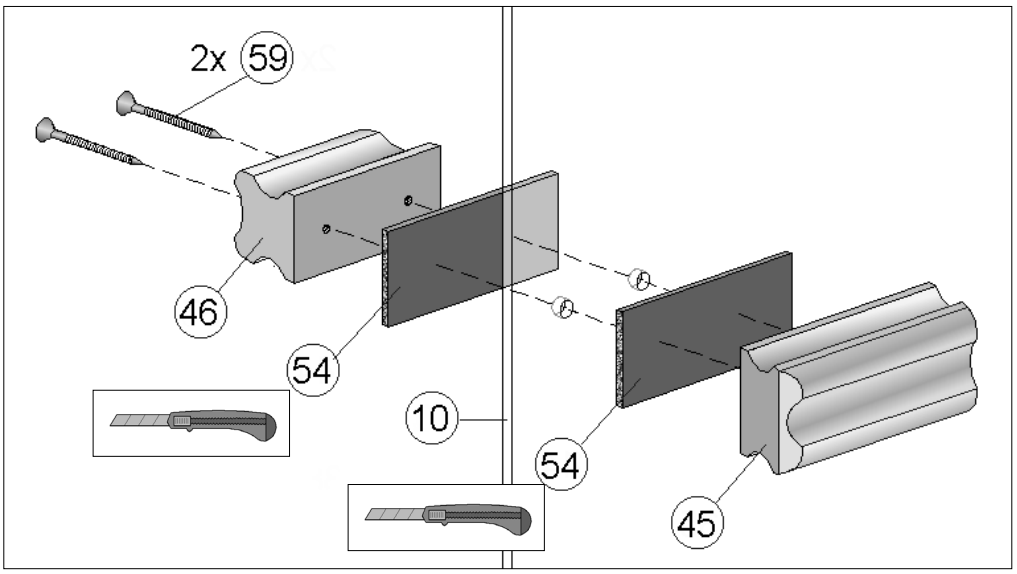


A-2





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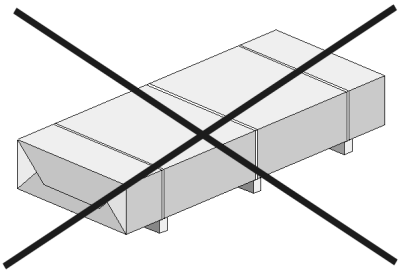

