





Page 1 of 13 Pages

No.: RZUN2018-2593

检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE:	Rechargeable Li-ion Battery
产品名称:	可充锂离子电池
CLIENT:	ZHUHAI GREAT POWER ENERGY CO.,LTD.
委托单位:	珠海鹏辉能源有限公司
CLASSIFICATION OF TEST:	Commission Test
检测类别:	委托测试



检测报告

TEST REPORT

No.: RZUN2018-2593 Page 2 of 13 Pages Name of samples: Rechargeable Li-ion Battery 样品名称:可充锂离子电池 Type/Model: Color: Silver 型号规格: GSP633748 样品颜色:银色 3.7V 1300mAh 4.81Wh Manufacturer: ZHUHAI GREAT POWER Commissioned by: ZHUHAI GREAT POWER ENERGY ENERGY CO.,LTD. CO.,LTD. 委托单位:珠海鹏辉能源有限公司 生产单位:珠海鹏辉能源有限公司 address: Commissioner address: XINQING TECHNOLOGY PARK, Manufacturer XINQING AVENUE, JING AN TOWN, DOUMEN TECHNOLOGY PARK, ZHUFENG AVENUE, ZHUFENG JING AN TOWN, DOUMEN DISTRICT, DISTRICT, ZHUHAI CITY, GUANGDONG PROVINCE ZHUHAI CITY, GUANGDONG PROVINCE 委托单位地址: 广东省珠海市斗门区井岸镇珠峰大道新青科技 生产单位地址: 广东省珠海市斗门区井岸镇珠 峰大道新青科技园 Classification of test: Commission Test Quantity of sample: 44 cells 检测类别: 委托测试 样品数量: 44 个电芯 Tested according to: Sample identification: 样品标识序号: c1#~c44# 测试标准: ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3 Means of receiving: Submitted Receiving date: by commissioner 接样日期: 2018-09-14 接样方式:委托单位送样

Test conclusion:

Completing date:

完成日期: 2019-02-16

检测结论:

The Rechargeable Li-ion batteries submitted by ZHUHAI GREAT POWER ENERGY CO.,LTD. are tested according to Section 38.3 of the Sixth revised Edition Amendment 1 of the Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由珠海鹏辉能源有限公司送检的可充锂离子电池,依据《关于危险货物运输的建议书》试验和标准手册第 六修订版修正 1 第 38.3 节进行检测,试验为全项官,测试结果符合标准相关要求。

Seal of CVC

Date of issue: 签发日期:2019.03.01

Title: Manager 批准人职务:

Approved by: Sin Georg Reviewed by:

Tested by:

批准:

审核:

检测:

Zhang Sigar

Test item: 8 items

测试项目: 8项

Wei Gushua

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Test item	Sample No.	State	Remark
测试项目	样品编号	状态	备注
	c1#~c5#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	
T.1~T.5	c6#~c10#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
Т.6	c11#~c15#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	_
1.0	c16#~c20#	after 25 cycles ending at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	-
Т.7	c1#~c4#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	using undamaged samples previously used in tests T.1 to T.5 使用试验 T.1 至 T.5 未 损坏的样品
	c41#~c44#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	
	c21#~c30#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	-
T.8	c31#~c40#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

Description of the deviation from the standard, if any:

测试结果不符合标准项的说明:

/

Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

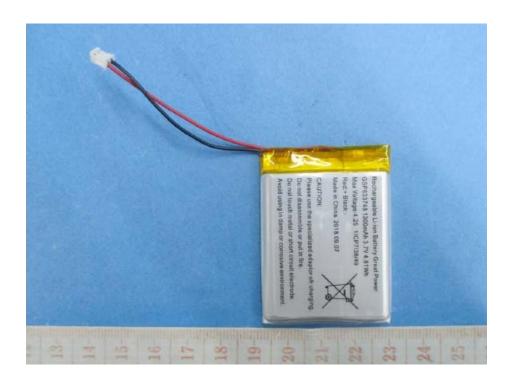
本报告中以逗号代替小数点。

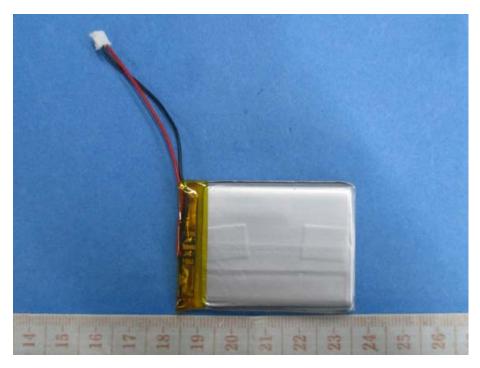
The Rechargeable Li-ion batteries submitted by ZHUHAI GREAT POWER ENERGY CO.,LTD. are single cell batteries. According to the standard, a single cell battery is considered a "cell" and shall be tested according to the testing requirements for "cell".

