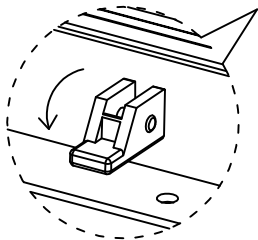
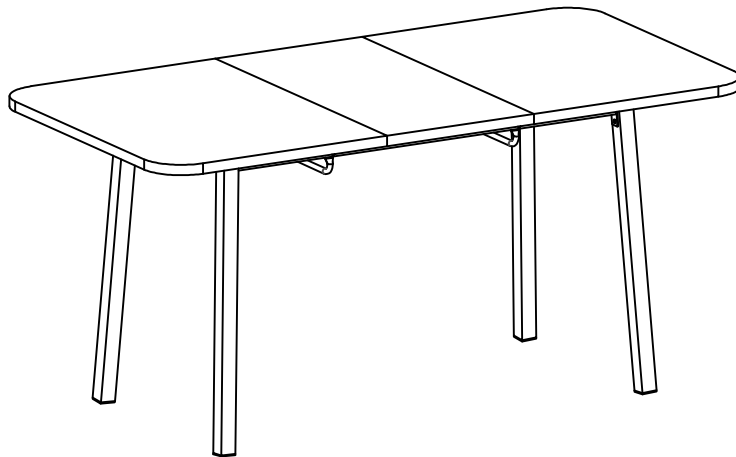


ASSEMBLY INSTRUCTIONS

MONTAGEANLEITUNGEN

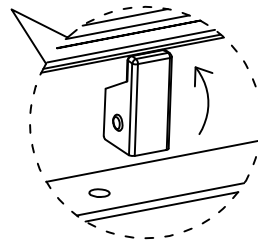
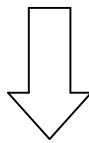
N634P180045E/N634P180046E



Lösen Sie die Verriegelung

Release the latch

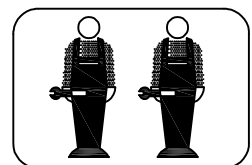
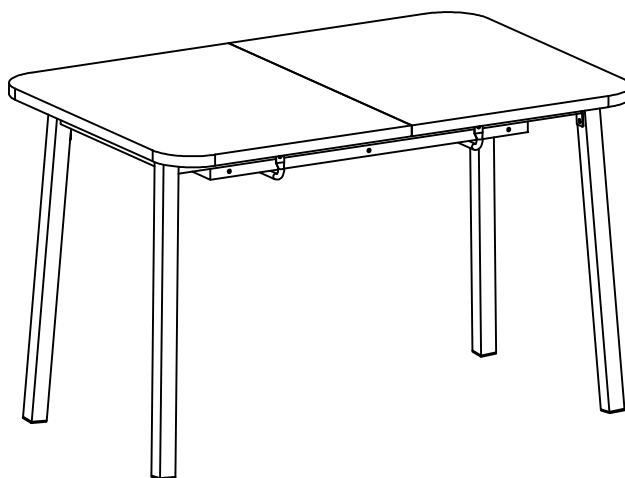
Desserrer le loquet







Verriegeln Sie die Verriegelung

Lock the latch

Verrouillé le loquet



 M6×15mm	 M6×20mm	 φ19×3mm	 φ18×1.8mm
Ⓐ×12pcs	Ⓑ×8pcs	Ⓓ×4pcs	Ⓔ×8pcs

Bitte beachten Sie, dass die Formen der Schrauben A und B ähnlich sind, C und D ähnlich sind. Bitte installieren Sie entsprechend der Anleitung und unterscheiden Sie sie!

