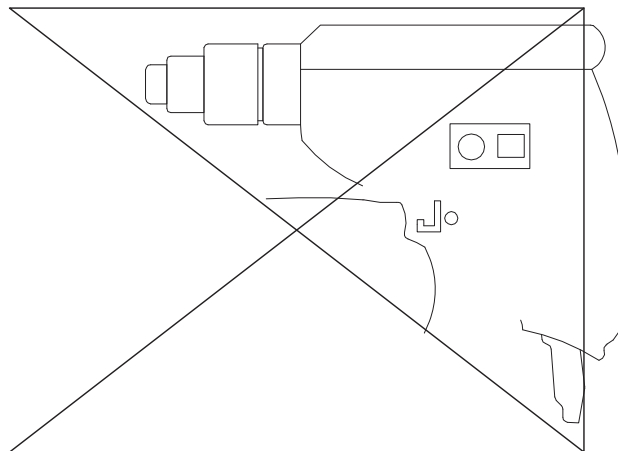Attention：Don't tighten the screw before all screws are in place

# General Assembly Guidelines

I.      Ensure that all parts and hardware are available before beginning assembly.

II.     Follow each step carefully to ensure the proper assembly of this product.

III.    Two people are recommended for ease in the assembly of this product.

IV.     The three main types of hardware used to assemble this product are : wood
         dowels , screws and bolts.

VI.     A Phillips head screwdriver is required for the assembly of this product .
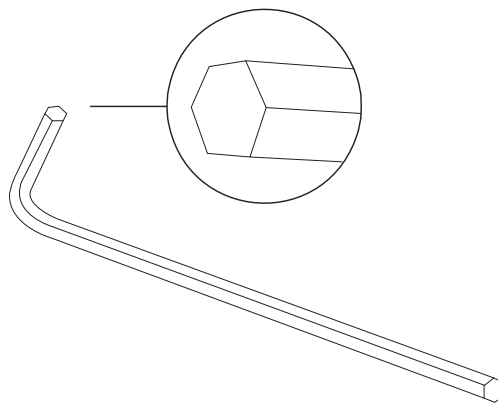
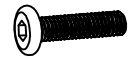VII.    Power tools should not be used to assemble this product .

**A**

16pcs

**B**

16pcs

**C**

M3.5x14  26pcs

**D**

M6x23  13pcs

**E**

M6x30  24pcs

**F**

M6x8  26pcs

**G**

M5x40  4pcs

**H**

2pcs

**I**

M4x15  4pcs

**J**
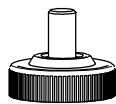
M6  6pcs

**K**

1pc

**L**

M6  6pcs

**M**

4pcs

1pc

1pc

1pc
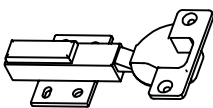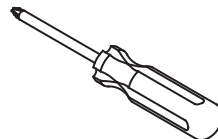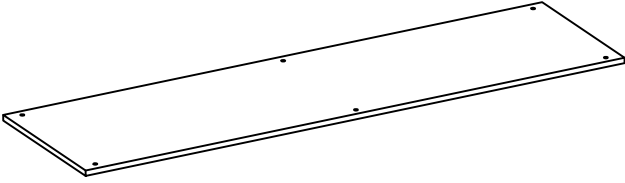
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② *1

③ *1

④ *1

⑤ *1

⑥ *1

⑦ *1

⑧ *1

⑩ *2

⑪ *3
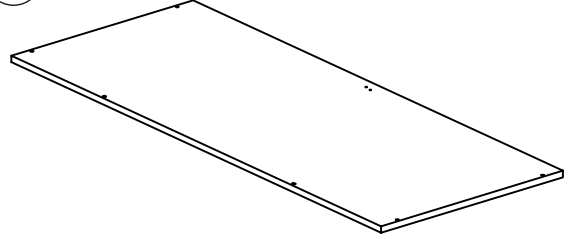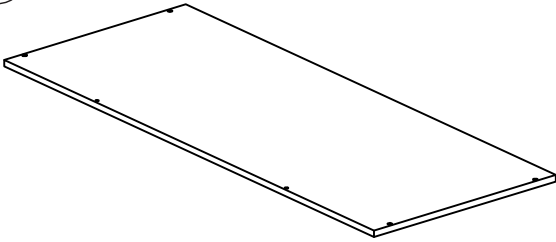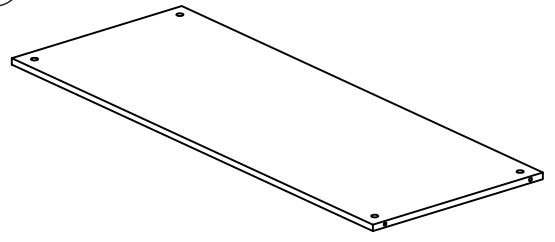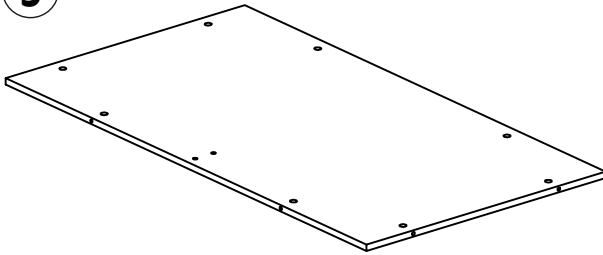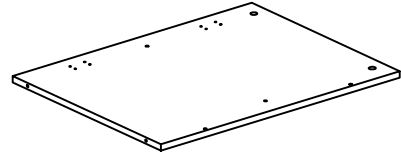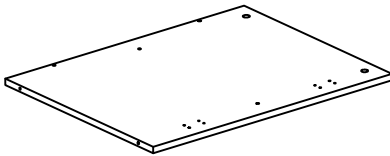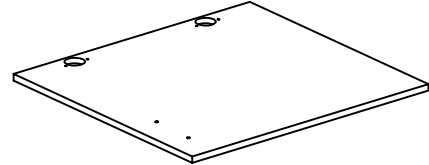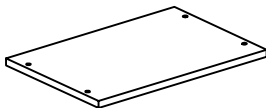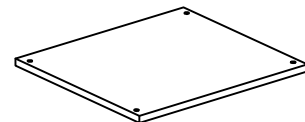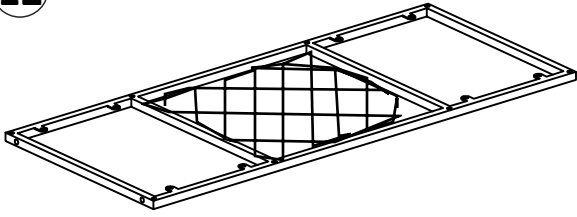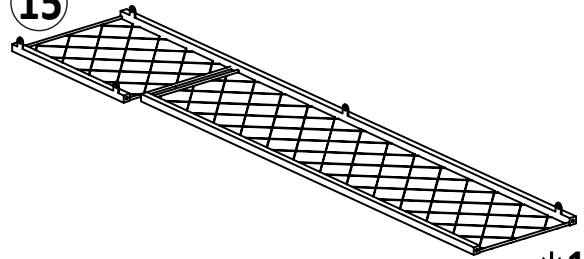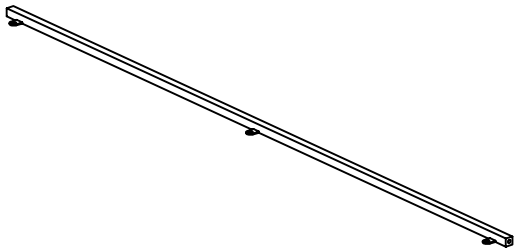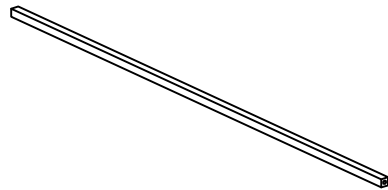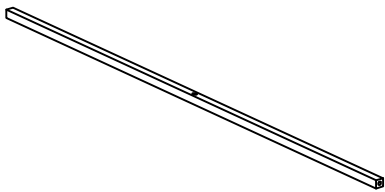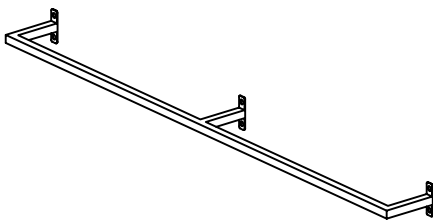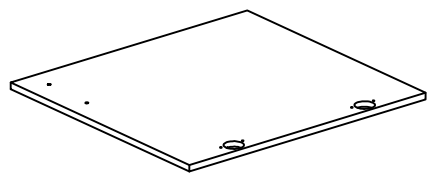
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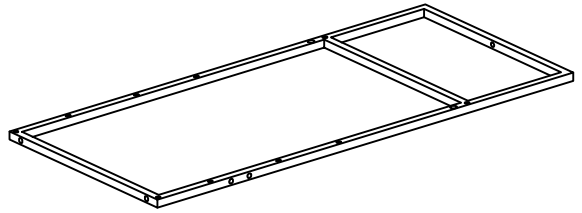
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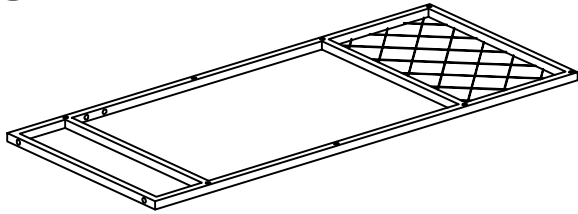
14
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15
*1