珠海鹏辉能源有限公司所送的可充锂离子电池是单电芯电池。根据标准要求,单电芯电池被视为"电芯",须根据"电芯"的实验要求进行试验。

Photos of Samples and Labels/样品照片及标识

Single Cell Battery /单电芯电池 (GSP633748 3,7V 1300mAh 4,81Wh)





Ref. No.: RZUN2018-2593 Page 5 of 13 Pages

	ST/SG/AC.10/11/Rev.6/Amend.1/Section	T							
Clause	Requirements	Result	Verdict						
章节	标准要求	测试结果	判定						
38.3.4	Procedure/测试步骤								
	Test 1: Altitude simulation/测试 1: 高度模拟								
	Test cells and batteries shall be stored at a pressure of 11,6 six hour at ambient temperature (20±5℃)/ 将电芯和电池在温力为不大于 11,6kpa 的环境中贮存不少于 6 个小时								
38.3.4.1	Requirement/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失 ≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10#: No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品:无漏液、无排气、无解体、无破裂以及无着火现象 The data see table1/数据见表 1	Р						
38.3.4.2	Test cells and batteries are to be stored for/电池存储条件如 1 For small cells and batteries: one temperature cycle: 72±/对于小电芯和电池: 一次温度循环为 72±2℃(6h) —-40±2℃(对于大电芯和电池: 一次温度循环为 72±2℃(12h) —-40±2℃2 The maximum time interval between test temperature extr度转换最大间隔时间为 30min 3 This procedure is to be repeated 10 times/重复 10 次循环 4 after which all test cells and batteries are to be stored fo temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and	2°C(6h) —-40±2°C(6h) (6h) (2(12h) —-40±2°C(12h) (2(12h)) emes is 30 minutes/温	P						
	no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着 火现象的发生	以及无着火现象 The data see table1/数据见表 1							