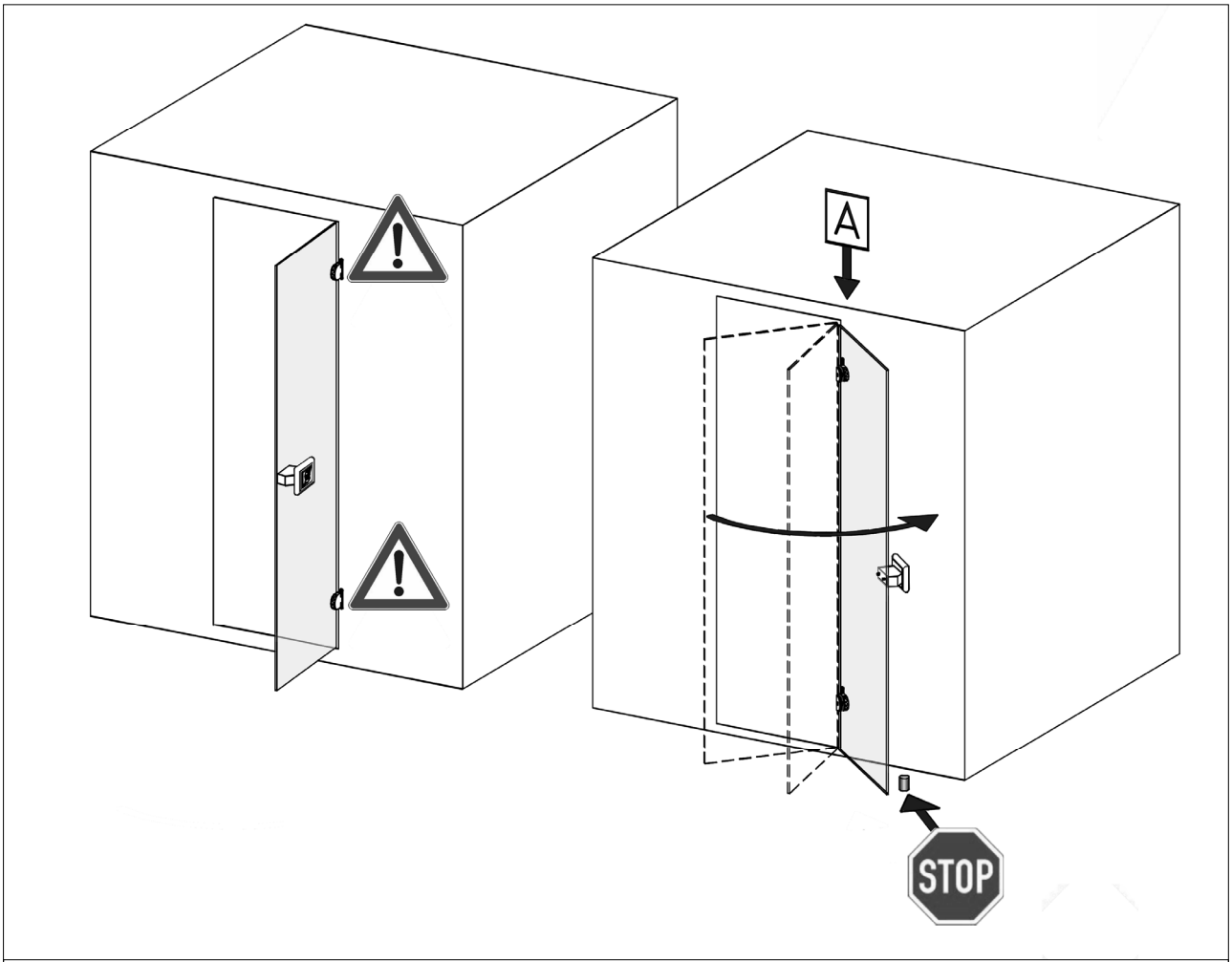

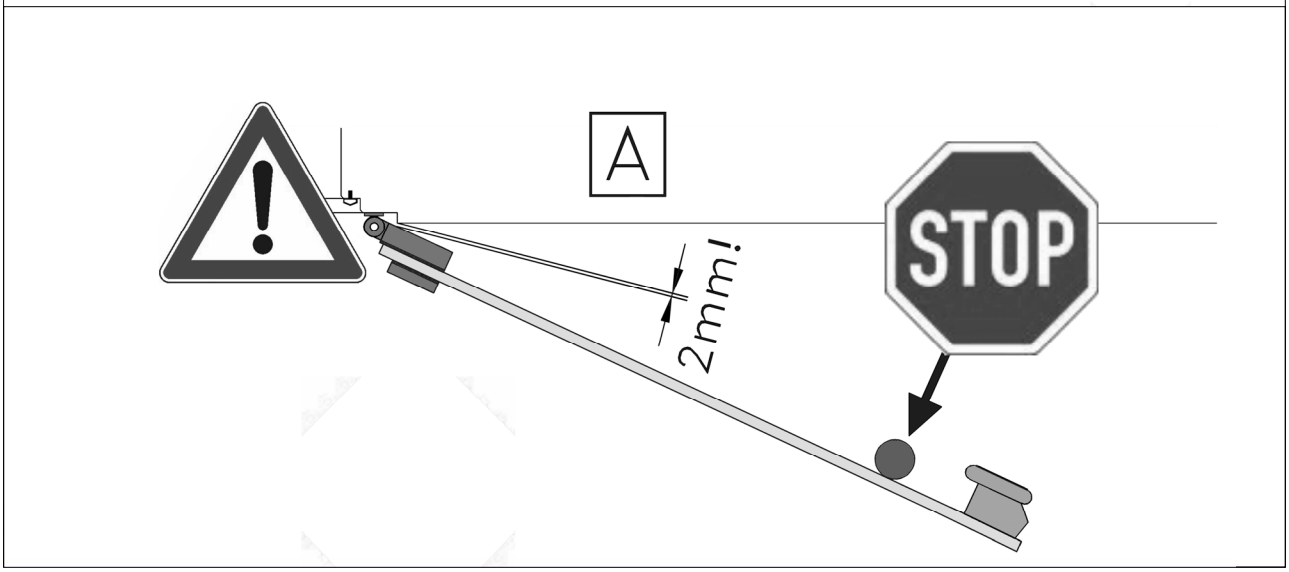

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