16
*1

17
*1

18
*2

19
*5

20
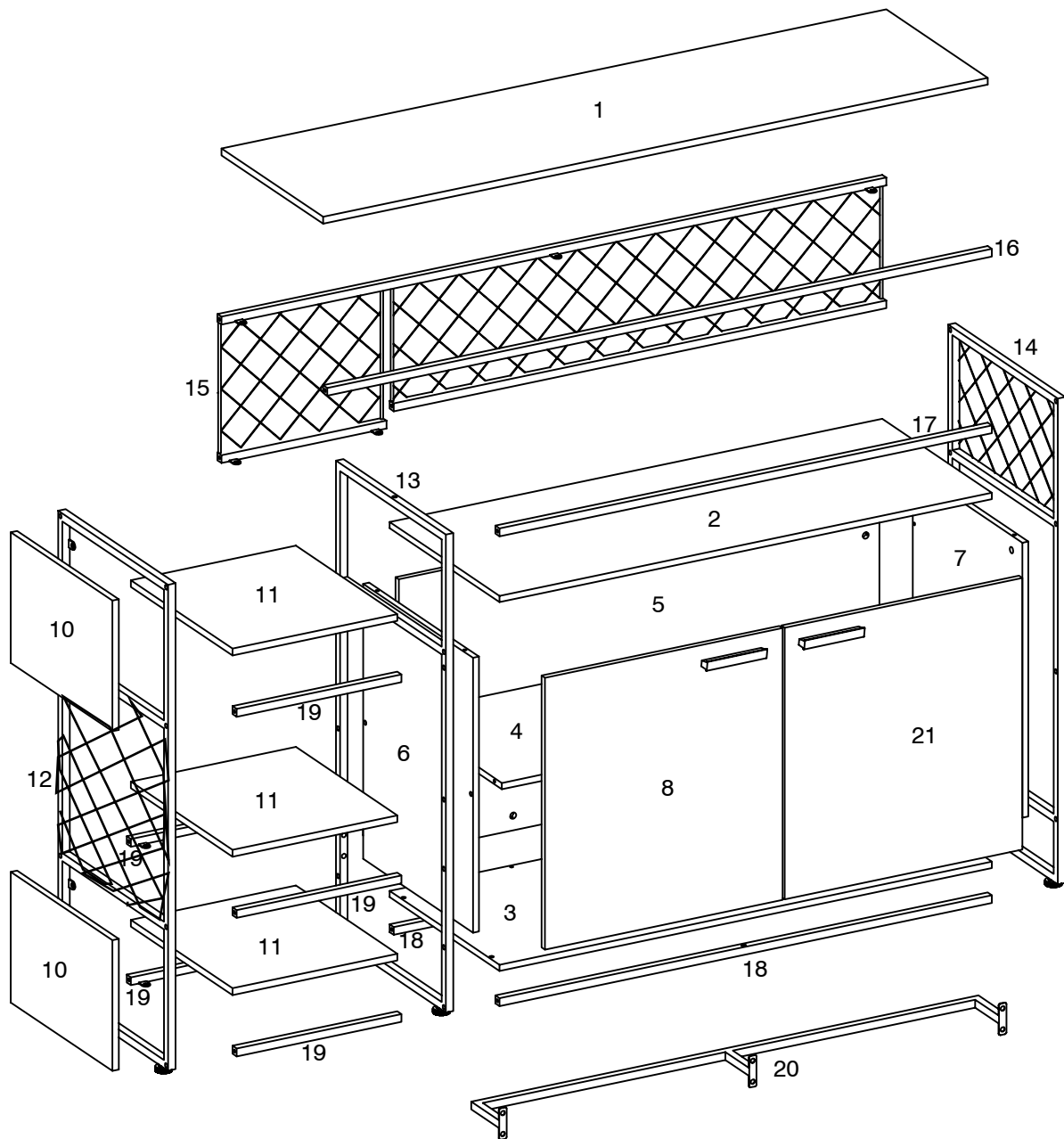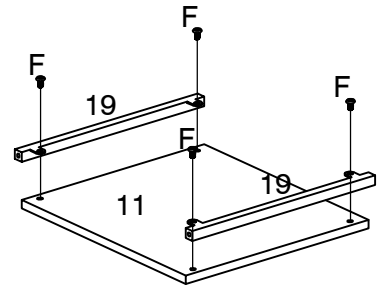*1