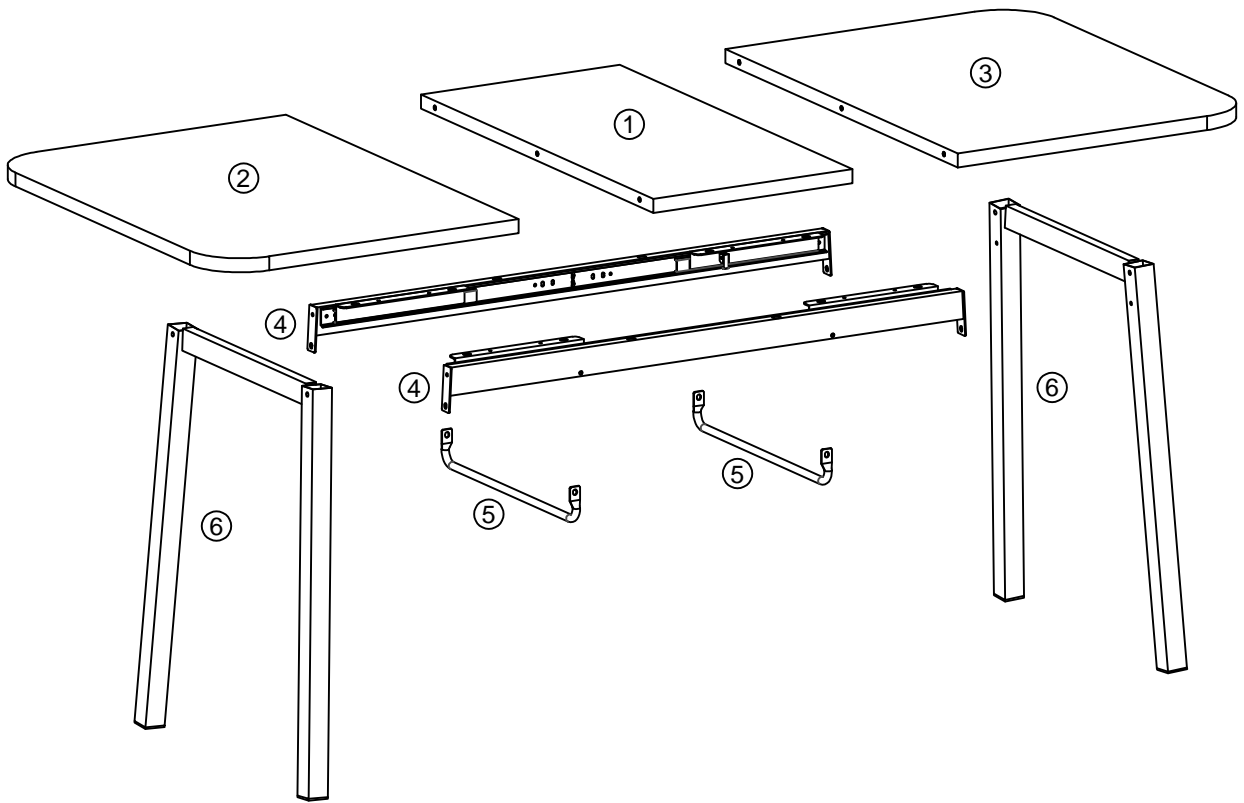
Please note that the shapes of screws A and B are similar, C and D are similar. Please install according to the instructions and distinguish them!

Notez que les vis A et B ont des formes similaires, C et D ont des formes similaires. Veuillez les installer en suivant les instructions pour les séparer!

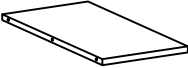
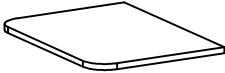
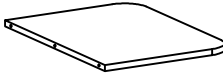

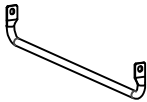

Vor dem Einbau die Schrauben in die Löcher stecken und festziehen, aber nicht bis 100%, 70% bis 80% anziehen reicht aus. Schließlich, nachdem alle Schrauben installiert sind, ziehen Sie alle Schrauben auf 100%. Wenn Sie auf diese Probleme stoßen, z.B. wenn die Löcher nicht ausgerichtet werden können oder einige Teile nicht installiert werden können, überprüfen Sie bitte, ob die Schrauben korrekt verwendet werden und passen Sie die Dichtheit der Schrauben an.

Before installation, insert the screws into the holes and tighten them, but do not tighten them to 100%, 70% to 80% is sufficient. Finally, after all screws are installed, tighten all screws to 100%. If you encounter these issues, such as if the holes cannot be aligned or some parts cannot be installed, please check if the screws are used correctly and adjust the tightness of the screws.


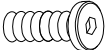
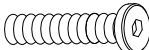



Insérer la vis dans le trou avant la fin de l'assemblage, serrer la vis, mais ne pas serrer à 100%, 70% ~ 80% est bien. Enfin, une fois que toutes les vis sont bien serrées, toutes les vis sont serrées à 100%. Si vous rencontrez ces problèmes, par exemple si les trous ne sont pas alignés ou si certaines pièces ne peuvent pas être montées, vérifiez que les vis sont utilisées correctement et ajustez leur serrage.