Ref. No.: RZUN2018-2593 Page 6 of 13 Pages

Test 3: Vibration/測试 3: 振动 1 Cells and batteries are firmly secured to the platform of the vibration machine /电 芯和电池年間地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式。以 7Hz 增加至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环持续 15 分钟的对数前移传送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 8g, occurs (approximately 50Hz). A peak acceleration of 8g, is then maintained until the frequency is increased to 200Hz. / 对于电芯和小型电池: 从 7Hz 开始,以 1g, 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 2gn occurs (approximately 25Hz). A peak acceleration of 2gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 2gn occurs (approximately 25Hz). A peak acceleration of 2gn is then maintained until the frequency is increased to 200Hz. / 对于大型电池: 从 7Hz 开始,以 1gn 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm (总偏移 1.6mm) 并且频率增加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular to the terminal face. /以振动的其中一个方向必须是垂直样品极性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方向 3 个小时,共 9 小时。	101010	ST/SG/AC.10/11/Rev.6/Amend.1/Section		113 Pages
Test 3: Vibration/测试 3: 振动 1 Cells and batteries are firmly secured to the platform of the vibration machine /电 芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式,以 7Hz 增加 至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环持续 15 分钟的对数前移传送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 8gn occurs (approximately 50Hz). A peak acceleration of 8gn, is then maintained until the frequency is increased to 200Hz. / 对于电影和小型电池:从 7Hz 开始,以 1gn的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 2gn occurs (approximately 25Hz). A peak acceleration of 2gn is then maintained until the frequency is increased to 200Hz. / 对于大型电池:从 7Hz 开始,以 1gn 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加直到出现 2gn 的峰值加速度(大约 25Hz)。然后保持 2gn 的峰值加速度,直到频率增加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular to the terminal face. / 以振动的其中一个方向必须是垂直样品极性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方向 3 个小时,共 9 小时。	Clause	Requirements	Result	Verdict
1 Cells and batteries are firmly secured to the platform of the vibration machine /电 芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式,以 7Hz 增加至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环持续 15 分钟的对数前移传送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 8gn occurs (approximately 50Hz). A peak acceleration of 8gn is then maintained until the frequency is increased to 200Hz. / 对于电芯和小型电池:从 7Hz 开始,以 1gn 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加直到出现 8gn 的峰值加速度(大约 50Hz)。然后保持 8gn 的峰值加速度,直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8mm (1.6mm total excursion) and the frequency increased until a peak acceleration of 2gn occurs (approximately 25Hz). A peak acceleration of 2gn is then maintained until the frequency is increased to 200Hz. / 对于大型电池:从 7Hz 开始,以 1gn 的峰值加速度保持不变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6mm)并且频率增加直到出现 2gn 的峰值加速度(大约 25Hz)。然后保持 2gn 的峰值加速度,直到频率增加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular to the terminal face. /以振动的其中一个方向必须是垂直样品极性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方向必须是垂直样品极性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方向 3 个小时,共享,15 maintained until 1 maintai	章节	标准要求	测试结果	判定
1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失 ≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。 C1#~c10#: No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品:无漏液、无排气、无解体、无破裂		Test 3: Vibration/测试 3: 振动 1 Cells and batteries are firmly secured to the platform of the 芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a logarithmic sw 200Hz and back to 7Hz traversed in 15 minutes/振动以正子至 200Hz,然后在减少回到 7Hz 为一个循环,一个循环持续送。 3 For cells and small batteries: from 7 Hz a peak acceleratio until 18Hz is reached. The amplitude is then maintained a excursion) and the frequency increased until a peak acce (approximately 50Hz). A peak acceleration of 8gn is ther frequency is increased to 200Hz. / 对于电芯和小型电池: / 峰值加速度保持不变,直到达到 18Hz。然后将振幅保持 1.6mm)并且频率增加直到出现 8gn的峰值加速度(大约 50H峰值加速度,直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1gn is m reached. The amplitude is then maintained at 0.8mm (1.6mm the frequency increased until a peak acceleration of 2gn is then maintained uncreased to 200Hz. / 对于大型电池: 从 7Hz 开始,以 1g变,直到达到 18Hz。然后将振幅保持在 0.8mm(总偏移 1.6到出现 2gn 的峰值加速度(大约 25Hz)。然后保持 2gn 的峰加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours for eperpendicular mounting position of the cell. One of the direct be perpendicular to the terminal face. /以振动的其中一个方性,对每个电芯从三个互相垂直的方向上循环 12 次,每个方时。 Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失 ≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90%,此要	evibration machine /电 eep between 7Hz and 宏波形式,以 7Hz 增加 15 分钟的对数前移传 15 分钟的对数前移 15 分钟的对数前移 15 分钟的对数前移 15 分钟的对数 16 小时,以 16 小时,并是 16 小时,并是 16 小时,并是 16 小时,并是 16 小时,并是 17 小时,并是 18 小时,并且 1	