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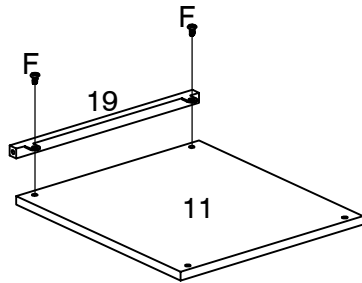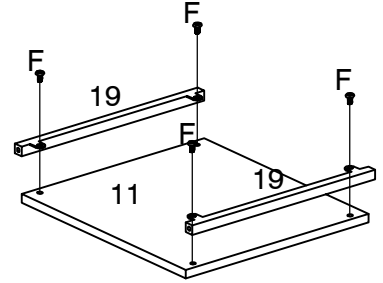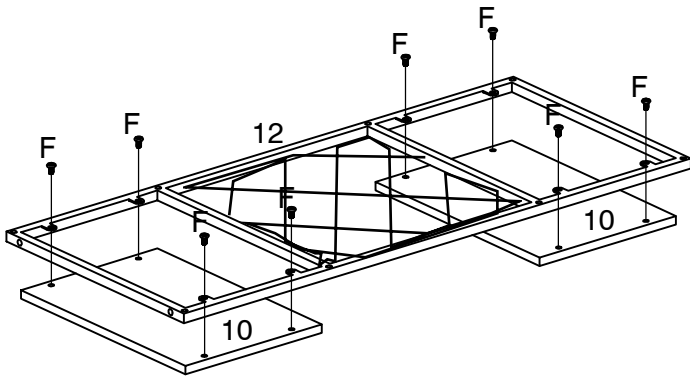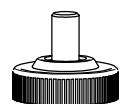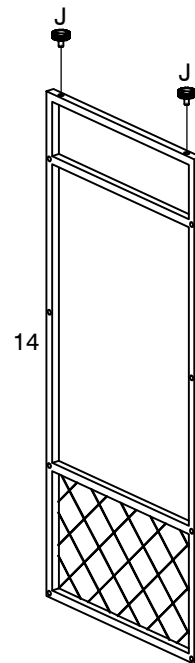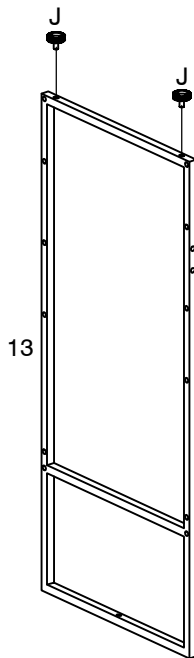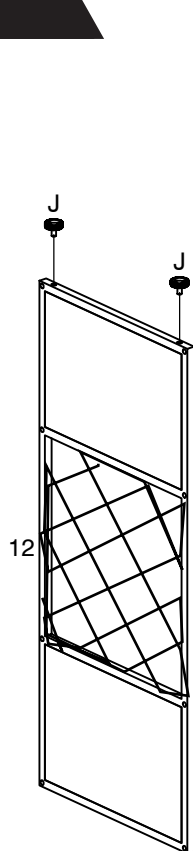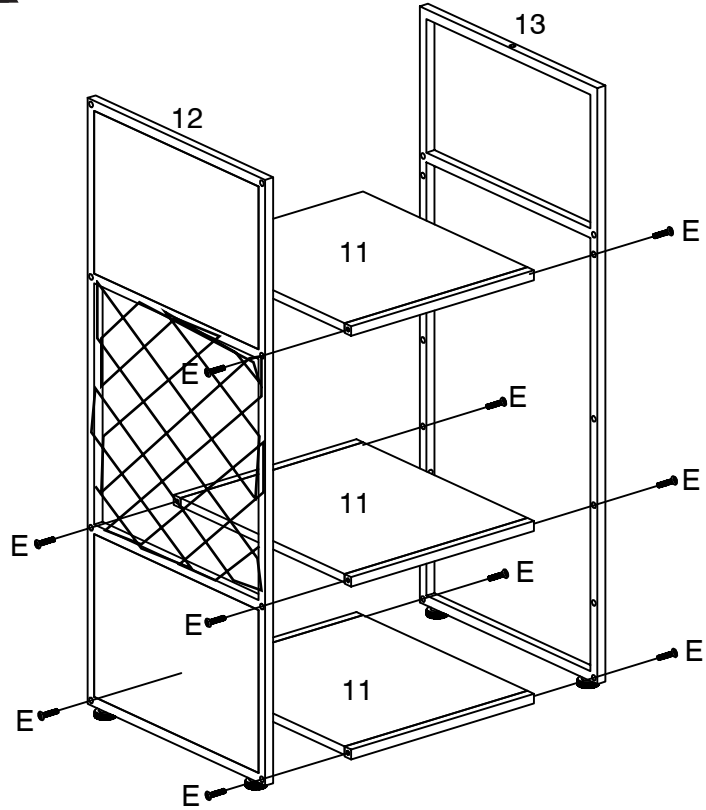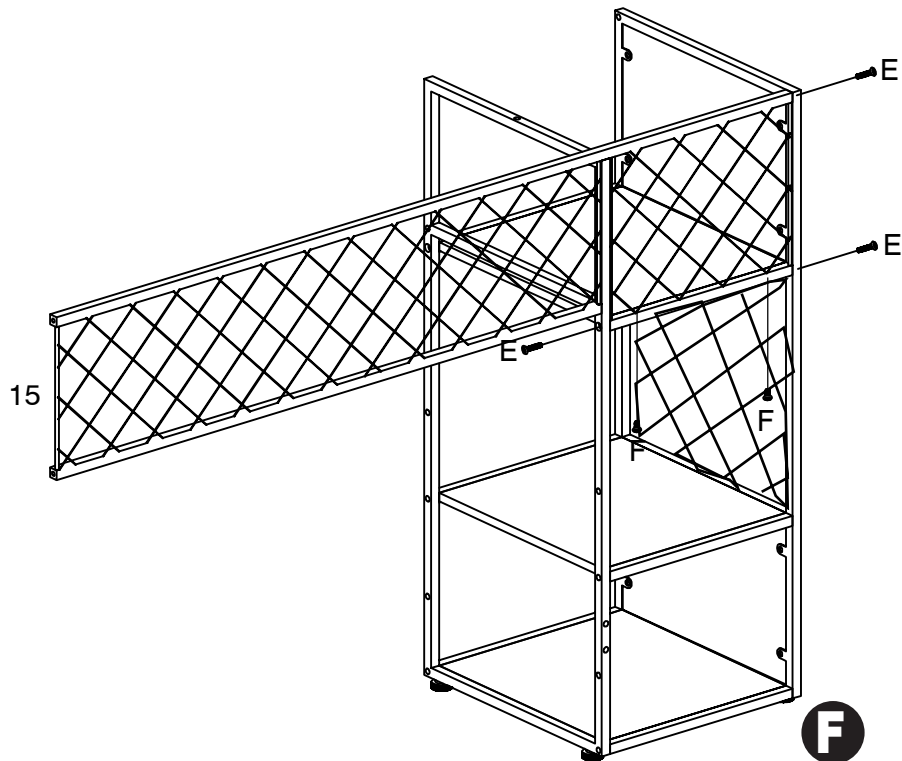