Part List
Stückliste

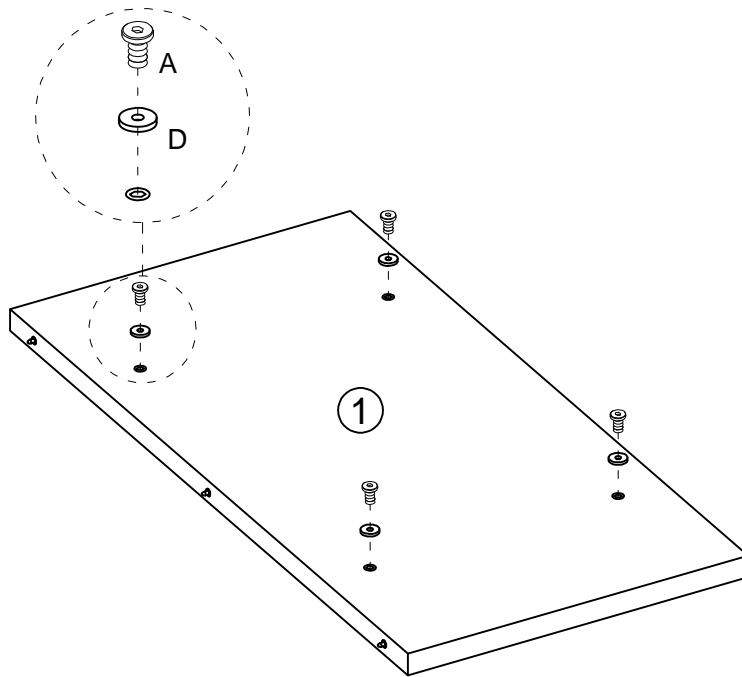
			
①×1pc	②×1pc	③×1pc	④×2pcs
			
⑤×2pcs	⑥×2pcs		





Hardware List
Hardwareliste

 M6×15mm	 M6×20mm	 M6×50mm	 φ19×3mm	 φ18×1.8mm
Ⓐ×12pcs	Ⓑ×8pcs	Ⓒ×4pcs	Ⓓ×4pcs	Ⓔ×8pcs
 M4				
Ⓕ×1pc				