### Test 4: Shock/测试 4: 冲击 1 Test 4: Shock/测试 4: 冲击 1 Test cells and batteries shall be secured to the testing machine/以稳固的托架周定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of peak acceleration of 150 g _n and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of 50 g _n and pulse duration of 11 milliseconds. / 对每个电芯以峰值为 150g _n 的非正弦的加速度撞击,脉冲持续 6 毫秒,大型电芯须经受最大加速度 50g _n 和脉冲持续时间 11 毫秒的半正弦波冲击。 Small batteries shall be subjected to a half-sine shock of peak acceleration of 150 g _n (or Acceleration(g _n)= √(100850/mass) , which is smaller) and pulse duration of 6 milliseconds, large batteries shall be subjected to a half-sine of peak acceleration of 50 g _n (or Acceleration(g _n)= √(30000/mass) , which is smaller) and pulse duration of 11 milliseconds/对每个电池以峰值为 150g _n (或与 √(100850/mass) 中的较小值)的半正弦的加速度撞击,脉冲持续 6 毫秒,大型电池须经受最大加速度 50g _n (或与 √(30000/mass) 中的较小值)和脉冲持续时间 11 毫秒的半正弦波冲击。 3 Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks/每个电池或电池组须在三个电相重直的电波装方位的正方向经受三次冲击,接着在反方向经受三次冲击,总共经受 18 次冲击。 Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0.2% /样品质量损失 50.2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. ### Acceleration=150g _n No leakage, no venting, no disassembly, no rupture and no fired 编号为 c1#~c10# file.		ST/SG/AC.10/11/Rev.6/Amend.1/Section		1 13 Pages
Test 4: Shock/测试 4: 冲击 1 Test cells and batteries shall be secured to the testing machine/以稳固的托架固定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of peak acceleration of 150 g _n and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of 50 gn and pulse duration of 11 milliseconds. / 对每个电芯以峰值为 150g _n 的举正弦的加速度撞击,脉冲持续 6 毫秒,大型电芯须经受最大加速度 50g _n 和脉冲持续时间 11 毫秒的半正弦波冲击。 Small batteries shall be subjected to a half-sine shock of peak acceleration of 150 g _n (or Acceleration(g _n)= √(100850/mass) , which is smaller) and pulse duration of 6 milliseconds, large batteries shall be subjected to a half-sine of peak acceleration of 50 g _n (or Acceleration(g _n)= √(30000/mass) , which is smaller) and pulse duration of 11 milliseconds/对每个电池以峰值为 150g _n (或与 √(100850/mass) 中的较小值)的半正弦的加速度撞击,脉冲持续 6 毫秒,大型电池须经受最大加速度 50g _n (或与 √(30000/mass) 中的较小值)和脉冲持续时间 11 毫秒的举正弦波冲击。 3 Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks/每个电池或电池组须在三个互相重真的电池安装方位的正方向经受三次冲击,接着在反方向经受三次冲击,总共经受 18 次冲击。 Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0.2% /样品质量损失 50.2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. ### Acceleration=150g _n No leakage, no venting, no disassembly, no rupture and no fire/ 编号为 c1#~c10#的	Clause	Requirements	Result	Verdict
1 Test cells and batteries shall be secured to the testing machine/以稳固的托架固定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of peak acceleration of 150 g _n and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of 50 gn and pulse duration of 11 milliseconds. / 对每个电芯以峰值为 150g _n 的半正弦的加速度撞击,脉冲持续 6 毫秒,大型电芯须经受最大加速度 50g _n 和脉冲持续时间 11 毫秒的半正弦波冲击。 Small batteries shall be subjected to a half-sine shock of peak acceleration of 150 g _n (or Acceleration(g _n)= √(100850/mass), which is smaller) and pulse duration of 6 milliseconds, large batteries shall be subjected to a half-sine of peak acceleration of 50 g _n (or Acceleration(g _n)= √(30000/mass), which is smaller) and pulse duration of 50 g _n (or Acceleration(g _n)= √(30000/mass) + on \$\frac{30000}{mass}\), which is smaller) and pulse duration of 11 milliseconds/对每个电池以峰值为 150g _n (或与√(100850/mass)) + on \$\frac{30000}{mass}\) 中的较小值)的半正弦的加速度撞击,脉冲持续 6 毫秒,大型电池须经受最大加速度 50g _n (或与√(30000/mass)) 中的较小值)和脉冲持续时间 11 毫秒的半正弦波冲击。 3 Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks/每个电池或电池组须在三个互相垂直的电池安装方位的正方向经受三次冲击,接着在反方向经受三次冲击,总共经受 18 次冲击。 Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失 50,2% 2 Open circuit voltage is not applicable to test cells and batteries at full discharged states. Phasician 中间,如果你们可以使用的一个位的,如果你们可以使用的一个位的,如果你们可以使用的一个位的,如果你们可以使用的一个位的,可以使用的一个位的,可以使用的一个位的。如果你们可以使用的一个位的。如果你们可以使用的一个位的。如果你们可以使用的一个位的一个位的,可以使用的一个位的一个位的一个位的一个位的一个位的一个位的一个位的一个位的一个位的一个位	章节	标准要求	测试结果	判定
が leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着 火现象的发生	章节	Test 4: Shock/测试 4: 冲击 1 Test cells and batteries shall be secured to the testing mare 定任每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of peak and pulse duration of 6 milliseconds. Large cells may be sushock of peak acceleration of 50 gn and pulse duration of 1个电芯以峰值为 150gn 的半正弦的加速度撞击,脉冲持续 6 最大加速度 50gn 和脉冲持续时间 11 毫秒的半正弦波冲击。 Small batteries shall be subjected to a half-sine shock of pe gn (or Acceleration(gn)= √(100850/mass), which is smaller) and milliseconds, large batteries shall be subjected to a half-sine of 50 gn (or Acceleration(gn)= √(30000/mass), which is smaller) 11 milliseconds/对每个电池以峰值为 150gn (或与√(100850/mass))	测试结果 achine/以稳固的托架固 acceleration of 150 gnubjected to a half-sine in milliseconds. / 对每毫秒,大型电芯须经受 ak acceleration of 150 d pulse duration of 6 e of peak acceleration and pulse duration of 150 d pu	判定