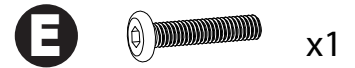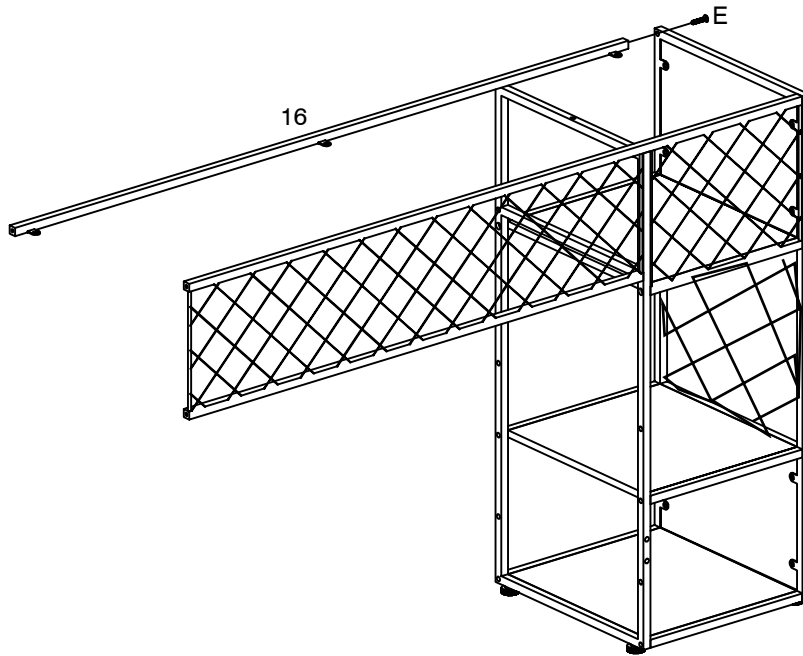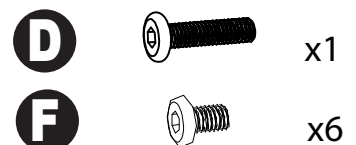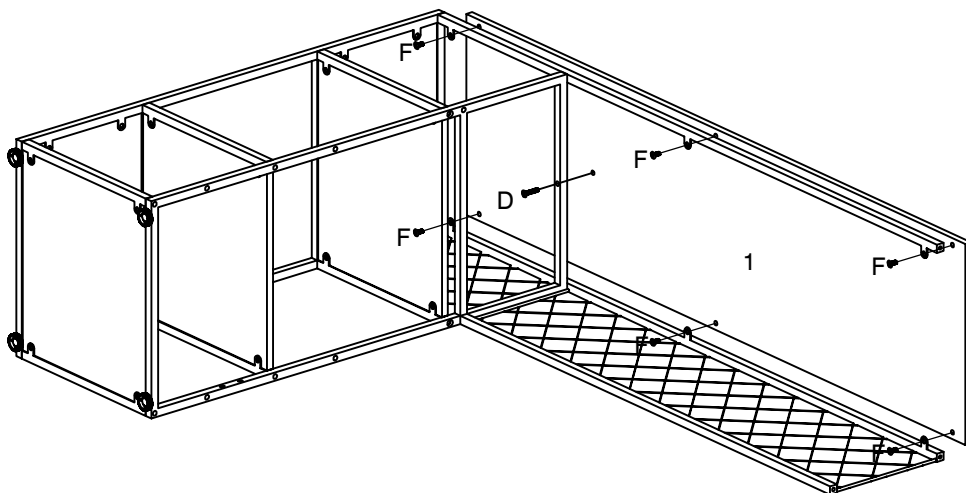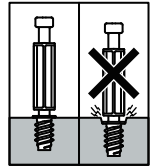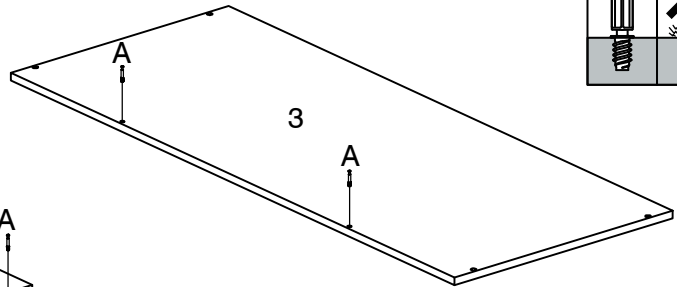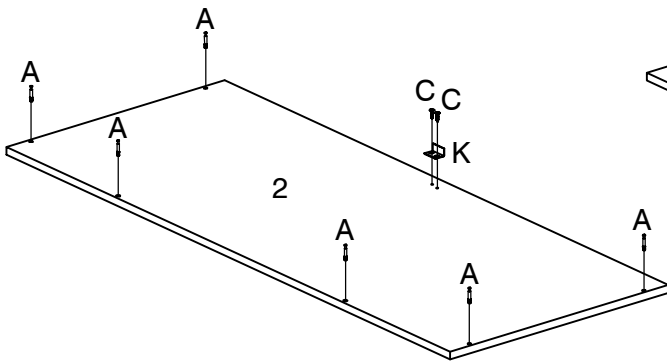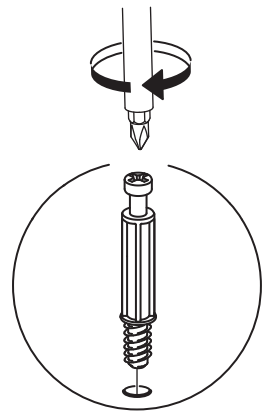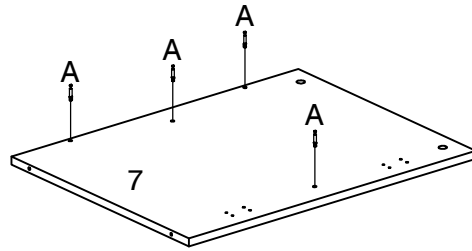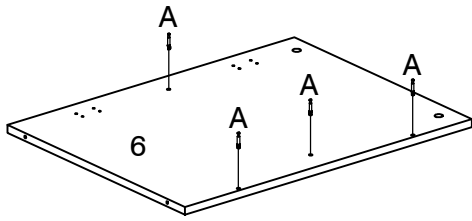
1