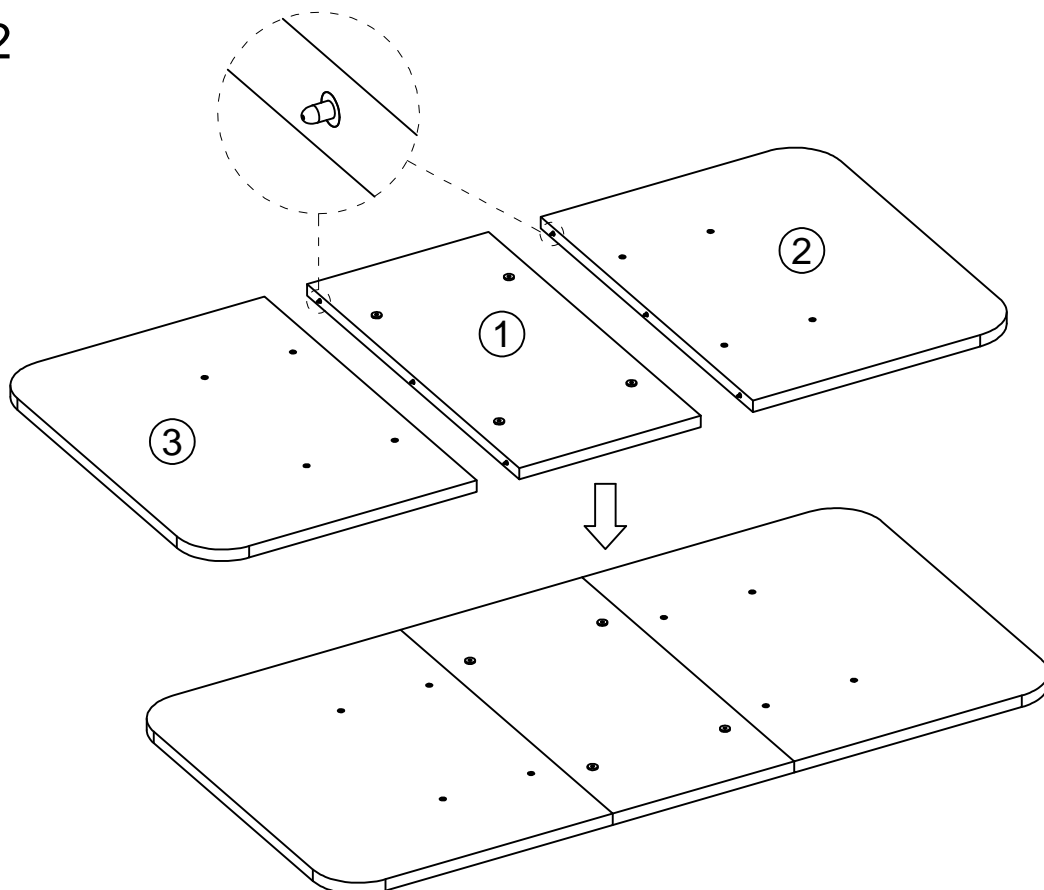
Step 1 Schritt 1

 φ19x3mm	 M6x15mm
 D) x4pcs	 A) x4pcs



 φ19x3mm	 M6x15mm
 φ18x1.8mm	 M6x20mm

Step 2 Schritt 2

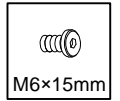
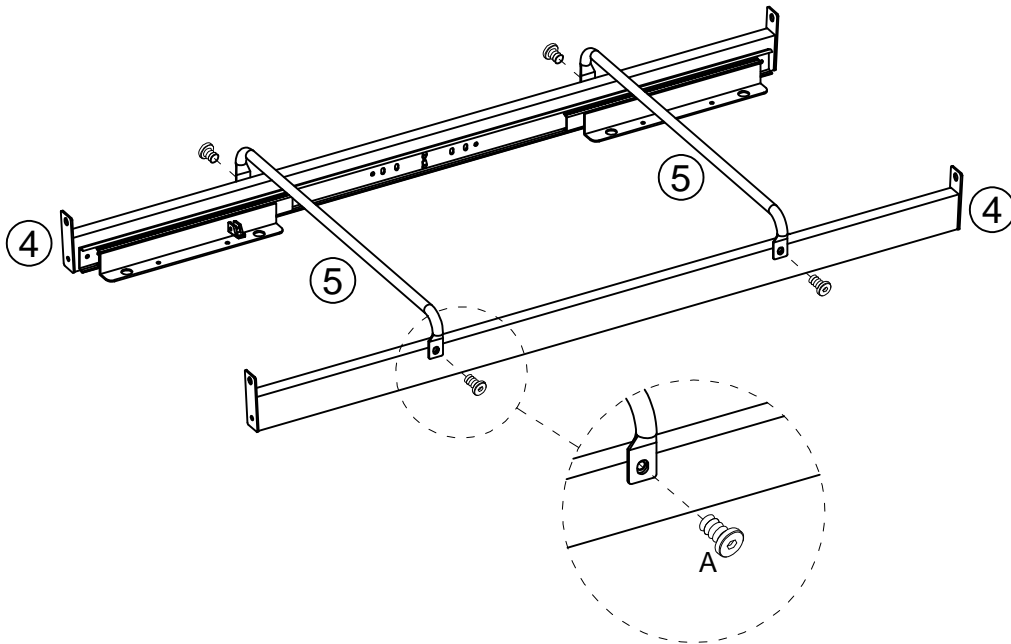


Step 3 Schritt 3

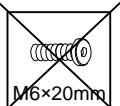


M6×15mm

Ⓐ ×4pcs



M6×15mm



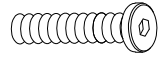
~~M6×20mm~~

Step 4 Schritt 4



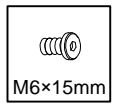
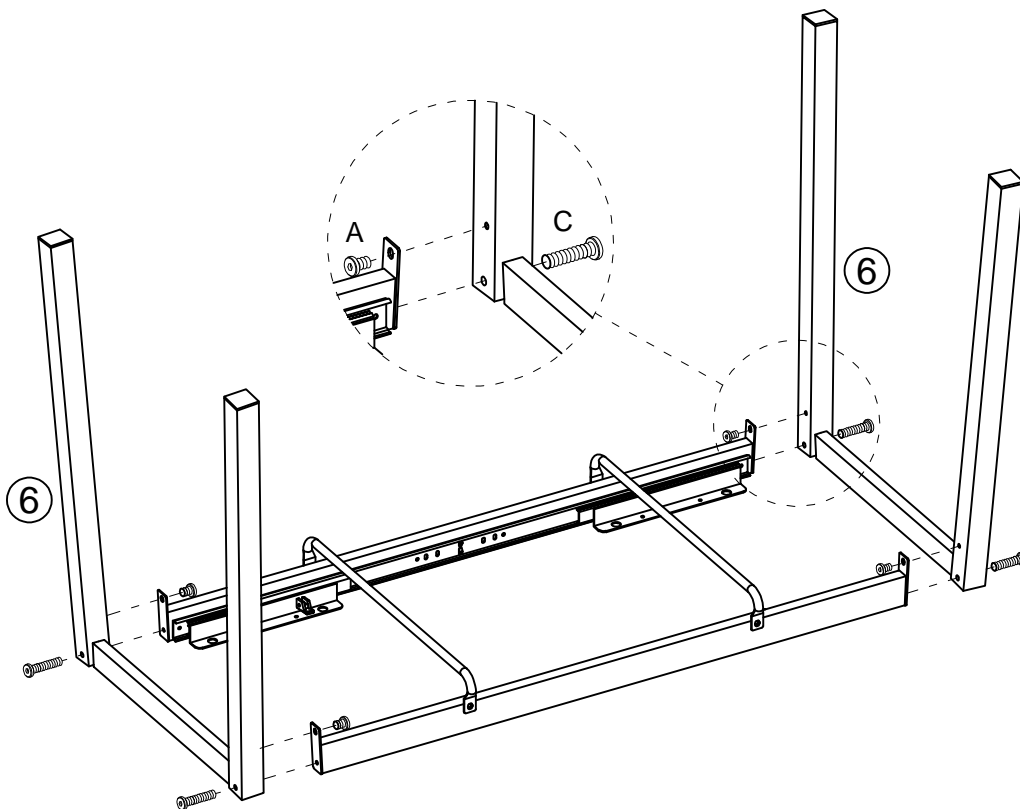
M6×15mm

