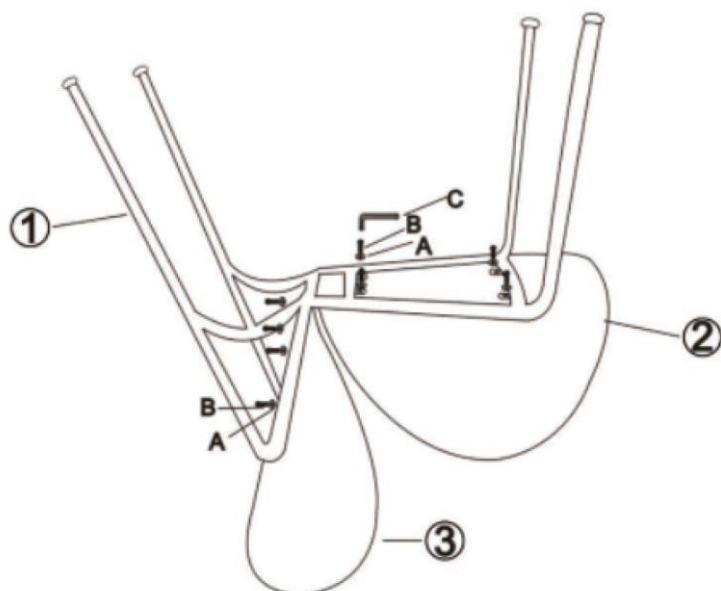


Schritt:1



Schritt:2



①



x1

②



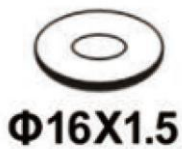
x1

③



x1

A



Φ16X1.5

x8

B



M6X18

x8

C



x1