16

15

14

13

17

2

7

5

11

10

19

4

6

12

11

21

8

19

19

3

18

11

10

18

19

19

20

**Step 1**

F
F
F
F
F
F
F
F
12
10
10
F

F
F
19
F
11
19
F

F
F
19
F
11

F
F
19
F
11
19
F

**F** x18

**Step 2**

J
J
J
J
J
J
12
13
14

**J** x6

13

12

11

E

E

E

E

E

11

E

E

E

11

E

E

**E** ⊖ x10

E

E

15

E

F

F

**F** ⊖ x2

**E** ⊖ x4

## Step 5

16

E

E ⊕▓▓▓▓▓▓▓▓▓ x1

## Step 6

F

F

D

F

1

F

F

D ⊕▓▓▓▓▓ x1

F ⊕▓ x6

## Step 7

A
A
A
A
A
A
A
6
7

A
A
A
A
A
C C
K
A
2
A
A
A
3
A
A

C ⊗ x2

K ⊏ x1

A ⊐ x16

## Step 8

4
5

5
4

B
B
B
6

B
6

B ⊗ x4

## Step 9

7

B

B B

B

4

5

6

**B** ⊛ x4

## Step 10

7

B

5 4

3

B

6

**B** ⊛ x2

## Step 11



3

G
G
G
G

**G** x4

## Step 12



18

D

**D** x2

## Step 13

2

B
B
B
B
B
B

B ⊕ x6

## Step 14

17

D
D
E
E

E ⊕ x2
D ⊕ x2

**Step 15**

18

E x1

**Step 16**

E

14

D

E

E

D

E

E

E x6

D x2

**Step 17**

L
L
L
L
L
L

D
D
D
D
D
D

20

D ⊘ x6

L ⊙ x6

**Step 18**

C C
M
C C
M

8

I I

H

C C
M
C C
M

9

I I

H

M ▱ x4

C ✦ x8

I ▬ x4

H ▭ x2

14

**Step 19**



D

C

x2

C    x12

D    x1

**Step 20**



C

x2