Ⓐ ×4pcs

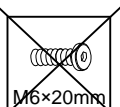


M6×50mm

Ⓒ ×4pcs


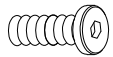


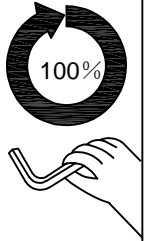
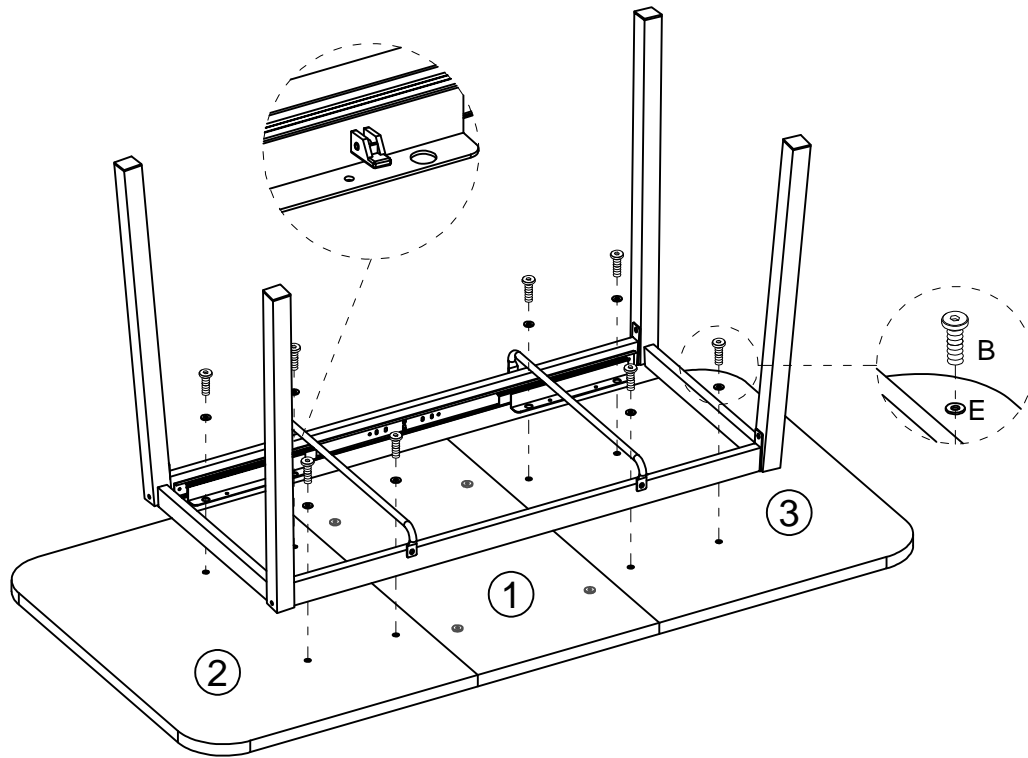
M6×15mm