Ref. No.: RZUN2018-2593 Page 8 of 13 Pages

	ST/SG/AC.10/11/Rev.6/Amend.1/Section	38.3							
Clause	Requirements	Result	Verdict						
章节	标准要求	测试结果	判定						
	Test 5: External Short Circuit/测试 5 :外部短路								
	1The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches 57±4℃/保持试验环境温度稳定在 57±4℃,以使电芯或电池样品外表温度达到 57±4℃								
	2 the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at 57±4℃, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57±4℃/将样品正负极用小于 0,1Ω 的总电阻回路进行短路,样品的外表温度恢复到 57±4℃之后保持短路状态 1 小时以上。 3 the cell or battery must be observed for a further six hour for the test to be concluded,								
38.3.4.5									
	/对电芯或电池必须进一步观察 6 个小时才能下结论。								
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries	The samples c1#~c10#:							
	在测试过程中以及之后6个小时内,电芯或电池样品	no disassembly, no rupture and no fire/							
	1. External temperature not exceed 170 ℃	编号为 c1#~c10#的							
	外表温度不超过 170 ℃	样品: 无解体、无破裂以及无着火现象							
	2. No disassembly, no rupture and no fire. 无解体、无破裂和无着火现象发生。	The data see							
		table1/数据见表 1							

Ref. No.: RZUN2018-2593 Page 9 of 13 Pages

	ST/SG/AC.10/11/Rev.6/Amend.1/Section	Page 9 o	
Clause	Requirements	Result	Verdict
章节	标准要求	测试结果	判定
	Test 6: Impact / Crush / 测试 6: 撞击/挤压		Р
	Impact (applicable to cylindrical cells not less than 18mm in 撞击(适用于直径不小于 18 毫米的圆柱形电池) 1 This test sample cell or component cell is to be placed on	,	
	将试验样品用的电芯或聚合物电芯放在一个平坦光滑的平面」 2 A 15,8 mm diameter bar is to be placed across the ce 9,1kg mass is to be dropped from a height of 61±2,5cm onto 为 15,8mm 的横木横过电池中部放置后,将一质量为 9,1kg	二 nter of the sample, A o the sample./将一直径	
	高度落向样品。 3 The test sample is to be impacted with its longitudinal as surface and perpendicular to the longitudinal axis of the diameter curved surface lying across the centre of the test is to be subjected to only a single impact./ 接受撞击的试样平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表面的纵经受一次撞击。	axis parallel to the flate 15,8 mm ± 0,1mm sample. Each sample , 纵轴应与平坦的表面	N/A
38.3.4.6	Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生	-	
	Crush (applicable to prismatic, pouch, coin/button cells an than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径小于 18- 1 A cell or component cell is to be crushed between the crushing is to be gradual with a speed of approximately 1,5 of contact. The crushing is to be continued until the first of the is reached. / 将电池或元件电池放在两个平面之间挤压,挤工个接触点上的速度大约为 1,5 厘米/秒。挤压持续进行,直一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施加的力达(b) The voltage of the cell drops by at least 100 mV,/电池的电(c) The cell is deformed by 50% or more of its original thick 厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by applying the for For cylindrical cells, the crush force shall be applied longitudinal axis. /棱柱形或袋装电池应从最宽的一面施压。经平坦表面施压。圆柱形应从与纵轴垂直的方向施压。Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生	毫米的圆柱形电池) wo flat surfaces. The cm/s at the first point ne three options below 压力度逐渐加大,在第到出现以下三种情况之 到 13 千牛±0,78 千牛电压下降至少 100 毫伏 cness./电池变形达原始 he force to the widest ce on its flat surfaces. perpendicular to the	P