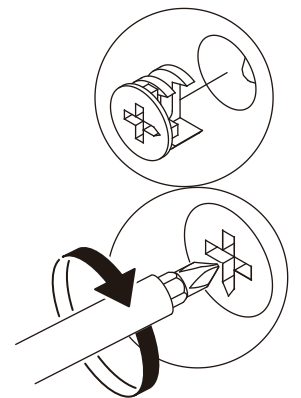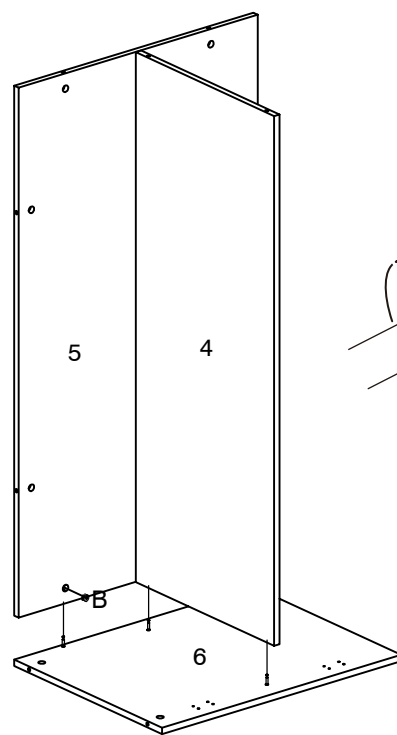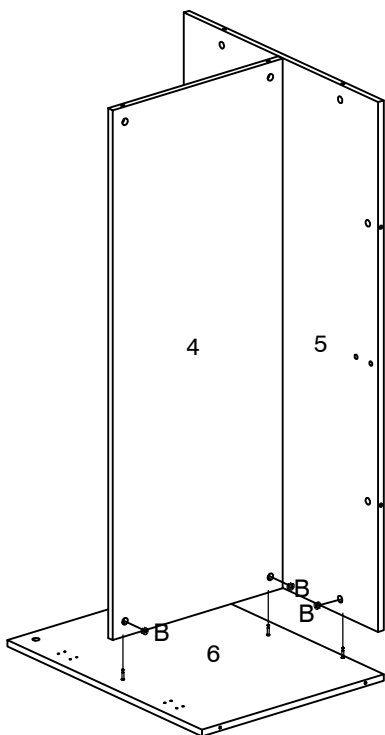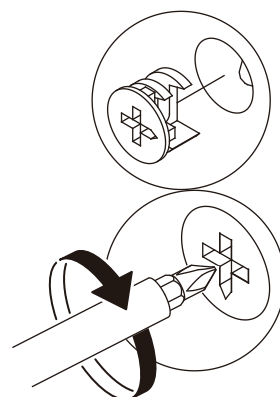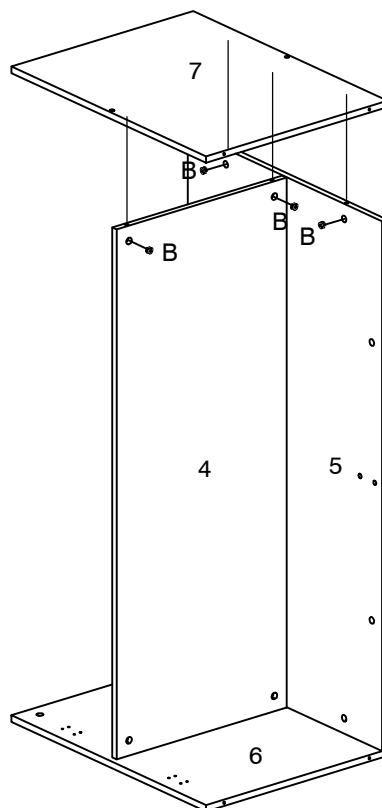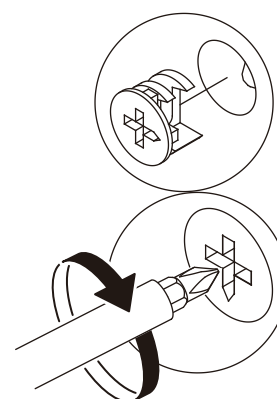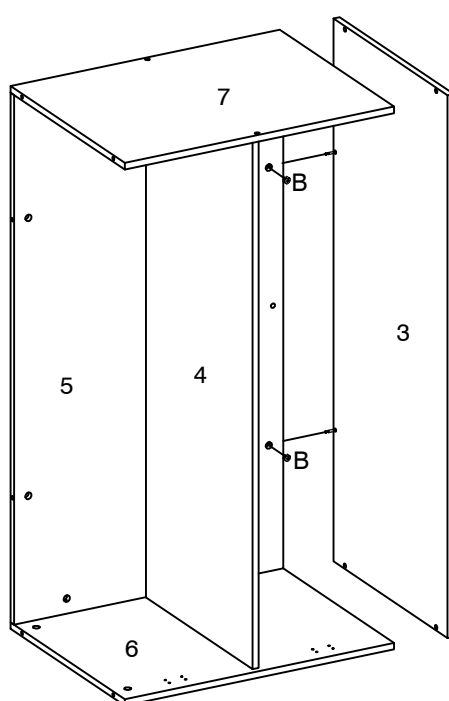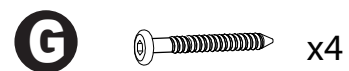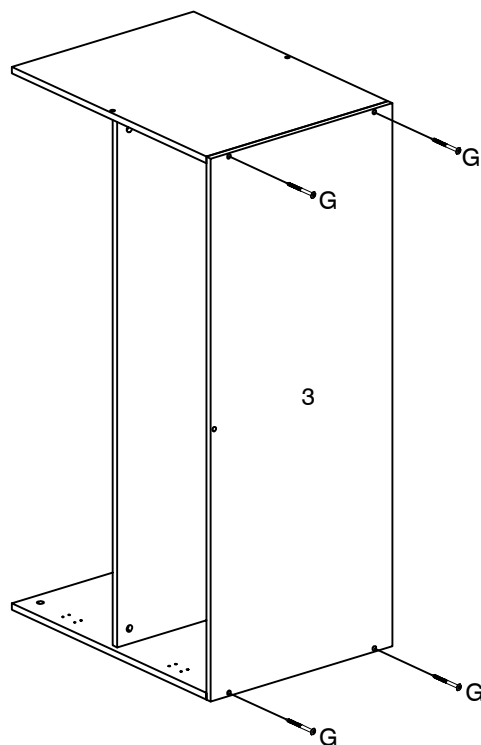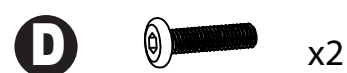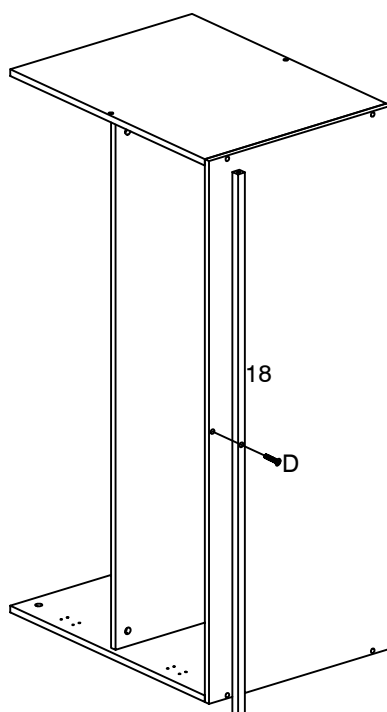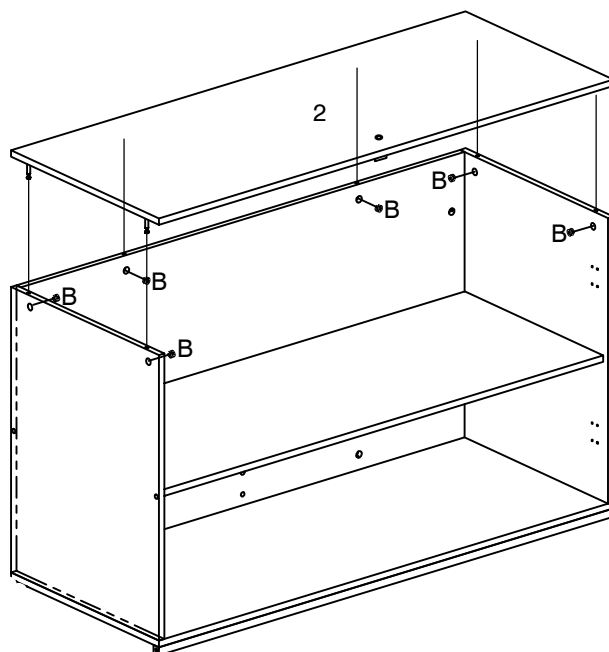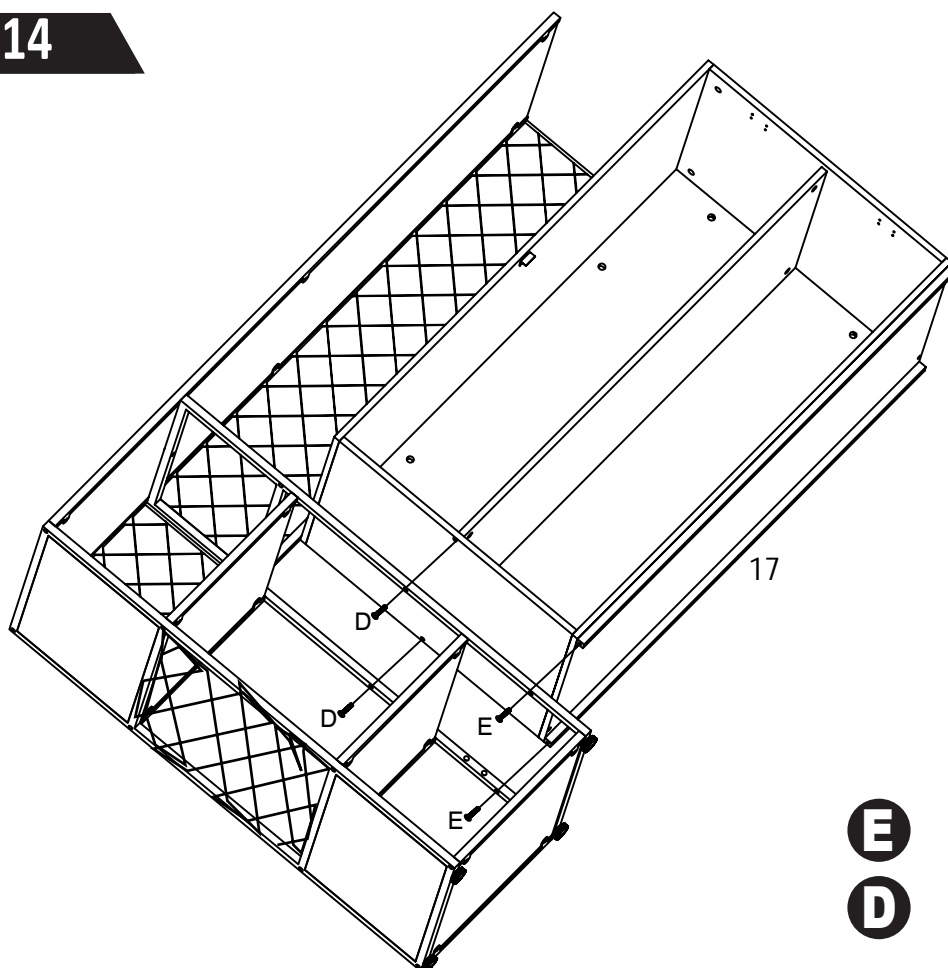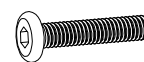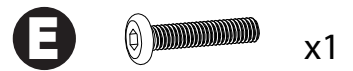