~~M6×20mm~~

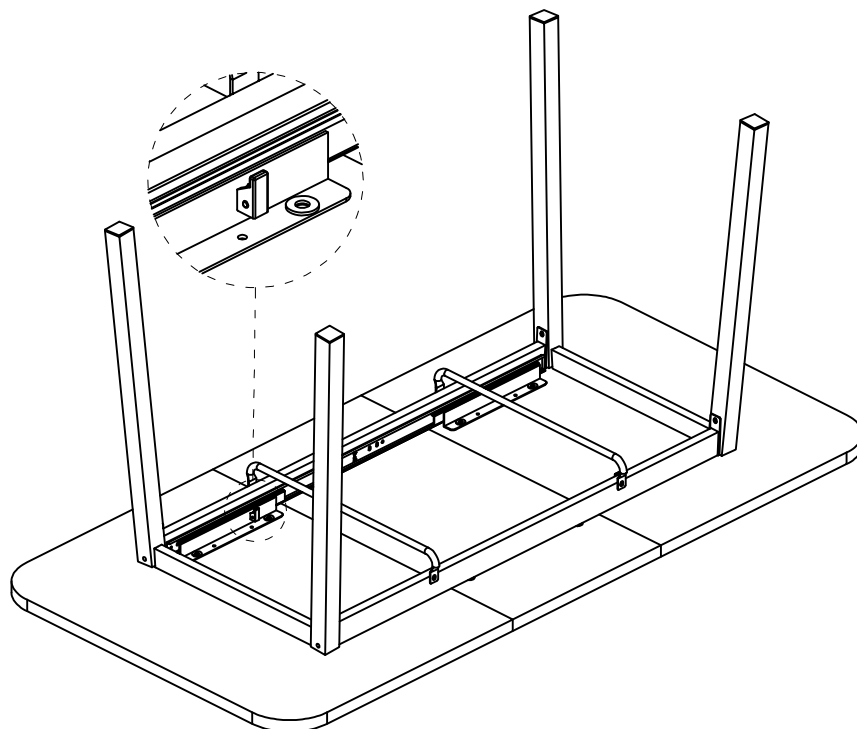
Step 5 Schritt 5

	
φ18x1.8mm	M6x20mm
E × 8pcs	B × 8pcs

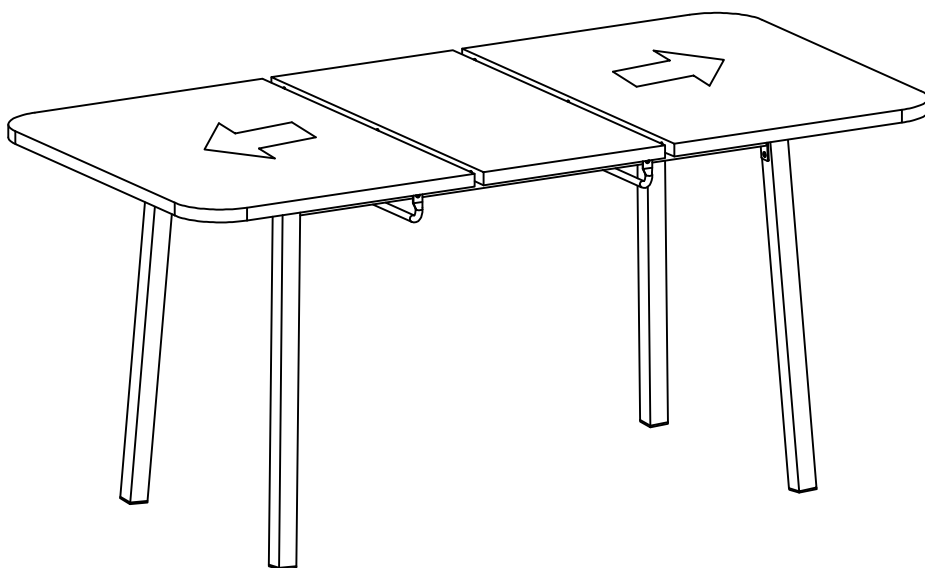
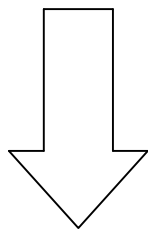
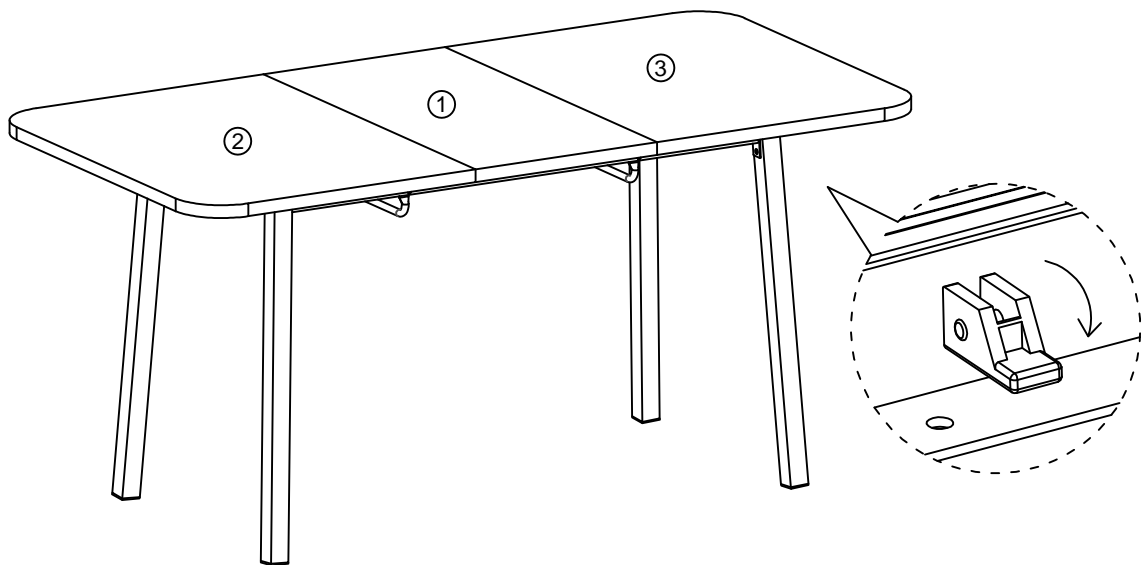