	ST/SG/AC.10/11/Rev.6/Amend.1/Section	38.3					
Clause	Requirements	Result	Verdict				
章节	标准要求	测试结果	判定				
	Test 7: Overcharge/测试 7: 过充电 1 The charge current shall be twice the manufacturer's recontinuous charge current/以 2 倍制造厂推荐的最大持续充电 2 The minimum voltage of the test shall be as follows/本测记	电电流对样品充电					
38.3.4.7	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V, 本测试的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。 b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V, 本测试的最小充电电压应是厂家标定最大充电电压的 1,2 倍。 3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃ 的环境温度下,试验持续 24 小时。	The voltage of the test is 8,4V, and the current is 1300mA 测试的电压为8,4V,电流为1300mA	P				
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现象发生。	The samples c1#~c4#,c41#~c44#: For voltage data before test, see table 3. / 试验前电压见表 3 no disassembly, no rupture and no fire/编号为 c1#~c4#, c41#~c44#的样品:无解体、无着火现象					
	Test 8: Forced discharge/测试 8: 强制放电 Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer,						
	20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。						
38.3.4.8	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)						
	指定的放电电流通过串联在测试电芯上的合适大小和功率的负载来获得,每个电芯的强制放电时间(小时)为额定容量除以初始电流(安培)。						
	I NEUUII EI I EI I ISI M I I E 安	C21#~c40# For voltage data					
	No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现象发生。	pefore test, see table 4. / 试验前电压见表 4 No disassembly and no fire / 无解体、无着火现象					
		LTC-R-4279-	111120 2 40				

					Table1: T	1~T5 / 表 1. 试	验 1~试验 5				
Sampl e No. 样品号	Mass prior to test / 试 验前质量	OCV prior to test /试 验前电	Test 1: A simula 测试 1: 吊	ation/	Test 2: The 测试 2:		Test 3: V 测试 3		Test 4: 测试 4		Test 5: External Short Circuit/测试 5 外接短路
	(g)	压 (V)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Temp. (℃) 温度 (℃)
c1#	22,435	4,187	0,000	99,95	0,035	99,33	0,000	100,00	0,000	100,00	57,5
c2#	22,514	4,189	0,004	99,98	0,031	99,00	0,004	99,98	0,000	100,00	57,5
c3#	22,442	4,186	0,000	99,93	0,022	99,26	0,000	99,95	0,000	100,00	57,6
c4#	22,394	4,186	0,004	99,98	0,013	99,07	0,000	100,00	0,000	99,98	57,7
c5#	22,504	4,185	0,008	99,98	0,022	99,12	0,000	100,00	0,008	100,00	57,8
c6#	22,374	4,186	0,000	99,98	0,026	99,31	0,004	100,00	0,000	99,98	57,7
c7#	22,426	4,187	0,004	99,93	0,057	99,24	0,008	99,95	0,000	100,00	57,7
c8#	22,418	4,186	0,008	99,98	0,031	99,12	0,000	100,00	0,004	100,00	57,6
c9#	22,506	4,187	0,000	99,95	0,022	99,07	0,000	99,98	0,000	100,00	57,7
c10#	22,452	4,185	0,008	99,98	0,013	99,26	0,004	100,00	0,000	99,98	57,6

Ref. No. RZUN2018-2593 Page 12 of 13 Pages

				Table2	: Crush / 表 2	: :挤压					
Test 6:	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#
Crush/测 试 6:挤压	OCV prior to test / 试验前电压(V)	3,792	3,795	3,793	3,790	3,792	3,796	3,787	3,795	3,792	3,793
	Temp. (℃) 温度 (℃)	26,4	25,7	27,3	26,8	25,7	25,6	27,3	26,2	28,3	27,2

		Table3:	Overcharg	e Test of batt	eries/表3电	池过充试验			
Test 7: Overcharg	Sample No. 样品号	c1#	c2#	c3#	c4#	c41#	c42#	c43#	c44#
e /测试 7: 过充电	OCV prior to test /试 验前电压(V)	4,156	4,145	0,150	4,144	4,185	4,187	4,187	4,186

		Table 4: Forced discharge / 表 4. 强制放电											
Test 8:	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#		
Forced discharge /	OCV prior to test / 试验前电压(V)	3,472	3,458	3,462	3,457	3,468	3,470	3,450	3,449	3,458	3,467		
测试 8: 强制放电	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#		
	OCV prior to test / 试验前电压(V)	3,462	3,454	3,469	3,455	3,478	3,452	3,448	3,463	3,452	3,463		

注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the official stamp of CVC.

2. 未经本试验室书面同意,不得部分地复制本报告。

Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.

3. 本报告无批准人、审核人及检测人签名无效。

The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.

4. 本报告涂改无效。

The test report is invalid if altered,

5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。

Objections to the test report must be submitted to CVC within 15 days.

6. 本报告仅对送检样品负责。

The test report is valid for the tested samples only.

7. 判定栏中"-"表示"不需要判定", "P"表示"通过", "F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

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