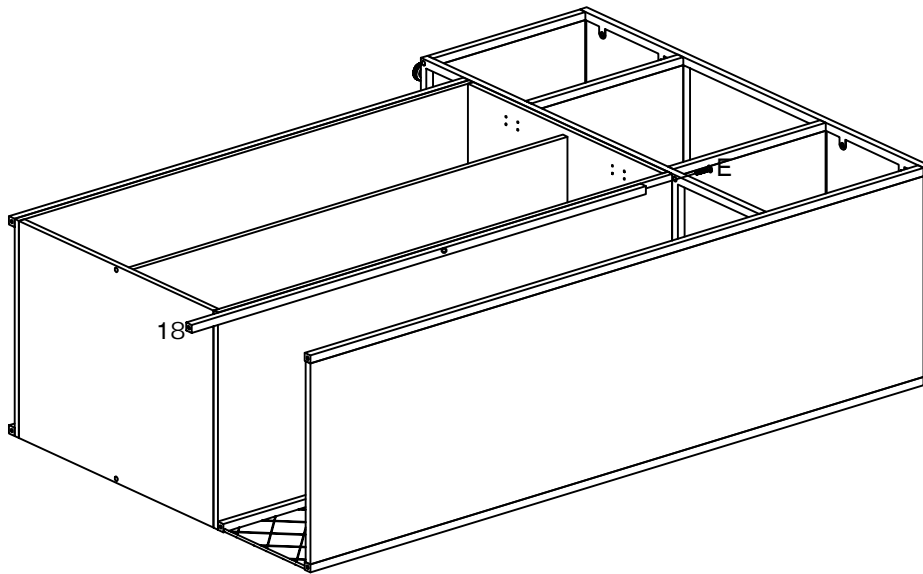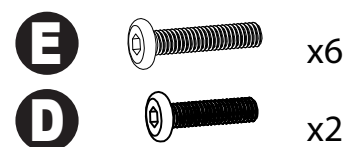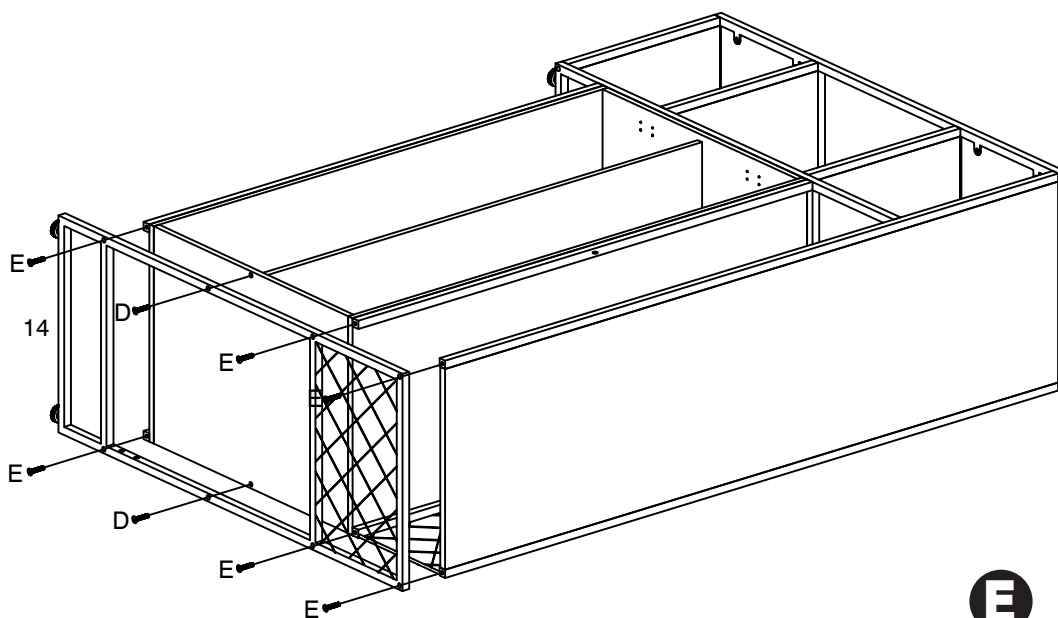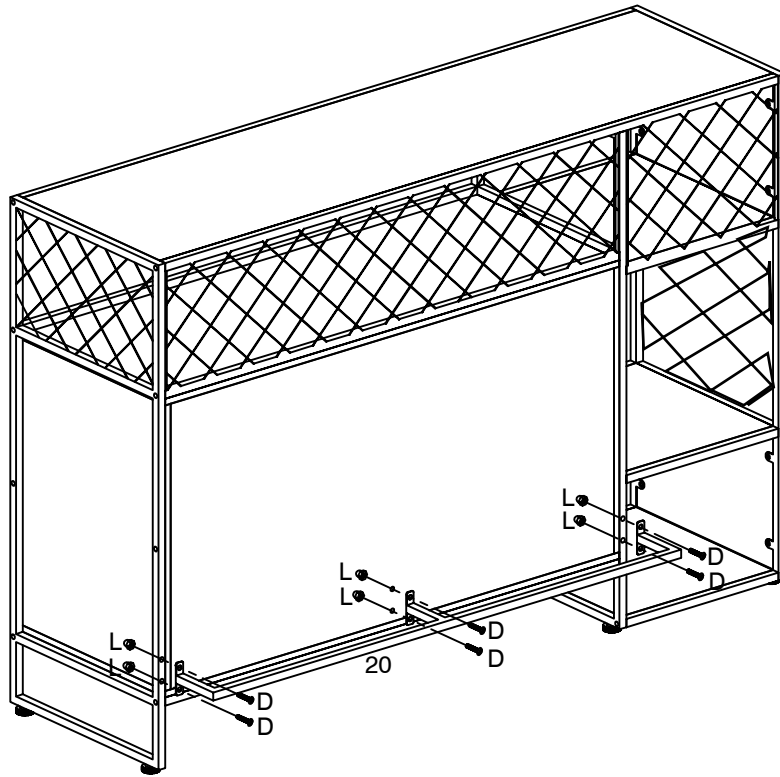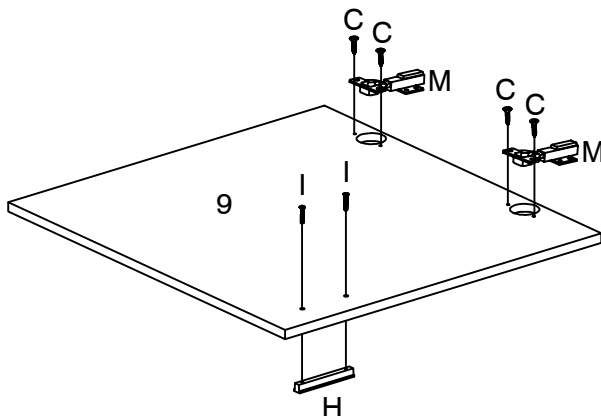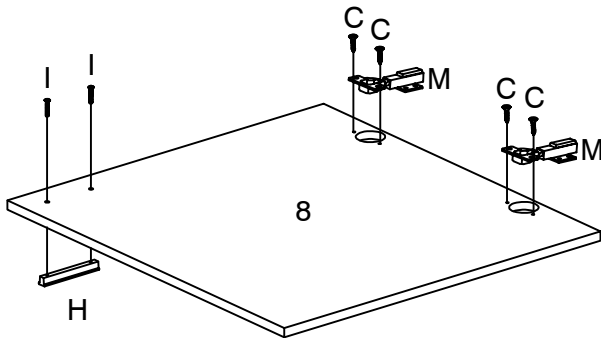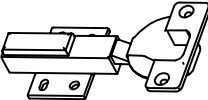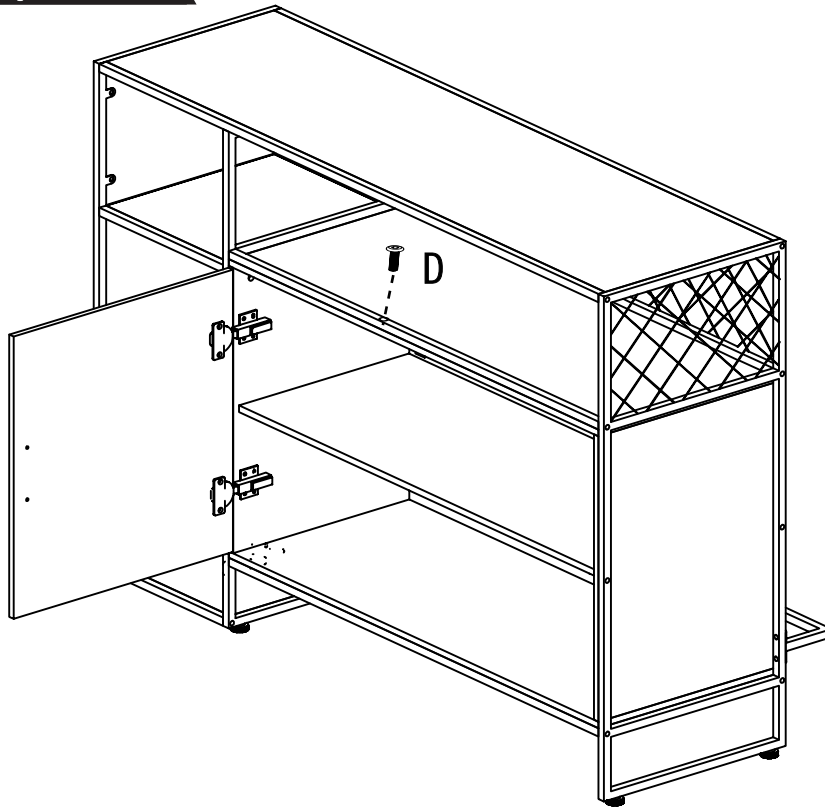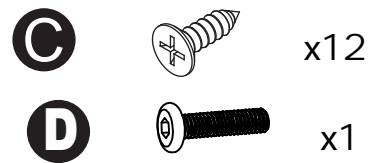
C    x12
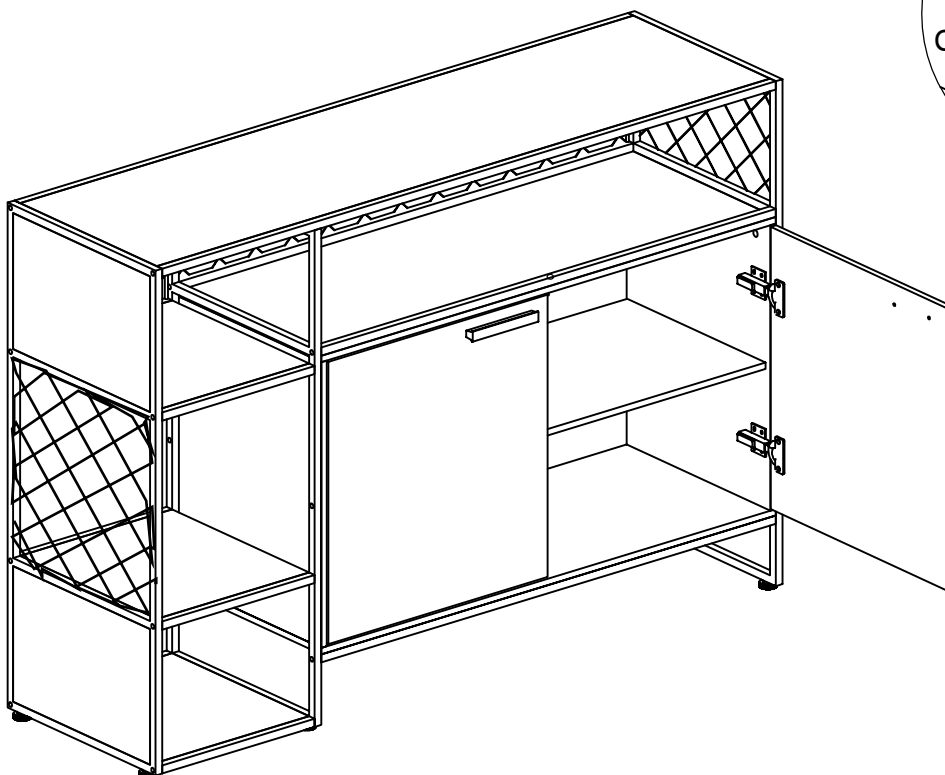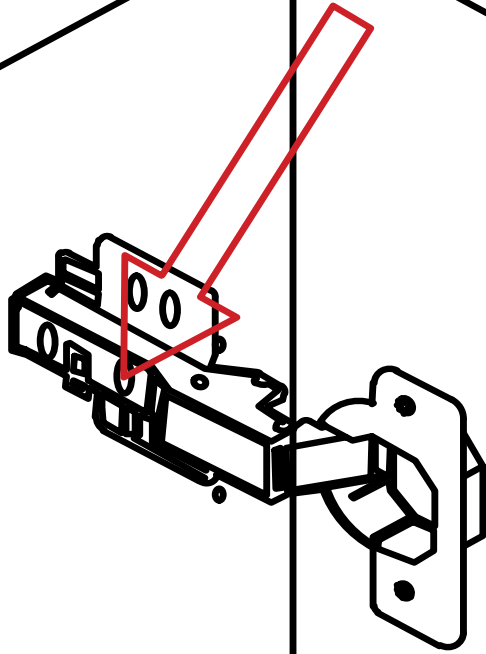
This screw is used to adjust the side
clearance of the door panel

This screw is used to adjust the gap
at the bottom of the door panel