	
φ19x3mm	M6x15mm
	
φ18x1.8mm	M6x20mm

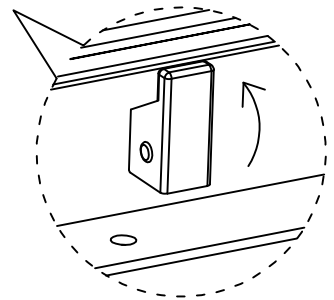
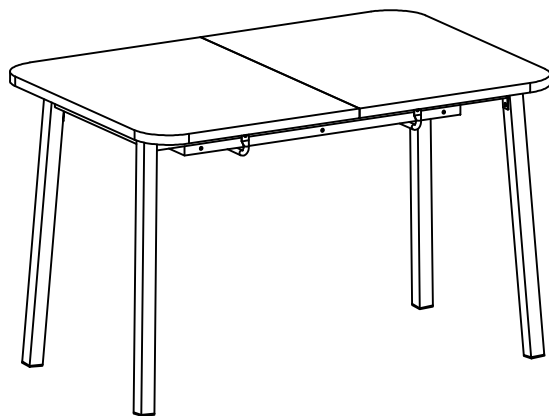
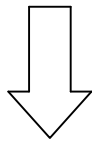
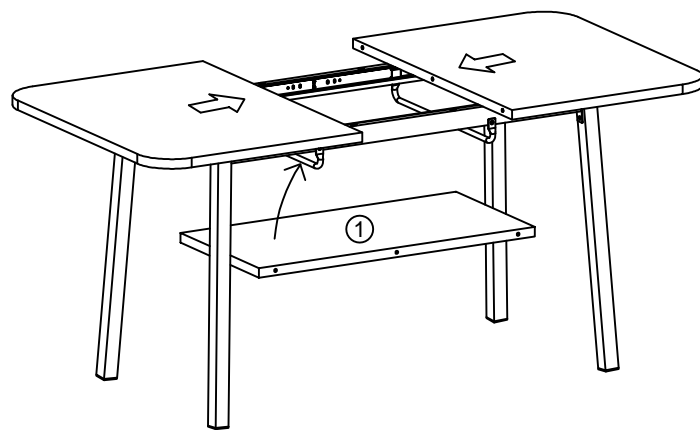
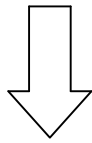
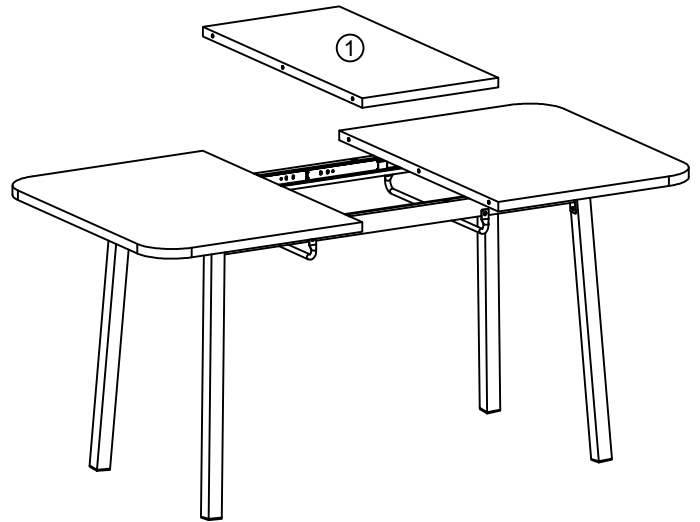
Step 6 Schritt 6



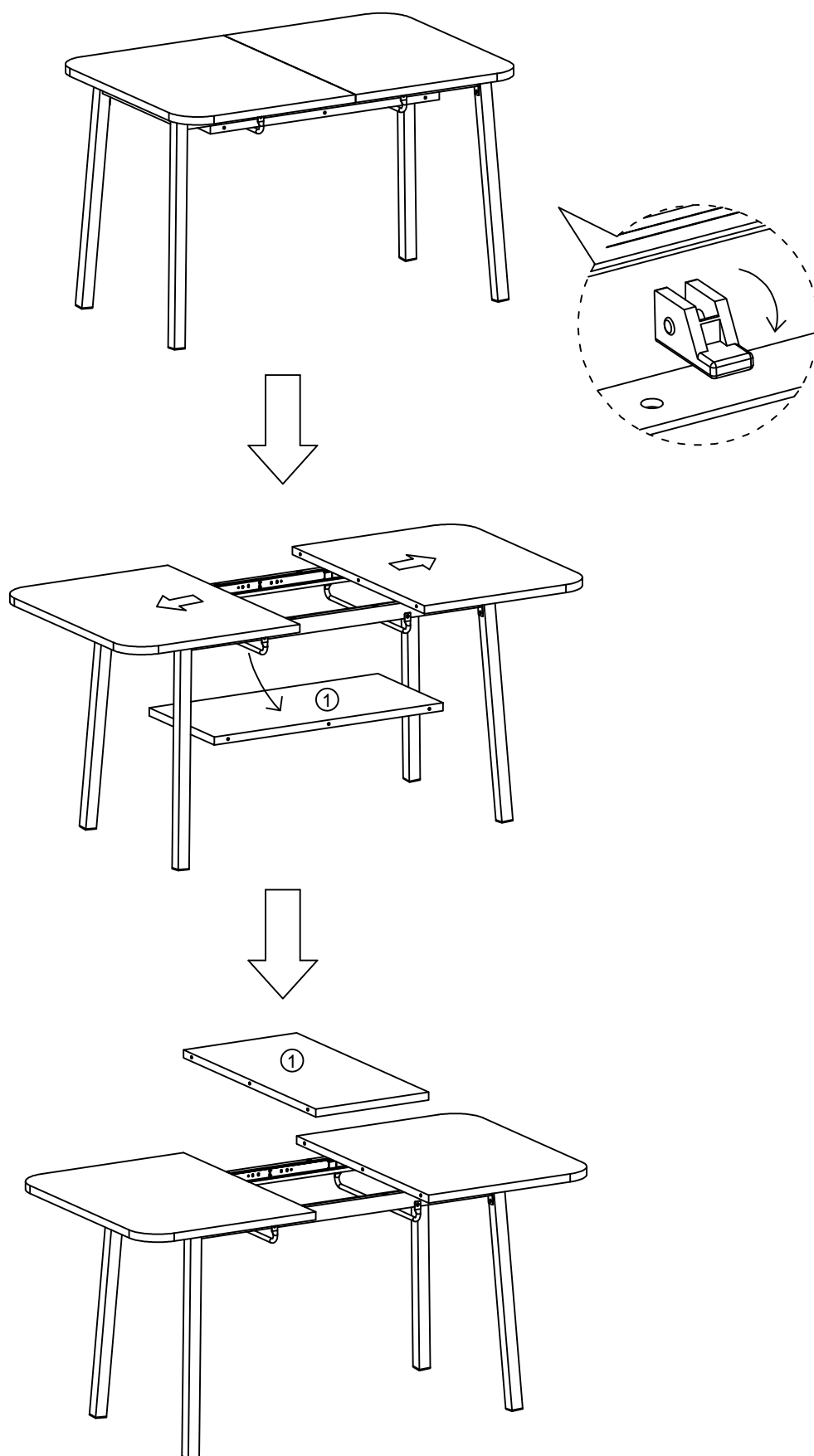
Step 7
Schritt 7



Step 8
Schritt 8



Step 9
Schritt 9



Step 10
Schritt 10

